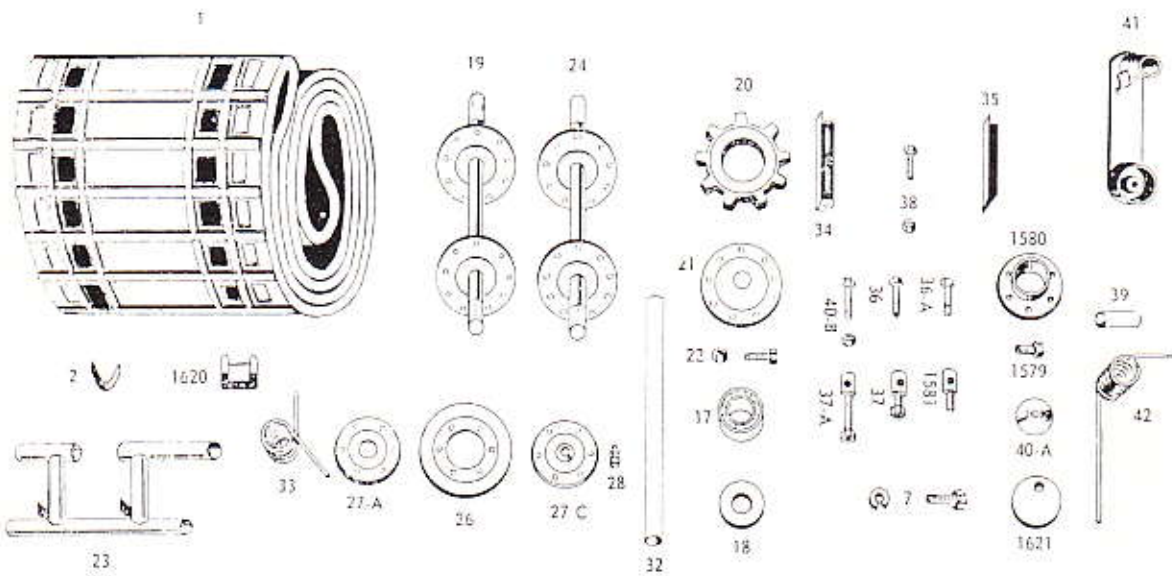


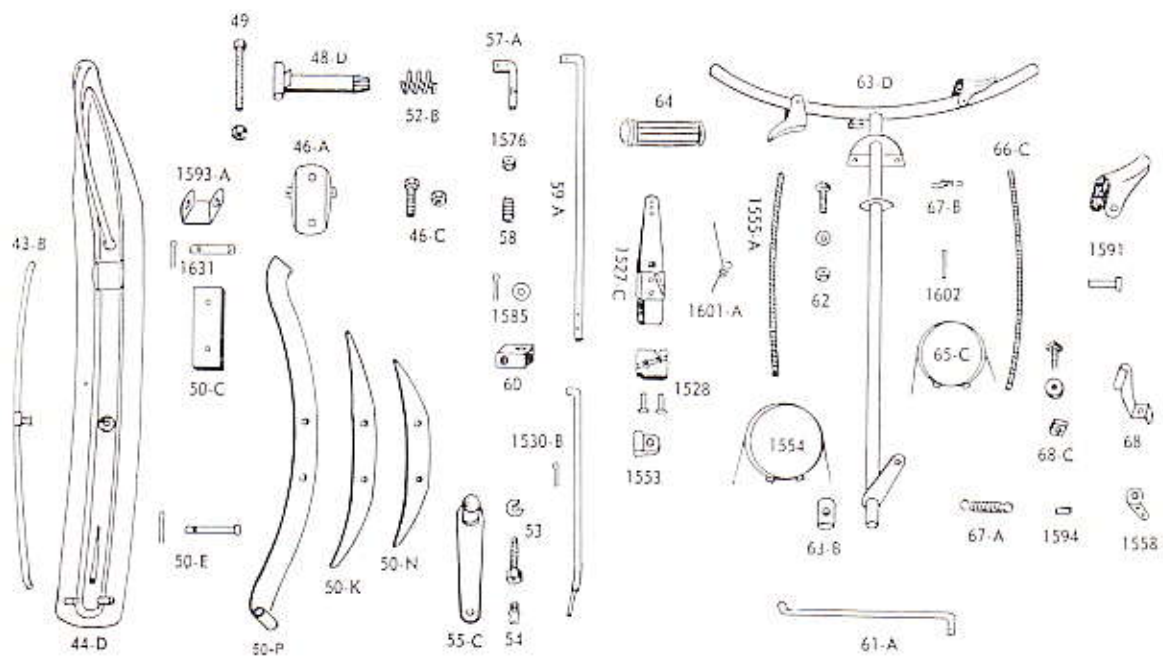
ITEM No.	PART No.	DESCRIPTION	QUANT.			ITEM No.	PART No.	DESCRIPTION	QUANT.		
			C	O	A				C	O	A
SK-71	581 1009	Driven pulley ass'y	1	1		SK-75-E	504 2005	Drive pulley inner half	1		
SK-71-A	581 3004	Driven pulley ass'y			1	SK-77-A	405 4004	Clutch bearing	1	1	1
SK-72-A	504 1003	Driven pulley pressure spring	1	1		SK-78-A	504 2012	Clutch spring seat	1	1	1
SK-73	504 1022	Spring seat	1	1		SK-79-C	414 0013	Clutch release spring		1	1
	372 1123	Cotter pin	1	1		SK-79-B	414 0012	Clutch release spring	1		
SK-72-C	504 1005	Driven pulley pressure spring			1	SK-80-D	504 2016	Drive pulley outer half		1	1
SK-1595-A	504 1020	Driven pulley shaft support plate			1	SK-80-C	504 2015	Drive pulley outer half	1		
SK-1653	507 0025	Shaft support plate rod	1			SK-81-C	504 2022	Centrifugal governor		1	1
	380 7022	Nut			2	SK-81-B	504 2021	Centrifugal governor	1		
	371 0011	Cotter pin			1	SK-82-A	300 0152	Centrifugal governor bolt	1	1	1
SK-17-A	405 4002	Shaft support plate bearing			1	SK-1616	504 2023	Pressure lever and rivets	2	4	4
SK-18-A	581 1017	Shaft support plate seal			1	SK-74-B	504 1009	Transmission aligning shim .024	as required		
SK-1642	300 0001	Support plate bolt			2	SK-74-C	504 1010	Shim .048	as required		
	386 6019	Nut			2			BELT AND GUARD			
SK-1623	529 0004	Adjuster bar	-	-	-	SK-85	570 0409	Drive belt		1	1
		DRIVE PULLEY AND GOVERNOR				SK-85-A	570 0410	Drive belt	1		
						SK-107-G	571 1719	Pulley guard	1	1	1
SK-75-G	504 2007	Drive pulley inner half		1	1	SK-1633	414 0154	Pulley guard spring	1	1	1

WHEELS AND SUSPENSION



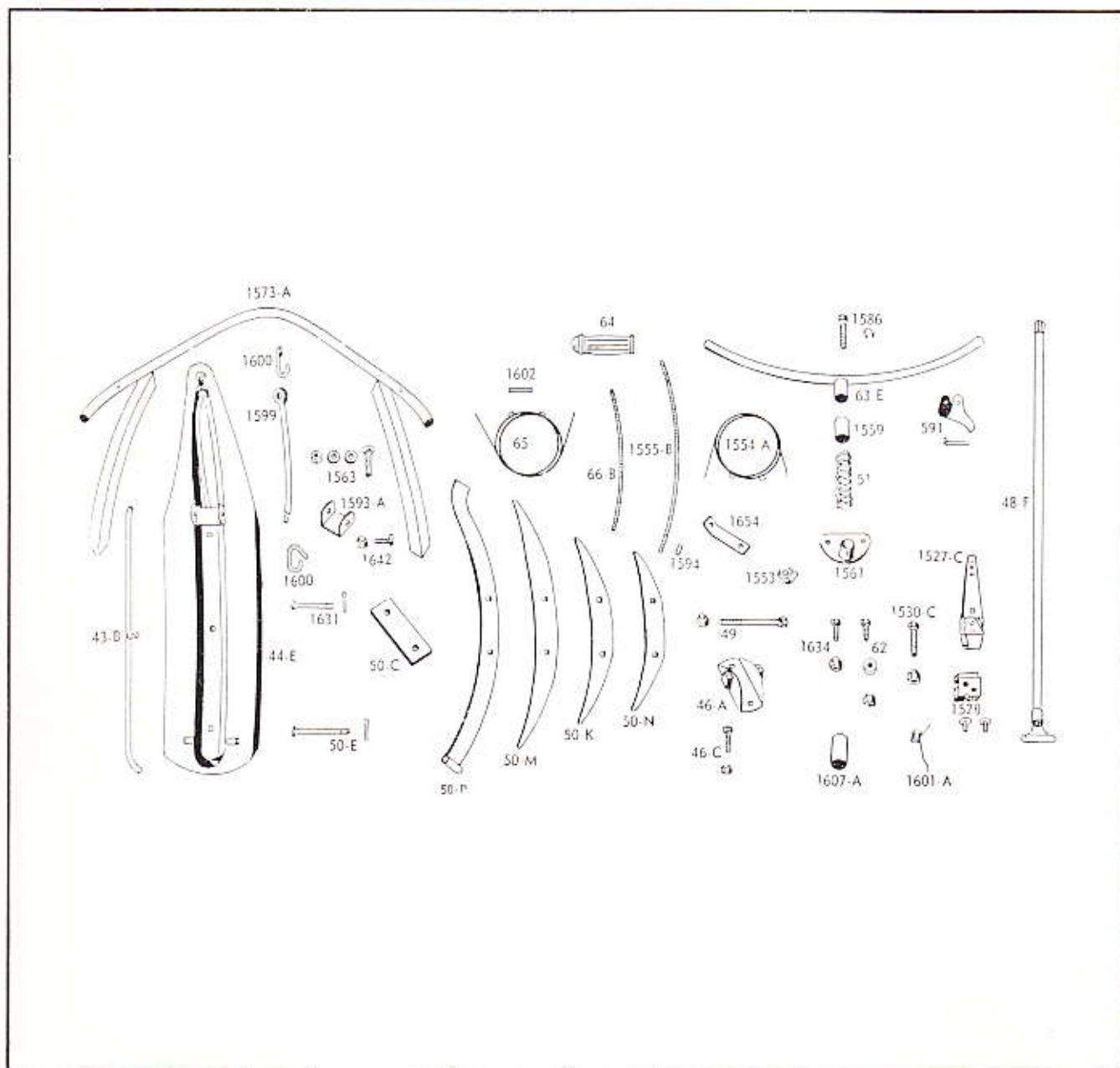
ITEM No.	PART No.	DESCRIPTION	QUANT.			ITEM No.	PART No.	DESCRIPTION	QUANT.		
			C	O	A				C	O	A
		TRACK						REAR HUB ASS'Y			
SK-1	570 0002	Track	1	1	2	SK-20	570 0101	Rubber sprocket	2	2	4
SK-2	570 0003	Track insert	116	116	232	SK-21	501 0005	Sprocket flange	2	2	4
SK-1620	529 0003	Insert block tool	—	—	—	SK-22-B	320 1062	Sprocket bolt	18	18	36
		DRIVE AXLE					386 6013	Nut	18	18	36
SK-19-A	501 0002	Drive axle	1	1		SK-17-A	405 4002	Rear hub bearing	2	2	4
SK-19-B	501 0006	Drive axle			2	SK-18-B	570 0301	Bearing seal	2	2	4
SK-20	570 0101	Drive sprocket	2	2	4	SK-34-A	503 0006	Adjuster bracket RH	1	1	
SK-21	501 0005	Drive sprocket flange	2	2	4	SK-34-B	503 0007	Center adjuster bracket RH			1
SK-22-B	320 1062	Drive sprocket bolt	18	18	36	SK-34-C	503 0008	Adjuster bracket RH			1
	386 6013	Nut	18	18	36	SK-35-A	503 0010	Adjuster bracket LH	1	1	
SK-18-A	581 1017	Drive axle bearing seal	2	2	4	SK-35-B	503 0011	Center adjuster bracket LH			1
SK-17-A	405 4002	Drive axle bearing	2	2	4	SK-35-C	503 0012	Adjuster bracket LH			1
SK-1580	501 0007	End bearing housing			2	SK-36	309 8004	Adjusting screw	2	2	2
SK-1579	300 0000	End bearing housing bolt			6	SK-36-A	309 8001	Center adjusting screw			2
	392 0019	Lockwasher			6	SK-37	503 0027	Adjusting eye bolt	2	2	2
		WHEEL					386 6022	Elastic nut	2	2	2
SK-23-B	502 0002	Wheel support	6	6	12	SK-37-A	503 0028	Center adjusting bolt			2
SK-26-B	570 0203	Wheel tire	12	12	24		386 6022	Elastic nut			2
SK-27-A	502 0005	Wheel flange inner	12	12	24	SK-1581	503 0026	Adjusting screw buffer			2
SK-27-C	502 0006	Wheel flange outer	12	12	24	SK-38	300 0041	Positioning bolt	2	2	4
SK-28	408 2001	Wheel flange grease fitting	12	12	24		386 6022	Nut	2	2	4
SK-17-A	405 4002	Wheel bearing	12	12	24		351 0023	Lockwasher	2	2	4
SK-22-B	320 1062	Wheel bolt	72	72	144	SK-39-B	503 0015	Adjuster sleeve	2	2	4
	386 6013	Nut	72	72	144	SK-40-A	503 0016	Spring retaining washer	2	2	4
SK-32-A	502 0008	Cross shaft	3	3	6	SK-40-B	300 0047	Adjuster bolt	2	2	4
SK-33-A	502 0010	Suspension spring	6	6	12		386 6022	Nut	2	2	4
SK-7	300 8043	Cross shaft bolt	6	6	12	SK-41-AR	503 0021	Adjuster link plate RH	1	1	2
	392 0022	Lockwasher	6	6	12	SK-41-AL	503 0019	Adjuster link plate LH	1	1	2
SK-1621	518 0005	Cross shaft bracket	6	6	6	SK-28	408 2001	Adjuster link plate grease fitting	2	2	4
SK-24-A	503 0002	Rear hub	1	1	2	SK-42-AR	503 0025	Link plate spring RH	1	1	2
						SK-42-AL	503 0023	Link plate spring LH	1	1	2

CONTROL PARTS – CHALET - OLYMPIQUE



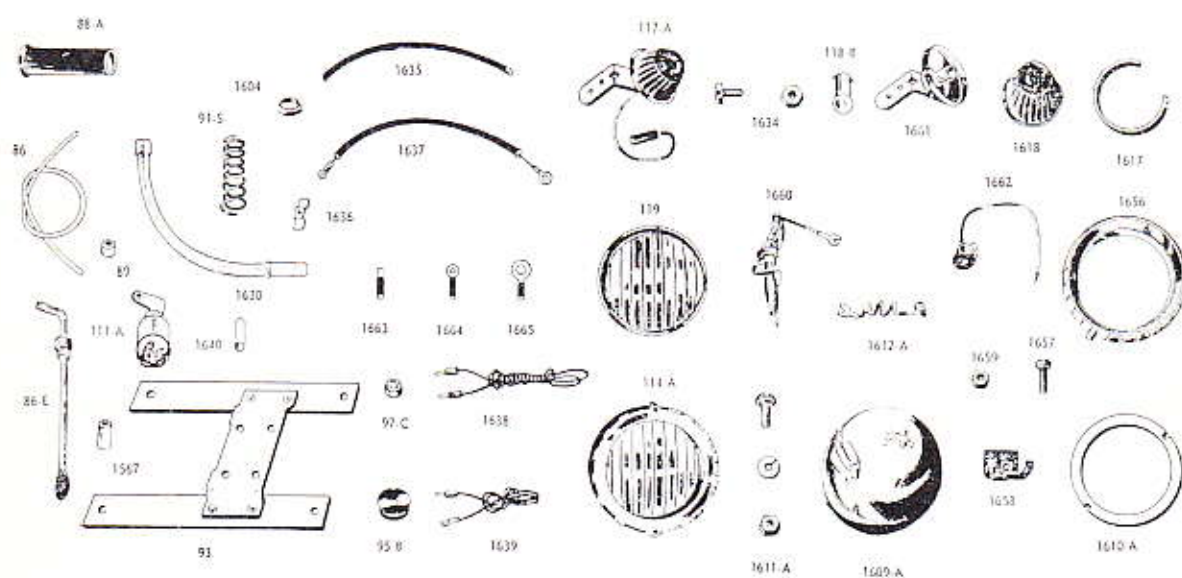
ITEM No.	PART No.	DESCRIPTION	QTY.		ITEM No.	PART No.	DESCRIPTION	QTY.	
			C	O				C	O
		SKI			SK-62-A	300 0003	Handle bar attaching bolt	2	2
SK-44-D	505 0040	Ski runner	2	2		386 6019	Nut	2	2
SK-43-B	505 0002	Runner shoe	2	2		391 0021	Washer	2	2
	380 6019	Nut	2	2	SK-63-D	506 0030	Handle bar	1	1
SK-1593-A	505 0033	Spring slider cushion	2	2	SK-63-B	506 0029	Steering shaft sleeve	1	1
SK-1631	505 0034	Slider pin	2	2	SK-64	414 0002	Handle bar grip	2	2
	371 0011	Cotter pin	2	2	SK-1591	506 0040	Hand throttle handle	2	2
SK-50-E	505 0017	Leaf spring pin	2	2		390 9001	Rivet	2	2
	371 0011	Cotter pin	2	2			BRAKE		
SK-50-P	505 0016	Main leaf spring	2	2	SK-1527-C	580 1021	Brake handle with lining	1	1
SK-50-N	505 0015	Auxiliary leaf spring 13"	2	2	SK-1528	507 0006	Brake lining	1	1
SK-50-K	505 0013	Auxiliary leaf spring 18"	2	2	SK-1530-B	507 0010	Brake bracket hinge pin	1	1
SK-50-C	570 0502	Rebound leaf spring	2	2		371 0035	Cotter pin	1	1
SK-46-A	505 0011	Spring coupler	2	2	SK-1554	510 0004	Brake cable	1	1
SK-46-C	300 8084	Spring coupler bolt	4	4	SK-1555-A	507 0019	Brake cable housing	1	1
	386 6024	Nut	4	4	SK-1601-A	507 0024	Brake return spring	1	1
		STEERING			SK-1553	507 0014	Cable housing clip	1	1
SK-48-D	506 0004	Ski leg	2	2	SK-1602	414 0082	Brake cable protector	1	1
SK-52-B	414 0127	Upper coil spring	2	2	SK-1594	409 0012	Brake cable clip	2	2
SK-49	309 8002	Ski leg attaching bolt	2	2			THROTTLE		
	386 6022	Nut	2	2	SK-65-C	510 0003	Throttle cable	1	1
SK-53	560 6001	Upper ski leg bolt	2	2	SK-1594	409 0012	Throttle cable clip	2	2
	392 0026	Lockwasher	2	2	SK-1602	414 0082	Throttle cable protector	1	1
SK-54	408 2001	Ski leg grease fitting	2	2	SK-66-C	414 0083	Throttle cable housing	1	1
SK-55-C	506 0014	Steering arm	2	2	SK-66-E	414 0083	Throttle cable housing	1	1
SK-58	414 0109	Tie rod end spring	3	3	SK-67-A	414 0008	Throttle return spring	1	1
SK-1585	391 0025	Tie rod spring washer	3	3	SK-67-B	414 0009	Throttle return spring	1	1
	371 0031	Cotter pin	3	3	SK-68-B	510 0010	Throttle cable housing clip	1	1
SK-59-A	506 0022	Lower tie rod	1	1	SK-68-E	510 0011	Throttle cable housing clip	1	1
	506 0018	Tie rod end R.H.	1	1	SK-68-C	321 7061	Throttle housing clip bolt	1	1
	506 0017	Tie rod end L.H.	2	2		385 1013	Nut	1	1
	389 8016	Nut	2	2		392 0014	Lockwasher	1	1
	380 6024	Nut	2	2	SK-1558	510 0001	Throttle return spring bracket	1	1
SK-60	506 0023	Tie rod swivel	1	1					
SK-61-A	506 0043	Steering rod	1	1					
	506 0044	Center tie rod	1	1					

CONTROL PARTS - ALPINE



ITEM No.	PART No.	DESCRIPTION	QTY.	ITEM No.	PART No.	DESCRIPTION	QTY.
		SKI		SK-1586	300 0046	Handle bar bolt	1
SK-44-E	505 0004	Ski runner	1		392 0022	Lockwasher	1
SK-43-B	505 0002	Runner shoe	1	SK-1650	506 0021	Handle bar spacer	1
	380 6019	Nut	1	SK-62-A	300 0003	Handle bar attaching bolt	2
SK-1600	505 0022	Union link	2		386 6019	Nut	2
SK-1599	570 0501	Ski front retainer cable	1		391 0021	Flat washer	2
SK-1573-A	517 0067	Ski holder	1	SK-64	414 0002	Handle bar grip	2
SK-1563	300 0006	Ski holder bolt	4	SK-1591	506 0040	Hand throttle handle	2
	330 6019	Nut	4		390 9001	Rivet	2
	392 0019	Lockwasher	4			BRAKE	
SK-1642	300 0001	Ski holder brace bolt	2				
	386 6019	Nut	2	SK-1527-C	580 1021	Brake handle with lining	1
SK-1593-A	505 0033	Spring slider cushion	1	SK-1528	507 0006	Brake lining	1
SK-1631	505 0034	Slider pin	1	SK-1530-C	300 0005	Brake handle bolt	1
	371 0011	Cotter pin	1		386 6019	Nut	1
SK-50-E	505 0017	Leaf spring pin	1	SK-1554-A	507 0016	Brake cable	1
	371 0011	Cotter pin	1	SK-1555-B	507 0020	Brake cable housing	1
SK-50-P	505 0016	Main leaf spring	1	SK-1601-A	507 0024	Brake return spring	1
SK-50-M	505 0014	Auxiliary leaf spring 23"	1	SK-1602	414 0082	Brake cable protector	1
SK-50-N	505 0015	Auxiliary leaf spring 13"	1	SK-1594	409 0012	Brake cable clip	2
SK-50-K	505 0013	Auxiliary leaf spring 18"	1	SK-1654	507 0026	Brake cable housing bracket	1
SK-50-C	570 0502	Rebound leaf spring	1	SK-1634	300 0000	Bracket bolt	1
SK-46-A	505 0011	Spring coupler	1		386 6019	Nut	1
SK-46-C	300 8084	Spring coupler bolt	2	SK-1553	507 0014	Brake cable housing clip	1
	386 6024	Nut	2			THROTTLE	
		STEERING		SK-65-D	510 0004	Throttle cable	1
SK-48-F	506 0007	Ski leg	1	SK-1594	409 0012	Throttle cable clip	2
SK-49	309 8002	Ski leg attaching bolt	1	SK-1602	414 0082	Throttle cable protector	1
	386 6022	Nut	1	SK-66-F	510 0008	Throttle cable housing	1
SK-1561	506 0039	Steering shaft bracket	1	SK-67-A	414 0008	Throttle return spring	1
SK-51	414 0172	Steering shaft upper spring	1	SK-68-E	510 0011	Throttle cable housing clip	1
SK-1559	506 0038	Steering shaft upper bushing	1	SK-68-C	321 7061	Throttle housing clip bolt	1
SK-1607-A	506 0042	Steering shaft sleeve (lower)	1		385 1013	Nut	1
SK-63-E	506 0031	Handle bar	1		392 0014	Lockwasher	1

FUEL, EXHAUST AND ELECTRICAL SYSTEMS

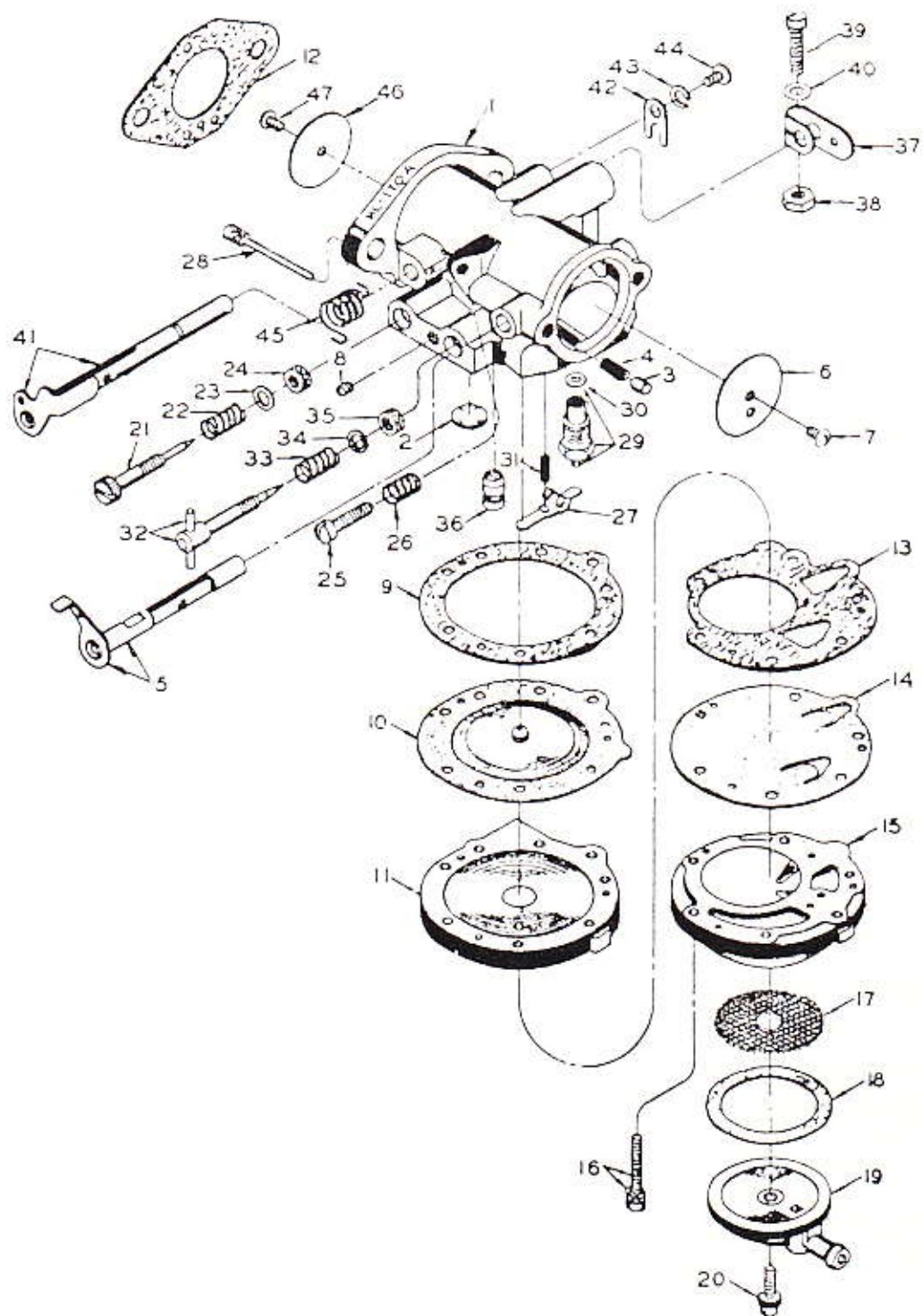


ITEM No.	PART No.	DESCRIPTION	QUANT.			ITEM No.	PART No.	DESCRIPTION	QUANT.		
			C	O	A				C	O	A
		ELECTRICAL				SK-1665	409 0009	Insulator terminal	1	1	1
SK-114-A	410 6002	Headlamp ass'y	1	1	1	SK-1634	300 0000	Tail lamp bolt	1	1	1
SK-1609-A	410 9007	Head lamp housing	1	1	1		386 6019	Stop nut	1	1	1
SK-1610-A	410 9009	Headlamp ring gasket	1	1	1			ENGINE			
SK-1612-A	409 6013	Headlamp ground wire	1	1	1						
SK-1658	410 9013	Headlamp outside ring	1	1	1	SK-93-G	512 0012	Engine support		2	2
SK-1657	337 7023	Headlamp ring screw	2	2	2		512 0017	Engine bracket		1	1
SK-1658	410 9015	Sealed beam support	1	1	1		309 8012	Cap screw		4	4
SK-1659	410 9016	Headlamp grommet	1	1	1		386 6022	Stop nut		4	4
SK-119	410 6006	Sealed beam	1	1	1	SK-93-F	512 0018	Engine bracket	1		
SK-1660	409 6014	Sealed beam to switch wire		1	1		512 0010	Engine support	2		
SK-117-A	410 6005	Tail lamp	1	1	1		309 8012	Cap screw	4		
SK-1618	410 9011	Tail lamp lens	1	1	1		386 6022	Stop nut	4		
SK-118-B	410 5005	Tail lamp bulb	1	1	1	SK-95-B	570 1201	Engine support insulator kit	1	1	1
SK-1617	410 9010	Tail lamp retainer ring	1	1	1	SK-1567	512 0026	Engine bracket bushing	4	4	4
SK-1661	410 9017	Tail lamp housing and bracket	1	1	1	SK-97-C	386 6024	Engine support elastic stop nut	4	4	4
SK-1662	410 9018	Tail lamp pig tail and spring	1	1	1		399 9006	Flat washer	4	4	4
SK-111-A	410 1002	Lighting and ignition switch		1	1			FUEL			
SK-1635-A	515 0054	Wire housing	1	1	1	SK-86-G	414 0130	Fuel line	1	1	1
SK-1635-B	409 9001	Housing 3/16"	1	1	1	SK-86-E	513 0035	Fuel line adapter at tank	1	1	1
	409 9002	Housing 5/16"	1	1	1	SK-89	408 0002	Fuel tank drain plug	1	1	1
SK-1635-C	515 0129	Housing wire ass'y	1	1	1	SK-88-A	414 0014	Fuel tank cap	1	1	1
SK-1636	515 0035	Wire housing clip		1	1			EXHAUST			
SK-1637	409 6013	Headlamp ground wire	1	1	1						
SK-1638	409 6014	Wire (tail lamp to connector)	1	1	1	SK-1630	514 0023	Muffler pipe		1	
SK-1640	409 0001	Connector housing	1	2	2	SK-1630-A	514 0024	Muffler pipe	1		
SK-1663	409 0002	Snap connector	2	4	4	SK-1630-B	514 0025	Muffler pipe			1
SK-1664	409 0006	Insulator terminal		4	4	SK-91-S	514 0017	Muffler pipe spring	1	1	1
						SK-1604	514 0021	Muffler pipe spring seat			2

B O D Y

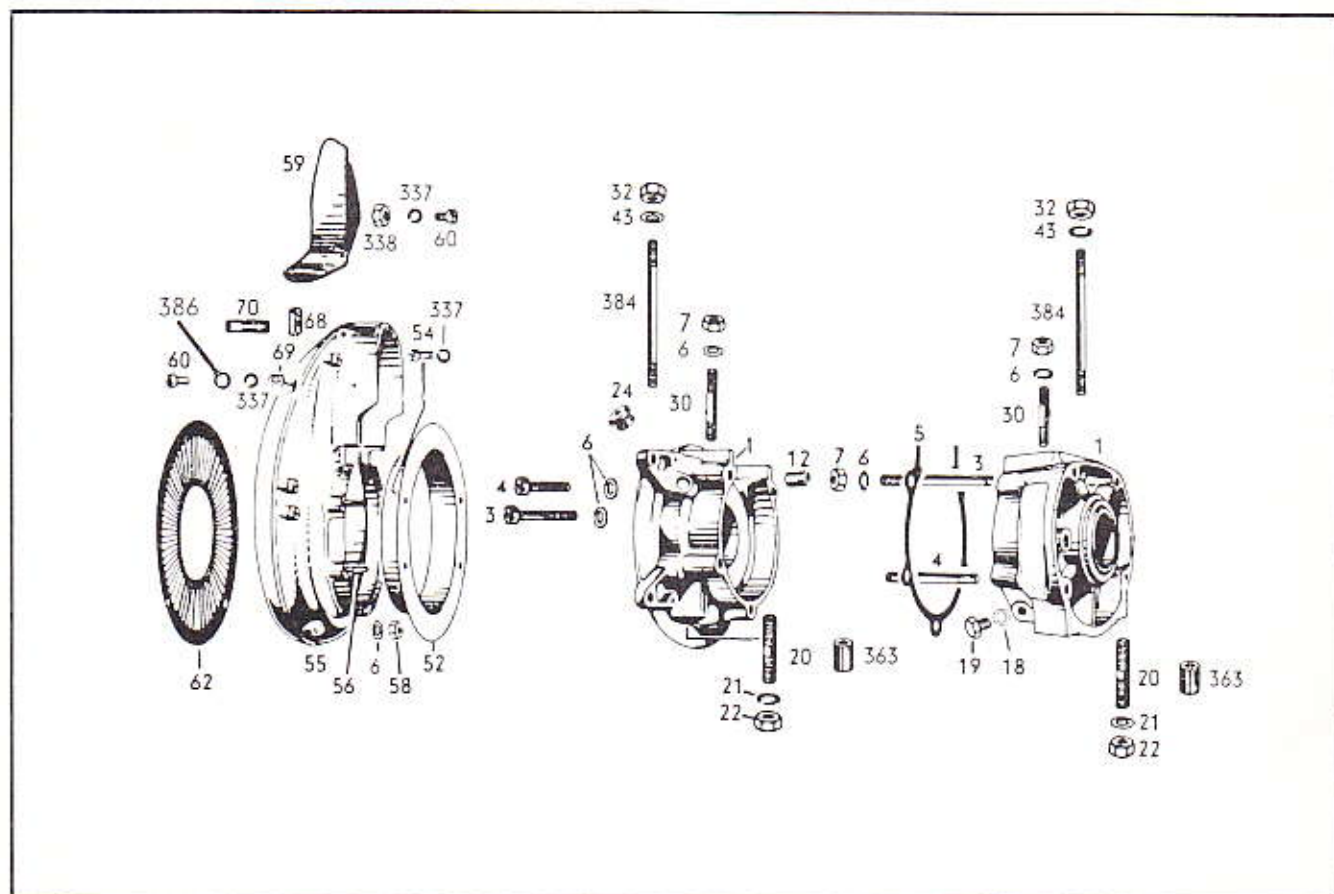
ITEM No.	PART No.	DESCRIPTION	QUANT.			ITEM No.	PART No.	DESCRIPTION	QUANT.		
			C	O	A				C	O	A
		BODY				SK-105-A	517 0014	Seat cushion			1
SK-1570	571 1710	Hood	1	1		SK-105-C	517 0016	Seat cushion leatherette	1	1	
SK-1570-A	571 1711	Hood			1	SK-105-B	517 0015	Seat cushion leatherette			1
SK-1590	571 1705	Compartment door	1	1	1	SK-1589	324 8061	Seat hinge bolt			6
SK-1632	517 0042	Compartment door lock spring	1	1	1		385 1013	Nut			6
SK-102	321 7001	Lock spring bolt	2	2	2	SK-1589-A	321 6061	Seat hinge bolt			4
	385 8007	Nut	2	2	2		385 1013	Nut			4
SK-1572	517 0065	Compartment door hinge rod	1	1	1	SK-106-G	517 0027	Back rest cushion	1	1	
SK-101-E	517 0002	Windshield	1	1		SK-106-B	517 0022	Back rest cushion			1
SK-101-D	517 0001	Windshield			1	SK-106-E	517 0025	Back rest cushion leatherette	1	1	
SK-103-B	517 0008	Windshield moulding	1	1		SK-106-C	517 0023	Back rest cushion leatherette			1
SK-103-C	517 0009	Windshield moulding			1	SK-1627-A	517 0073	Back rest plate bolt eyelet	2	2	
SK-102-A	363 0034	Windshield screw	7	7	5		386 6019	Nut	2	2	
SK-102-B	321 7003	Windshield bolt			4	SK-1588	414 0079	Seat cushion hinge			2
	385 8007	Nut			4	SK-1587	300 0004	Back rest bolt			2
SK-102-C	321 7041	Hood screw	17	17	21		386 6019	Nut			2
	385 7011	Nut	17	17	21	SK-1652	571 1709	Fuel tank protector			1
SK-1571-A	389 8010	Hood speed nut	17	17	21	SK-1625-A	414 0093	"On" and "Off" Decal Switch		1	1
SK-102-A	363 0034	Hood metal screw	2	2							
SK-105	517 0013	Seat cushion	1	1							

CARBURETOR CHALET, OLYMPIQUE AND ALPINE



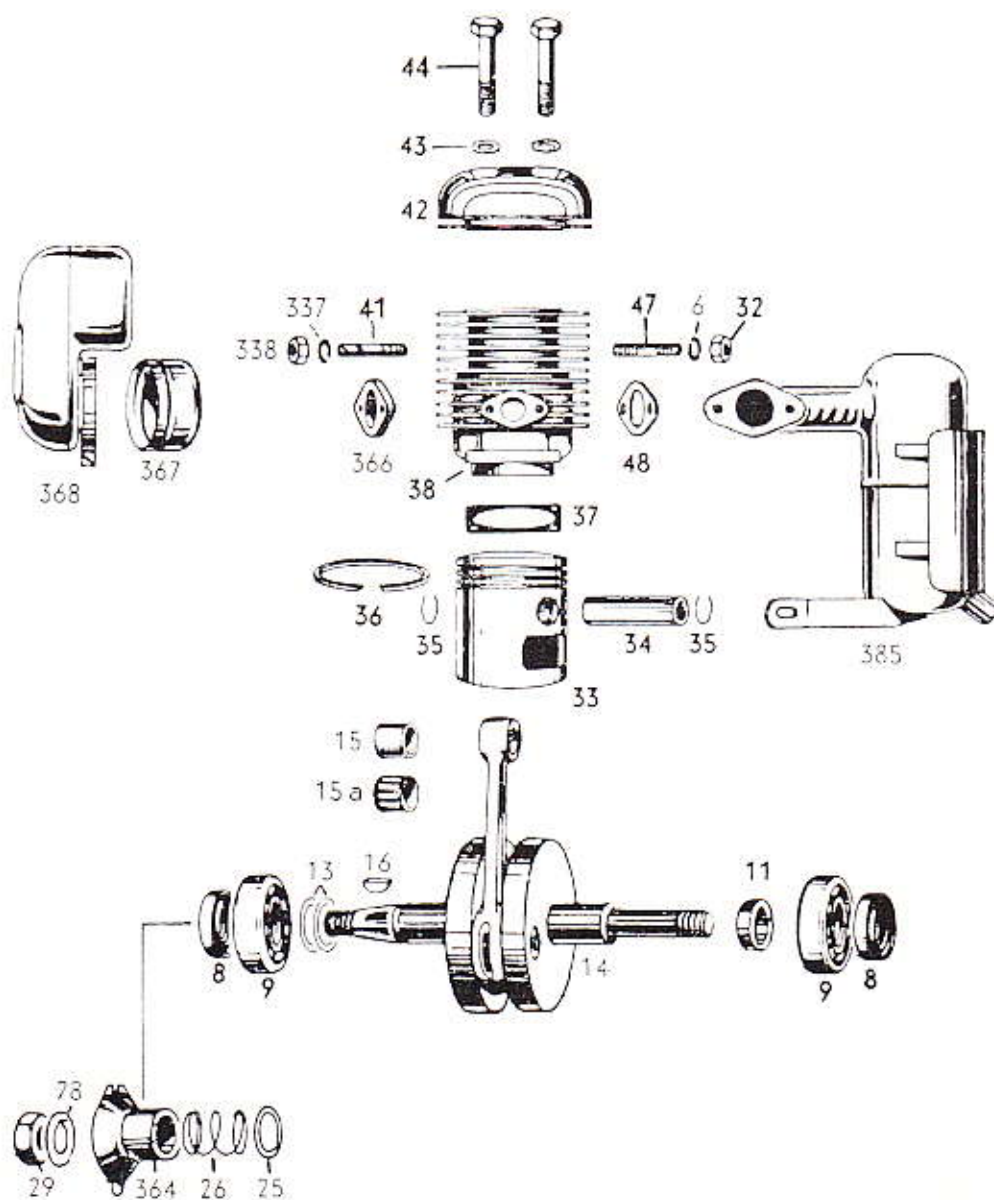
ITEM No.	PART No.	ITEM No.	PART No.	DESCRIPTION	ITEM No.	PART No.	ITEM No.	PART No.	DESCRIPTION
CHALET		OLYMPIQUE AND ALPINE			CHALET		OLYMPIQUE AND ALPINE		
SK-1532	403 0005	SK-1532-A	403 0005	Carburetor ass'y	T-27	404 0069	T-27	404 0069	Inlet control lever
T-1	404 0001	T-1-A	404 0002	Body	T-28	404 0071			Inlet control lever pinion screw
T-2	404 0010	T-2	404 0010	Body channel welch plug			T-28-A	404 0072	Inlet control lever fulcrum pin
T-3	404 0012			Choke friction pin			T-28-B	404 0073	Inlet control lever fulcrum pin ret. screw
T-4	404 0014	T-3-A	404 0013	Choke friction ball					
		T-4	404 0014	Choke friction spring	T-29	404 0074	T-29-A	404 0075	Inlet needle, seat and gasket
T-5-A	404 0016	T-5-B	404 0017	Choke shift and lever	T-30	404 0078	T-30-A	404 0079	Inlet seat gasket
T-6-A	404 0023	T-6-B	404 0024	Choke shutter	T-31	404 0081	T-31	404 0081	Inlet tension spring
T-7-A	404 0027	T-7-A	404 0027	Choke shutter screw and 1/w	T-32-A	404 0084	T-32-A	404 0084	Main adj. screw
T-8	404 0029			Diaphragm chamber drain screw	T-33	404 0056	T-33	404 0056	Main adj. screw spring
T-9	404 0030	T-9	404 0030	Diaphragm gasket	T-34	404 0057	T-34	404 0057	Main adj. screw washer
T-10	404 0032	T-10	404 0032	Diaphragm	T-35	404 0059	T-35	404 0059	Main adj. screw packing
T-11	404 0034	T-11-A	404 0035	Diaphragm cover	T-36-A	404 0083	T-36-A	404 0086	Nozzle check valve
T-12	404 0038			Flange gasket	T-37	404 0090	T-37	404 0090	Throttle lever ass'y
T-13-A	404 0041	T-13-A	404 0041	Fuel pump gasket	T-38	404 0091	T-38	404 0091	Throttle lever ret. screw and lockwasher
T-14	404 0042	T-14-A	404 0042	Fuel pump diaphragm	T-39	404 0092	T-39	404 0092	Throttle lever ret. washer
T-15	404 0045	T-15-A	404 0046	Fuel pump body	T-40	404 0093	T-40	404 0093	Throttle lever ret. nut
T-16	404 0047	T-16	404 0047	Fuel pump body screw and 1/w	T-41-A	404 0095	T-41-B	404 0096	Throttle shaft and lever
T-17	404 0049	T-17	404 0049	Fuel strainer screen	T-42	404 0102	T-42	404 0102	Throttle shaft clip
T-18	404 0050	T-18	404 0050	Fuel strainer cover gasket	T-43	404 0105	T-43	404 0105	Throttle shaft clip 1/w
T-19	404 0051	T-19	404 0051	Fuel strainer cover	T-44	404 0106	T-44	404 0106	Throttle shaft clip ret. screw
T-20	404 0052	T-20	404 0052	Fuel strainer cover ret. screw	T-45	404 0107	T-45-A	404 0108	Throttle return spring
T-21	404 0053	T-21	404 0053	Idle adj. screw	T-46-A	404 0113	T-46-B	404 0114	Throttle shutter
T-22	404 0056	T-22	404 0056	Idle adj. screw spring	T-47	404 0028	T-47	404 0028	Throttle shutter screw
T-23	404 0057	T-23	404 0057	Idle adj. screw washer	T-48-A	404 0118	T-48-B	404 0119	Gasket and packing set
T-24	404 0059	T-24	404 0059	Idle adj. screw packing	T-49-A	404 0124	T-49-B	404 0125	Repair parts kit
T-25	404 0064	T-25	404 0064	Idle speed regulating screw					
T-26	404 0067	T-26	404 0067	Idle speed regulating screw spring					

CRANKCASE



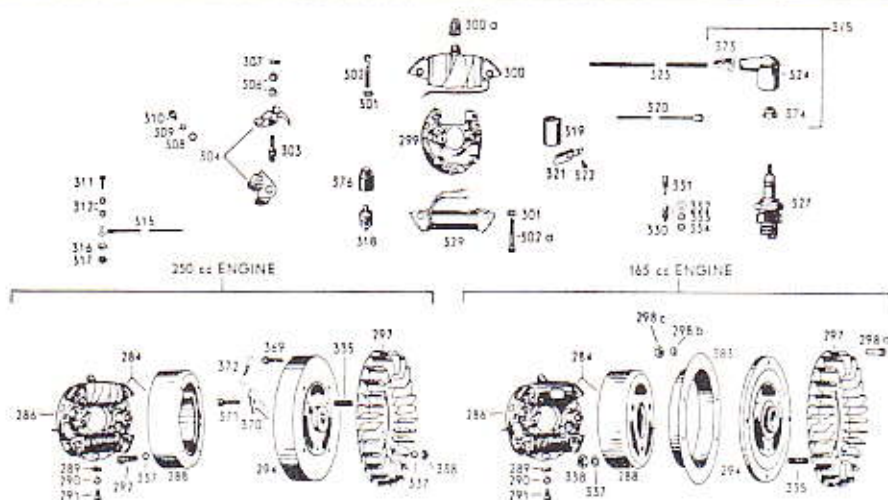
ITEM No.	PART No.	ITEM No.	PART No.	DESCRIPTION	ITEM No.	PART No.	ITEM No.	PART No.	DESCRIPTION
165 c.c.		250 c.c.			165 cc		250 cc		
L-1-A	402 0002	P-1-A	402 0005	Crankcase complete			P-52	402 0037	Sealing ring
L-3	402 0006	P-3	402 0007	Crankcase bolt	L-55	402 0042	P-54	402 0040	Screw
L-44-A	402 0033	P-4	402 0009	Crankcase bolt			P-55	402 0044	Fan cowl complete
L-5-A	402 0012	P-5	402 0014	Crankcase gasket	L-56	402 2036	P-56	402 0030	Fan cowl stud
L-6	402 0015	P-6	402 0016	Lock washer	L-58	402 2053	P-58	402 0018	Fan cowl nut
		P-7	402 0018	Hex. nut	L-59	402 0048			Fan cowl baffle
L-12	402 1014	P-12	402 1015	Crankcase dowel tube	L-60-A	402 0040	L-60-A	402 0040	Bolt
L-18	402 0019	L-18	402 0019	Oil drain sealing washer	L-62	402 0058	L-62	402 0058	Fan cowl shield
L-19	402 0020	L-19	402 0020	Oil drain screw	L-68	402 0059			Rubber sleeve
L-20-A	402 0022	P-20	402 0023	Engine base stud	L-69	402 0060	L-69	402 0060	Ignition cable clamp
L-21	402 0025	L-21	402 0025	Lock washer	L-337	402 0015	L-337	402 0015	Lock washer
L-22	402 0026	L-22	402 0026	Nut	L-338	402 2053			Nut
L-24	402 0027	P-24	402 0028	Ignition cable grommet	L-363	402 0073			Distance sleeve, engine base
		P-30	402 0030	Cylinder stud	L-384	402 0074			Stud holding cylinder
L-32-A	402 0018			Nut			P-386	402 0078	Mass cable, yellow
L-43	402 0031			Cylinder head washer					

CRANKSHAFT AND PISTON



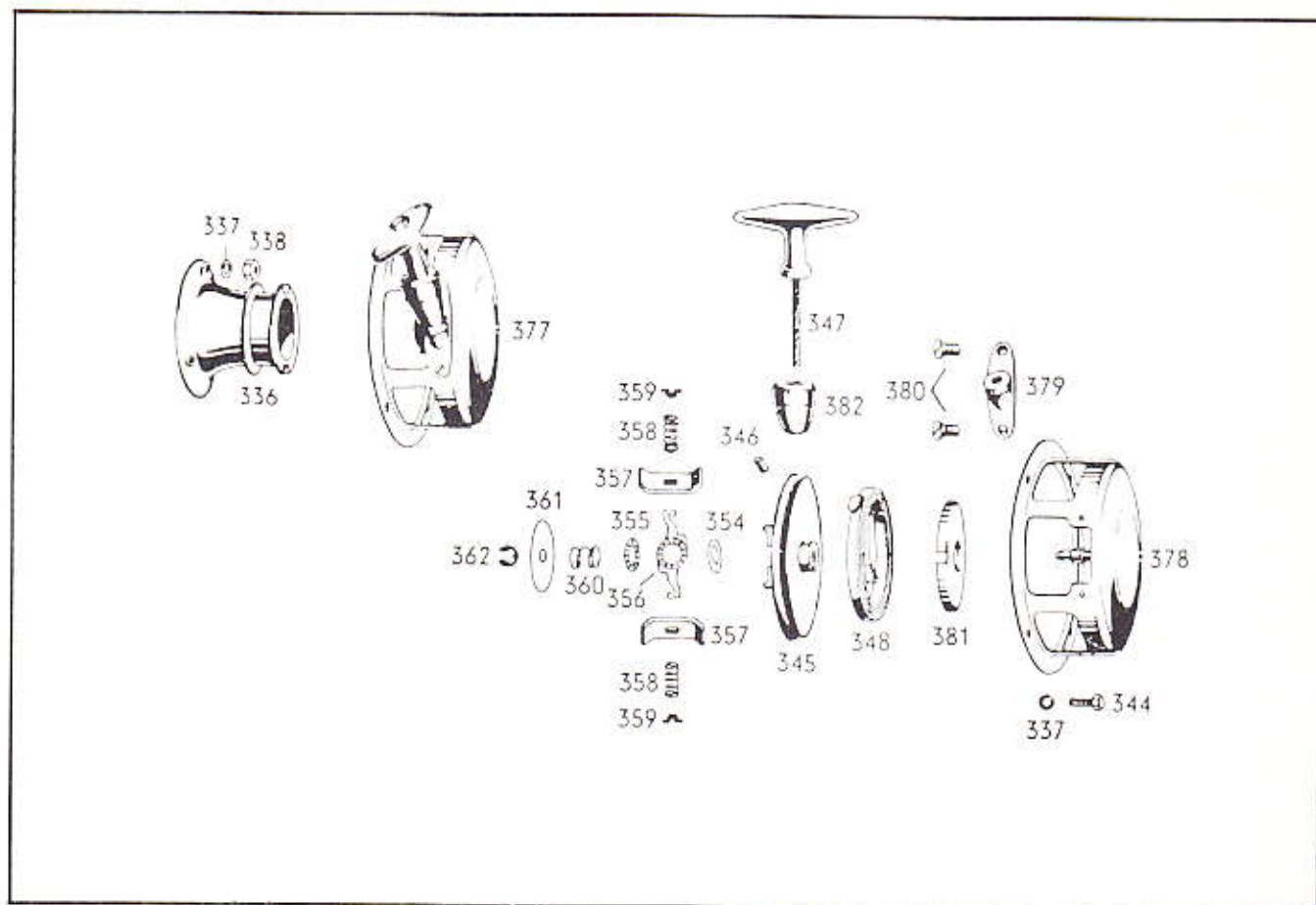
ITEM No.	PART No.	ITEM No.	PART No.	DESCRIPTION	ITEM No.	PART No.	ITEM No.	PART No.	DESCRIPTION
165 c.c.		250 c.c.			165 c.c.		250 c.c.		
P-6	402 0016	P-6	402 0016	Lock washer			P-26	402 1036	Breaker cam spring
L-8	402 1001	P-8	402 1002	Crankshaft oil seal	L-28	402 1038	P-28	402 1040	Crankshaft lock washer
L-9	402 1004	P-9	402 1005	Crankshaft bearing	L-29	402 1042	P-29	402 1043	Crankshaft nut
L-11-A	402 1011	P-11	402 1012	Crankshaft sleeve	L-32-A	402 0018	L-32-A	402 0018	Exhaust flange nut
L-13-A	402 1016			Crankshaft shim .3 mm	L-33-A	402 1044	P-33	402 1054	Piston complete with rings
L-13-B	402 1017			Crankshaft shim .5 mm	L-34-A	402 1060	P-34-A	402 1062	Piston pin
L-13-C	402 1018			Crankshaft shim 1.0 mm	P-35	402 1066	P-35-A	402 1067	Circlip
L-13-D	402 1019			Crankshaft shim .2 mm	L-36-A	402 1081	P-36	402 1074	Piston ring
L-13-E	402 1020			Crankshaft shim .4 mm	L-37-A	402 2005	P-37	402 2006	Cylinder flange gasket
L-13-F	402 1021			Crankshaft shim .8 mm	L-38-A	402 2010	P-38	402 2011	Cylinder
L-13-G	402 1022			Crankshaft shim .15 mm	P-41-A	402 2021	P-41-A	402 2021	Intake flange stud
		P-13	402 1023	Crankshaft shim .2 mm	L-42-B	402 2026	P-42-A	402 2028	Cylinder head
		P-13-A	402 1024	Crankshaft shim .3 mm			P-43	402 2034	Cylinder head washer
		P-13-B	402 1025	Crankshaft shim .5 mm	P-47	402 2037	P-44	402 2035	Cylinder head bolt
		P-13-C	402 1026	Crankshaft shim 1.0 mm	P-48	402 2043	P-47	402 2037	Exhaust flange stud
L-14-A	402 1028	P-14-A	402 1030	Crankshaft complete	L-337	402 0015	P-48	402 2043	Exhaust flange gasket
P-15	402 1032			Connecting rod bushing	L-338-A	402 2053	L-337	402 0015	Lock washer
		P-15-A	402 1033	Needle cage, piston pin			L-338-A	402 2053	Nut
L-16	402 1009	P-16	402 1010	Crankshaft key	L-366	402 2054	P-364	402 1087	Breaker cam complete
		P-25	402 1035	Cam spring washer	L-367	402 3005	L-366	402 2054	Isolating flange
					L-368	402 3010	P-367	402 3005	Silencer socket
					L-385	402 2060	P-368	402 3010	Air intake silencer complete
							P-385	402 2061	Muffler complete

IGNITION



ITEM No.	PART No.	ITEM No.	PART No.	DESCRIPTION	ITEM No.	PART No.	ITEM No.	PART No.	DESCRIPTION
165 c.c.		250 c.c.			165 cc		250 cc		
L-284	402 4006	P-284	402 4009	Flywheel dynamo magneto unit complete	L-315	402 4059	P-315-A	402 4062	Shorting button cable
L-286	402 4013	P-286	402 4016	Armature plate complete	L-316	402 7016	L-316	402 7016	Lock washer
L-288	402 4017	P-288	402 4018	Magneto ring	L-317	402 7016	L-317	402 7016	Nut
L-289	402 7016	P-289	402 4022	Armature plate washer	L-318	402 4066			Shorting button
L-290	402 7016	P-290	402 4024	Armature plate lock washer	L-319	402 4067	P-319	402 4068	Condenser without cable
L-291	402 4025	P-291	402 5001	Armature plate bolt	L-320	402 4069	P-320	402 4070	Condenser cable
		P-292	402 4027	Flywheel bolt	L-321	402 4071	L-321	402 4071	Lubricating wick
L-294	402 4029	P-294-A	402 4105	Magneto housing	L-322	402 4072	L-322	402 4072	Pivot, lubricating wick
L-297	402 4033	P-297	402 4034	Fan	L-323	402 4073	P-323	402 4074	Ignition cable
L-298-A	402 0038			Fan bolt	L-324	402 4076	P-324	402 4076	Spark plug protector
L-298-B	402 4024			Lock washer	L-327	402 4077	L-327	402 4077	Spark plug
L-298-C	402 4002			Nut	L-329	402 4083	P-329	402 4084	Lighting coil
L-299	402 4036	P-299	402 4037	Armature plate only	L-330	402 4085			Light plug female
L-300	402 4038	P-300	402 4040	Ignition coil	L-331	402 4086			Banana plug, light connection
L-300-A	402 4039			Protection cap, ignition	L-332	402 0064			Isolating washer
L-301	402 7016	P-301	402 4024	Lock washer	L-333	402 0015			Lock washer
L-302	402 4046	P-302	402 4048	Bolt	L-334	402 4087			Cable eye
L-302-A	402 4047	P-302	402 4048	Bolt	L-335	402 4088	P-335	402 4089	Stud
L-303	402 4049	L-303	402 4049	Pivot pin	L-337	402 0015	L-337	402 0015	Lock washer
L-304	402 4050	L-304	402 4050	Contact and breaker point set	L-338	402 2053	L-338	402 2053	Nut
L-306	402 7016	L-306	402 7016	Contact breaker shim .1 mm			P-369	402 4091	Spring screw
L-306-A	402 7016	L-306-A	402 7016	Contact breaker shim .05 mm			P-370	402 4092	Centrifugal weight
L-307	402 7016	L-307	402 7016	Spring clip			P-371	402 4094	Centrifugal weight bolt
L-308	402 7016	L-308	402 7016	Washer	L-373	402 4097	P-372	402 4095	Centrifugal weight spring
L-309	402 7016	L-309	402 7016	Lock washer	L-374	402 4099	L-374	402 4099	Rubber grommet
L-310	402 7016	L-310	402 7016	Bolt	L-375	402 4076	P-375	402 4076	Silicone grommet
L-311	402 7016	L-311	402 7016	Bolt					Spark plug, protector complete
L-312	402 7016	L-312	402 7016	Washer	L-376	402 4100			Shorting button protecting cap
					L-383	402 0035			Sealing ring

REWIND STARTER



ITEM No.	PART No.	ITEM No.	PART No.	DESCRIPTION	ITEM No.	PART No.	ITEM No.	PART No.	DESCRIPTION
165 c.c.		250 c.c.			165 c.c.		250 c.c.		
L-336	402 5002	P-336	402 5003	Starting pulley	L-358	402 5030	L-358	402 5030	Pawl spring
L-337	402 0015	L-337	402 0015	Lock washer	L-359	402 5031	L-359	402 5031	Pawl spring stop
L-338	402 2053	L-338	402 2053	Nut	L-360	402 5032	L-360	402 5032	Friction spring
L-344-A	402 5011	L-344-A	402 5011	Bolt	L-361	402 5033	L-361	402 5033	Washer
L-345-A	402 5014	L-345-A	402 5014	Rope sheave complete	L-362	402 5034	L-362	402 5034	Circlip
L-346	402 5016	L-346	402 5016	Rope bolt	L-377	402 5005	L-377	402 5005	Re-wind starter complete
L-347	402 5017	L-347	402 5017	Rope with grip	L-378	402 5035	L-378	402 5035	Starter housing complete
L-347-A	402 5018	L-347-A	402 5018	Rope	L-379	402 5036	L-379	402 5036	Starter stop complete
L-347-B	402 5019	L-347-B	402 5019	Starter grip	L-380	402 5037	L-380	402 5037	Starter stop screw
L-348	402 5022	L-348	402 5022	Re-wind spring	L-381	402 5038	L-381	402 5038	Spring guide
L-354	402 5026	L-354	402 5026	"D" washer	L-382	402 5039	L-382	402 5039	Rubber buffer
L-355	402 5027	L-355	402 5027	Friction washer					
L-356	402 5028	L-356	402 5028	Pivot arm					
L-357	402 5029	L-357	402 5029	Pawl					

BOMBARDIER SNOWMOBILE LTD.

VALCOURT, QUE., CANADA

Bombardier
ski-doo 1966
the light-footed snowmobile

OLYMPIQUE
SUPER-OLYMPIQUE
ALPINE

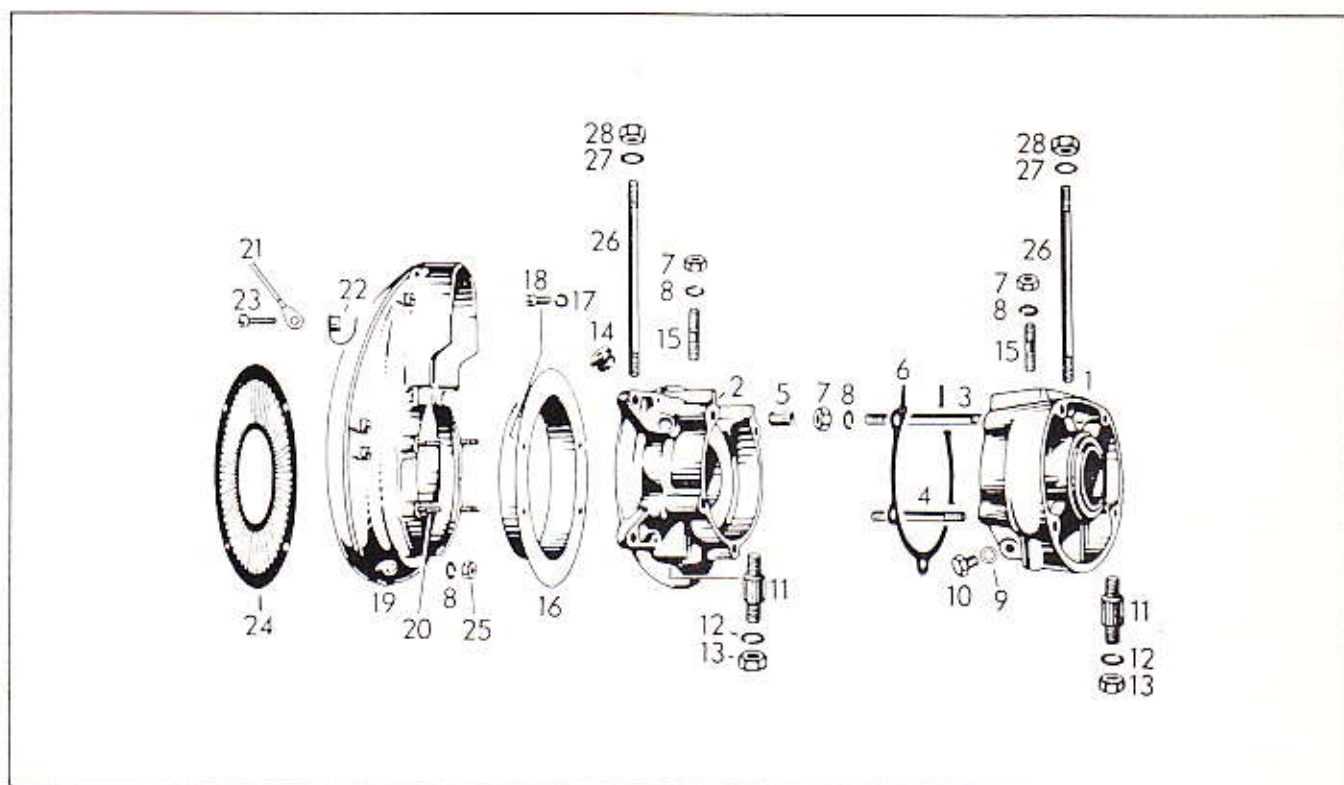
BOMBARDIER SNOWMOBILE LTD.

VALCOURT, QUE., CANADA

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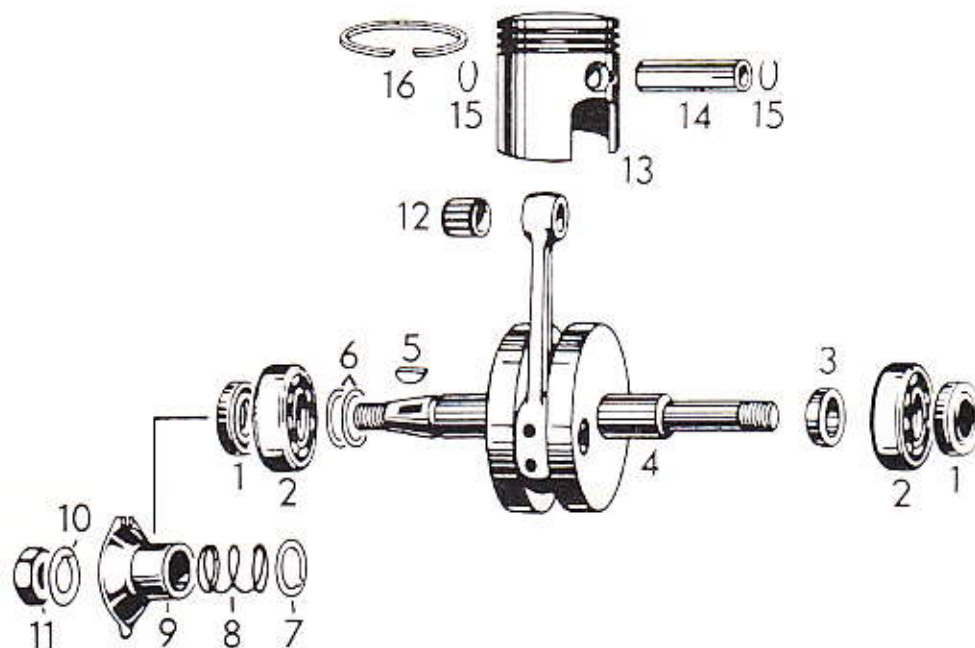
CRANKCASE



ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			REG.	A.S.				REG.	A.S.
1-2-3					15	402 0030	Cylinder stud	4	
4-5	402 0005	Crankcase complete	1	1	16	402 0037	Sealing ring	1	1
3	402 0007	Crankcase bolt	2	2	17	402 0015	Lock washer	4	4
4	402 0009	Crankcase bolt	3	3	18	402 0040	Screw	4	4
5	402 1015	Crankcase dowel tube	2	2	19	402 0044	Fan cowl complete	1	1
6	402 0014	Crankcase gasket	1	1	20	402 0030	Stud	4	4
7	402 0018	Nut	5	5	21	402 0079	Mass cable, yellow	1	1
8	402 0016	Lock washer	5	5	22	402 0061	Ignition cable clamp	1	1
9	402 0019	Oil drain sealing washer	1	1	23	402 0057	Cable clamp screw	1	1
10	402 0020	Oil drain screw	1	1	24	402 0058	Fan cowl shield	1	1
11	402 0091	Distance sleeve	4	4	25	402 0018	Nut	4	4
	402 0023	Engine base collar stud	4	4	26	402 0076	Stud		4
12	402 0025	Lock washer	4	4	27	402 0031	Washer		4
13	402 0026	Nut	4	4	28	402 0018	Nut		4
14	402 0028	Ignition cable grommet	1	1					

BOMBARDIER LTD.

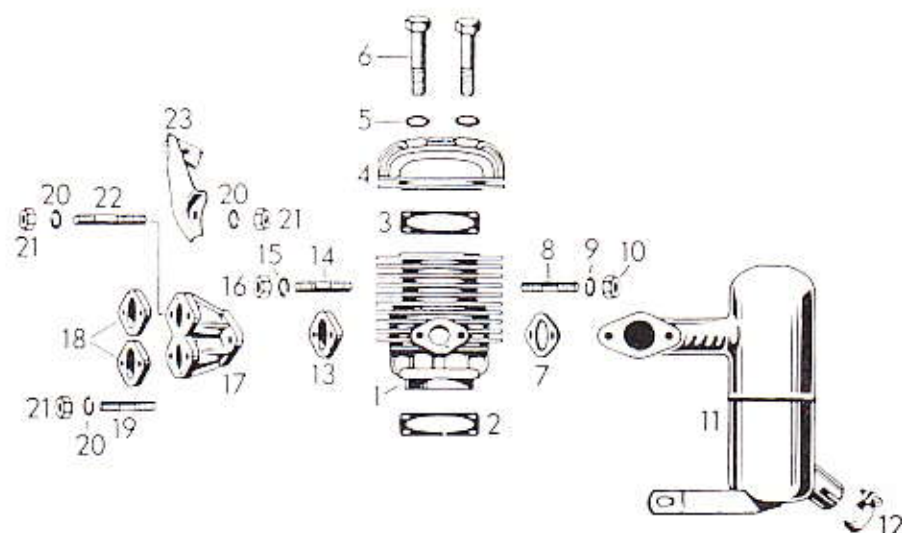
CRANKSHAFT



ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			REG.	A.S.				REG.	A.S.
1	402 1002	Crankshaft oil seal	2	2	13	402 1055	Piston with 2 rings		1
2	402 1005	Crankshaft bearing	2	2	13	402 1050	Piston with 3 rings		
3	402 1012	Crankshaft sleeve	1	1			69.5 mm - 1st oversize	1	
4	402 1030	Crankshaft assy.	1	1	13	402 1051	Piston with 3 rings		
5	402 1010	Crankshaft key	1	1			70. mm - 2nd oversize	1	
6	402 1023	Shim .2 mm	as required		13	402 1052	Piston with 3 rings		
6	402 1024	Shim .3 mm	as required				70.5 mm - 3rd oversize	1	
6	402 1025	Shim .5 mm	as required		13	402 1090	Piston with 3 rings		
6	402 1026	Shim 1.0 mm	as required				71. mm - 4th oversize	1	
7	402 1035	Cam spring washer	1	1	14	402 1032	Piston pin	1	1
8	402 1036	Breaker cam spring	1	1	15	402 1067	Circlip	2	2
9	402 1087	Breaker cam assy.	1	1	16	402 1079	Piston ring 69 mm	3	2
10	402 1040	Lock washer	1	1	16	402 1075	Piston ring 69.5 mm - 1st	3	
11	402 1043	Nut	1	1	16	402 1076	Piston ring 70 mm - 2nd	3	
12	402 1033	Needle cage, piston pin	1	1	16	402 1077	Piston ring 70.5 mm - 3rd	3	
13	402 1054	Piston with 3 rings	1		16	402 1078	Piston ring 71 mm - 4th	3	
		69 mm - reg.							

BOMBARDIER LTD.

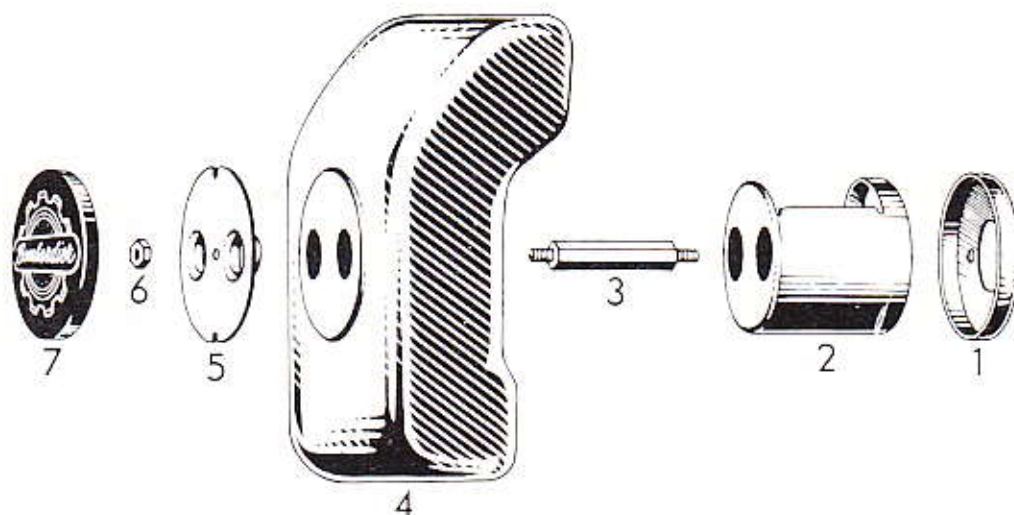
CYLINDER



ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			REG.	A.S.				REG.	A.S.
1	402 2011	Cylinder	1		13	402 2054	Isolating flange	1	
1	402 2012	Cylinder		1	13	402 2055	Intake gasket		1
2	402 2006	Cylinder flange gasket	1	1	14	402 2021	Stud	2	
3	402 2030	Cylinder head gasket		1	14	402 2037	Intake flange stud		2
4	402 2028	Cylinder head	1		15	402 0015	Lock washer	2	
4	402 2029	Cylinder head		1	15	402 0016	Lock washer		2
5	402 2034	Cylinder head washer	4		16	402 2053	Nut	2	
6	402 2035	Cylinder head bolt	4		16	402 0018	Nut		2
7	402 2043	Exhaust flange gasket	1	1	17	402 2047	Intake manifold	1	
8	402 2037	Exhaust flange stud	2		18	402 2054	Insulating flange		2
8	402 2038	Exhaust flange stud		2	19	402 2021	Intake manifold stud		3
9	402 0016	Lock washer	2	2	20	402 3005	Lock washer		5
10	402 0018	Nut	2	2	21	402 2053	Nut		5
11	402 2062	Muffler complete	1		22	402 2051	Intake manifold stud		1
11	402 2063	Muffler complete		1	23	402 2048	Bracket throttle cable housing		1
12	402 2049	Exhaust clamp	1	1					

BOMBARDIER LTD.

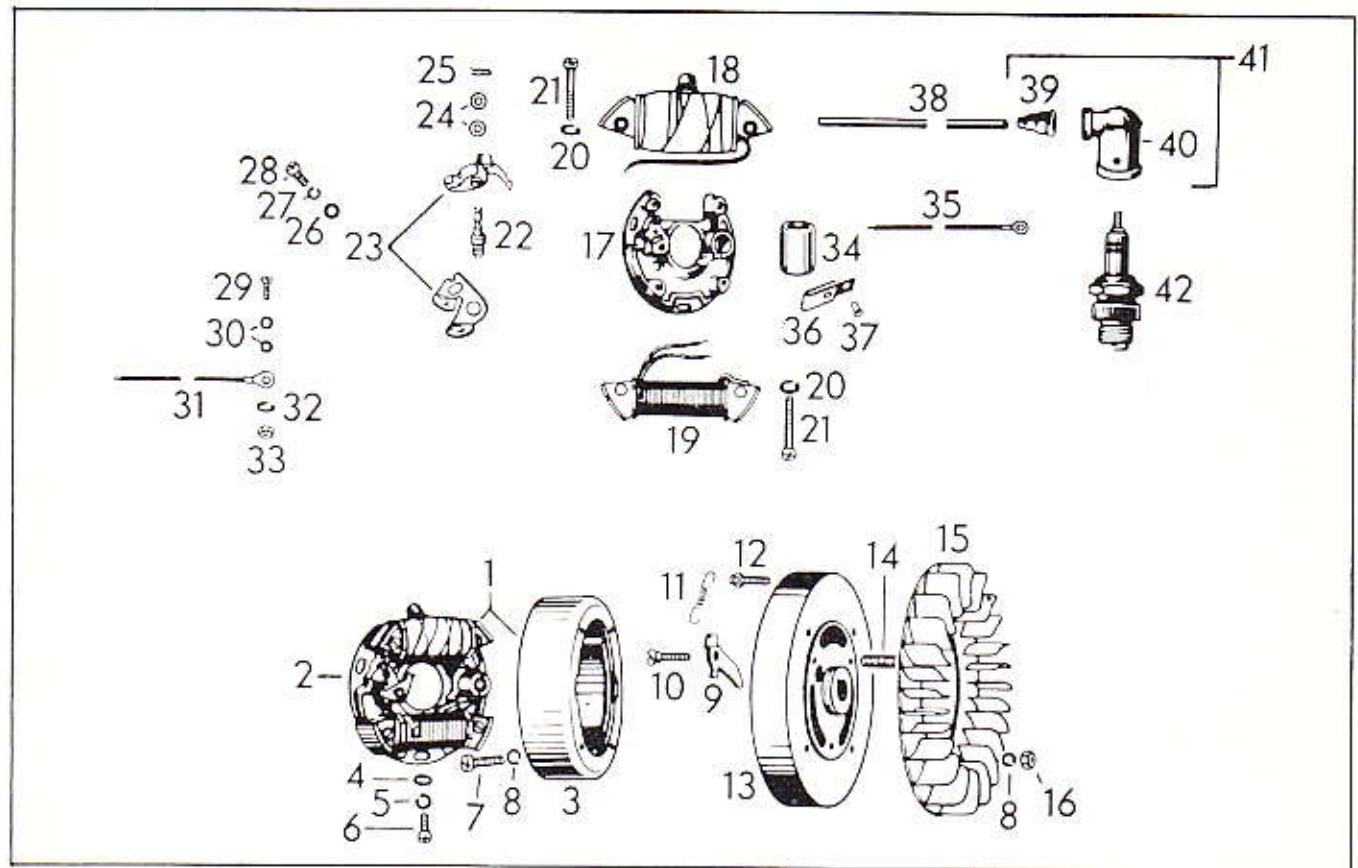
INTAKE SILENCER



ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			REG.	A.S.				REG.	A.S.
1	402 3001	Silencer bottom	1		4	402 3010	Intake silencer ass'y		1
1	402 3002	Silencer bottom		1	5	402 3013	Retaining disk	1	
2	402 3005	Silencer socket	1		5	402 3014	Retaining disk		1
2	402 3006	Silencer socket		1	6	386 6013	Hex. nut 10/32	2	4
3	512 0019	Collar stud	2	4	7	402 3017	Bombardier cover	1	
4	402 3009	Intake silencer ass'y	1		7	402 3018	Bombardier cover		1

BOMBARDIER LTD.

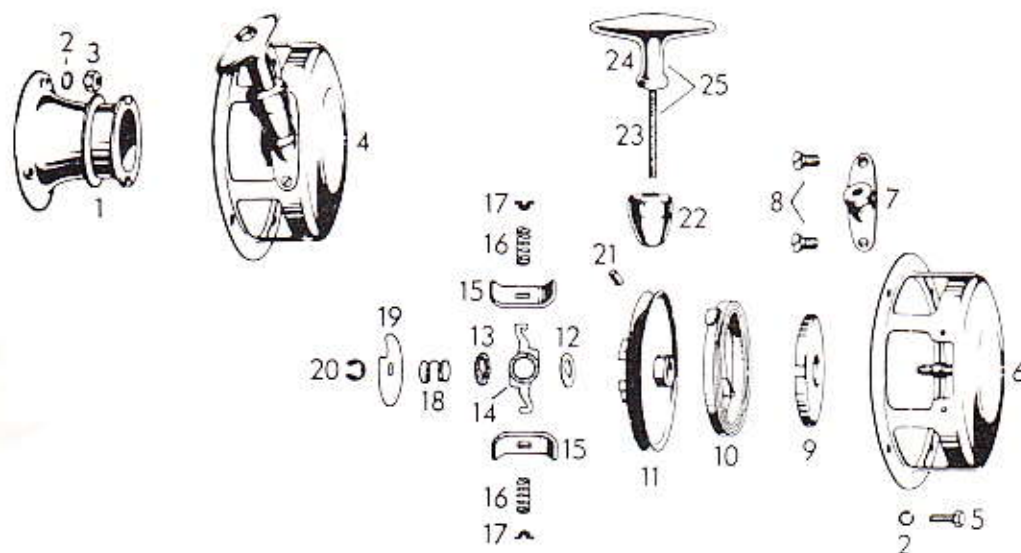
IGNITION



ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			REG.	A.S.				REG.	A.S.
1	402 4010	Flywheel dynamo magneto complete unit	1	1	23	402 4050	Contact, breaker point set	1	1
2	402 4016	Armature plate complete	1	1	24	402 7016	Contact breaker shim 1 mm	as required	as required
3	402 4019	Magneto ring	1	1	24	402 7016	Shim .05 mm	as required	as required
4	402 4022	Armature plate washer	1	1	25	402 7016	Spring clip	1	1
5	402 4024	Armature plate lock washer	3	3	26	402 7016	Washer	1	1
6	402 5001	Armature plate bolt	3	3	27	402 7016	Lock washer	1	1
7	402 4027	Flywheel bolt	3	3	28	402 7016	Bolt	1	1
8	402 0015	Lock washer	8	8	29	402 7016	Bolt	1	1
9	402 4092	Centrifugal weight	1	1	30	402 7016	Washer	2	2
10	402 4094	Screw, bearing centrifugal weight	1	1	31	402 4061	Shorting button cable	1	1
11	402 4095	Spring centrifugal weight	1	1	32	402 7016	Lock washer	1	1
12	402 4091	Spring screw flywheel	1	1	33	402 7016	Nut	1	1
13	402 4105	Magneto housing	1	1	34	402 4068	Condenser without cable	1	1
14	402 4089	Stud M-6 x 15	2	2	35	402 4070	Condenser cable	1	1
15	402 4034	Fan	1	1	36	402 4071	Lubricating wick	1	1
16	402 2053	Nut	4	4	37	402 4072	Lubricating wick pivot	1	1
17	402 4037	Armature plate only	1	1	38	402 4074	Ignition cable	1	1
18	402 4040	Ignition coil	1	1	39	402 4097	Rubber grommet	1	1
19	402 4084	Lighting coil with cable	1	1	40	402 4076	Spark plug protector	1	1
20	402 4024	Lock washer	4	4	41	402 4076	Spark plug protector ass'y	1	1
21	402 4048	Bolt	4	4	42	402 4077	Spark plug M-225 T. 1	1	
22	402 4049	Pivot pin	1	1	42	402 4079	Spark plug M-240 T. 1		1

BOMBARDIER LTD.

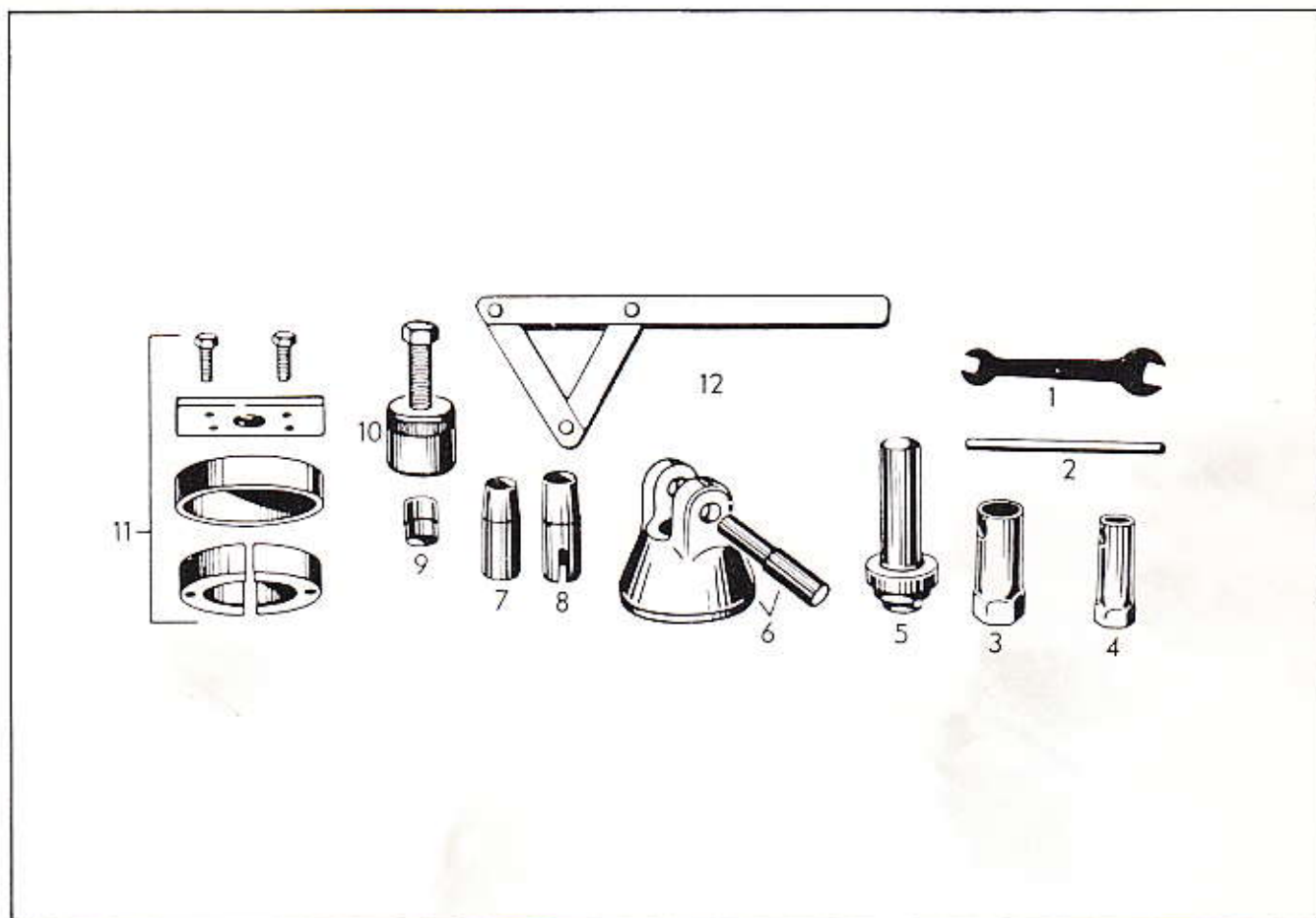
REWIND STARTER



ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			REG.	A.S.				REG.	A.S.
1	402 5003	Starting pulley	1	1	13	402 5027	Friction washer	1	1
2	402 0015	Lock washer			14	402 5028	Pivot arm	1	1
		Starting pulley	3	3	15	402 5029	Pawl	2	2
		Rewind starter	4	4	16	402 5030	Pawl spring	2	2
3	402 2053	Nut	3	3	17	402 5031	Pawl spring stop	2	2
4	402 5005	Rewind starter complete	1	1	18	402 5032	Friction spring	1	1
5	402 5011	Hex. screw	4	4	19	402 5033	Washer	1	1
6	402 5035	Starter housing ass'y	1	1	20	402 5034	Circlip	1	1
7	402 5036	Starter stop	1	1	21	402 5016	Rope bolt	1	1
8	402 5037	Starter stop screw	2	2	22	402 5039	Rubber buffer	1	1
9	402 5038	Spring guide	1	1	23	402 5018	Starter Rope	1	1
10	402 5022	Rewind spring	1	1	24	402 5019	Starter grip	1	1
11	402 5014	Rope sheave complete	1	1	25	402 5017	Rope with grip ass'y	1	1
12	402 5026	D washer	1	1					

BOMBARDIER LTD.

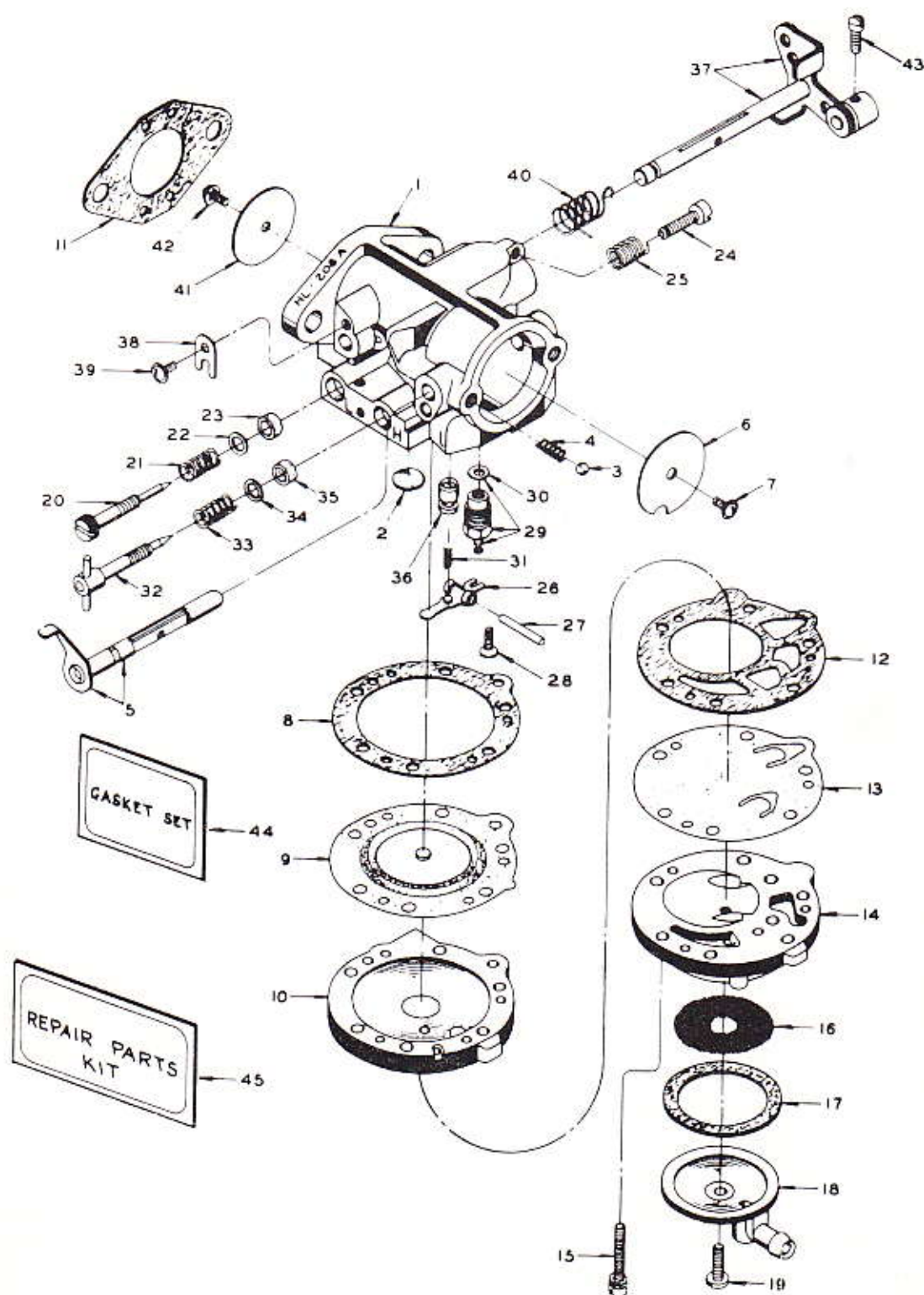
REPAIR TOOLS



ITEM No.	PART No.	DESCRIPTION	ITEM No.	PART No.	DESCRIPTION
1	402 8020	Fork wrench 10/14 mm	8	402 8010	Sleeve for oil seal magneto side
2	402 8039	Wrench pin 8 x 130 mm	9	402 8005	Protection cap 18 mm for crankshaft
3	402 8022	Socket wrench spark plug	10	402 8004	Puller for flywheel
4	402 8021	Socket wrench 14 mm	11	402 8001	Puller for bearing 402 1005
5	402 8028	Stamp to mount oil seal	12	402 8008	Wrench to hold fan
6	402 8013	Holder with bolt for connecting rod	1-2-3-4	402 8018	Tools kit
7	402 8011	Sleeve for oil seal, P.T.O. side			

BOMBARDIER LTD.

CARBURETOR FOR 250 C.C. – REGULAR ENGINE



BOMBARDIER LTD.

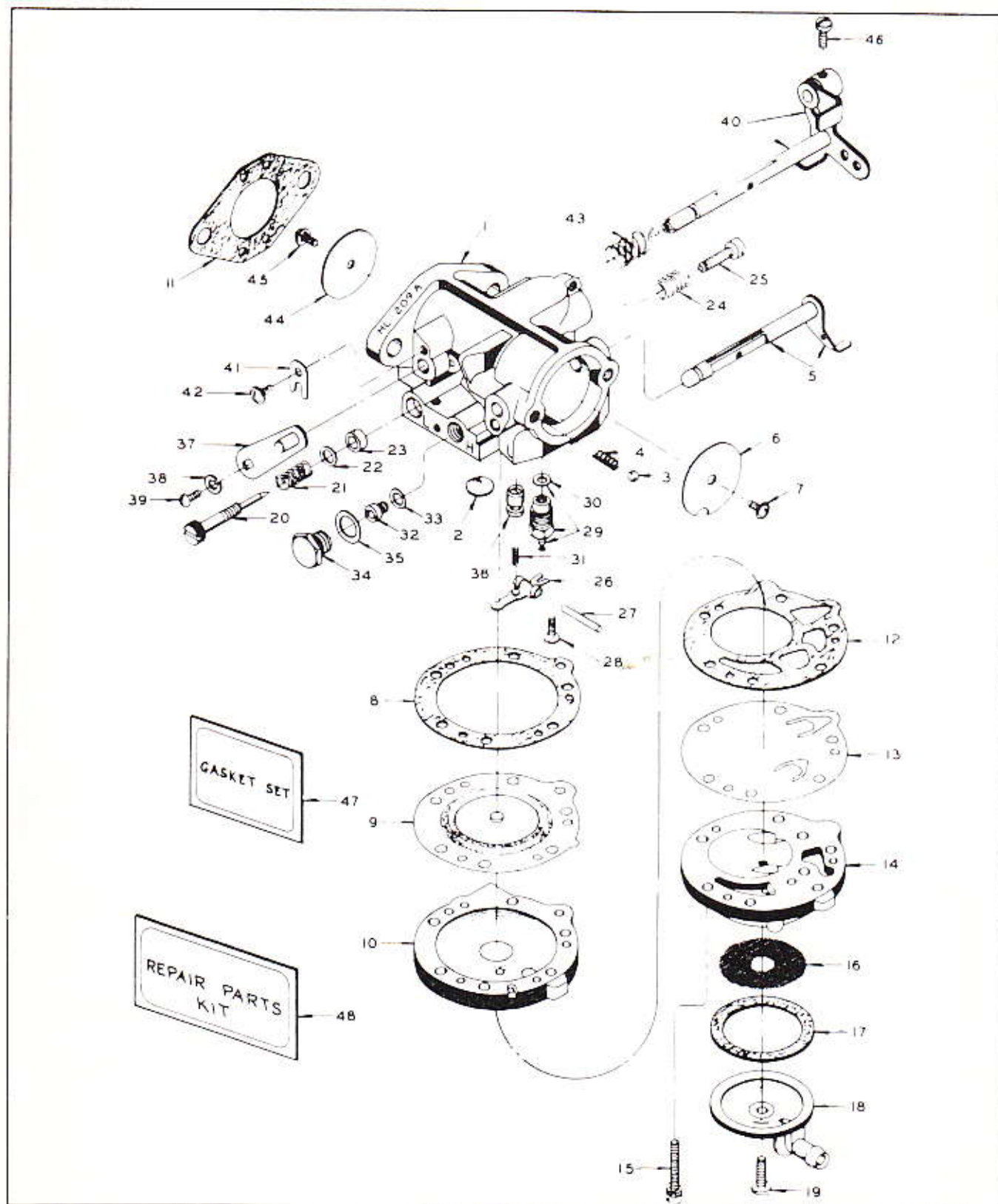
CARBURETOR FOR 250 C.C. - REGULAR ENGINE

ITEM No.	PART No.	DESCRIPTION	ITEM No.	PART No.	DESCRIPTION
1	404 0003	Body	24	404 0064	*Idle Speed screw
2	404 0010	*Body channel welch plug	25	404 0067	*Idle speed screw spring
3	404 0013	Choke friction ball	26	404 0070	*Inlet control lever
4	404 0014	Choke friction spring	27	404 0071	*Inlet control lever fulcrum pin
5	404 0017	Choke shaft and lever	28	404 0073	*Inlet control lever fulcrum pin retainer screw
6	404 0024	Choke shutter	29	404 0076	*Inlet needle, seat and gasket
7	404 0028	Choke shutter screw and lockwasher	30	404 0079	Inlet seat gasket
8	404 0030	Diaphragm gasket	31	404 0081	*Inlet tension spring
9	404 0032	*Diaphragm	32	404 0084	*High speed mixture screw
10	404 0035	Diaphragm cover	33	404 0056	*High speed mixture screw spring
11	404 0038	Flange gasket	34	404 0057	High speed mixture screw washer
12	404 0041	Fuel pump gasket	35	404 0059	High speed mixture screw packing
13	404 0042	*Fuel pump diaphragm	36	404 0086	Nozzle check valve
14	404 0046	Fuel pump body	37	404 0099	Throttle shaft and lever
15	404 0047	Fuel pump body screw and lockwasher	38	404 0103	Throttle shaft clip
16	404 0049	*Fuel strainer screen	39	404 0027	Throttle shaft clip retainer screw
17	404 0050	Fuel strainer cover gasket	40	404 0109	*Throttle shaft return spring
18	404 0051	Fuel strainer cover	41	404 0114	Throttle shutter
19	404 0052	*Fuel strainer cover retainer screw	42	404 0028	*Throttle shutter screw and lockwasher
20	404 0053	*Idle Mixture screw	43	404 0134	*Throttle wire retainer screw
21	404 0056	*Idle mixture screw spring	44	404 0119	*Gasket and packing set
22	404 0057	Idle Mixture screw washer	45	404 0126	Repair parts kit
23	404 0059	Idle mixture screw packing			

* indicates contents of repair parts kit.

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UPPER CARBURETOR FOR 250 C.C. - A. S. ENGINE



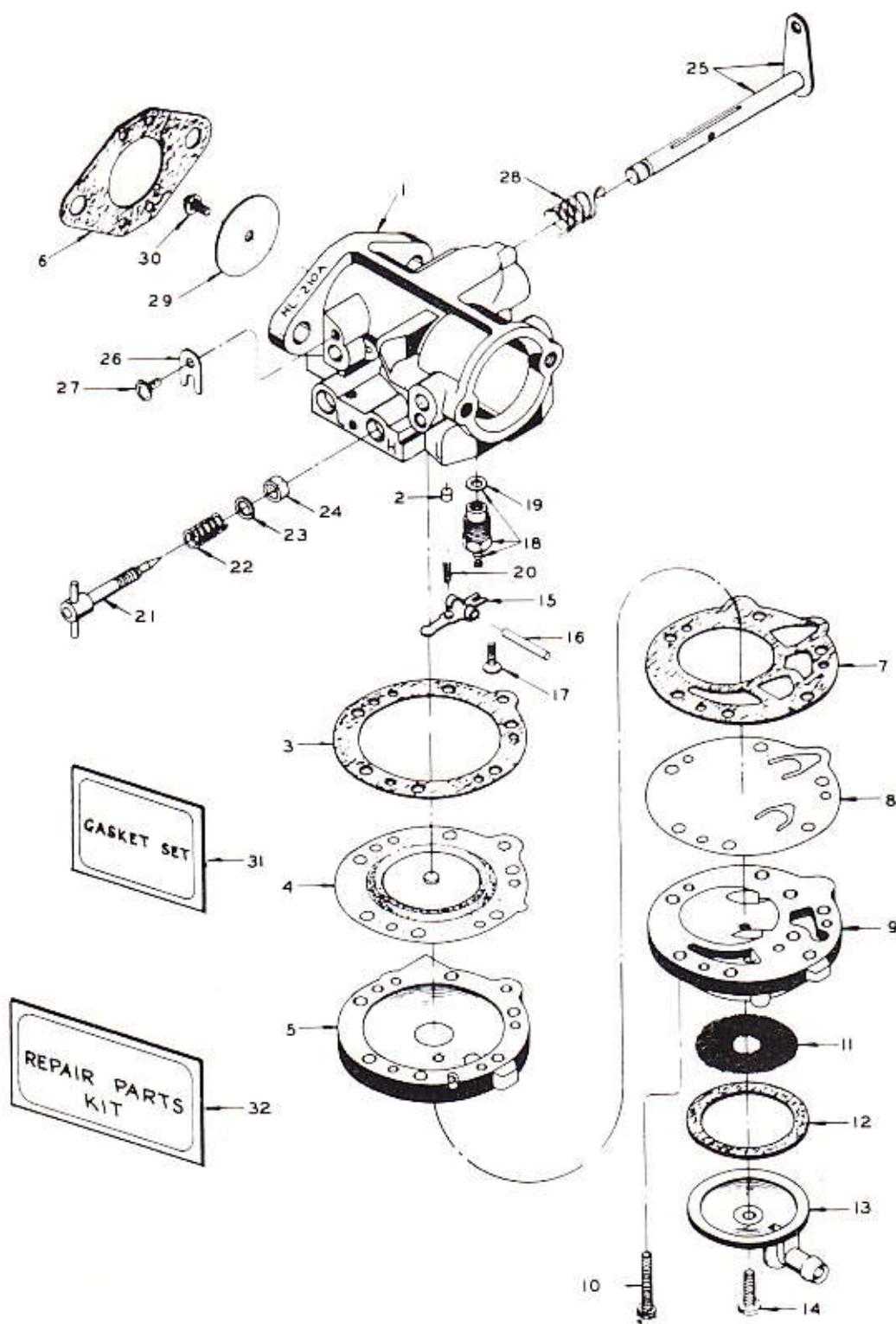
BOMBARDIER LTD.

UPPER CARBURETOR FOR 250 C.C. — A. S. ENGINE

ITEM No.	PART No.	DESCRIPTION	ITEM No.	PART No.	DESCRIPTION
1	404 0004	Body	25	404 0067	*Idle speed screw spring
2	404 0010	*Body channel welch plug	26	404 0070	*Inlet control lever
3	404 0013	Choke friction ball	27	404 0072	*Inlet control lever fulcrum pin
4	404 0014	Choke friction spring	28	404 0073	*Inlet control lever fulc. pin ret. scr.
5	404 0018	Choke shaft and lever	29	404 0076	*Inlet needle, seat and gasket
6	404 0024	Choke shutter	30	404 0079	Inlet seat gasket
7	404 0028	Choke shutter screw and lockwasher	31	404 0081	*Inlet tension spring
8	404 0030	Diaphragm gasket	32	404 0140	*Main fuel jet (.036)
9	404 0032	*Diaphragm	33	404 0143	Main fuel jet gasket
10	404 0035	Diaphragm cover	34	404 0139	Main fuel jet plug screw
11	404 0038	Flange gasket	35	404 0142	Main fuel jet plug screw gasket
12	404 0041	Fuel pump gasket	36	404 0087	Nozzle check valve
13	404 0042	*Fuel pump diaphragm	37	404 0136	Throttle lever assembly
14	404 0046	Fuel pump body	38	404 0137	*Throttle lever ret. lockwasher
15	404 0047	Fuel pump body sc. and lockwasher	39	404 0138	*Throttle lever ret. screw
16	404 0049	*Fuel strainer screen	40	404 0097	Throttle shaft and lever
17	404 0050	Fuel strainer cover gasket	41	404 0103	Throttle shaft clip
18	404 0051	Fuel strainer cover	42	404 0027	Throttle shaft clip ret. screw
19	404 0052	*Fuel strainer cover ret. screw	43	404 0109	*Throttle shaft return spring
20	404 0053	*Idle mixture screw	44	404 0114	Throttle shutter
21	404 0056	*Idle mixture screw spring	45	404 0028	*Throttle shutter sc. and lockwasher
22	404 0057	Idle mixture screw washer	46	404 0134	*Throttle wire ret. screw
23	404 0059	Idle mixture screw packing	47	404 0120	*Gasket and packing set
24	404 0061	*Idle speed screw	48	404 0128	Repair parts kit
					*Indicates contents of repair parts kit

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LOWER CARBURETOR FOR 250 C.C. – A. S. ENGINE



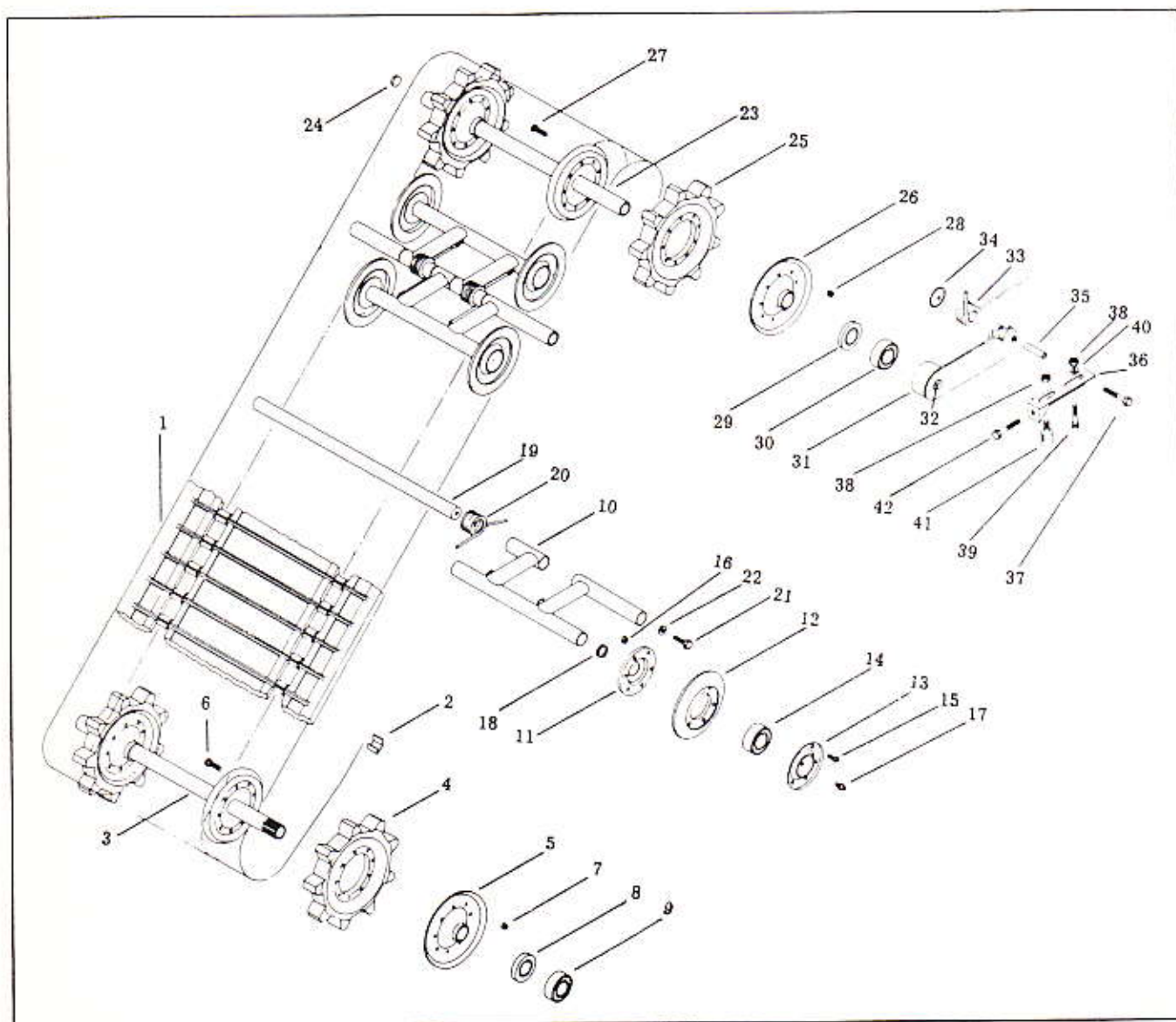
BOMBARDIER LTD.

LOWER CARBURETOR FOR 250 C.C. — A. S. ENGINE

ITEM No.	PART No.	DESCRIPTION	ITEM No.	PART No.	DESCRIPTION
1	404 0005	Body	17	404 0073	*Inlet control lever fulc. pin ret. scr.
2	404 0132	*Body channel cup plug	18	404 0076	*Inlet needle, seat and gasket
3	404 0030	Diaphragm gasket	19	404 0079	Inlet seat gasket
4	404 0032	*Diaphragm	20	404 0081	*Inlet tension spring
5	404 0035	Diaphragm cover	21	404 0084	*High speed mixture screw
6	404 0038	Flange gasket	22	404 0056	*High speed mixture screw spring
7	404 0041	Fuel pump gasket	23	404 0057	High speed mixture screw washer
8	404 0042	*Fuel pump diaphragm	24	404 0059	High speed mixture screw packing
9	404 0046	Fuel pump body	25	404 0098	Throttle shaft and lever
10	404 0047	Fuel pump body scr. and lockwasher	26	404 0103	Throttle shaft clip
11	404 0049	*Fuel strainer screen	27	404 0027	Throttle shaft clip ret. screw
12	404 0050	Fuel strainer cover gasket	28	404 0109	*Throttle return spring
13	404 0051	Fuel strainer cover	29	404 0115	Throttle shutter
14	404 0052	*Fuel strainer cover ret. screw	30	404 0028	*Throttle shutter scr. and lockwasher
15	404 0070	*Inlet control lever	31	404 0119	*Gasket and packing set
16	404 0072	*Inlet control lever fulcrum pin	32	404 0129	Repair parts kit
					*Indicates contents of repair parts kit

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SUSPENSION



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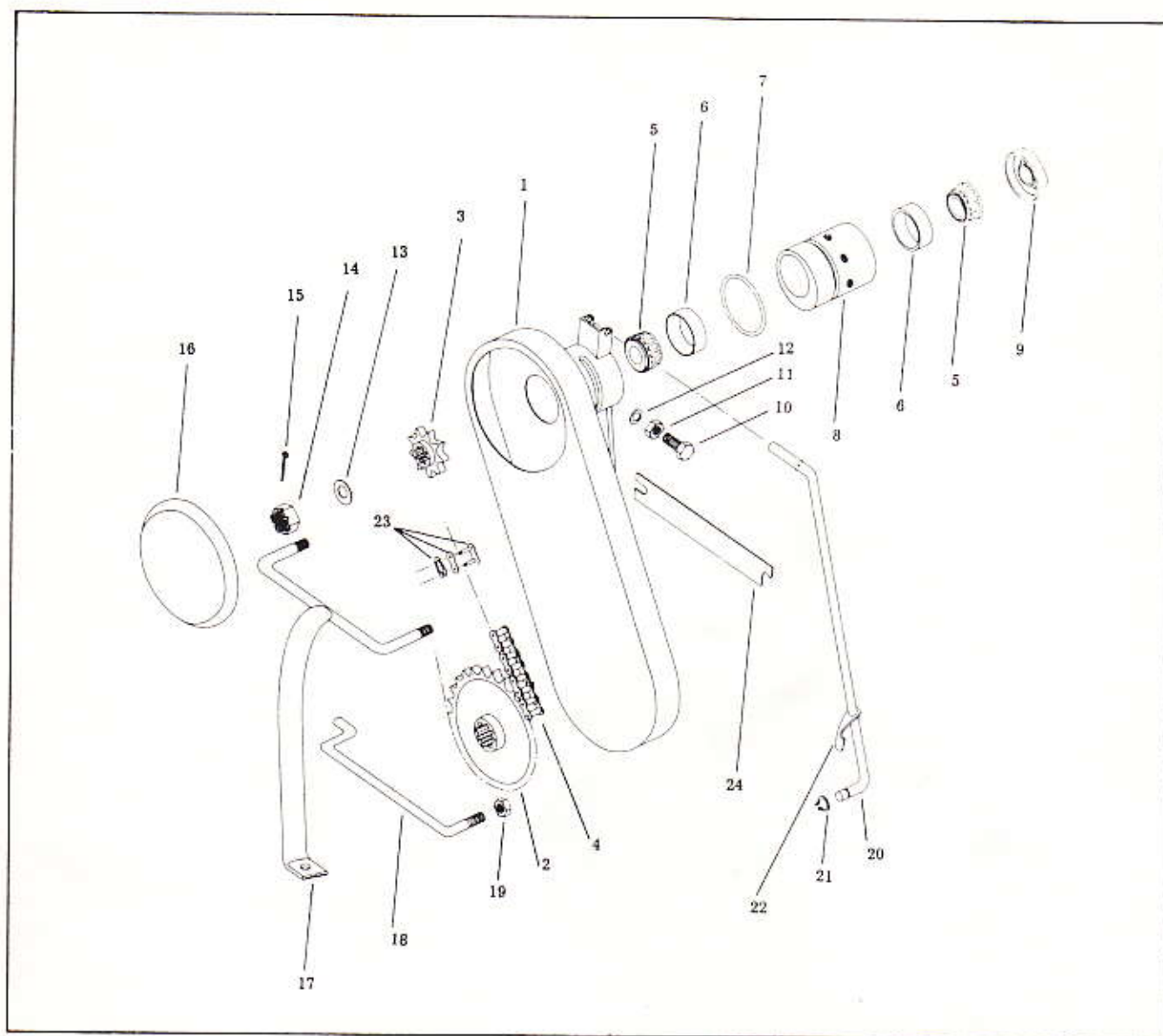
JUNE — 1968 IBM CODE 480 1006

S U S P E N S I O N

ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			O.	S.O.				O.	S.O.
		TRACK			21	300 8043	Bolt	6	6
1	570 0002	Track assy	1	1	22	399 8001	Lockwasher	6	6
2	570 0003	Track insert	116	116			REAR HUB ASS'Y		
	529 0003	Insert block tool	—	—	23	503 0002	Rear hub	1	1
		DRIVE			24	502 0012	Rear hub cap	2	2
3	501 0002	Drive axle	1	1	25	570 0101	Sprocket	2	2
4	570 0101	Drive sprocket	2	2	26	501 0005	Flange	2	2
5	501 0005	Drive sprocket flange	2	2	27	320 1062	Bolt	18	18
6	320 1062	Bolt	18	18	28	386 6013	Nut	18	18
7	386 6013	Nut	18	18	29	570 0301	Seal	2	2
8	581 1017	Bearing seal	2	2	30	405 4002	Bearing	2	2
9	405 4002	Bearing	2	2	31	503 0021	Adjuster link plate R.H.	1	1
		WHEEL				503 0019	Adjuster link plate L.H.	1	1
10	502 0002	Wheel support	6	6	32	408 2001	Fitting	2	2
11	502 0005	Wheel flange inner	12	12	33	503 0025	Link plate spring R.H.	1	1
12	570 0203	Wheel tire	12	12		503 0023	Link plate spring L.H.	1	1
13	502 0006	Wheel flange outer	12	12	34	503 0016	Retainer washer	2	2
14	405 0002	Wheel bearing	12	12	35	503 0015	Adjuster sleeve	2	2
15	320 1061	Bolt	72	72	36	503 0006	Adjuster bracket R.H.	1	1
16	386 6013	Nut	72	72		503 0010	Adjuster bracket L.H.	1	1
17	408 2001	Fitting	12	12	37	300 0047	Bolt	2	2
18	502 0111	Wheel support cap	12	12	38	386 6022	Nut	6	6
19	502 0008	Cross shaft	3	3	39	300 0041	Bolt	2	2
20	502 0010	Spring	6	6	40	391 0023	Washer	2	2
					41	503 0027	Adjuster eye bolt	2	2
					42	309 8004	Adjusting screw	2	2

BOMBARDIER LTD.

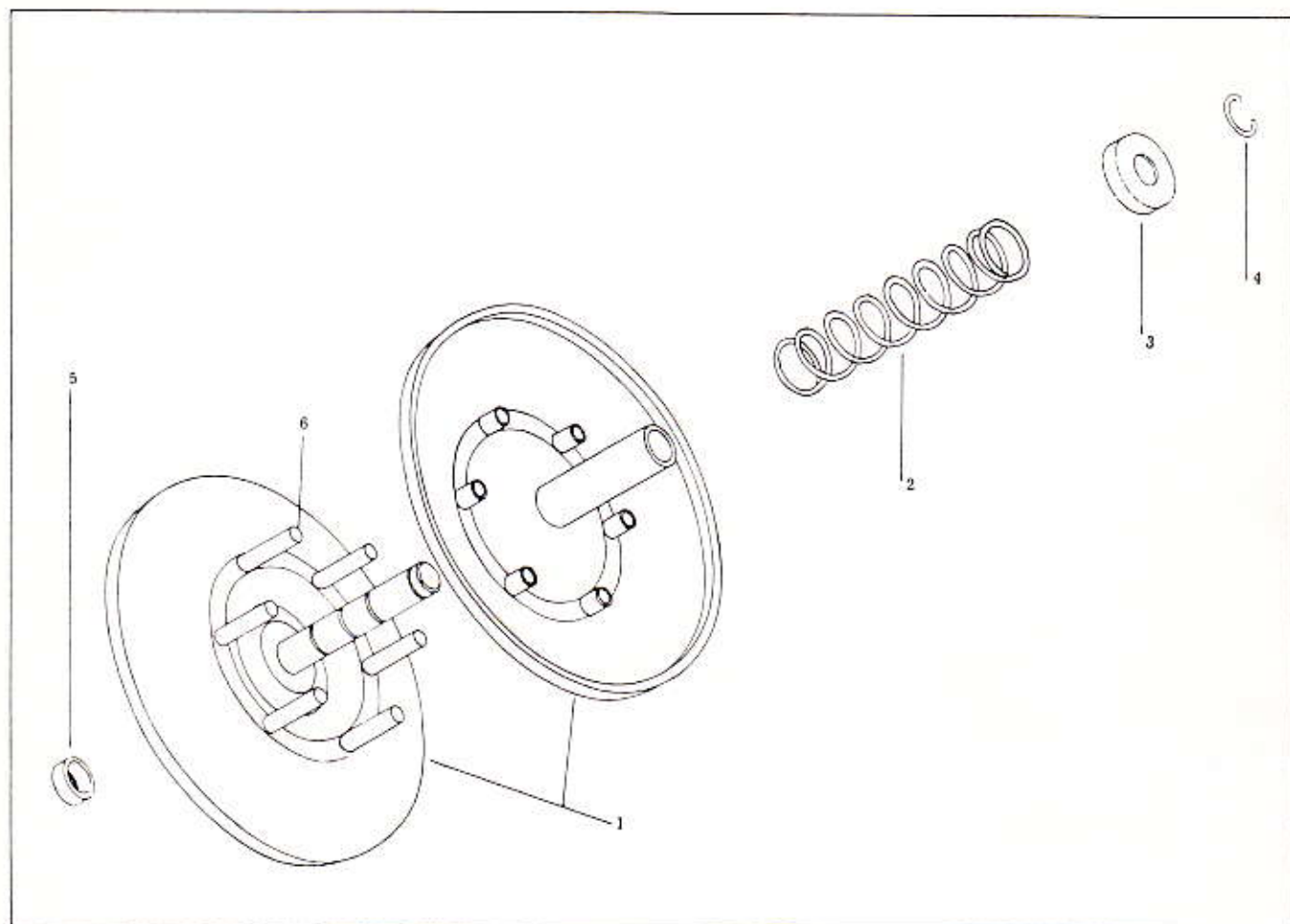
CHAIN CASE



ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			O.	S.O.				O.	S.O.
1	504 0003	Chain case	1	1	14	381 2028	Nut	1	1
2	504 0012	Drive sprocket 26 teeth	1		15	371 0011	Cotter pin	1	1
	504 0013	Drive sprocket 25 teeth		1	16	570 0403	Chain case insp. cover	1	1
3	504 0007	Drive sprocket 9 teeth	1		17	504 0017	Footrest and U clamp ass'y	1	1
	504 0008	Drive sprocket 10 teeth		1	18	504 0016	"U" clamp	1	1
4	412 1003	Driving chain	1	1	19	386 6019	Nut	3	3
5	405 0001	Tensioner bearing cone	2	2	20	507 0012	Hinge rod and support	1	1
6	405 0002	Tensioner bearing cup	2	2	21	507 0013	Adjuster tube	1	1
7	406 0001	Tensioner O ring	1	1	22	517 0075	Pulley guard rod bracket	1	1
8	504 0005	Chain tensioner	1	1		380 6022	Nut	1	1
9	406 3001	Oil seal	1	1		300 0001	Bolt	1	1
10	300 4084	Bolt	1	1		386 6019	Nut	1	1
11	380 9024	Nut	1	1		386 6022	Nut	1	1
12	391 0025	Flat washer	1	1	23	412 6001	Connecting link	—	—
13	504 0015	Washer	1	1	24	529 0004	Adjuster bar	—	—

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DRIVEN PULLEY

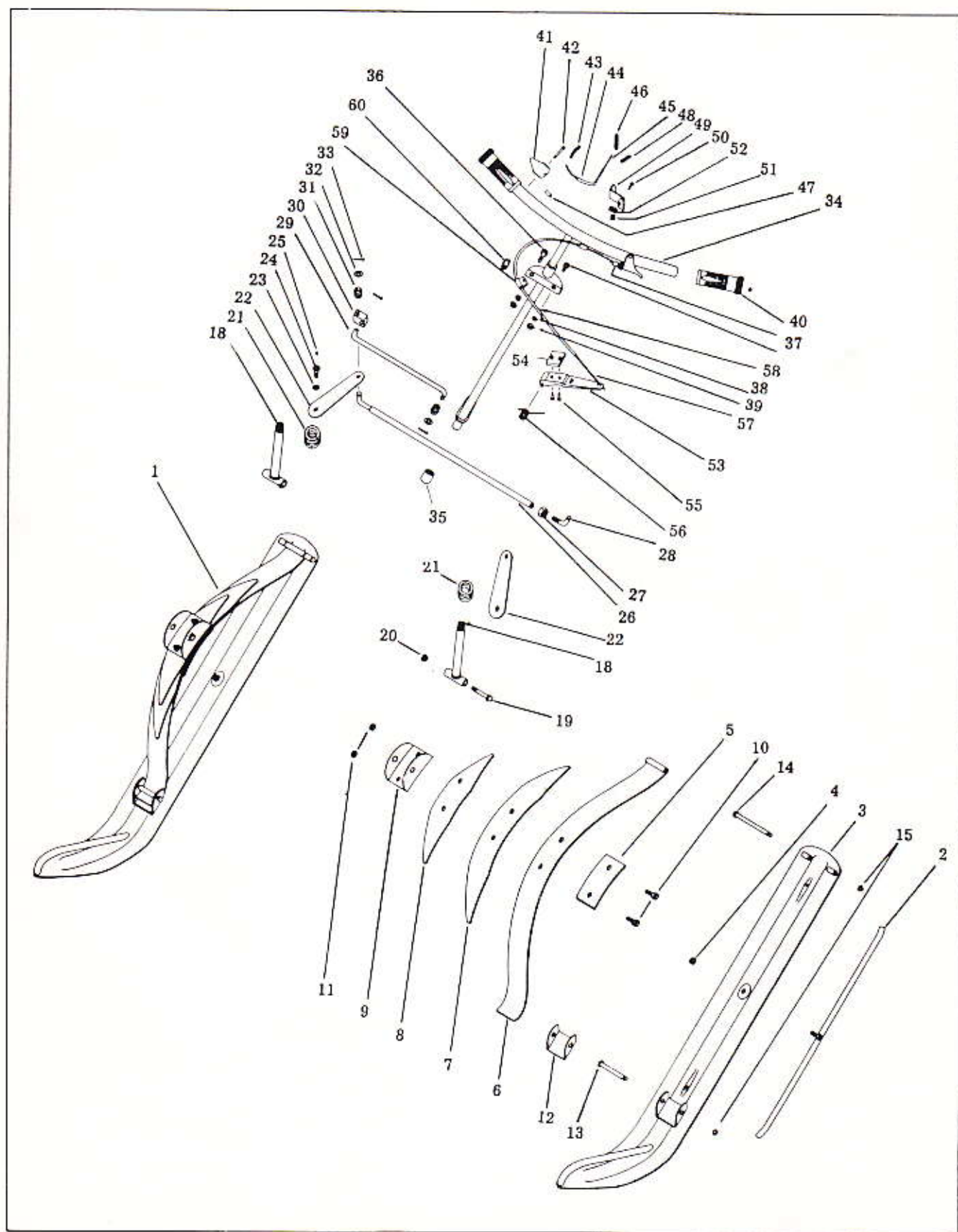


ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			O.	S.O.				O.	S.O.
1	581 1009	Driven pulley ass'y	1	1	4	371 1061	Roll pin	1	1
2	504 1003	Driven pulley pressure spring	1	1	5	515 0057	Spacer sleeve	1	1
3	504 1022	Spring seat	1	1	6	504 1012	Pin	6	6

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- NOTES -

CONTROL PARTS



BOMBARDIER LTD.

ELECTRICAL

ITEM No.	PART No.	DESCRIPTION	QUANTITY			ITEM No.	PART No.	DESCRIPTION	QUANTITY		
			O.	S.O.	A.				O.	S.O.	A.
1	410 6001	Head lamp ass'y	1	1	1	16	409 6014	Switch to connector wire			1
2	410 6006	Sealed beam	1	1	1	17	409 9001	Wiring housing	1	1	1
3	410 9014	Retainer ring	1	1	1	17	409 9002	Wiring housing	1	1	1
4	355 0005	Head lamp ring screw	2	2	2	18	515 0035	Wiring housing clip	1	1	1
5	410 9005	Sealed beam mounting brackets	2	2	2	19	409 0001	Connector housing	2	2	2
6	355 0007	Screw	4	4	4	20	409 0003	Snap terminal	4	4	4
7	399 8005	Lockwasher	4	4	4	21	409 6014	Tail lamp wire	1	1	
8	389 8009	Speed nut	4	4	5	21	409 6014	Tail lamp wire			1
9	409 6014	Sealed beam wire (positive)	1	1	1	22	515 0128	Wiring housing	1	1	1
10	409 6013	Sealed beam wire (negative)	1	1	1	22	515 0129	Wiring housing	1	1	1
11	515 0064	Wiring housing	1	1	1	23	410 6005	Tail lamp ass'y	1	1	1
12	409 0006	Insulated terminal	2	2	6	24	363 3103	Tail lamp screw	2	2	
13	410 1002	Switch	1	1	1	24	355 0001	Tail lamp screw			2
14	410 9001	Wiring clip	1	1	1	25	410 5002	Tail lamp bulb	1	1	1
15	355 0002	Screw	2	2	2	26	410 9012	Tail lamp lens	1	1	1
16	409 6014	Switch to connector wire	1	1		27	409 6013	Tail lamp wire (negative)	1	1	
						28	409 0007	Insulated terminal	1	1	
						29	320 1062	Screw	1	1	
						30	386 6013	Nut	1	1	

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BODY

ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			O.	S.O.				O.	S.O.
1	571 1701	Hood	1	1	29	380 6024	Nut	1	1
2	517 0038	Aluminum bumper	1	1	30	571 1706	Compt. door	1	1
3	390 4003	Pop rivet	22	22	31	517 0042	Compt. door lock spring	1	1
4	399 9001	Washer	24	24	32	390 4001	Pop rivet	2	2
5	414 0025	End bumper	2	2	33	517 0036	Compt. door hinge	1	1
6	336 1064	Bolt	2	2	34	399 9001	Washer	4	4
7	386 6013	Nut	2	2	35	390 4002	Pop rivet	8	8
8	517 0039	Bumper protector rubber	1	1	36	517 0004	Windshield	1	1
9	414 0014	Fuel tank cap and gauge	1	1	37	517 0037	Windshield protector	1	1
10	414 0117	Fuel tank gauge	1	1	38	517 0010	Windshield moulding	1	1
11	571 1707	Head lamp support	1	1	39	363 0073	Windshield screw	10	10
12	515 0059	Head lamp bracket	1	1	40	514 0026	Exhaust pipe	1	
13	515 0056	Head lamp bolt	1	1	40	514 0028	Exhaust pipe		1
14	414 0031	Spacer	2	2	41	402 2049	Exhaust clamp	1	1
15	515 0004	Head lamp spring	1	1	42	517 0018	Seat cushion	1	1
16	380 9019	Nut	1	1	43	517 0019	Seat cushion leatherette	1	1
18	570 1702	Head lamp insulator rubber	3	3	44	414 0020	Back rest cushion ass'y	1	1
19	391 0023	Washer	3	3	45	414 0032	R.H. back rest side plate	1	1
20	380 9019	Nut	3	3	46	414 0034	L.H. back rest side plate	1	1
21	515 0057	Head lamp leaf spring (off)	1	1	47	386 6019	Nut	2	2
22	515 0058	Head lamp leaf spring (on)	1	1	48	414 0091	Label - Bombardier	2	2
23	515 0005	Adjuster plate	1	1	49	414 0107	Label - Olympique	1	
24	414 0028	Light opening device	1	1	49	414 0108	Label - Super Olympique		1
25	414 0029	Cable	1	1	50	414 0093	Label - Ignition switch	1	1
26	507 0014	Cable clip	1	1		414 0092	Gas mixture sticker	1	1
27	320 1061	Bolt	1	1		107 7001	Weather strip	—	—
28	386 6013	Nut	1	1					

MISCELLANEOUS

570 1201	Engine support insulator kit	1	1	513 0035	Fuel line adapter at tank	1	1
512 0009	Engine support	2	2	513 0010	Fuel filter	1	1
512 0017	Engine bracket	1	1	414 0130	Fuel line	as req.	
309 8012	Engine bracket bolt	4	4	408 0002	Fuel tank drain plug	1	1
386 6022	Engine bracket nut	4	4	414 0024	Fuel line tee		1
386 6024	Engine support nut	4	4				

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- NOTES -

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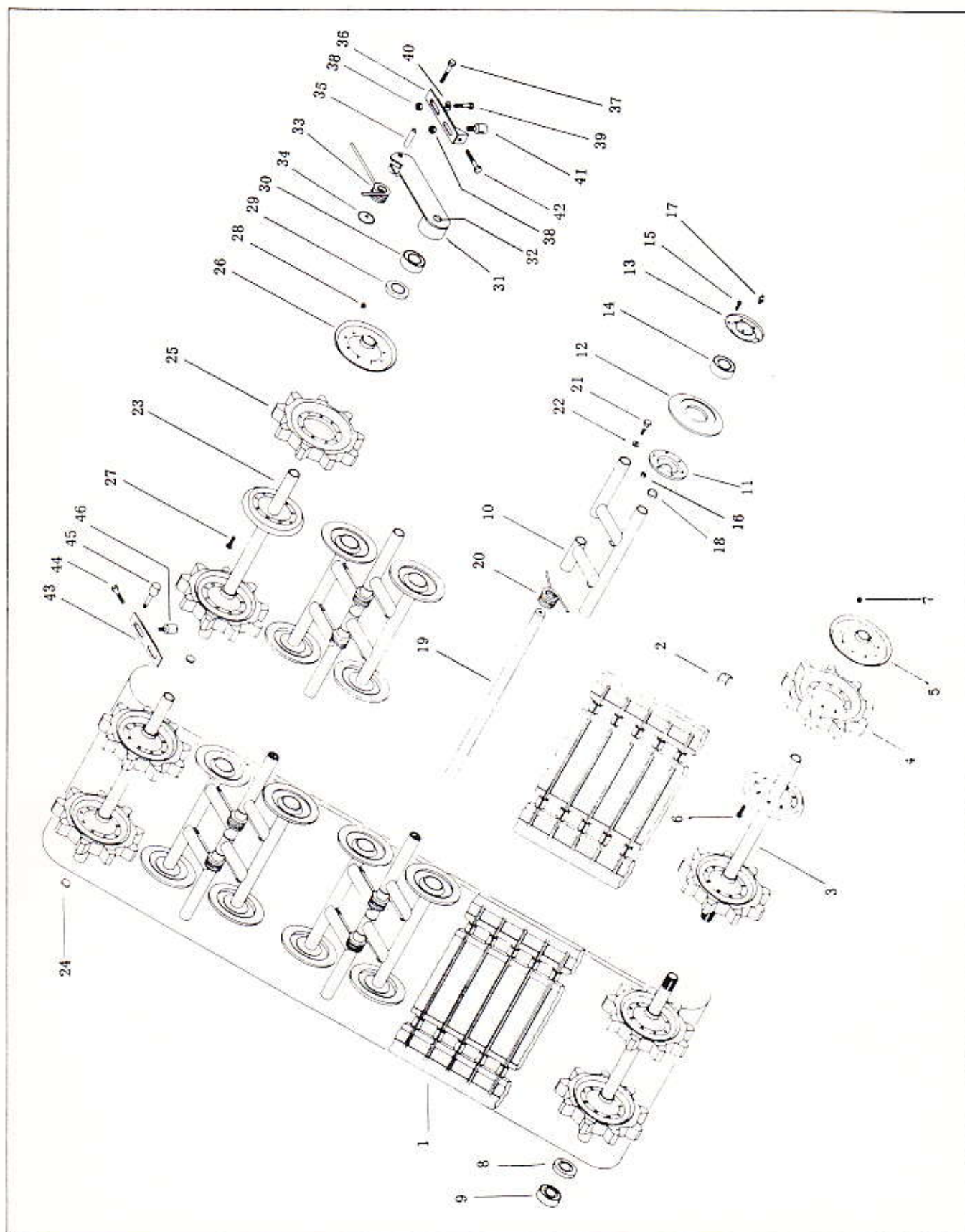
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JUNE — 1968 IBM CODE 480 1006

ALPINE
SECTION

SUSPENSION



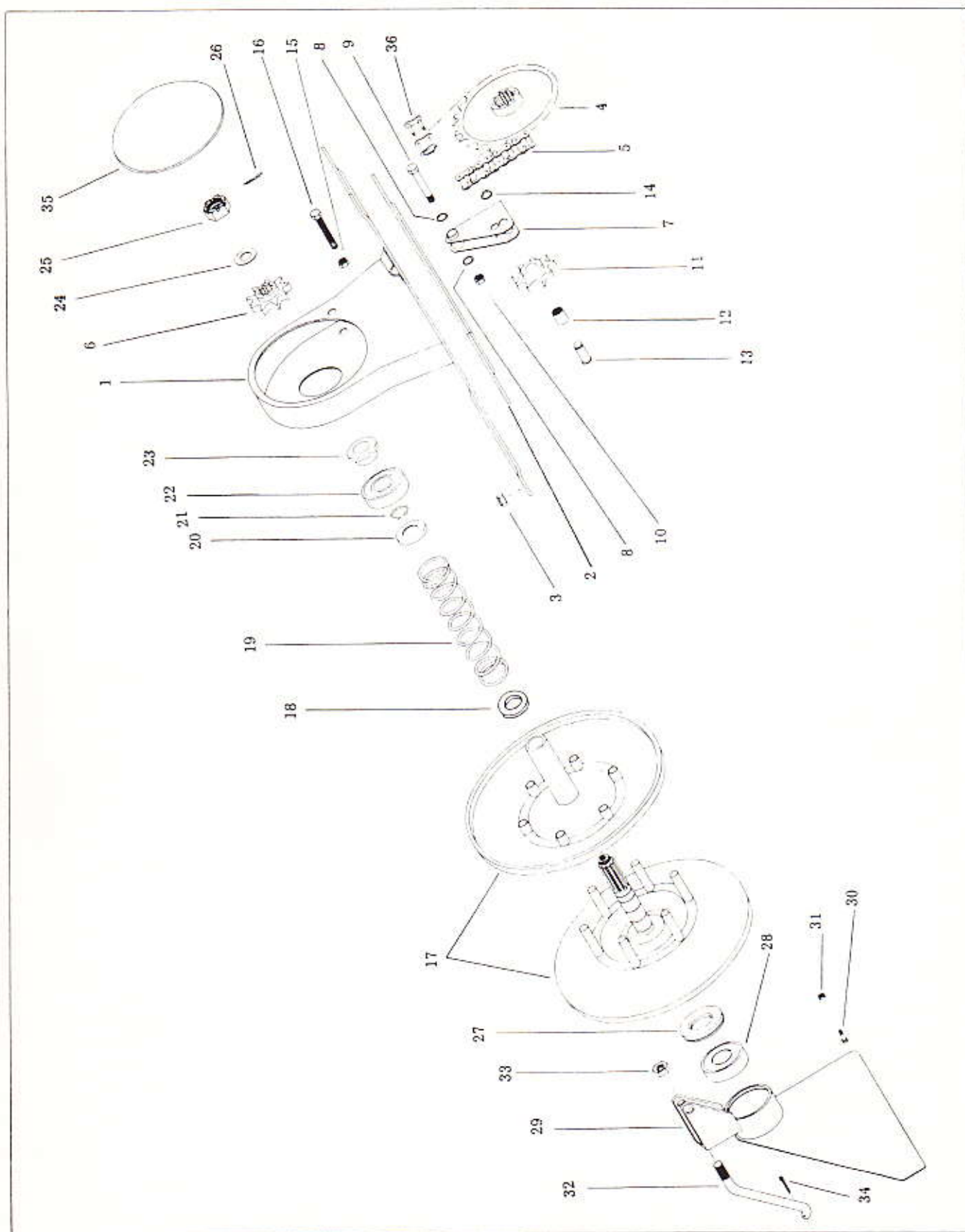
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S U S P E N S I O N

ITEM No.	PART No.	DESCRIPTION	QTY.	ITEM No.	PART No.	DESCRIPTION	QTY.
1	570 0002	Track belt	2	26	501 0005	Sprocket flange	4
2	570 0003	Insert	232	27	320 1062	Sprocket bolt	36
3	501 0006	Drive axle	2	28	386 6013	Sprocket nut	36
4	570 0101	Drive sprocket	4	29	570 0301	Rear bearing seal	4
5	501 0005	Drive sprocket flange	4	30	405 4002	Rear hub bearing	4
6	320 1062	Drive sprocket bolt	36	31	503 0021	Adjuster link plate RH	2
7	386 6013	Drive sprocket nut	36	31	503 0019	Adjuster link plate LH	2
8	581 1017	Bearing seal	4	32	408 2001	Adjuster link plate fitting	4
9	405 4002	Drive axle bearing	4	33	503 0025	Link plate spring RH	2
10	502 0002	Wheel support	12	33	503 0023	Link plate spring LH	2
11	502 0005	Wheel flange inner	24	34	503 0016	Spring retainer washer	4
12	570 0203	Wheel tire	24	35	503 0015	Adjuster sleeve	4
13	502 0006	Wheel flange outer	24	36	503 0008	Adjuster bracket RH	1
14	405 4002	Wheel bearing	24	36	503 0012	Adjuster bracket LH	1
15	320 1061	Wheel bolt	144	37	300 0047	Adjuster bolt	4
16	386 6013	Wheel nut	144	38	386 6022	Adjuster nut	12
17	408 2001	Wheel flange fitting	24	39	300 0041	Positioning bolt	4
18	502 0011	Wheel support cap	24	40	391 0023	Positioning bolt washer	4
19	502 0008	Cross shaft	6	41	503 0027	Adjuster eye bolt	2
20	502 0010	Suspension spring	12	42	309 8004	Adjusting screw	2
21	300 8043	Cross shaft bolt	12	43	503 0007	Center adjuster bracket RH	1
22	399 8001	Lockwasher	12	43	503 0011	Center adjuster bracket LH	1
23	503 0002	Rear hub	2	44	309 8001	Center adjuster screw	2
24	502 0012	Rear hub cap	4	45	503 0026	Adjuster screw buffer	2
25	570 0101	Sprocket	4	46	503 0028	Center adjuster eye bolt	2

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CHAIN CASE - DRIVEN PULLEY



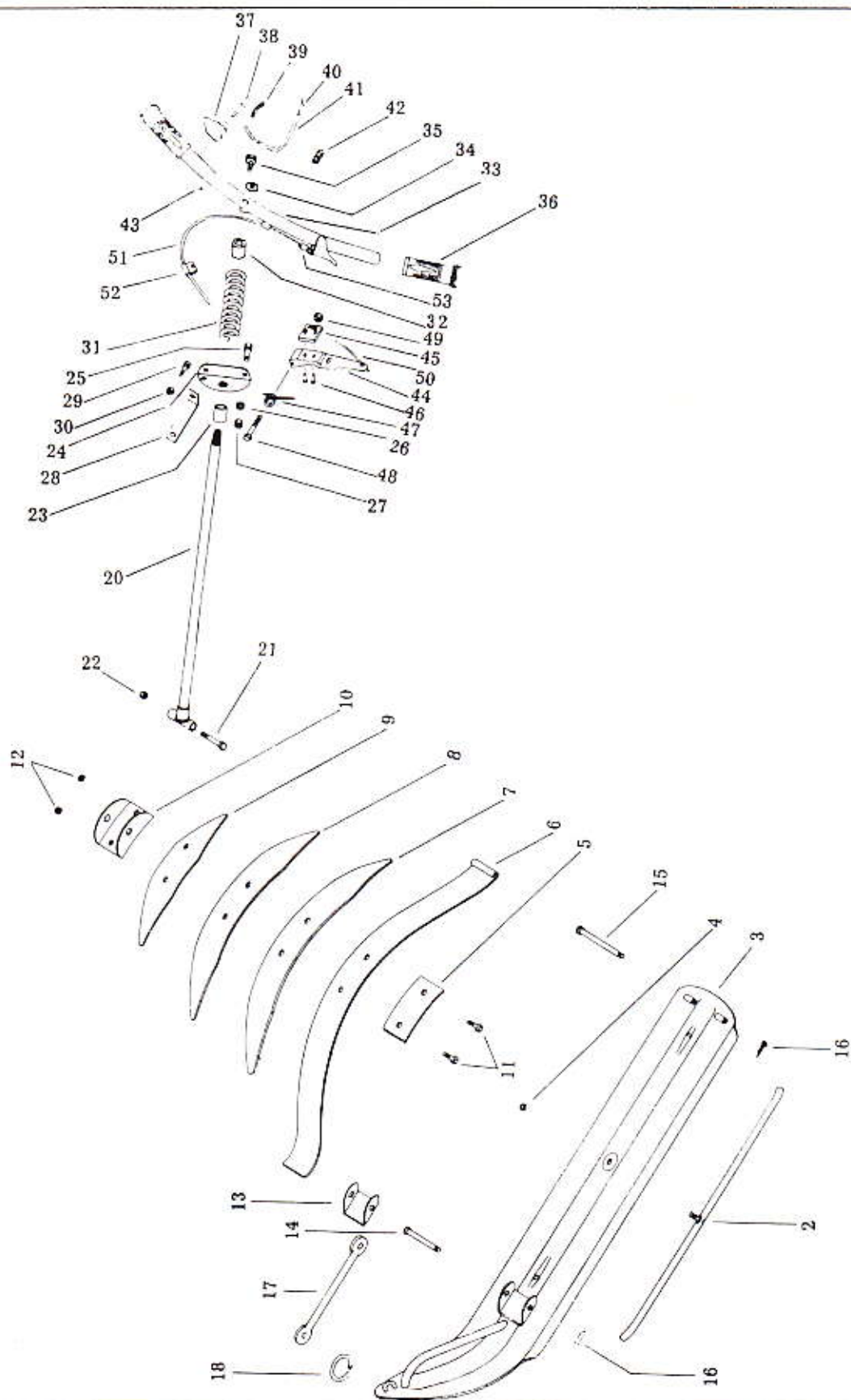
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CHAIN CASE - DRIVEN PULLEY

ITEM No.	PART No.	DESCRIPTION	QTY.	ITEM No.	PART No.	DESCRIPTION	QTY.
1	417 0001	Chain case	1	20	504 1022	Spring seat	1
2	570 0407	Chain case gasket	1	21	371 1061	Cotter pin	1
3	386 6022	Chain case nut	10	22	405 4005	Shaft bearing	1
5	412 1003	Driven chain	1	23	504 1016	Bearing sleeve	1
6	504 0007	Chain drive sprocket	1	24	504 0015	Shaft washer	1
7	504 0021	Chain tightener	1	25	381 2028	Shaft nut	1
8	399 8003	Tightener fiber washer	2	26	371 0011	Shaft nut cotter pin	1
9	300 0005	Tightener bolt	1	27	581 1017	Bearing seal	1
10	386 6019	Tightener bolt nut	1	28	405 4002	Support plate bearing	1
11	504 0022	Chain tightener sprocket	1	29	504 1020	Shaft support plate	1
12	405 2001	Tightener sprocket bearing	1	30	300 0001	Support plate bolt	2
13	504 0023	Tightener pin	1	31	386 6019	Support plate bolt nut	2
15	380 6019	Tightener adjuster bolt nut	1	32	507 0025	Shaft support plate rod	1
16	300 0004	Tightener adjuster bolt	1	33	380 7022	Support plate rod nut	2
17	581 3004	Driven pulley assy.	1	34	371 0011	Support plate rod cotter pin	1
18	504 1007	Spacer	1	35	570 0403	Chaincase inspection cover	1
19	504 1005	Driven pulley pressure spring	1	36	412 6001	Connecting link	

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CONTROL PARTS



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CONTROL PARTS

SKI

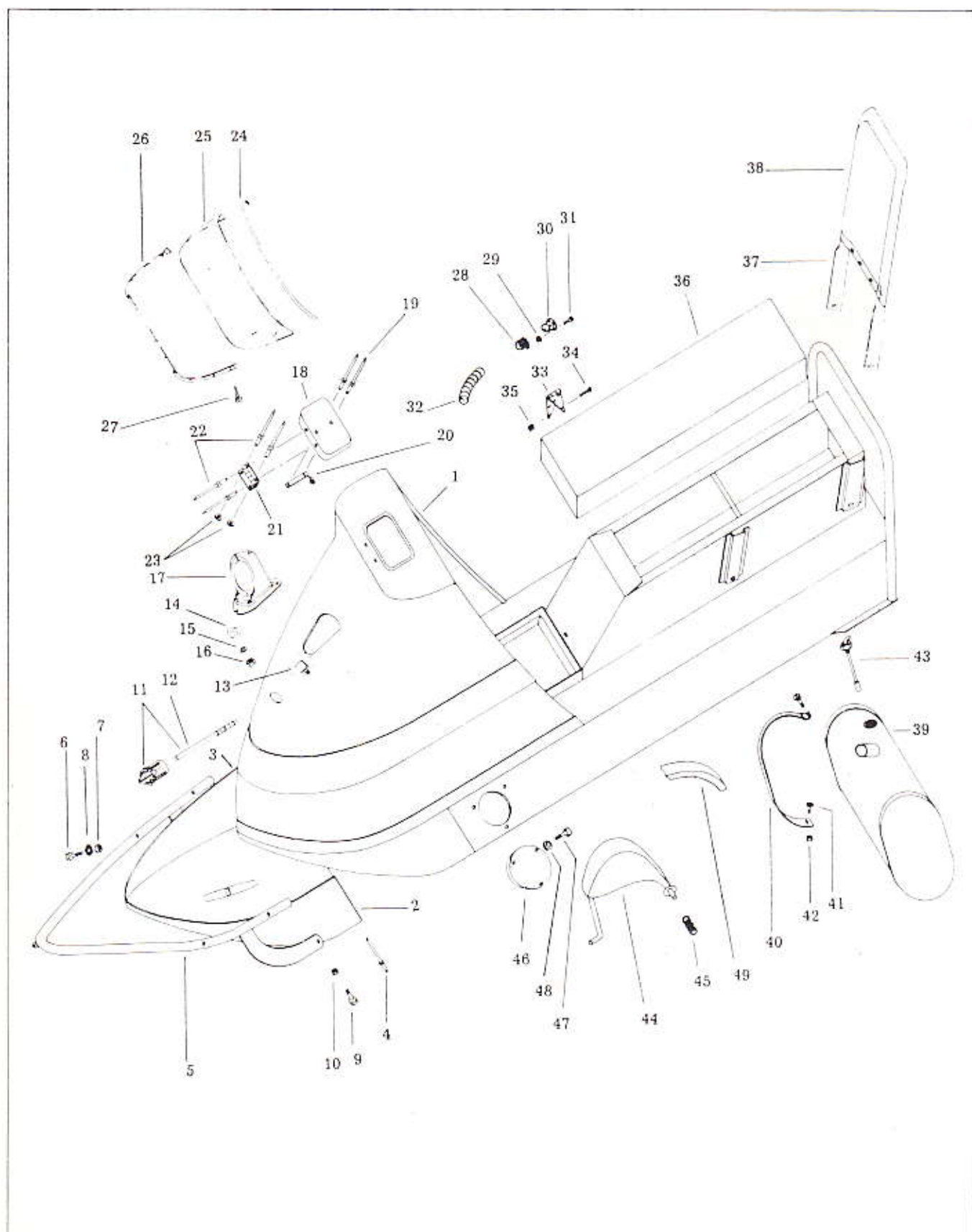
ITEM No.	PART No.	DESCRIPTION	QTY.	ITEM No.	PART No.	DESCRIPTION	QTY.
1	580 3013	Leaf spring and ski assy.	1	11	300 8084	Coupler bolt	2
2	505 0002	Runner shoe	1	12	386 6024	Nut	2
3	505 0004	Ski runner	1	13	505 0033	Spring slider cushion	1
4	380 6019	Nut	1	14	505 0034	Slider pin	1
5	570 0502	Rebound leaf spring	1	15	505 0017	Spring pin	1
6	505 0016	Main leaf spring	1	16	371 0011	Cotter pin	2
7	505 0014	First aux. leaf spring	1	17	570 0501	Ski front retaining cable	1
8	505 0013	Aux. leaf spring 18"	1	18	505 0022	Retaining cable union link	2
9	505 0015	Aux. leaf spring 13"	1		582 3001	Leaf spring assy.	1
10	505 0011	Spring coupler	1				

STEERING

ITEM No.	PART No.	DESCRIPTION	QTY.	ITEM No.	PART No.	DESCRIPTION	QTY.
20	506 0007	Ski leg	1	39	414 0082	Brake and throttle cable protector	1
21	309 8003	Ski leg attaching bolt	1	40	510 0004	Throttle cable	1
22	386 6022	Ski leg attaching bolt nut	1	41	510 0008	Throttle cable housing	1
23	506 0042	Steering shaft lower sleeve	1	42	409 0012	Throttle cable clip	2
24	506 0039	Steering shaft bracket	1	43	414 0030	Sleeve	2
25	300 0001	Bracket attaching bolt	2	44	580 1021	Brake handle	1
26	391 0023	Bracket attaching bolt washer	2	45	507 0006	Brake lining	1
27	386 6019	Bracket attaching nut	2	46	390 5001	Lining rivet	2
28	507 0026	Brake cable housing bracket	1	47	414 0081	Brake return spring	1
29	300 0001	Brake cable housing bracket bolt	1	48	300 0046	Brake handle bolt	1
30	386 6019	Brake cable housing bracket nut	1	49	386 6022	Brake handle bolt nut	1
31	414 0172	Steering shaft upper spring	1	50	507 0016	Brake cable	1
32	506 0038	Steering shaft upper bushing	1	51	507 0020	Brake cable housing	1
33	506 0031	Steering handle	1	52	507 0014	Brake cable housing clip	1
34	392 0026	Handle bar bolt lockwasher	1	53	409 0012	Brake cable clip	1
35	300 0126	Handle bar bolt	1		510 0011	Cable housing clip	1
36	414 0002	Handle bar grip	2		321 7061	Cable housing clip bolt	1
37	506 0040	Hand throttle handle	2		385 1013	Clip bolt nut	1
38	390 0047	Hand throttle handle rivet	2		392 0014	Clip bolt lock washer	1

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BODY



BOMBARDIER LTD.

BODY

ITEM No.	PART No.	DESCRIPTION	QTY.	ITEM No.	PART No.	DESCRIPTION	QTY.
1	571 1702	Hood	1	27	363 0073	Windshield screw	9
2	571 1801	Bottom plate	1	28	402 2049	Exhaust pipe collet with bolt nut	2
3	414 0036	Body moulding	1	29	386 6019	Pipe coupling bolt nut	2
4	390 4003	Bottom plate pop rivets	26	30	514 0030	Pipe coupling	1
5	517 0068	Ski - holder	1	31	300 0000	Pipe coupling bolt	2
6	300 1006	Ski - holder bolt	4	32	514 0027	Exhaust pipe	1
7	386 6019	Ski - holder bolt nut	4	33	414 0079	Seat hinge	2
8	391 0021	Ski - holder flat washer	4	34	324 8062	Hinge bolt	4
9	300 0041	Ski - holder brace bolt	2	35	384 9013	Hinge bolt nuts	4
10	386 6022	Ski - holder brace bolt nut	2	36	517 0017	Seat cushion	1
11	414 0014	Fuel tank cap	1	37	414 0021	Back - rest cushion	1
12	414 0117	Fuel tank cap gauge	1	38	517 0026	Back - cushion leatherette	1
14	570 1702	Headlamp insulator rubber	3	39	513 0024	Fuel tank	1
15	391 0023	Washer	3	40	513 0025	Retaining strip	2
16	380 9019	Nuts	3	41	320 1061	Retaining strip bolt	2
17	571 1721	Headlamp support	1	42	386 6013	Retaining strip bolt nut	2
18	571 1706	Compartment door	1	43	513 0011	Fuel line adapter	1
19	390 4001	Lock spring pop rivet	2	44	571 1719	Pulley guard	1
20	517 0042	Compartment door lock spring	1	45	414 0154	Pulley guard spring	1
21	517 0036	Compartment door hinge	1	46	501 0007	End bearing housing	2
22	390 4002	Hinge pop rivet	4	47	300 0000	End bearing housing bolt	6
23	399 9001	Washers	2	48	392 0019	End bearing housing lockwasher	6
24	517 0040	Windshield protector	1	49	570 0409	Driving belt	1
25	517 0005	Windshield	1				
26	517 0011	Windshield moulding	1				

BOMBARDIER LTD.

BOMBARDIER SNOWMOBILE LTD.

VALCOURT, QUE., CANADA

Bombardier
***ski-doo* 1967**
the light-footed snowmobile

**CHALET
OLYMPIQUE
SUPER-OLYMPIQUE**

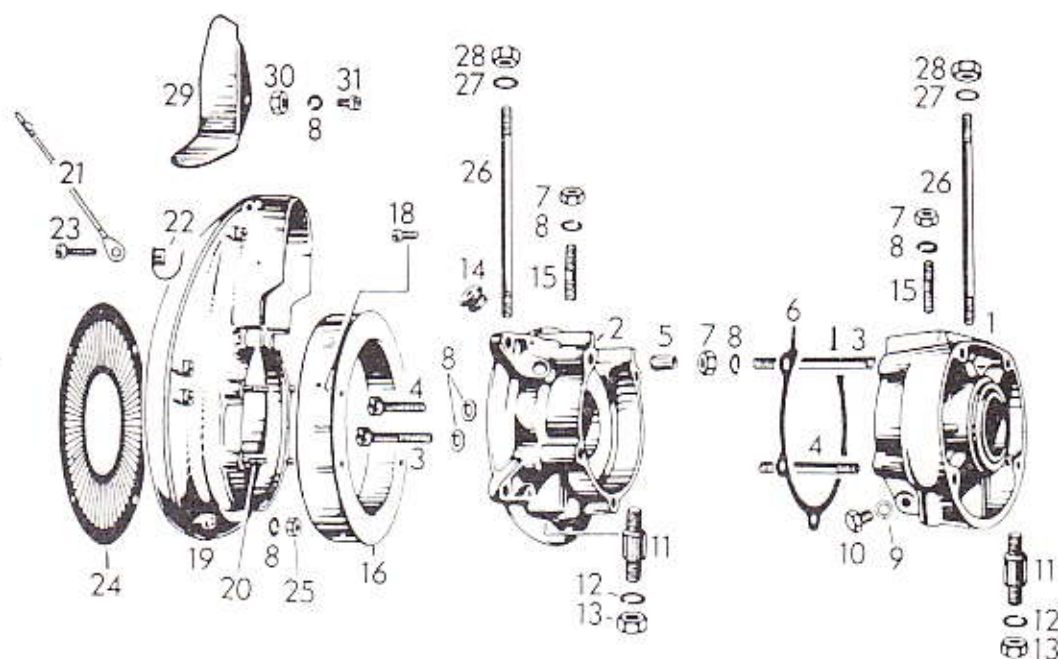
BOMBARDIER SNOWMOBILE LTD.

VALCOURT, QUE., CANADA

Bombardier
***ski-doo.* 1967**
the light-footed snowmobile

**CHALET
OLYMPIQUE
SUPER-OLYMPIQUE**

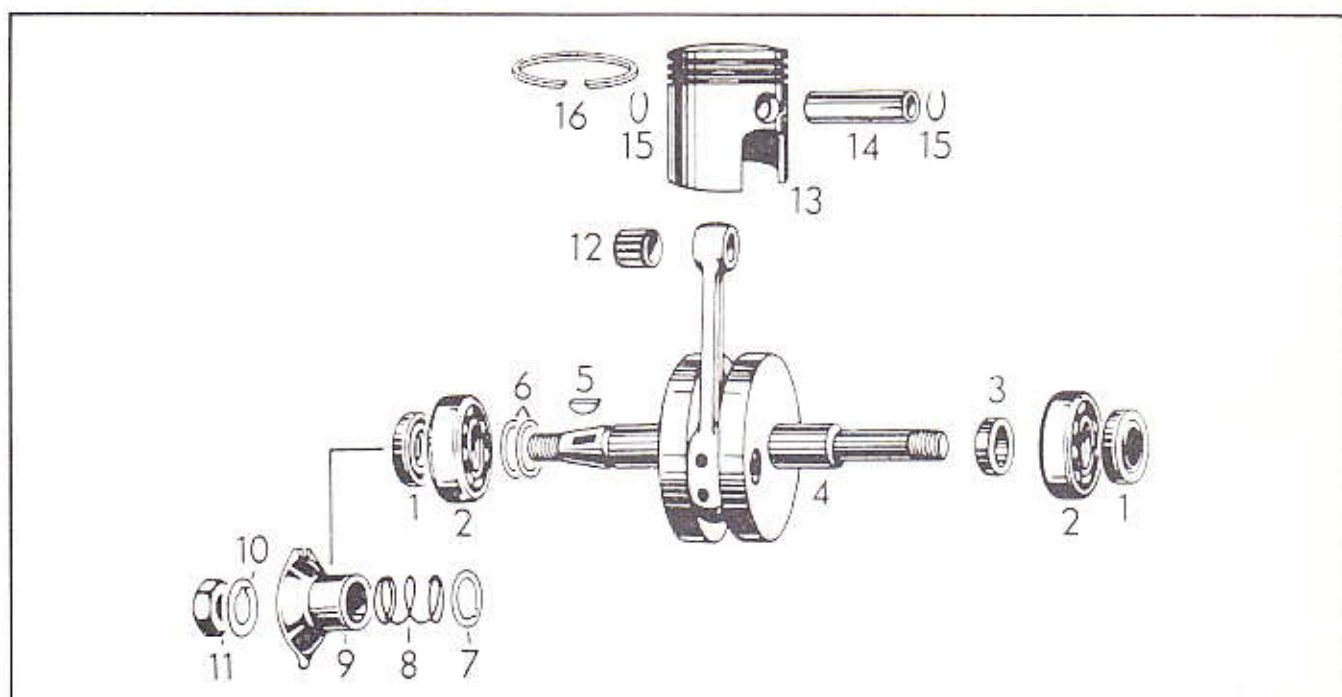
CRANKCASE



ITEM No.	PART No.	DESCRIPTION	QUANTITY			ITEM No.	PART No.	DESCRIPTION	QUANTITY		
			165	250	300				165	250	300
1-2-5	402 0002	Crankcase complete	1			16	402 0036	Labyrinth ring	1		
1-2-3						16	402 0037	Labyrinth ring		1	1
4-5	402 0005	Crankcase complete		1	1	18	402 0039	Bolt	4		
3	402 0006	Bolt	2			18	402 0040	Bolt		4	4
3	402 0007	Bolt		2	2	19-20	402 0043	Fan cowl complete	1		
4	402 0033	Bolt	3			19-20	402 0044	Fan cowl complete		1	
4	402 0009	Bolt		3	3	19-20	402 0046	Fan cowl complete			1
5	402 1014	Dowel tube	2			20	402 0047	Stud	4		
5	402 1015	Dowel tube		2	2	20	402 2002	Stud		4	4
6	402 0012	Gasket crankcase	1			21	402 0080	Mass cable with contact pin	1	1	1
6	402 0014	Gasket crankcase		1	1	22	402 0061	Plastic cable clamp	1	1	1
7	402 0018	Nut		9	5	23	402 0057	Screw	1	1	1
8	402 0015	Lock washer	10			24	402 0058	Protection shield	1	1	
8	402 0016	Lock washer		13	9	25	402 2053	Nut	4		
9	402 0019	Sealing ring	1	1	1	25	402 0018	Nut		4	4
10	402 0020	Bolt	1	1	1	26	402 0074	Stud	4		
11	402 0023	Collar stud	4	4	4	26	402 0076	Stud			4
	402 0091	Distance sleeve	4	4	4	27	402 0031	Washer	4		4
12	402 0025	Lock washer	4	4	4	28	402 0018	Nut	4		4
13	402 0026	Nut	4	4	4	29	402 0048	Baffle	1		
14	402 0027	Rubber grommet	1			30	402 2053	Nut	1		
14	402 0028	Rubber grommet		1	1	31	402 0040	Bolt	1		
15	402 0030	Stud		4							

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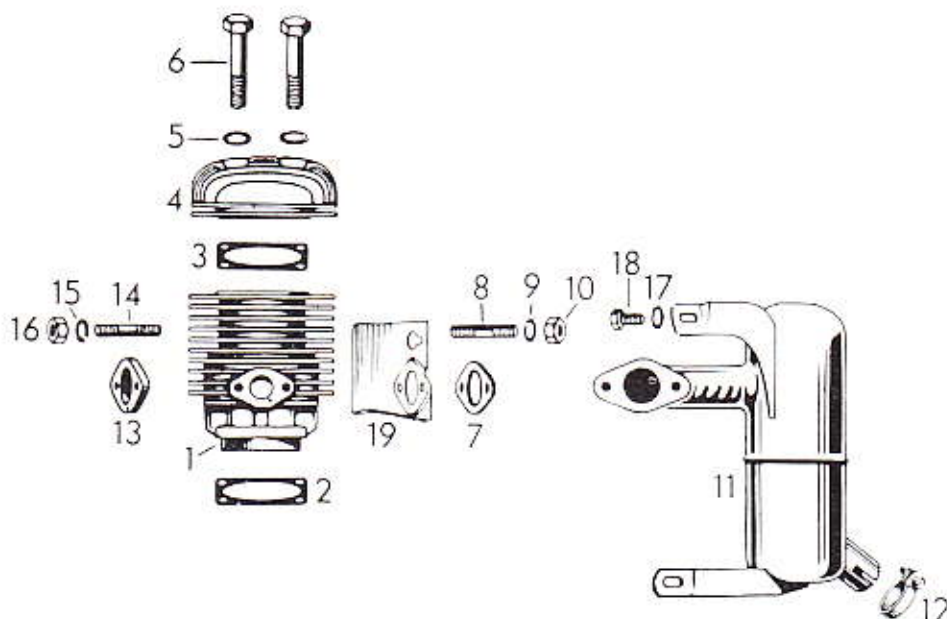
CRANKSHAFT



ITEM No.	PART No.	DESCRIPTION	QUANTITY			ITEM No.	PART No.	DESCRIPTION	QUANTITY		
			165	250	300				165	250	300
1	402 1001	Oil seal	2			13	402 1054	Piston with 3 rings, 69 mm / Std.		1	
1	402 1002	Oil seal		2	2	13	402 1050	Piston with 3 rings, 69.5 mm / 1st oversize		1	
2	402 1004	Shoulder bearing	2			13	402 1051	Piston with 3 rings, 70. mm / 2nd oversize		1	
2	402 1005	Deep groove bearing		2	2	13	402 1052	Piston with 3 rings, 70.5 mm / 3rd oversize		1	
3	402 1011	Distance sleeve	1			13	402 1090	Piston with 3 rings, 71. mm / 4th oversize		1	
3	402 1012	Distance sleeve		1	1	13	402 1057	Piston with 3 rings, 76. mm / std.			1
4	402 1028	Crankshaft ass'y	1			13	402 1058	Piston with 3 rings, 76.5 mm / 1st oversize			1
4	402 1030	Crankshaft ass'y		1	1	14	402 1063	Piston pin	1		
5	402 1009	Key	1			14	402 1032	Piston pin		1	
5	402 1010	Key		1	1	14	402 1064	Piston pin			1
6	402 1019	Shim 0.2 mm	as req'd			15	402 1067	Circlip	2	2	2
6	402 1016	Shim 0.3 mm				16	402 1081	Piston ring 62 mm / std.	2		
6	402 1017	Shim 0.5 mm	as req'd			16	402 1070	Piston ring 62.5 / 1st oversize	2		
6	402 1020	Shim 0.4 mm	as req'd			16	402 1079	Piston ring 69 mm / std.		3	
6	402 1021	Shim 0.8 mm	as req'd			16	402 1075	Piston ring 69.5 mm / 1st. oversize		3	
6	402 1022	Shim 0.15 mm	as req'd			16	402 1076	Piston ring 70 mm / 2nd. oversize		3	
6	402 1018	Shim 1.0 mm	as req'd			16	402 1077	Piston ring 70.5 mm / 3rd. oversize		3	
6	402 1023	Shim 0.2 mm	as req'd			16	402 1078	Piston ring 71 mm / 4th. oversize		3	
6	402 1024	Shim 0.3 mm	as req'd			16	402 1082	Piston ring 76 mm / std.			3
6	402 1025	Shim 0.5 mm	as req'd			16	402 1083	Piston ring 76.5 mm / 1st. oversize			3
6	402 1026	Shim 1.0 mm	as req'd								
7	402 1035	Washer		1	1						
8	402 1036	Spring		1	1						
9	402 1087	Breaker cam		1	1						
10	402 1039	Lock washer	1								
10	402 1040	Lock washer		1	1						
11	402 1042	Nut	1								
11	402 1043	Nut		1	1						
12	402 1033	Needle cage	1	1	1						
13	402 1044	Piston with 2 rings, 62 mm /	1								
13	402 1045	Piston with 2 rings, 62.5 mm / 1st. oversize	1								

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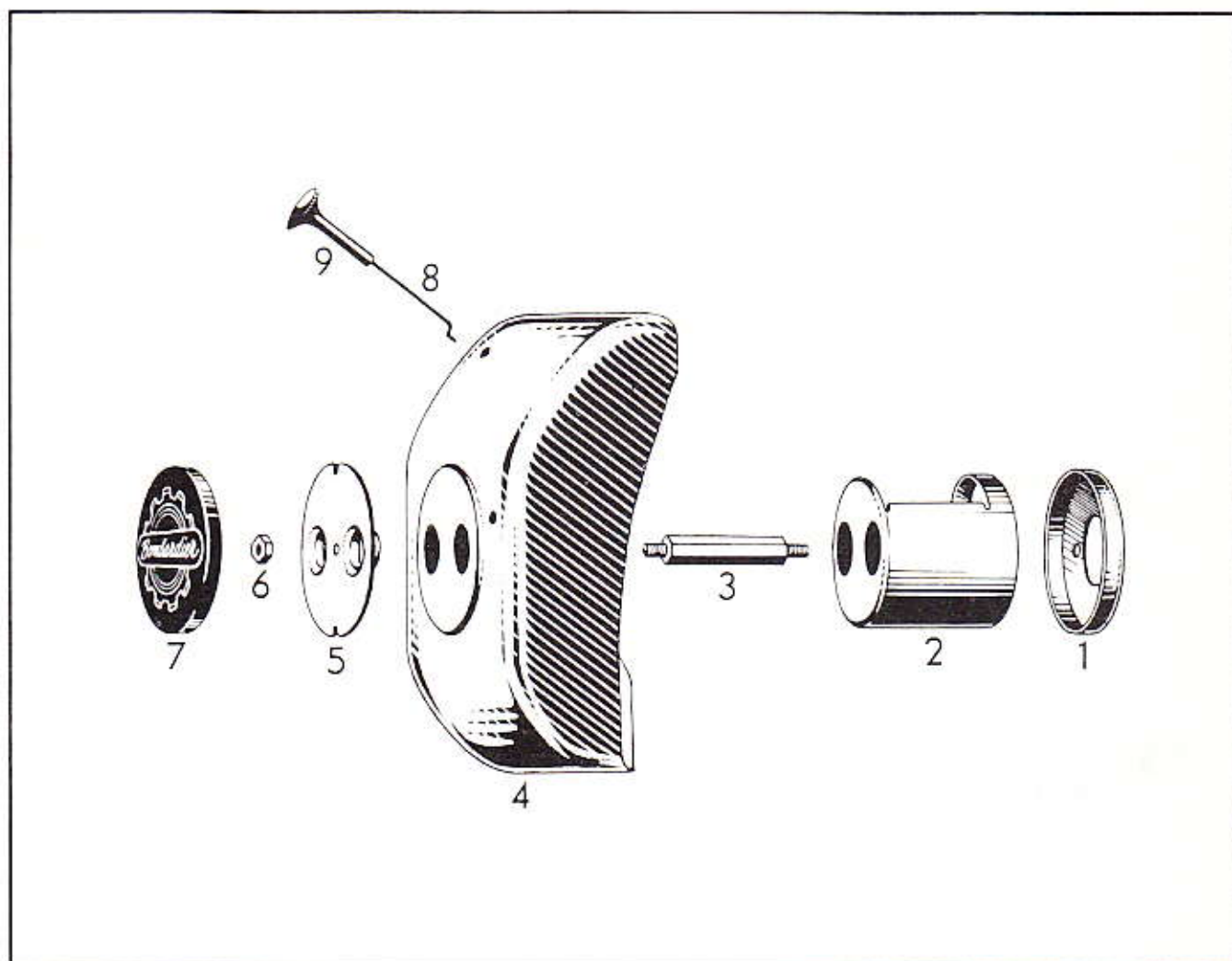
CYLINDER



ITEM No.	PART No.	DESCRIPTION	QUANTITY			ITEM No.	PART No.	DESCRIPTION	QUANTITY		
			165	250	300				165	250	300
1	402 2010	Cylinder	1			11	402 2060	Muffler complete	1		
1	402 2011	Cylinder		1		11	402 2062	Muffler complete		1	
1	402 2014	Cylinder			1	11	402 2063	Muffler complete			1
2	402 2005	Gasket cylinder flange	1			12	402 2049	Clamp	1	1	1
2	402 2006	Gasket cylinder flange		1		13	402 2054	Isolating flange	1	1	
2	402 2008	Gasket cylinder flange			1	13	402 2058	Isolating flange			1
3	402 2027	Gasket cylinder head	1			14	402 2021	Stud	2	2	
3	402 2031	Gasket cylinder head			1	14	402 2002	Stud			2
4	402 2026	Cylinder head	1			15	402 0015	Lockwasher	2	2	
4	402 2028	Cylinder head		1		15	402 0016	Lockwasher			2
4	402 2033	Cylinder head			1	16	402 2053	Nut	2	2	
5	402 2034	Washer		4		16	402 0018	Nut			2
6	402 2035	Bolt		4		17	402 0031	Washer	1	1	1
7	402 2043	Gasket muffler	1	1	1	18	402 2040	Bolt	1		
8	402 2037	Stud	2	2	2	18	402 2001	Bolt		1	1
9	402 0016	Lock washer	2	2	2	19	402 2046	Air deflector			1
10	402 0018	Nut	2	2	2						

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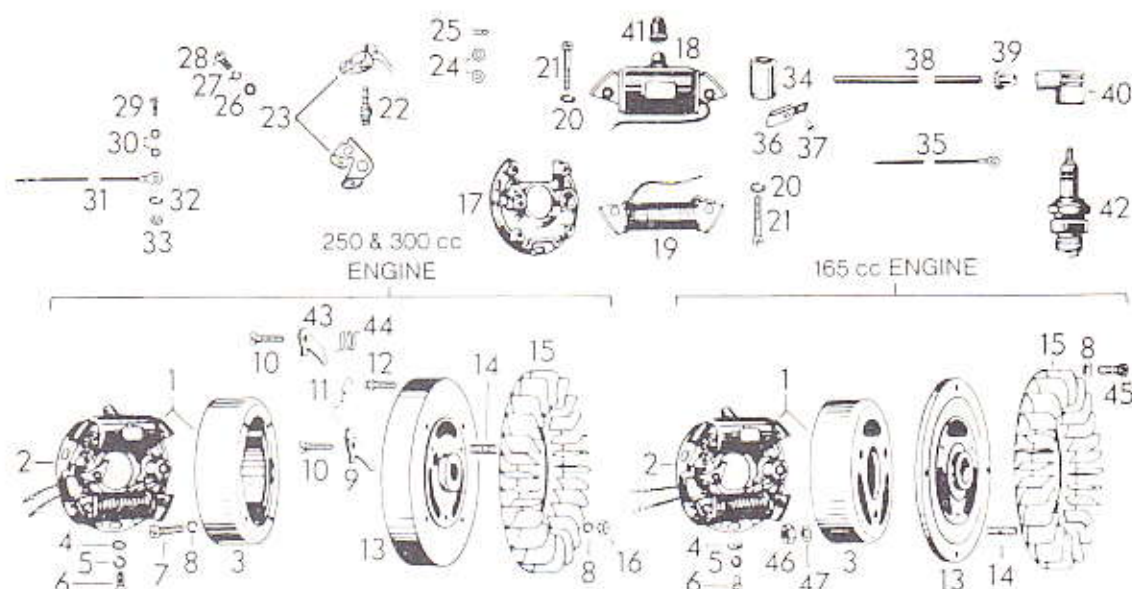
INTAKE SILENCER



ITEM No.	PART No.	DESCRIPTION	QUANTITY			ITEM No.	PART No.	DESCRIPTION	QUANTITY		
			165	250	300				165	250	300
1	402 3001	Silencer bottom	1	1		5	402 3016	Retaining disk			1
1	402 3004	Silencer bottom			1	6	386 6013	Lock nut	2	2	
2	402 3005	Silencer socket	1	1		6	386 6119	Lock nut			3
2	402 3006	Silencer socket			1	7	402 3017	Bombardier cover	1	1	
3	512 0019	Collar stud	2	2		7	402 3018	Bombardier cover			1
3	402 3019	Collar stud			3	8	402 3021	Choke rod	1	1	
4	402 3010	Intake silencer	1	1		8	402 3023	Choke rod			1
4	402 3012	Intake silencer			1	9	402 3020	Choke button	1	1	1
5	402 3013	Retaining disk	1	1							

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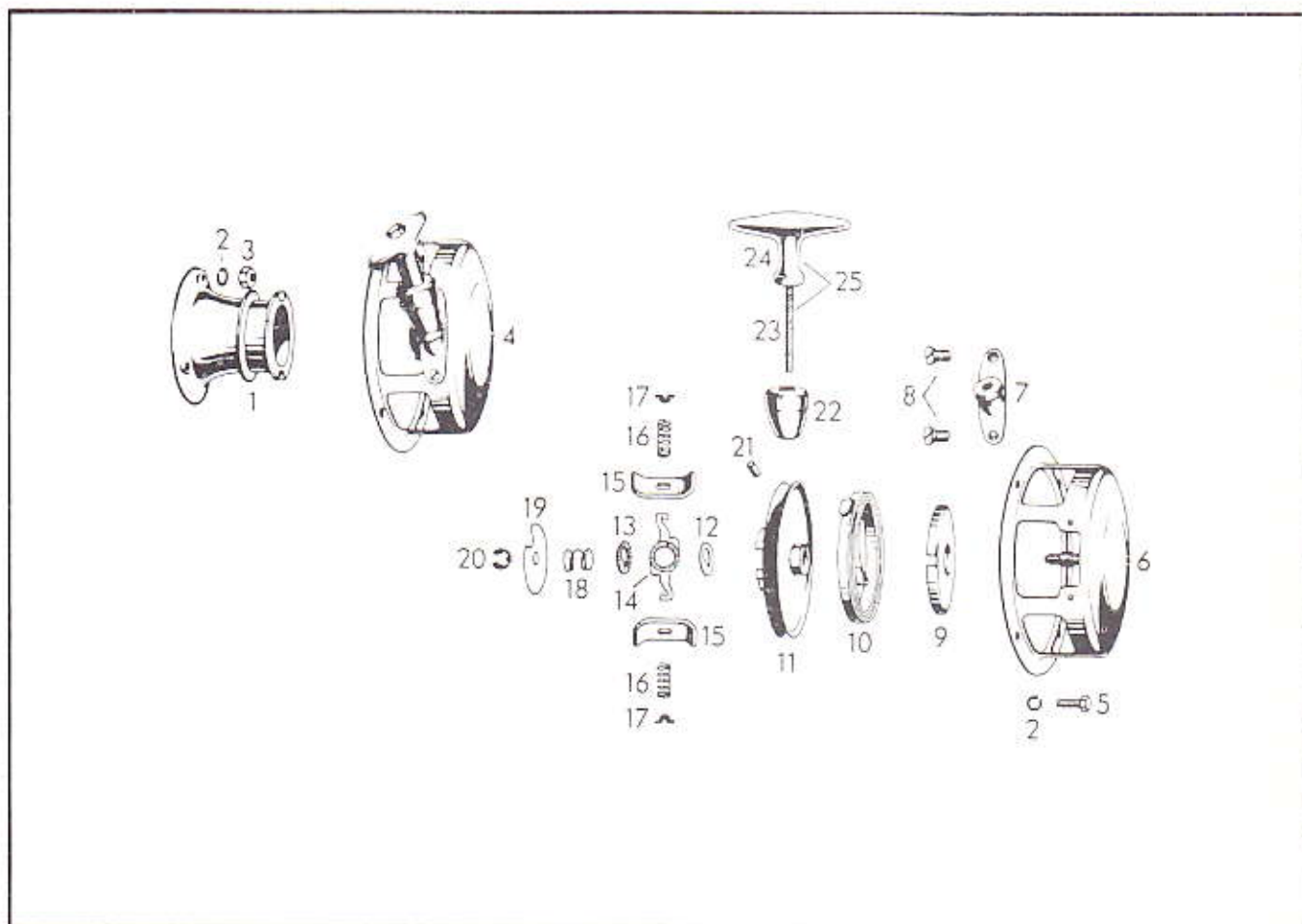
IGNITION



ITEM No.	PART No.	DESCRIPTION	QUANTITY			ITEM No.	PART No.	DESCRIPTION	QUANTITY		
			165	250	300				165	250	300
1	402 4008	Fly wheel dynamo magneto complete unit	1			20	402 4024	Lockwasher		4	4
1	402 4010	Fly wheel dynamo magneto complete unit		1	1	21	402 4046	Bolt	2		
2	402 4013	Armature plate complete	1			21	402 4047	Bolt	2		
2	402 4016	Armature plate complete		1	1	21	402 4048	Bolt		4	4
3	402 4017	Magneto ring	1			22	402 4049	Pivot pin	1	1	1
3	402 4019	Magneto ring		1	1	23	402 4050	Contact, breaker point set	1	1	1
4	402 7016	Washer	3			24	402 4051	Contact, breaker shim .1 mm		as req'd	
4	402 4022	Washer		3	3	24	402 7016	Shim .05 mm		as req'd	
5	402 7016	Lock washer	3			25	402 7016	Spring clip	1	1	1
5	402 4024	Lock washer		3	3	26	402 7016	Washer	1	1	1
6	402 4025	Bolt	3			27	402 7016	Lockwasher	1	1	1
6	402 5001	Bolt		3	3	28	402 7016	Bolt	1	1	1
7	402 4027	Bolt		3	4	29	402 7016	Bolt	1	1	1
8	402 4024	Lock washer	4			30	402 7016	Washer	2	2	2
8	402 0015	Lock washer		8	8	31	402 4062	Shorting cable	1	1	1
9	402 4092	Centrifugal weight	1			32	402 7016	Lockwasher	1	1	1
10	402 4094	Bolt		1	1	33	402 7016	Nut	1	1	1
11	402 4095	Spring centrifugal weight	1			34	402 4067	Condenser without cable	1		
12	402 4091	Bolt		1		34	402 4068	Condenser without cable		1	1
13	402 4029	Magneto housing	1			35	402 4069	Condenser cable	1		
13	402 4105	Magneto housing		1		35	402 4070	Condenser cable		1	1
13	402 4032	Magneto housing			1	36	402 4071	Lubricating wick	1	1	1
14	402 4088	Stud	3			37	402 4072	Rivet	1	1	1
14	402 4089	Stud		2	2	38	402 4073	Ignition cable	1		
15	402 4033	Fan	1			38	402 4074	Ignition cable		1	1
15	402 4034	Fan		1	1	39	402 4098	Rubber reduction sleeve	1		
16	402 2053	Nut		4	4	40	402 4076	Spark plug protector	1	1	1
17	402 4036	Armature plate only	1			41	402 4039	Protection cap	1		
17	402 4037	Armature plate only		1	1	42	402 4078	Spark plug M-175 T 1	1		
18	402 4038	Ignition coil	1			42	402 4077	Spark plug M-225 T 1		1	
18	402 4040	Ignition coil		1	1	42	402 4079	Spark plug M-240 T 1			1
19	402 4083	Lighting coil with cable	1			43	402 4093	Centrifugal weight			1
19	402 4084	Lighting coil with cable		1	1	44	402 4096	Spring centrifugal weight			1
20	402 7016	Lockwasher	4			45	402 0039	Bolt	4		
						46	402 2053	Nut	3		
						47	402 0015	Lockwasher	3		

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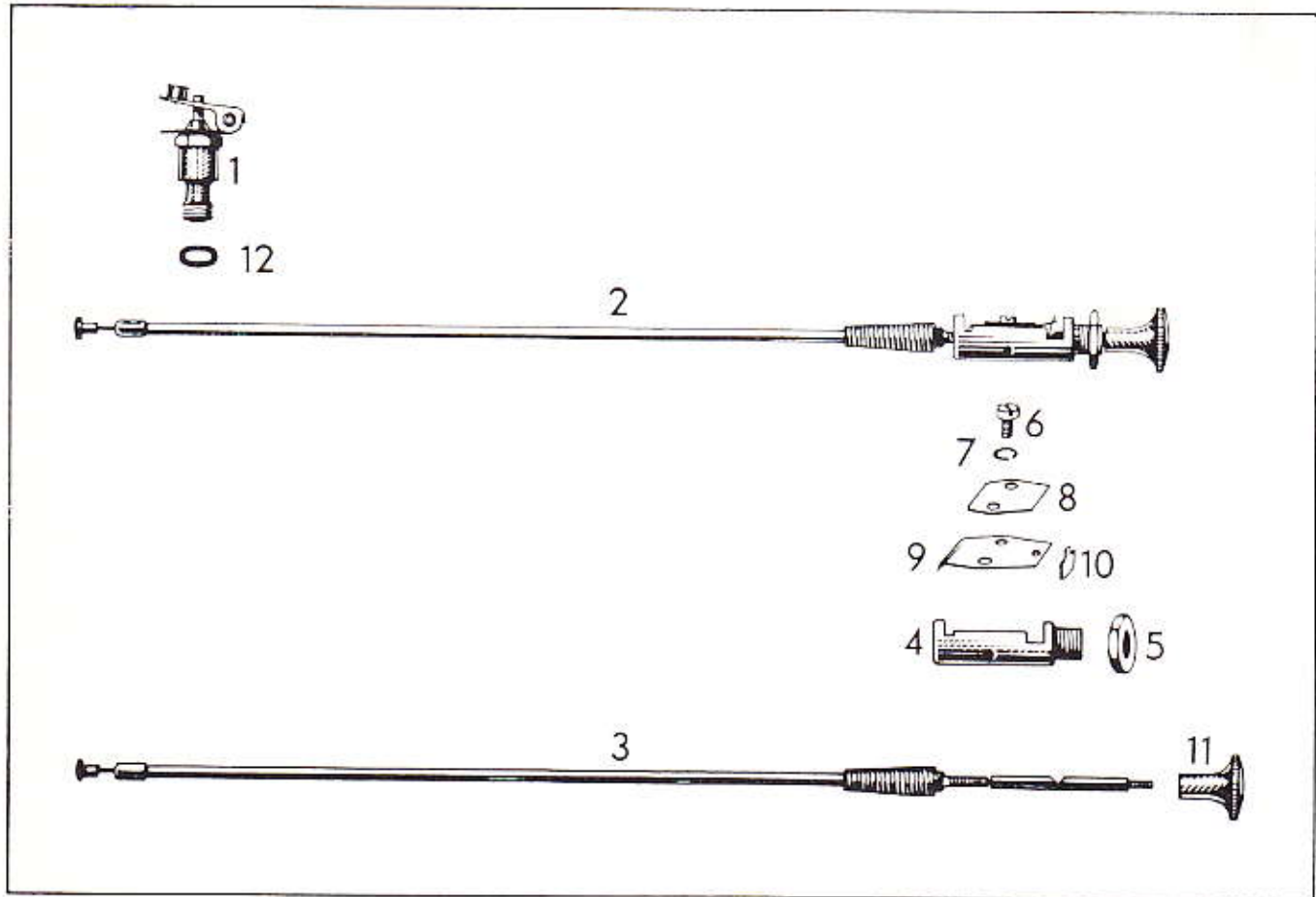
REWIND STARTER



ITEM No.	PART No.	DESCRIPTION	QUANTITY			ITEM No.	PART No.	DESCRIPTION	QUANTITY		
			165	250	300				165	250	300
1	402 5002	Starting pulley	1			13	402 5027	Friction washer	1	1	1
1	402 5003	Starting pulley		1	1	14	402 5028	Pivot arm	1	1	1
2	402 0015	Lockwasher	7	7	7	15	402 5029	Pawl	2	2	2
3	402 2053	Nut	3	3	3	16	402 5030	Pawl spring	2	2	2
4	402 5005	Re-wind starter complete	1	1	1	17	402 5031	Pawl spring stop	2	2	2
5	402 5011	Bolt	4	4	4	18	402 5032	Friction spring	1	1	1
6	402 5035	Starter housing	1	1	1	19	402 5033	Washer	1	1	1
7	402 5036	Starter stop	1	1	1	20	402 5034	Circlip	1	1	1
8	402 5037	Countersunk screw	2	2	2	21	402 5016	Starter rope bolt	1	1	1
9	402 5038	Spring guide	1	1	1	22	402 5039	Rubber buffer	1	1	1
10	402 5022	Re-wind spring	1	1	1	23	402 5018	Starter rope	1	1	1
11	402 5014	Rope sheave complete	1	1	1	24	402 5019	Starter grip	1	1	1
12	402 5026	"D" washer	1	1	1	25	402 5017	Rope with grip ass'y	1	1	1

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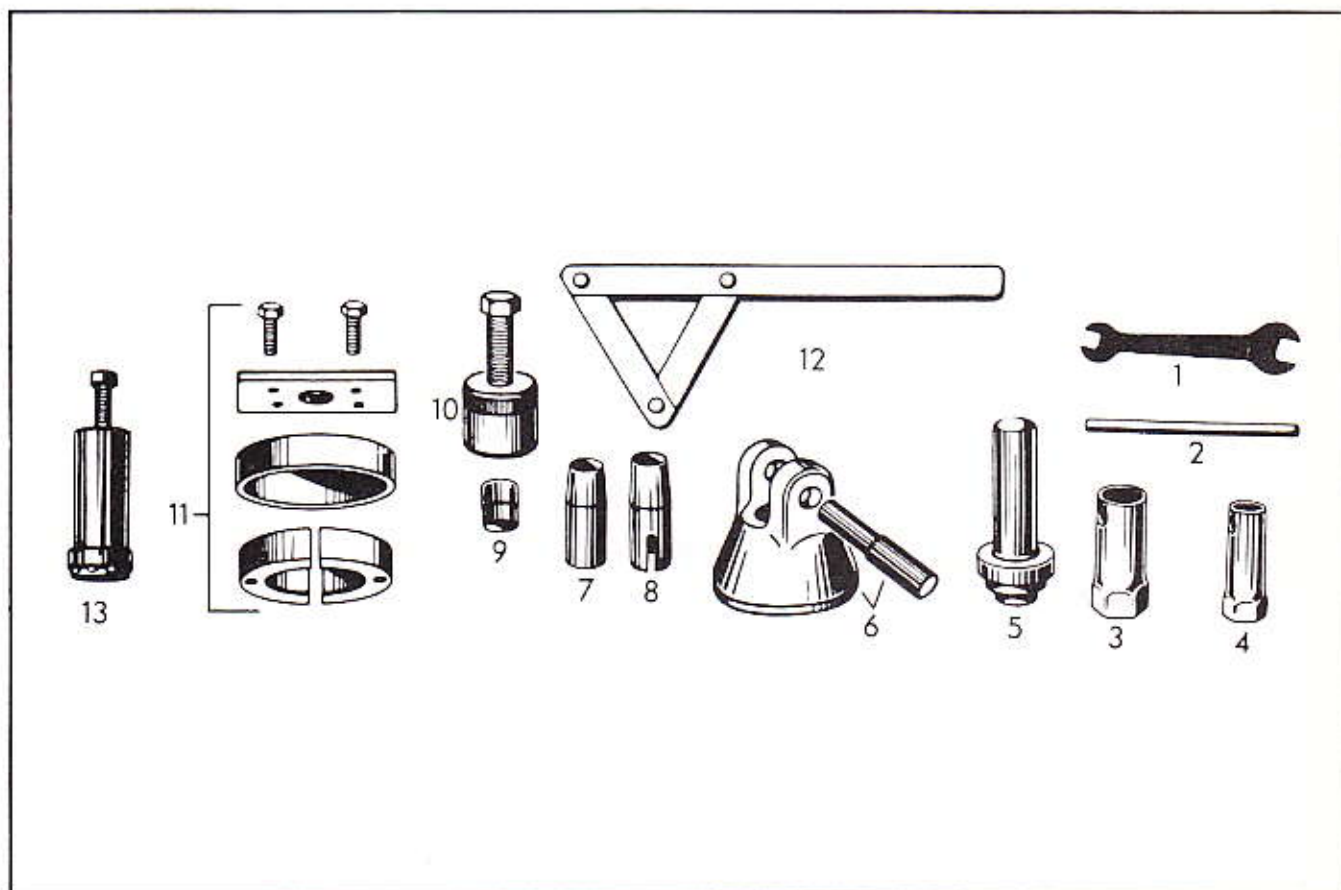
DECOMPRESSOR



ITEM No.	PART No.	DESCRIPTION	QUANTITY			ITEM No.	PART No.	DESCRIPTION	QUANTITY		
			165	250	300				165	250	300
1	402 6004	Decompressor valve			1	7	402 7016	Bolt washer			2
2	402 6003	Decompressor switch with cable			1	8	402 6010	Reinforcement spring			1
3	402 6006	Switch bolt with cable			1	9	402 6008	Switch spring			1
4	402 6005	Switch housing			1	10	402 6009	Lock spring			1
5	402 6012	Nut			1	11	402 6007	Switch button			1
6	402 6011	Bolt			2	12	402 6015	Sealing ring			1

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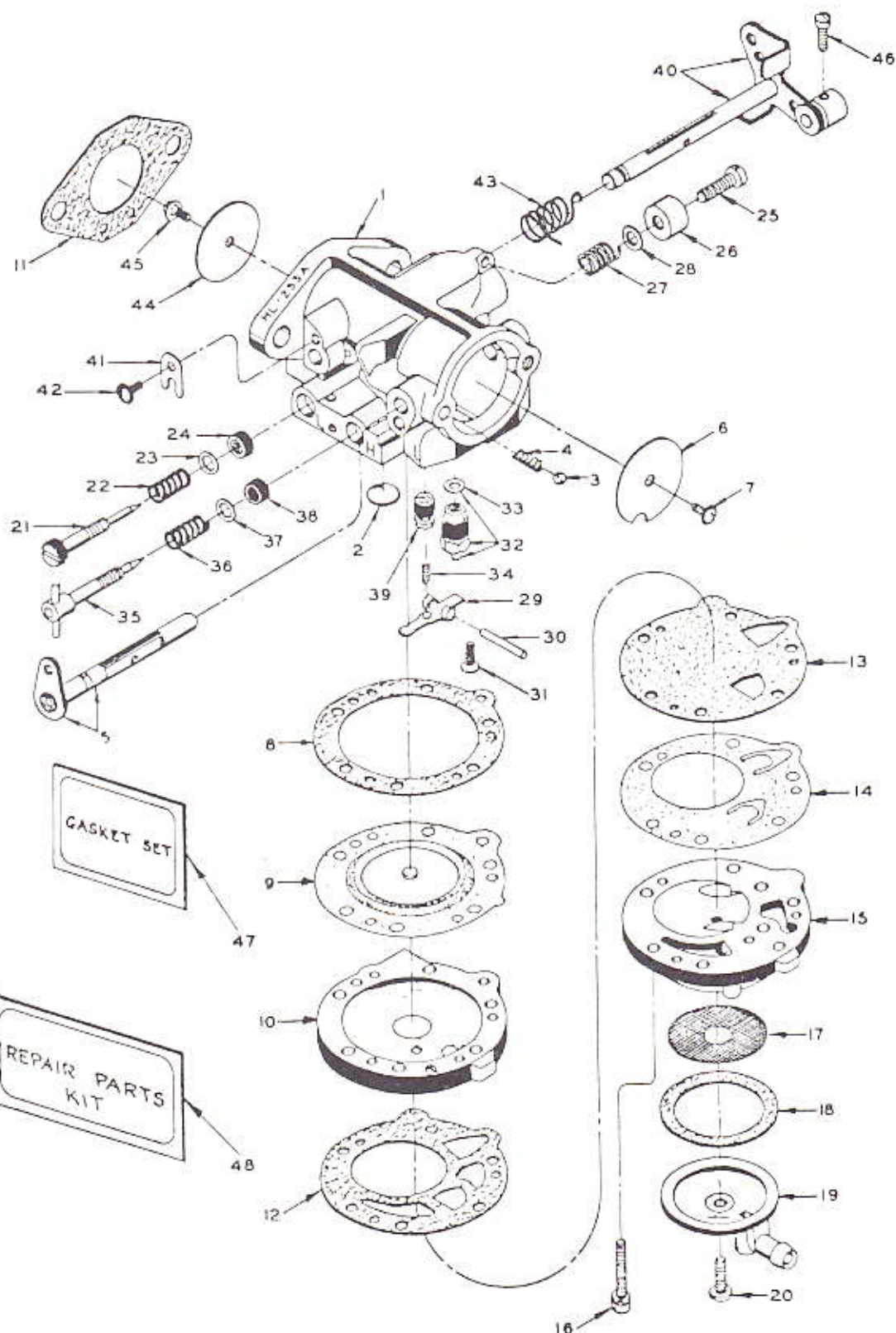
REPAIR TOOLS



ITEM No.	PART No.	DESCRIPTION	QUANTITY			ITEM No.	PART No.	DESCRIPTION	QUANTITY		
			165	250	300				165	250	300
1-2-3-4	402 8025	Tool kit	1	1	1	7	402 8011	Sleeve for oil seal, P.T.O. side		1	1
1	402 8023	Fork wrench 10/13mm	1	1	1	8	402 8010	Sleeve for oil seal, magneto side		1	1
2	402 8039	Pin 8 x 130mm	1	1	1	9	402 8006	Protection cap 12mm	1		
3	402 8022	Socket wrench, spark plug	1	1	1	9	402 8005	Protection cap 18mm		1	1
4	402 8024	Socket wrench 13mm	1	1	1	10	402 8004	Puller for flywheel	1	1	1
5	402 8028	Stamp to mount oil seal		1	1	11	402 8001	Puller for bearing (402 1005)		1	1
6	402 8014	Holder with bolt, connecting rod	1			12	402 8008	Wrench to hold fan	1	1	1
6	402 8013	Holder with bolt, connecting rod		1	1	13	402 8003	Puller for bearing (402 1004)	1		
7	402 8009	Sleeve for oil seal	1								

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CARBURETOR FOR 165 C.C. AND 250 C.C.



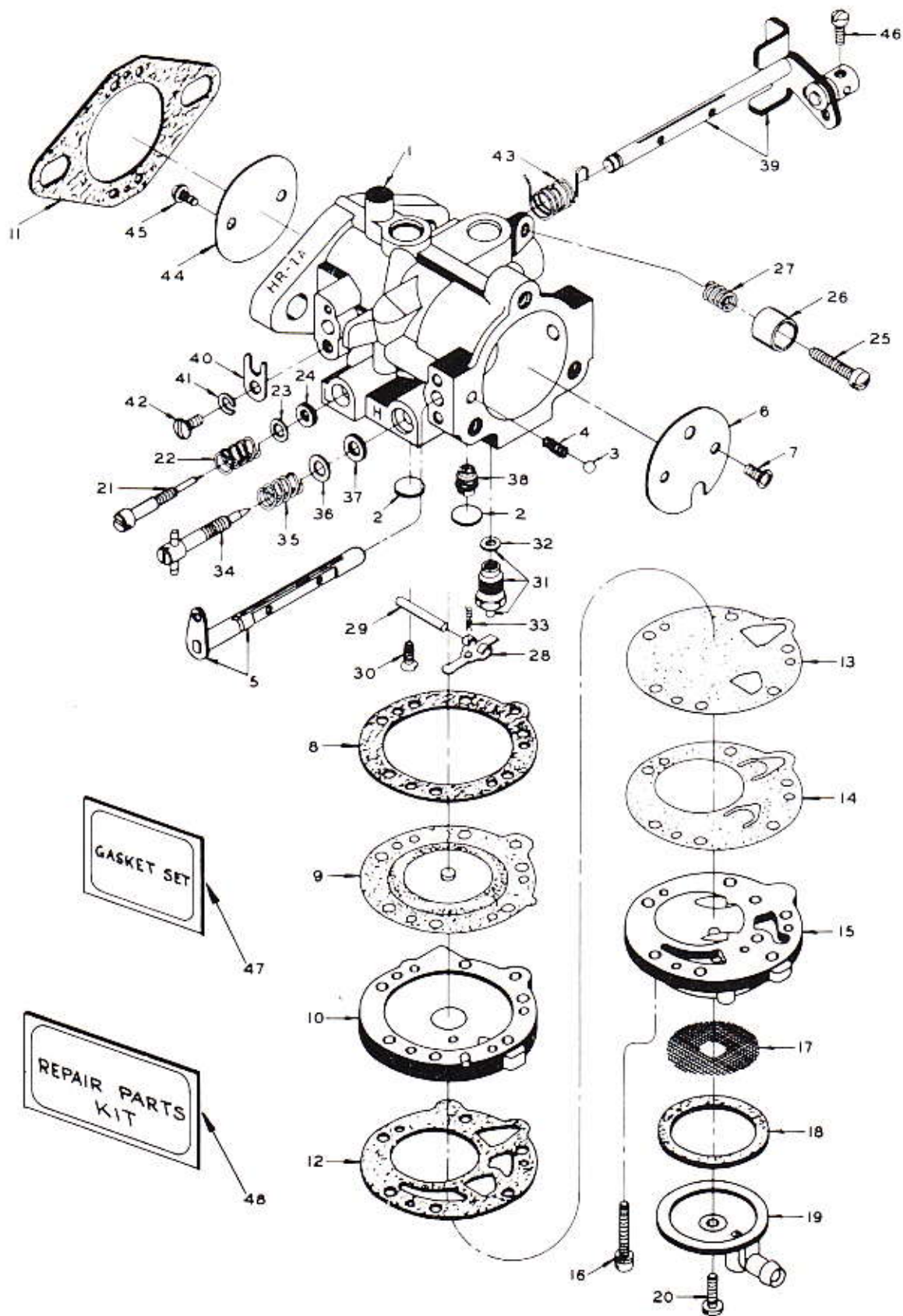
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CARBURETOR FOR 165 C.C. AND 250 C.C.

ITEM No.	PART No.	DESCRIPTION	ITEM No.	PART No.	DESCRIPTION
1	404 0006	Body	25	404 0065	*Idle speed screw
2	404 0010	*Body channel welch plug	26	404 0158	Idle speed screw cup
3	404 0013	Choke friction ball	27	404 0067	*Idle speed screw spring,
4	404 0014	Choke friction spring	28	404 0146	Idle speed screw washer
5	404 0019	Choke shaft and lever	29	404 0069	*Inlet control lever
6	404 0024	Choke shutter	30	404 0072	*Inlet control lever fulcrum pin
7	404 0028	Choke shutter screw and lockwasher	31	404 0073	*Inlet control lever fulc. pin ret. screw
8	404 0030	Diaphragm gasket	32	404 0075	*Inlet needle, seat and gasket
9	404 0032	*Diaphragm	33	404 0079	Inlet seat gasket
10	404 0035	Diaphragm cover	34	404 0081	*Inlet tension spring
11	404 0038	Flange gasket	35	404 0060	*High speed mixture screw
12	404 0041	Fuel pump gasket	36	404 0056	*High speed mixture screw spring
13	404 0043	*Fuel pump diaphragm (pulse)	37	404 0057	High speed mixture screw washer
14	404 0044	*Fuel pump diaphragm (valve)	38	404 0059	High speed mixture screw packing
15	404 0046	Fuel pump body	39	404 0086	Nozzle check valve
16	404 0047	Fuel pump body and lockwasher	40	404 0099	Throttle shaft and lever
17	404 0049	*Fuel strainer screen	41	404 0103	Throttle shaft clip
18	404 0050	Fuel strainer cover gasket	42	404 0027	Throttle shaft clip ret. screw
19	404 0051	Fuel strainer cover	43	404 0109	*Throttle shaft return spring
20	404 0052	*Fuel strainer cover ret. screw	44	404 0114	Throttle shutter
21	404 0053	*Idle mixture screw	45	404 0028	*Throttle shutter screw and lockwasher
22	404 0055	*Idle mixture screw spring	46	404 0134	*Throttle wire ret. screw
23	404 0057	Idle mixture screw washer	47	404 0119	*Gasket and packing set
24	404 0059	Idle mixture screw packing	48	404 0127	Repair parts kit
					*Indicates contents of repair parts kit

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CARBURETOR FOR 300 CC.



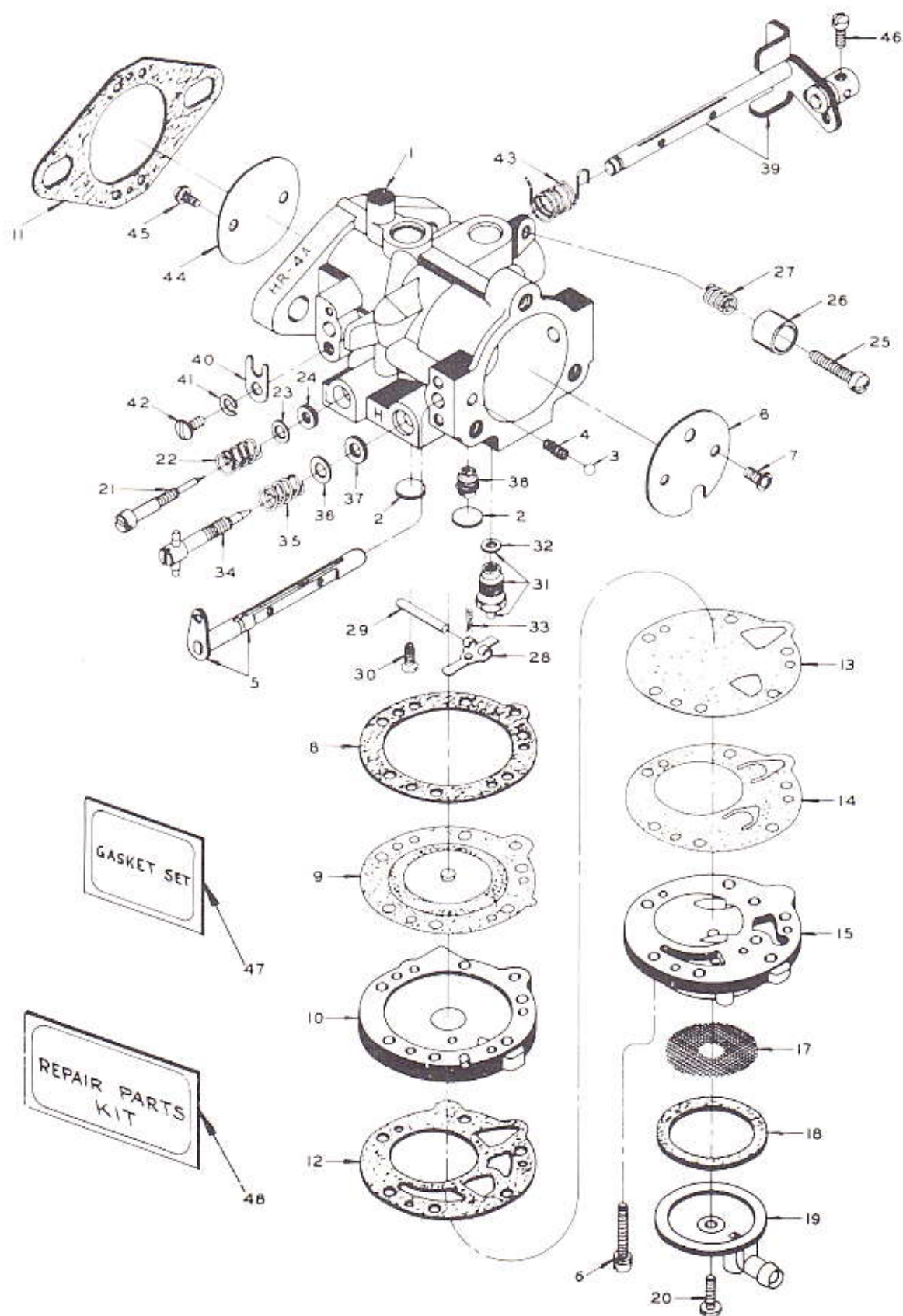
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CARBURETOR FOR 300 CC.

ITEM No.	PART No.	DESCRIPTION	ITEM No.	PART No.	DESCRIPTION
1	404 0007	Body	25	404 0066	*Idle speed screw
2	404 0010	*Body channel welch plug	26	404 0158	Idle speed screw cup
3	404 0013	Choke friction ball	27	404 0067	*Idle speed screw spring
4	404 0014	Choke friction spring	28	404 0069	*Inlet control lever
5	404 0020	Choke shaft and lever	29	404 0072	*Inlet control lever fulcrum pin
6	404 0026	Choke shutter	30	404 0073	*Inlet control lever fulc. pin ret. screw
7	404 0028	Choke shutter screw and lockwasher	31	402 0075	*Inlet needle seat and gasket
8	404 0030	Diaphragm gasket	32	404 0079	Inlet seat gasket
9	404 0032	*Diaphragm	33	404 0082	*Inlet tension spring
10	404 0036	Diaphragm cover	34	404 0062	*High speed mixture screw
11	404 0039	Flange gasket	35	404 0068	*High speed mixture screw spring
12	404 0041	Fuel pump gasket	36	404 0058	High speed mixture screw washer
13	404 0043	*Fuel pump diaphragm (pulse)	37	404 0063	High speed mixture screw packing
14	404 0044	*Fuel pump diaphragm (valve)	38	404 0088	*Nozzle check valve
15	404 0046	Fuel pump body	39	404 0100	Throttle shaft and lever
16	404 0047	Fuel pump body screw and lockwasher	40	404 0102	Throttle shaft clip
17	404 0049	*Fuel strainer screen	41	404 0105	Throttle shaft clip lockwasher
18	404 0050	Fuel strainer cover gasket	42	404 0106	Throttle shaft clip ret. screw
19	404 0051	Fuel strainer cover	43	404 0111	*Throttle shaft return spring
20	404 0052	*Fuel strainer cover ret. screw	44	404 0117	Throttle shutter
21	404 0061	*Idle mixture screw	45	404 0028	*Throttle shutter screw and lockwasher
22	404 0056	*Idle mixture screw spring	46	404 0134	*Throttle wire ret. screw
23	404 0057	Idle mixture screw washer	47	404 0121	*Gasket and packing set
24	404 0059	Idle mixture screw packing	48	404 0130	Repair parts kit
					*Indicates contents of repairs parts kit

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CARBURETOR FOR 250 CC. A.S. ENGINE 1966



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CARBURETOR FOR 250 CC. A.S. ENGINE 1966

ITEM No.	PART No.	DESCRIPTION	ITEM No.	PART No.	DESCRIPTION
1	404 0008	Body	25	404 0066	*Idle speed screw
2	404 0010	*Body channel welch plug	26	404 0158	Idle speed screw cup
3	404 0013	Choke friction ball	27	404 0067	*Idle speed screw spring
4	404 0014	Choke friction spring	28	404 0069	*Inlet control lever
5	404 0020	Choke shaft and lever	29	404 0072	*Inlet control lever fulcrum pin
6	404 0026	Choke shutter	30	404 0073	*Inlet control lever fulc. pin ret. screw
7	404 0028	Choke shutter screw and lockwasher	31	404 0075	*Inlet needle seat and gasket
8	404 0030	Diaphragm gasket	32	404 0079	Inlet seat gasket
9	404 0032	*Diaphragm	33	404 0082	*Inlet tension spring
10	404 0036	Diaphragm cover	34	404 0062	*High speed mixture screw
11	404 0039	Flange gasket	35	404 0068	*High speed mixture screw spring
12	404 0041	Fuel pump gasket	36	404 0058	High speed mixture screw washer
13	404 0043	*Fuel pump diaphragm (pulse)	37	404 0063	High speed mixture screw packing
14	404 0044	*Fuel pump diaphragm (valve)	38	404 0088	*Nozzle check valve
15	404 0046	Fuel pump body	39	404 0100	Throttle shaft and lever
16	402 0047	Fuel pump body screw and lockwasher	40	404 0102	Thottle shaft clip
17	404 0049	*Fuel strainer screen	41	404 0105	Throttle shaft clip lockwasher
18	404 0050	Fuel strainer cover gasket	42	404 0106	Throttle shaft clip ret. screw
19	404 0051	Fuel strainer cover	43	404 0111	*Throttle shaft return spring
20	404 0052	*Fuel strainer cover ret. screw	44	404 0117	Throttle shutter
21	404 0061	*Idle mixture screw	45	404 0028	*Throttle shutter screw and lockwasher
22	404 0056	*Idle mixture screw spring	46	404 0134	*Throttle wire ret. screw
23	404 0057	Idle mixture screw washer	47	404 0121	*Gasket and packing set
24	404 0059	Idle mixture screw packing	48	404 0130	Repair parts kit

*Indicates contents of repair parts kit

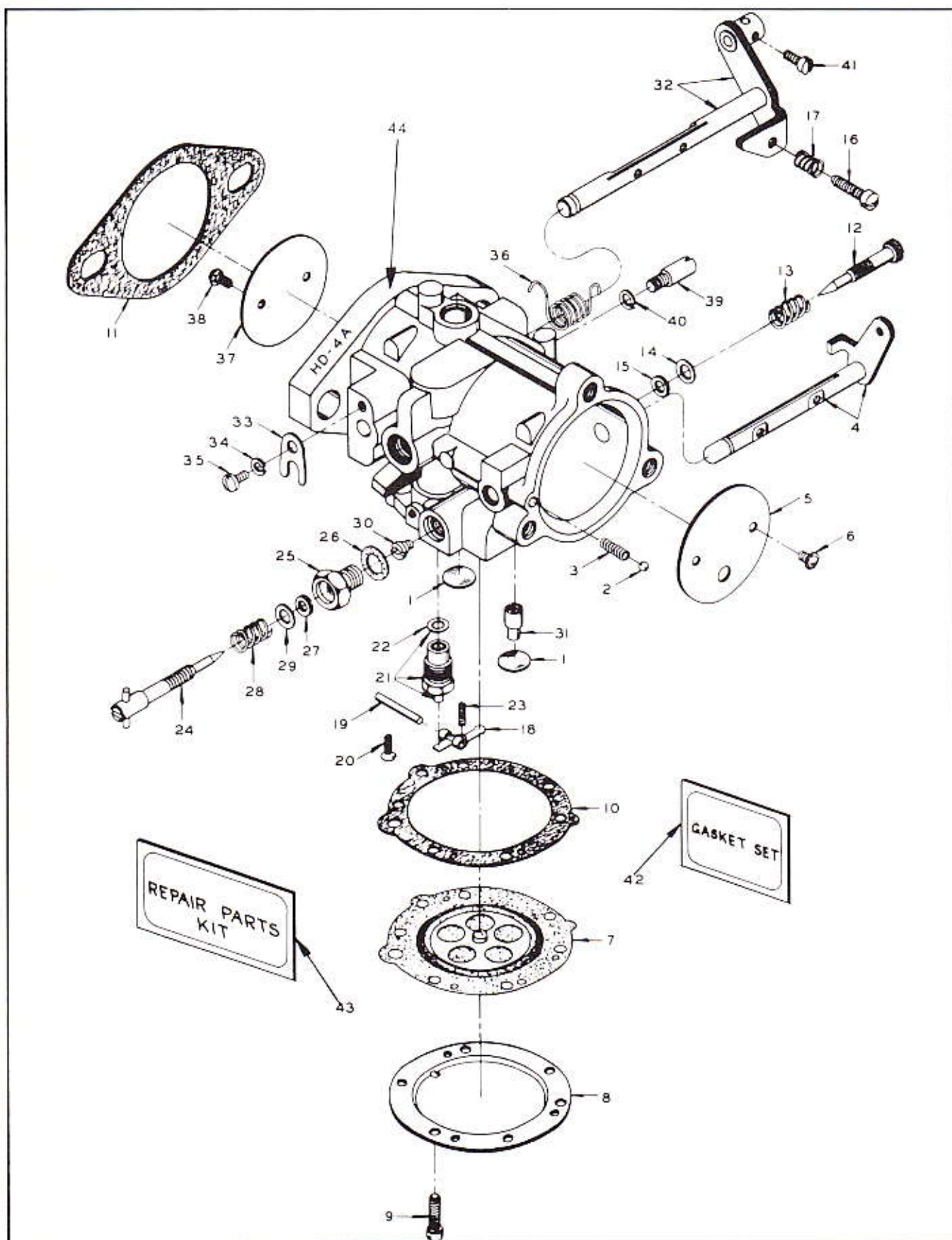
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CARBURETOR FOR 370 CC.



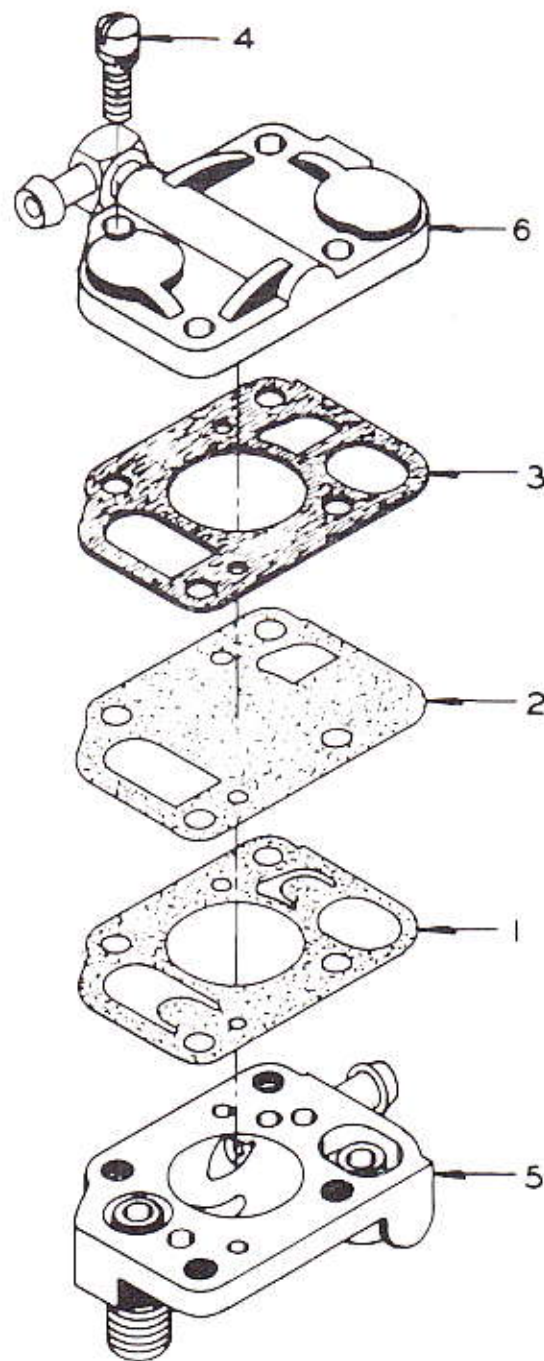
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CARBURETOR FOR 370 CC.

ITEM No.	PART No.	DESCRIPTION	ITEM No.	PART No.	DESCRIPTION
1	404 0011	*Body channel welch plug	23	404 0081	*Inlet tension spring
2	404 0013	Choke friction ball	24	404 0055	*High speed mixture screw
3	404 0014	Choke friction spring	25	404 0147	High speed mixture screw gland
4	404 0021	Choke shaft and lever	26	404 0144	High speed mixture screw gland gasket
5	404 0025	Choke shutter	27	404 0063	High speed mixture screw packing
6	404 0028	Choke shutter screw	28	404 0068	*High speed mixture screw spring
7	404 0033	*Diaphragm	29	404 0058	High speed mixture screw washer
8	404 0037	Diaphragm cover	30	404 0141	*Main fuel jet (.120")
9	404 0048	Diaphragm cover ret. screw	31	404 0089	Nozzle check valve
10	404 0031	Diaphragm gasket	32	404 0101	Throttle shaft and lever
11	404 0040	Flange gasket	33	404 0104	Throttle shaft clip
12	404 0054	*Idle mixture screw	34	404 0105	Throttle shaft clip lockwasher
13	404 0068	*Idle mixture screw spring	35	404 0106	Throttle shaft clip ret. screw
14	404 0058	Idle mixture screw washer	36	404 0110	*Throttle shaft return spring
15	404 0063	Idle mixture screw packing	37	404 0116	Throttle shutter
16	404 0065	*Idle speed screw	38	404 0028	*Throttle shutter screw
17	404 0067	*Idle speed screw spring	39	404 0148	Throttle stop pin
18	404 0069	*Inlet control lever	40	404 0149	Throttle stop pin lockwasher
19	404 0072	*Inlet control lever pin	41	404 0135	*Throttle wire connection screw
20	404 0073	*Inlet control lever pin ret. screw	42	404 0122	*Gasket and packing set
21	404 0077	*Inlet needle, seat and gasket	43	404 0131	Repair parts kit
22	404 0080	Inlet seat gasket			
					*Indicates contents of repair parts kit

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FUEL PUMP FOR 370 CC.

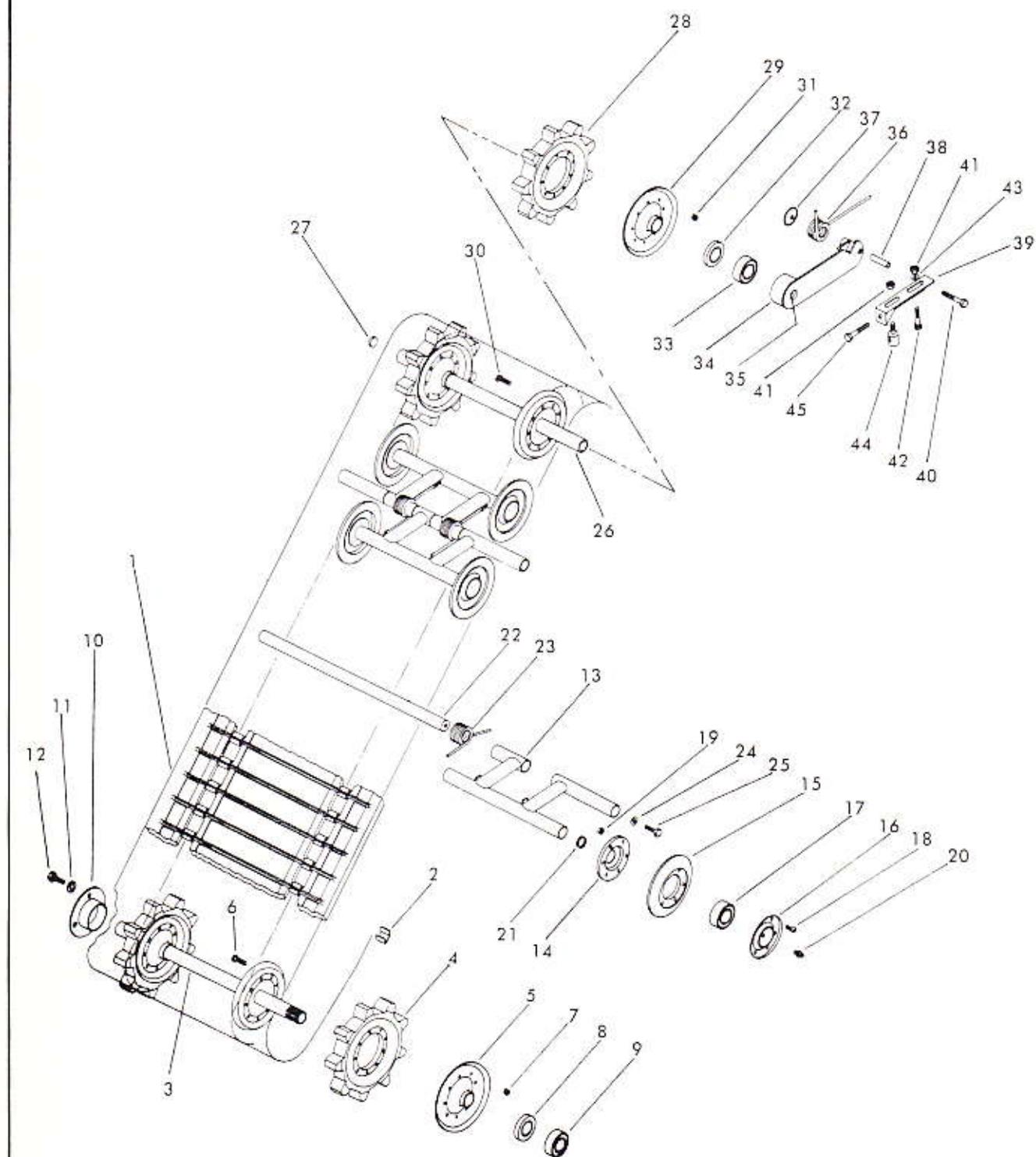


ITEM No.	PART No.	DESCRIPTION	ITEM No.	PART No.	DESCRIPTION
1	404 0150	Diaphragm (valve)	4	404 0153	Screw
2	404 0151	Diaphragm (pulse)	5	404 0154	Pump body
3	404 0152	Gasket	6	404 0155	Pump cover

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- NOTES -

SUSPENSION



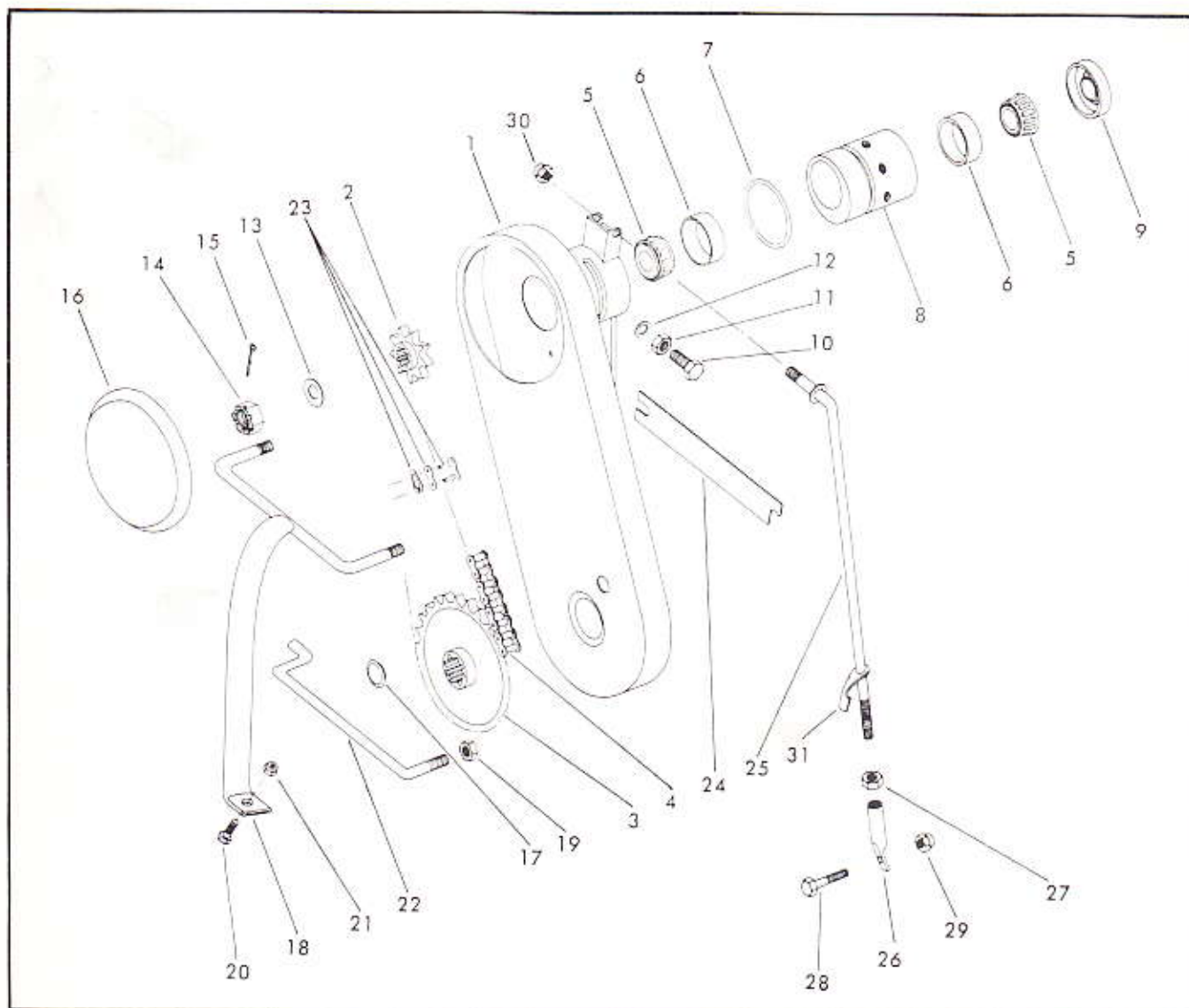
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S U S P E N S I O N

ITEM No.	PART No.	DESCRIPTION	QUANTITY			ITEM No.	PART No.	DESCRIPTION	QUANTITY		
			C.	O.	S.O.				C.	O.	S.O.
		TRACK				23	502 0010	Spring	6	6	6
1	570 0002	Track ass'y	1	1	1	24	399 8001	Tooth lock washer	6	6	6
2	570 0003	Track insert	116	116	116	25	300 8043	Bolt	6	6	6
	529 0003	Insert block tool	—	—	—			SUSPENSION			
		DRIVE				26	503 0002	Rear hub	1	1	1
3	501 0004	Drive axle	1	1	1	27	502 0012	Rear hub cap	2	2	2
4	570 0101	Drive sprocket	2	2		28	570 0101	Sprocket	2	2	
4	414 0001	Drive sprocket			2	28	414 0001	Sprocket			2
5	501 0005	Drive sprocket flange	2	2	2	29	501 0005	Flange	2	2	2
6	320 1062	Bolt	18	18	18	30	320 1062	Bolt	18	18	18
7	386 6013	Nut	18	18	18	31	386 6013	Nut	18	18	18
8	581 1017	Bearing seal	2	2	2	32	570 0301	Bearing seal	2	2	2
9	405 4002	Bearing	2	2	2	33	405 4002	Bearing	2	2	2
10	501 0007	End bearing housing	1	1	1	34	503 0021	R.H. adjuster link plate	1	1	1
11	392 0019	Lock washer	3	3	3		503 0019	L.H. adjuster link plate	1	1	1
12	300 0000	Bolt	3	3	3	35	408 2001	Fitting	2	2	2
		WHEEL				36	503 0025	R.H. link plate spring	1	1	1
13	502 0002	Wheel support	6	6	6		503 0023	L.H. link plate spring	1	1	1
14	502 0005	Wheel inner flange	12	12	12	37	503 0016	Retainer washer	2	2	2
15	570 0203	Wheel tire	12	12	12	38	503 0015	Adjuster sleeve	2	2	2
16	502 0006	Wheel outer flange	12	12	12	39	503 0008	R.H. adjuster bracket	1	1	1
17	405 4002	Wheel bearing	12	12	12		503 0012	L.H. adjuster bracket	1	1	1
18	320 1062	Bolt	72	72	72	40	300 0047	Bolt	2	2	1
19	386 6013	Nut	72	72	72		309 8005	Bolt (kick-stand)			1
20	408 2001	Fitting	12	12	12	41	386 6022	Nut	6	6	6
21	502 0011	Wheel support cap	12	12	12	42	300 0041	Bolt	2	2	2
22	502 0008	Cross shaft	3	3	3	43	391 0023	Washer	2	2	2
						44	503 0027	Adjusting eye-bolt	2	2	2
						45	309 8004	Adjusting screw	2	2	2

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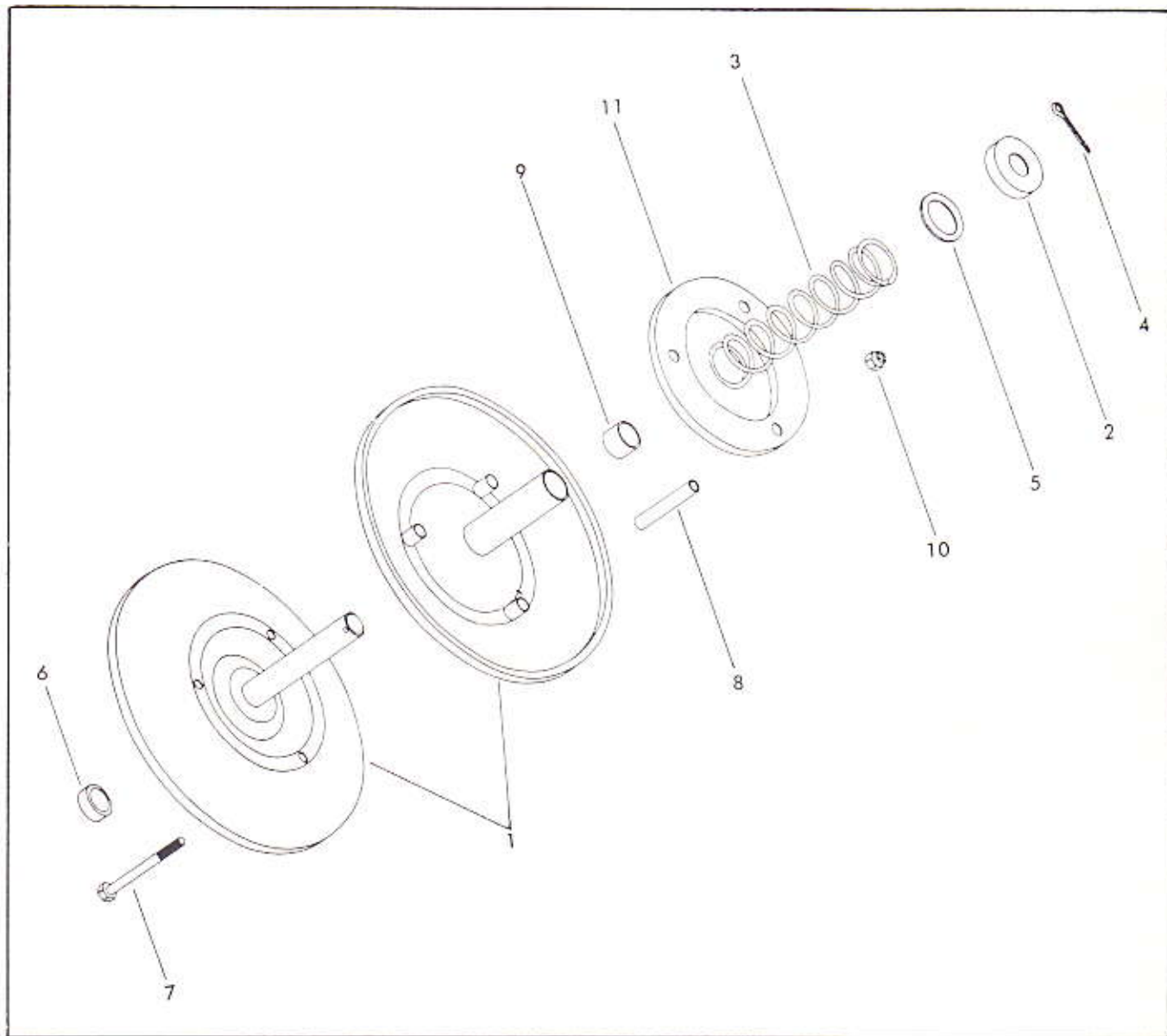
CHAIN CASE



ITEM No.	PART No.	DESCRIPTION	QUANTITY			ITEM No.	PART No.	DESCRIPTION	QUANTITY		
			C.	O.	S.O.				C.	O.	S.O.
1	504 0003	Chain case	1	1	1	16	570 0403	Chain case insp. cover	1	1	1
2	504 0007	Drive sprocket 9 teeth	1	1		17	570 0406	Chain case plug	1	1	1
2	504 0008	Drive sprocket 10 teeth			1	18	504 0018	Footrest and "U" clamp ass'y	1	1	1
3	504 0012	Drive sprocket 26 teeth	1	1		19	386 6022	Nut	3	3	3
3	504 0013	Drive sprocket 25 teeth			1	20	300 0000	Bolt	1	1	1
4	412 1003	Drive chain	1	1	1	21	386 6019	Nut	1	1	1
5	405 0001	Tensioner bearing cone	2	2	2	22	504 0019	"U" clamp	1	1	1
6	405 0002	Tensioner bearing cup	2	2	2	23	412 6001	Connector link	—	—	—
7	406 0001	Tensioner "O" ring	1	1	1	24	504 0020	Shim chain case	—	—	—
8	504 0005	Chain tensioner	1	1	1	25	507 0012	Hinge rod and support	1	1	1
9	406 3001	Oil seal	1	1	1	26	507 0013	Adjuster tube	1	1	1
10	300 4084	Bolt	1	1	1	27	380 6022	Nut	1	1	1
11	380 9024	Nut	1	1	1	28	300 0001	Bolt	1	1	1
12	391 0025	Flat washer	1	1	1	29	386 6019	Nut	1	1	1
13	504 0015	Shaft washer	1	1	1	30	386 6022	Nut	1	1	1
14	381 2028	Shaft nut	1	1	1	31	517 0075	Pulley guard rod bracket	1	1	1
15	371 0011	Cotter pin	1	1	1						

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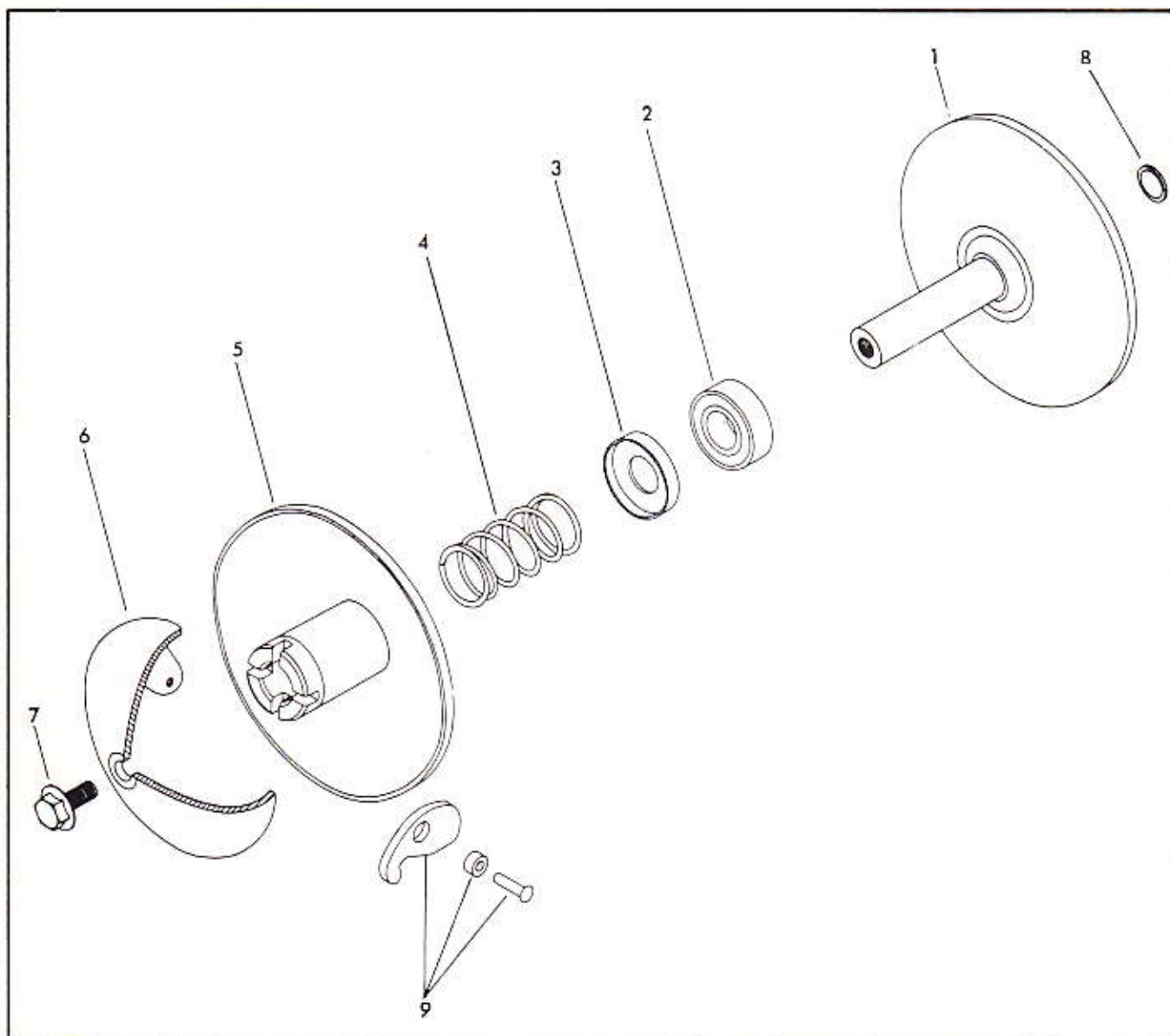
DRIVEN PULLEY



ITEM No.	PART No.	DESCRIPTION	QUANTITY			ITEM No.	PART No.	DESCRIPTION	QUANTITY		
			C.	O.	S.O.				C.	O.	S.O.
1	581 1009	Driven pulley ass'y	1	1	1	7	504 1012	Pin	6		
2	504 1022	Spring seat	1	1	1	7	300 0024	Bolt		3	3
3	504 1003	Pressure spring	1	1		8	504 1013	Sleeve		3	3
3	504 1006	Pressure spring			1	9	405 6001	"D" Bushing		2	2
4	371 1061	Cotter pin	1	1	1	10	386 6019	Nut		3	3
5	504 1007	Pressure spring spacer			as req'd	11	504 1014	Ring		1	1
6	504 1011	Spacer sleeve	1	1	1						

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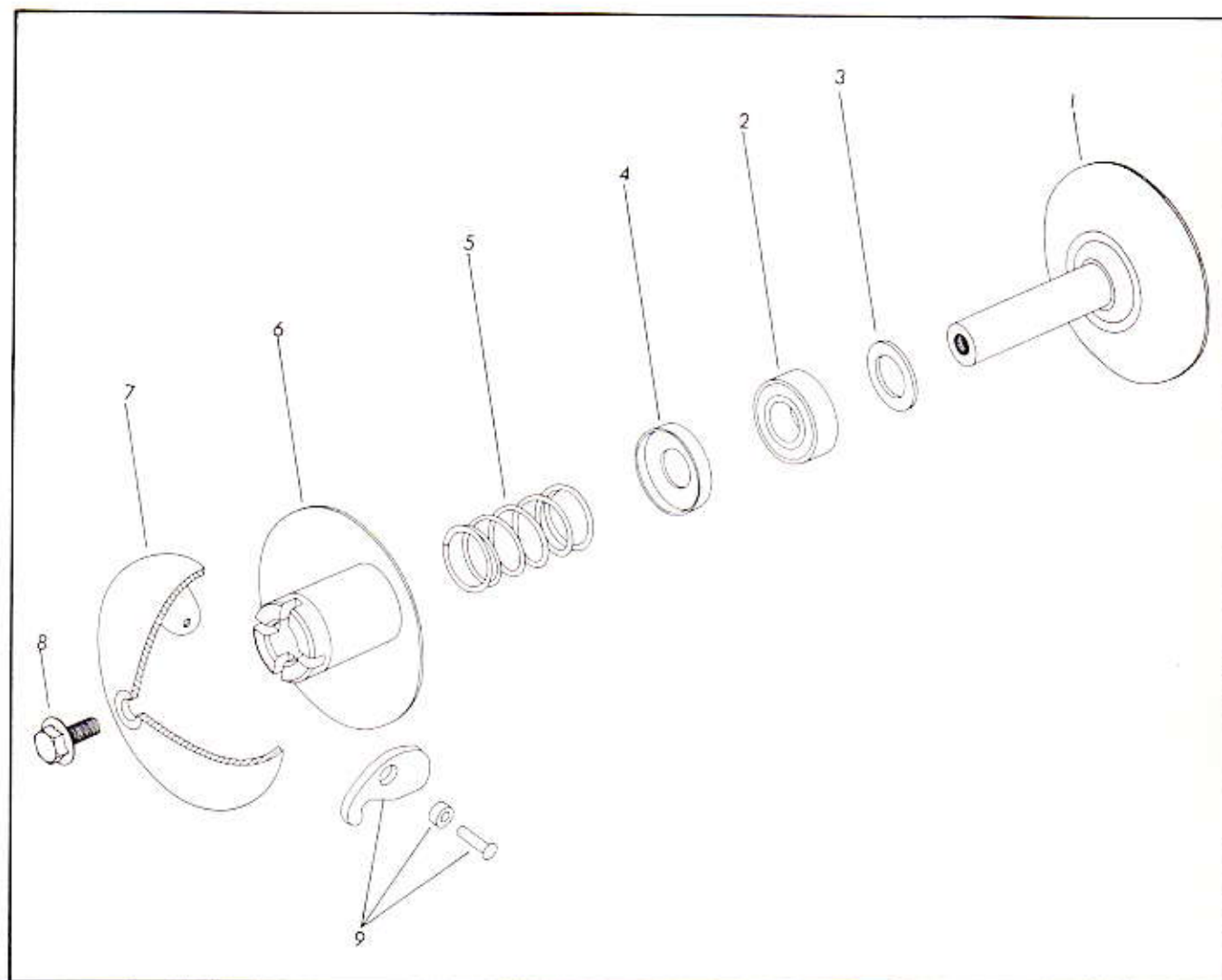
DRIVE PULLEY



ITEM No.	PART No.	DESCRIPTION	QUANTITY				ITEM No.	PART No.	DESCRIPTION	QUANTITY			
			o	so	rd	brd				o	so	rd	brd
1	504 2008	Drive pulley inner half	1	1	1	1	8	504 1009	Aligning shim .024	as required			
2	405 4005	Bearing	1	1	1	1	8	504 1010	Aligning shim .048	as required			
3	504 2013	Spring seat	1	1	1	1	9	504 2024	Pressure lever, spacer and rivet	as required			
4	414 0013	Release spring	1	1	1	1		581 1008	Drive pulley ass'y complete	—	—	—	—
5	504 2017	Drive pulley outer half	1	1	1	1							
6	504 2022	Centrifugal governor	1	1	1	1							
7	309 8010	Bolt	1	1	1	1							

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DRIVE PULLEY



ITEM No.	PART No.	DESCRIPTION	QTY C	ITEM No.	PART No.	DESCRIPTION	QTY C
1	504 2009	Drive pulley inner half	1	7	504 2021	Centrifugal governor	1
2	405 4005	Bearing	1	8	309 8010	Bolt	1
3	504 2001	Spacer	1	9	504 2024	Pressure lever, spacer and rivet	as req'd
4	504 2013	Spring seat	1		581 0009	Drive pulley ass'y complete	—
5	414 0012	Release spring	1				
6	504 2018	Drive pulley outer half	1				

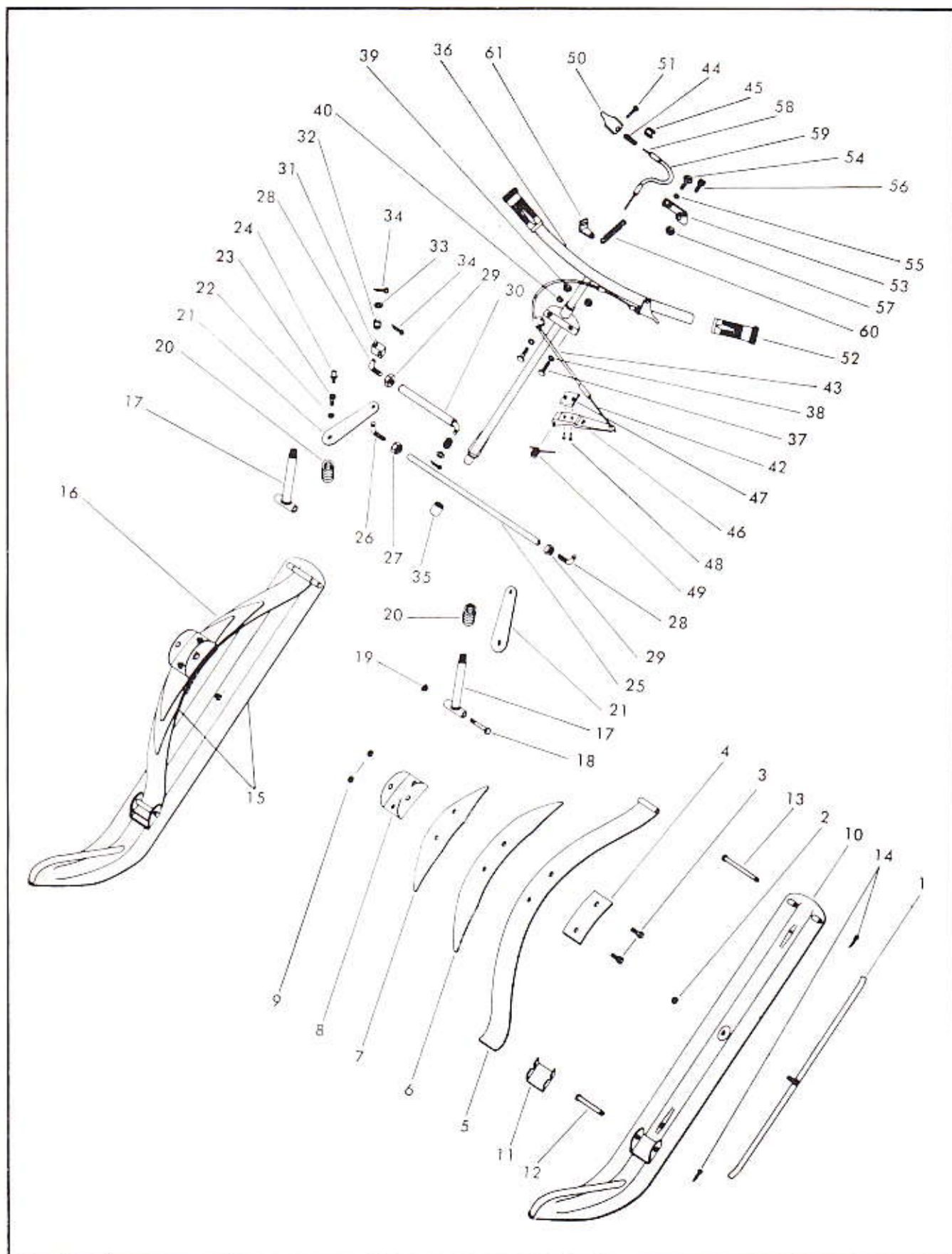
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CONTROL PARTS



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CONTROL PARTS

SKI

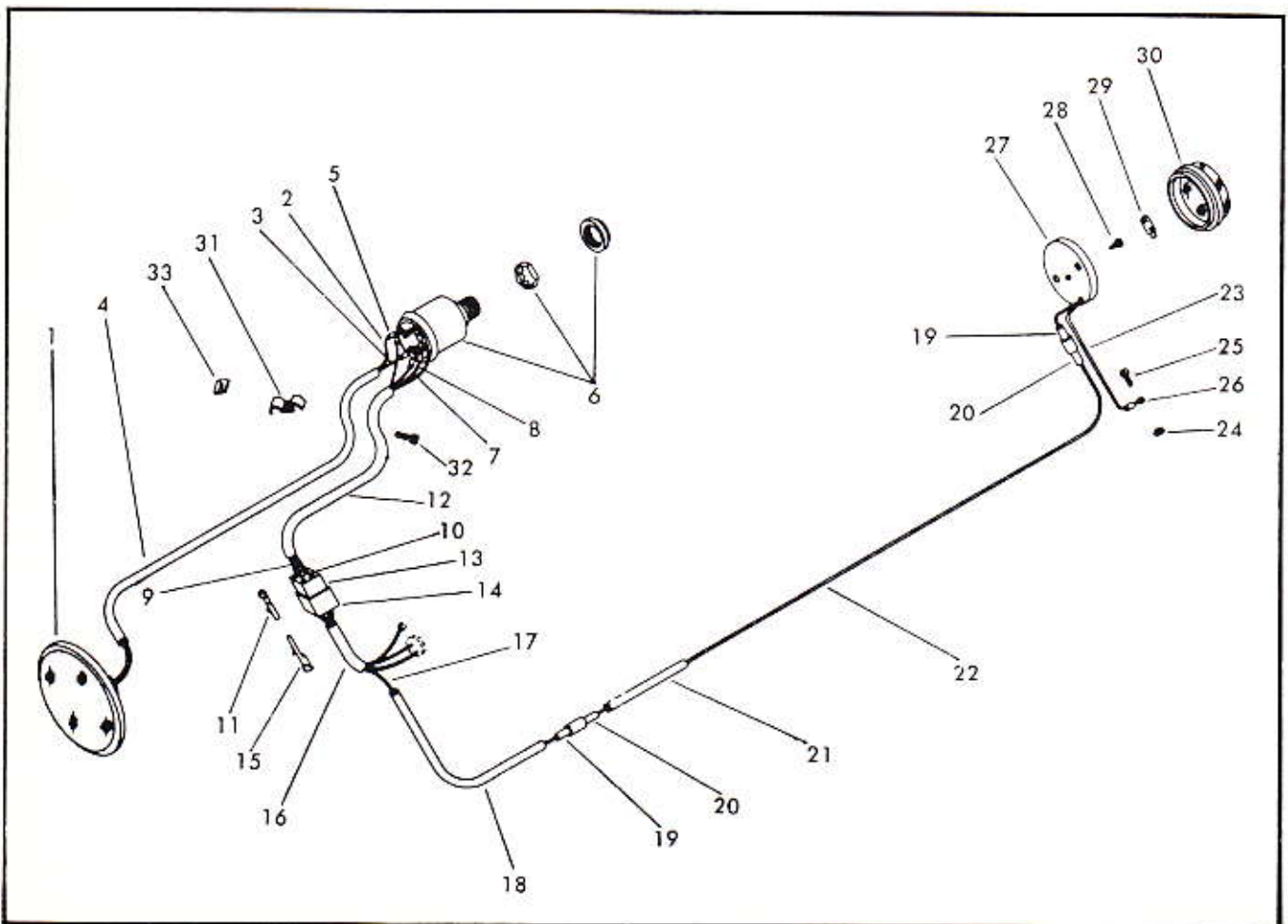
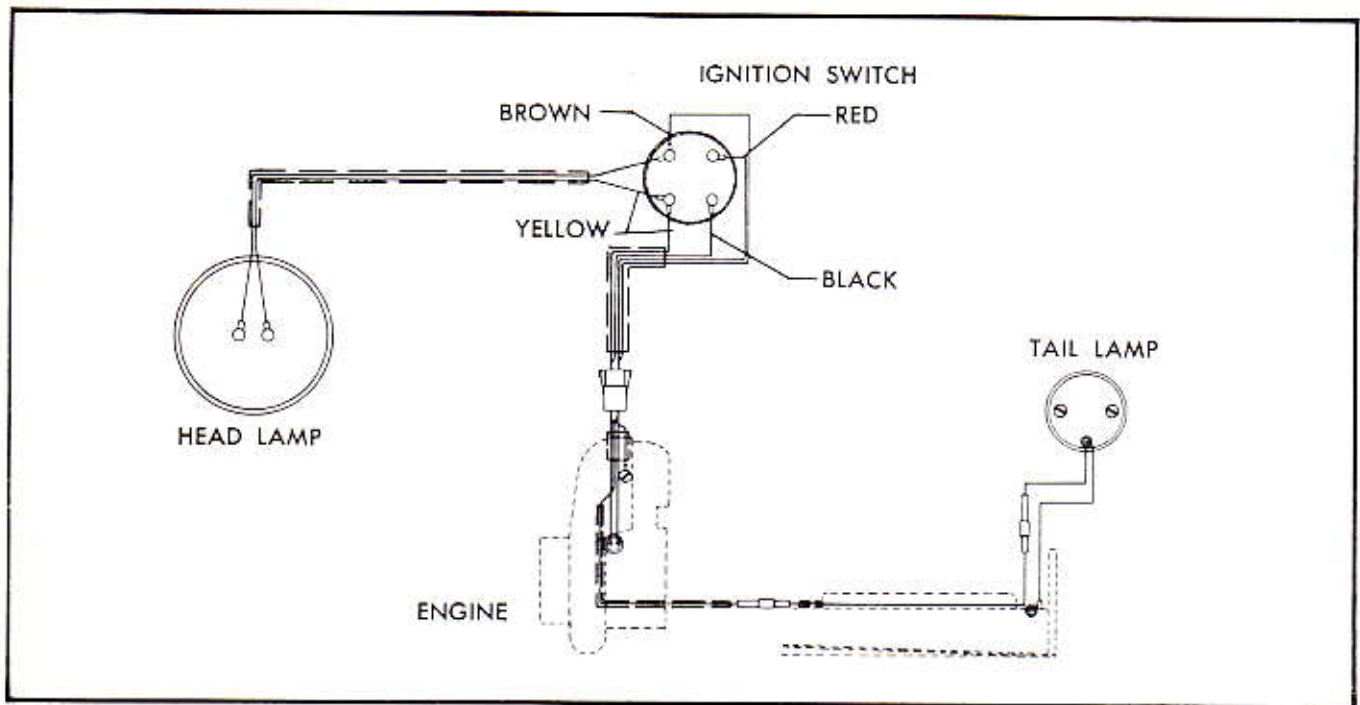
ITEM No.	PART No.	DESCRIPTION	QUANTITY			ITEM No.	PART No.	DESCRIPTION	QUANTITY		
			C.	O.	S.O.				C.	O.	S.O.
1	505 0002	Runner shoe	2	2	2	11	505 0033	Spring slider cushion	2	2	2
2	380 6019	Nut	2	2	2	12	505 0034	Slider pin	2	2	2
3	300 1084	Bolt	4	4	4	13	505 0017	Spring pin	2	2	2
4	570 0502	Rebound leaf spring	2	2	2	14	371 0011	Cotter pin	4	4	4
5	505 0016	Main leaf spring	2	2	2	15	580 0011	L.H. leaf spring and ski ass'y	1	1	1
6	505 0013	Auxiliary leaf spring 18"	2	2	2	15	580 0010	R.H. leaf spring and ski ass'y	1	1	1
7	505 0015	Auxiliary leaf spring 13"	2	2	2	16	582 1003	L.H. leaf spring ass'y	1	1	1
8	505 0011	Spring coupler	2	2	2	16	582 1002	R.H. leaf spring ass'y	1	1	1
9	386 6024	Nut	4	4	4						
10	505 0040	Ski runner	2	2	2						

STEERING

ITEM No.	PART No.	DESCRIPTION	QUANTITY			ITEM No.	PART No.	DESCRIPTION	QUANTITY		
			C.	O.	S.O.				C.	O.	S.O.
17	506 0004	Ski leg	2	2	2	40	392 0019	Lockwasher	1	1	1
18	309 8003	Bolt	2	2	2	41	507 1014	Cable housing clip	1	1	1
19	386 6022	Nut	2	2	2	42	510 0004	Brake cable 26"	1	1	1
20	414 0127	Upper coil spring	2	2	2	43	580 1020	Brake cable housing	1	1	1
21	506 0014	Steering arm	2	2	2	44	414 0082	Protector spring	2	2	2
22	392 0026	Lock washer	2	2	2	45	409 0012	Parallel connector	2	2	2
23	560 6001	Upper ski leg bolt	2	2	2	46	580 1021	Brake handle with lining	1	1	1
24	408 2001	Grease fitting	2	2	2	47	507 0006	Brake lining	1	1	1
25	506 0022	Lower tie rod	1	1	1	48	390 5001	Rivet	2	2	2
26	506 0018	R.H. tie rod end	1	1	1	49	414 0081	Brake return spring	1	1	1
27	389 8003	Nut L.H.	1	1	1	50	506 0041	Hand handle	2	2	2
28	506 0017	L.H. tie rod end	2	2	2	51	390 9001	Rivet	2	2	2
29	380 6024	Nut	2	2	2	52	414 0002	Handle bar grip	2	2	2
30	506 0043	Steering rod	1	1	1	53	510 0011	Cable housing bracket	1	1	1
31	506 0023	Tie rod swivel	1	1	1	54	300 4001	Bolt	1	1	1
32	414 0109	Tie rod end spring	3	3	3	55	392 0014	Lockwasher	1	1	1
33	391 0025	Washer	3	3	3	56	321 7061	Bolt	1	1	1
34	371 0031	Cotter pin	4	4	4	57	385 1013	Nut	1	1	1
35	506 0029	Steering shaft sleeve	1	1	1	58	510 0003	Throttle cable	1	1	1
36	506 0032	Handle bar	1	1	1	59	414 0063	Throttle housing	1	1	1
37	300 0001	Bolt	2	2	2	60	414 0009	Return spring	1		
38	391 0021	Washer	2	2	2	60	414 0008	Return spring		1	1
39	386 6019	Nut	2	2	2	61	510 0001	Return spring bracket	1		

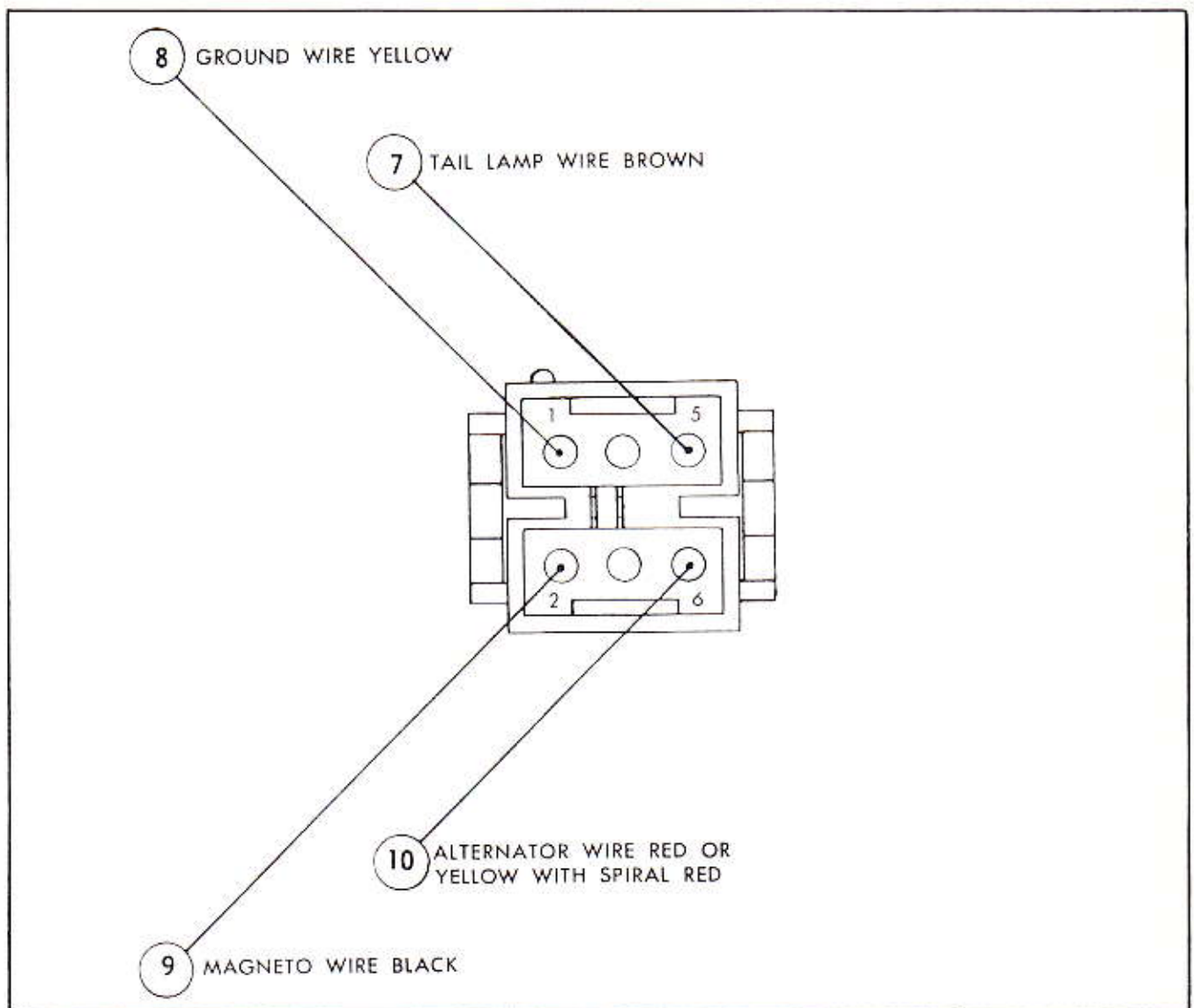
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ELECTRICAL



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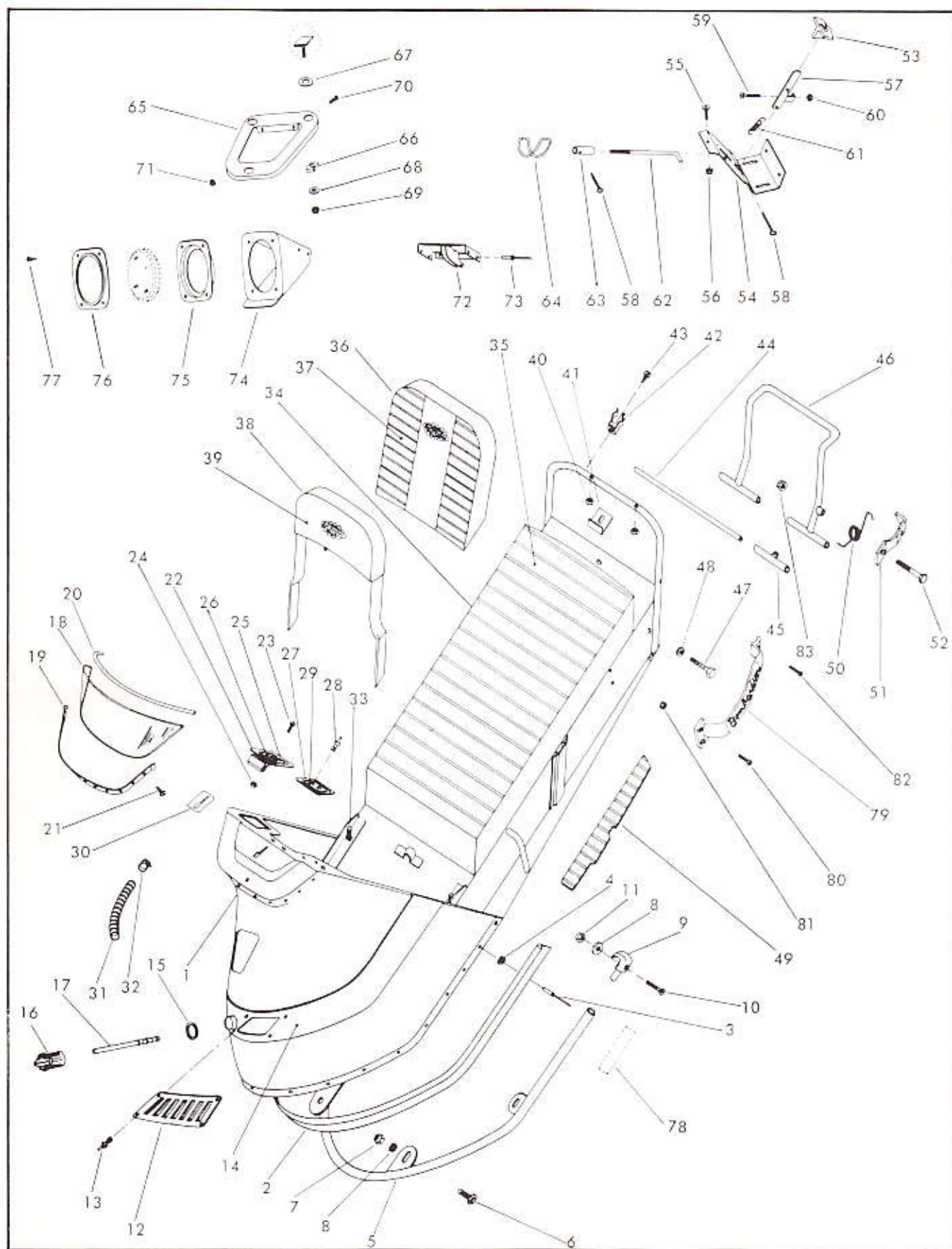
ELECTRICAL



ITEM No.	PART No.	DESCRIPTION	QUANTITY			ITEM No.	PART No.	DESCRIPTION	QUANTITY		
			C.	O.	S.O.				C.	O.	S.O.
1	410 6006	Sealed beam	1	1	1	18	515 0128	Wiring housing	1	1	1
2	409 6014	Wire	1	1	1	19	409 2003	Pin connector	2	2	2
3	409 6013	Wire	1	1	1	20	409 2004	Socket connector	2	2	2
4	515 0064	Wiring housing	1	1	1	21	515 0129	Wiring housing	1	1	1
5	409 0006	Insulated terminal	8	8	8	22	409 6014	Wiring assembly	1	1	1
6	410 1002	Ignition switch	1	1	1	23	409 6013	Wiring assembly	1	1	1
7	409 6014	Wiring assembly	1	1	1	24	409 0007	Insulated terminal	2	2	2
8	409 6013	Wiring assembly	1	1	1	25	320 1061	Bolt	1	1	1
9	409 6012	Wiring assembly	1	1	1	26	386 6013	Nut	1	1	1
10	409 6011	Wiring assembly	1	1	1	27	410 6005	Tail lamp assembly	1	1	1
11	409 0004	Socket contactor	6	6	6	28	363 3103	Screw	2	2	2
12	409 9001	Wiring housing	1	1	1	29	410 5002	Tail lamp bulb	1	1	1
13	409 2002	Socket connector	1	1	1	30	410 9012	Tail lamp lens	1	1	1
14	409 2001	Connector	1	1	1	31	515 0035	Housing clip	1	1	1
15	409 0005	Pin contactor	3	3	3	32	355 0002	Screw	1	1	1
16	409 9002	Wiring housing	1	1	1	33	389 8009	Nut	1	1	1
17	409 6014	Wiring assembly	1	1	1						

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BODY



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BODY

ITEM No.	PART No.	DESCRIPTION	QUANTITY			ITEM No.	PART No.	DESCRIPTION	QUANTITY		
			C.	O.	S.O.				C.	O.	S.O.
1	571 1703	Hood	1	1	1	42	414 0044	Clip	—	—	2
2	414 0159	Body moulding	1	1	1	43	363 0072	Screw	—	—	2
3	390 4004	Rivet	22	20	20	44	502 0008	Shaft	—	—	1
4	399 9001	Washer	22	20	20	45	517 0045	Pivoting attachment	—	—	1
5	517 0047	Front bumper	—	1	1	46	414 0056	Kick-stand	—	—	1
6	300 0001	Bolt	—	4	4	47	300 8043	Bolt	—	—	2
7	386 6019	Nut	—	4	4	48	399 8001	Washer	—	—	2
8	391 0021	Washer	—	6	6	49	570 1709	R.H. foot pad	1	1	1
9	414 0026	R.H. end bumper	—	1	1	49	570 1709	L.H. foot pad	1	1	1
9	414 0027	L.H. end bumper	—	1	1	50	414 0057	Spring	—	—	1
10	327 3105	Bolt	—	2	2	51	517 0051	Stop	—	—	1
11	386 6019	Nut	—	2	2	52	300 1005	Bolt	—	—	1
12	414 0042	R.H. louvre	1	1	1	53	414 0054	Control knob	1	1	1
12	414 0043	L.H. louvre	1	1	1	54	517 0047	Steering bracket	1	1	1
13	390 4007	Rivet	8	8	8	55	329 7102	Bolt	3	3	3
14	414 0046	Label L.H. strip	1	1	1	56	386 6019	Nut	3	3	3
14	414 0047	Label R.H. strip	1	1	1	57	515 0062	Control lever	1	1	1
15	414 0040	Filler pipe ring	1	1	1	58	371 1031	Cotter pin	2	2	2
16	414 0014	Fuel tank cap and gauge	1	1	1	59	321 7103	Adjustment light screw	1	1	1
17	414 0117	Fuel tank gauge	1	1	1	60	380 9019	Nut	1	1	1
18	517 0004	Windshield	1	1	1	61	414 0041	Spring	1	1	1
19	517 0010	Moulding	1	1	1	62	515 0013	Control rod	1	1	1
20	517 0037	Protector	1	1	1	63	515 0014	Bushing	1	1	1
21	363 0073	Screw	10	10	10	64	414 0101	Spring	1	1	1
22	571 1705	Compartment door	1	1	1	65	515 0060	Slanting bracket	1	1	1
23	320 1061	Bolt	2	2	2	66	570 1702	Insulator rubber	3	3	3
24	386 6013	Nut	2	2	2	67	391 0025	Washer	as required		
25	414 0039	Door lock	1	1	1	68	391 0023	Washer	3	3	3
26	414 0052	Label door plate	1	1	1	69	380 9019	Nut	3	3	3
27	517 0043	Plate control	1	1	1	70	320 1061	Bolt	2	2	2
28	390 3001	Plastic rivet	1	1	—	71	386 6013	Nut	2	2	2
29	414 0053	Label control plate	1	1	1	72	515 0011	Light cover assembly	1	1	1
30	414 0055	Label light control	1	1	1	73	390 4005	Pop rivet	4	4	4
31	514 0026	Exhaust pipe	—	1	—	74	571 1715	Headlamp support	1	1	1
31	514 0028	Exhaust pipe	1	—	1	75	515 0010	Inner ring	1	1	1
32	402 2049	Exhaust clamp	1	1	1	76	515 0009	Outer ring	1	1	1
33	360 8003	Bolt	4	4	4	77	363 0073	Ring screw	4	4	4
34	517 0020	Seat cushion assembly	1	1	1	78	414 0098	Label chalet	2	—	—
35	414 0018	Seat cover	1	1	1	78	414 0107	Label olympique	—	2	—
36	414 0019	Backrest assembly	1	1	1	78	414 0108	Label super-olympique	—	—	2
37	414 0023	Covering leather	1	1	1	79	414 0060	Grab handle R.H.	—	—	1
38	414 0058	Center backrest assembly	—	—	1	79	414 0061	Grab handle L.H.	—	—	1
39	414 0059	Center backrest leatherette	—	—	1	80	327 3062	Screw	—	—	4
40	517 0048	Stop seat	1	1	1	81	386 6013	Nut	—	—	4
41	386 6019	Nut	2	2	2	82	365 0003	Screw	—	—	2
						83	386 6119	Nut	—	—	1

MISCELLANEOUS

570 1201	Engine support					386 6022	Nut	4	4	4
	Insulator kit	1	1	1		386 6024	Nut	4	4	4
512 0018	Engine bracket	1				513 0035	Fuel line adapter	1	1	1
512 0017	Engine bracket		1	1		513 0018	Male connector	1	1	1
512 0010	Engine support	2				414 0130	Fuel line	1	1	1
512 0009	Engine support		2	2		408 0002	Fuel tank drain plug	1	1	1
309 8012	Bolt	4	4	4		571 1719	Pulley guard	1	1	1

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- NOTES -

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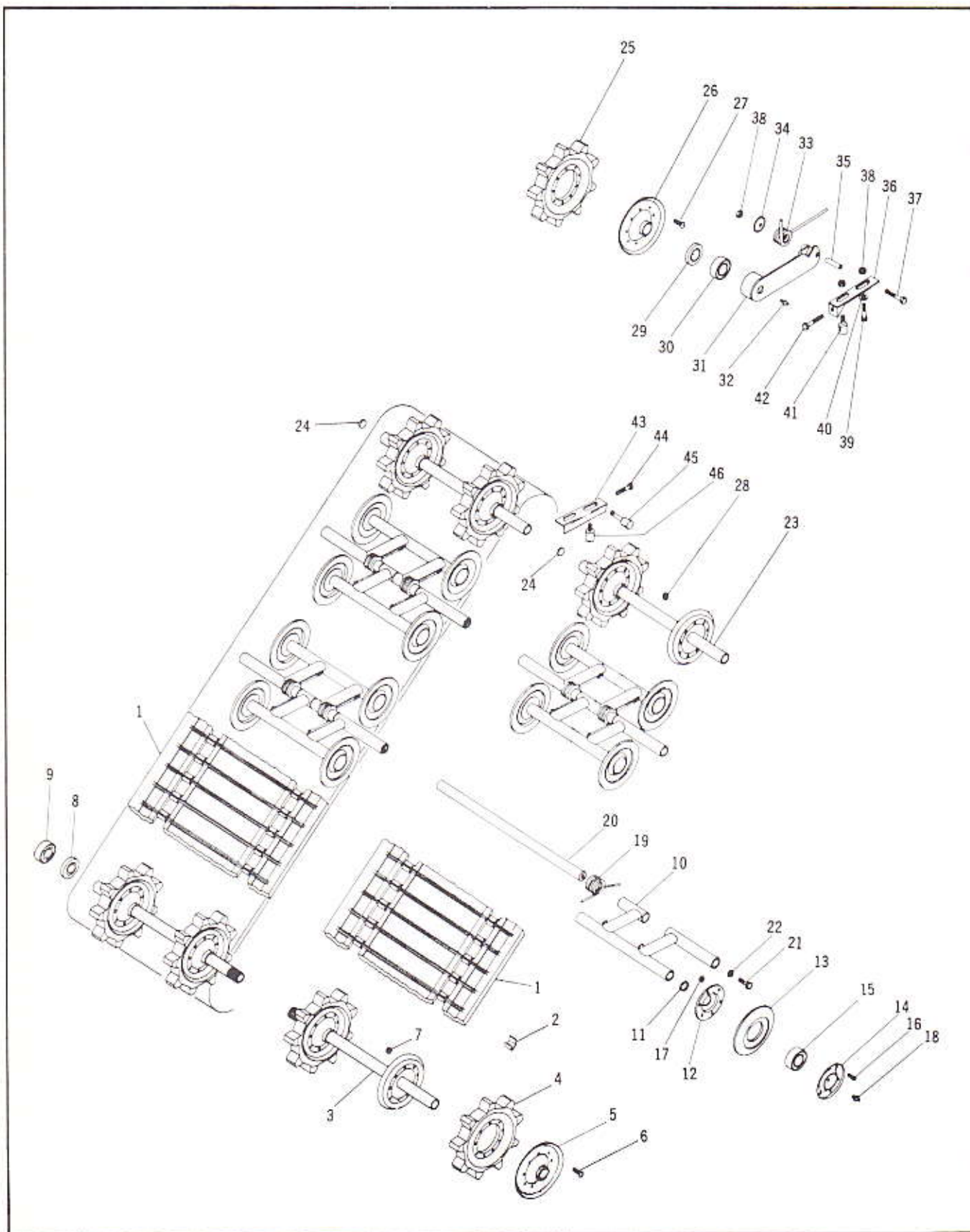
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JUNE — 1968 IBM CODE 480 1005

ALPINE
SECTION

SUSPENSION



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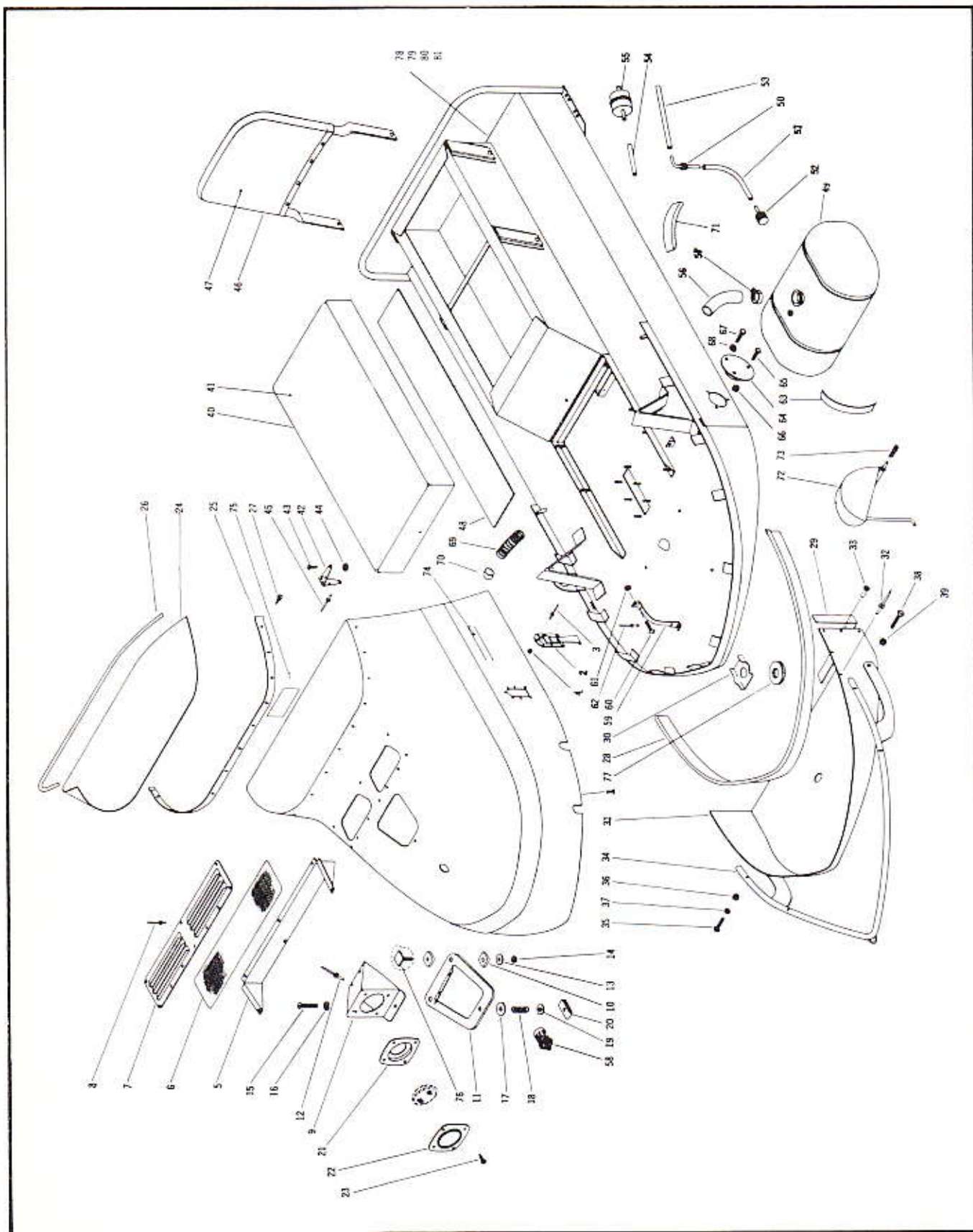
JUNE — 1968 IBM CODE 480 1006

SUSPENSION

ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			A	SA				A	SA
		TRACK					SUSPENSION		
1	570 0002	Track belt	2	2	23	503 0002	Rear hub	2	2
2	570 0003	Track insert	232	232	24	502 0012	Rear hub cap	4	4
	529 0003	Insert block (tool)	—	—	25	570 0101	Sprocket	4	4
		DRIVE			26	501 0005	Sprocket flange	4	4
3	501 0006	Drive axle	2	2	27	320 1062	Bolt	36	36
4	570 0101	Drive sprocket	4	4	28	386 6013	Nut	36	36
5	501 0006	Drive sprocket flange	4	4	29	570 0301	Bearing seal	4	4
6	320 1062	Bolt	36	36	30	405 4002	Bearing	4	4
7	386 6013	Nut	36	36	31	503 0021	R.H. adjuster link plate	2	2
8	581 1017	Bearing seal	4	4	31	503 0019	L.H. adjuster link plate	2	2
9	405 4002	Bearing	4	4	32	408 2001	Fitting	4	4
		WHEEL			33	503 0025	R.H. link plate spring	2	2
10	502 0002	Wheel support	12	12	33	503 0023	L.H. link plate spring	2	2
11	502 0011	Wheel support cap	24	24	34	503 0016	Spring retainer washer	4	4
12	502 0005	Wheel inner flange	24	24	35	503 0015	Adjuster sleeve	4	4
13	570 0203	Wheel tire	24	24	36	503 0008	R.H. adjuster bracket	1	1
14	502 0006	Wheel outer flange	24	24	36	503 0012	L.H. adjuster bracket	1	1
15	405 4002	Bearing	24	24	37	300 0047	Bolt	2	2
16	320 1062	Bolt	144	144	38	386 6022	Nut	8	8
17	386 6013	Nut	144	144	39	300 0041	Bolt	4	4
18	408 2001	Fitting	24	24	40	391 0023	Washer	4	4
19	502 0010	Wheel spring	12	12	41	503 0027	Adjusting eye bolt	2	2
20	502 0008	Cross shaft	6	6	42	309 3004	Bolt	2	2
21	300 8043	Bolt	12	12	43	503 0007	R.H. center adjuster brack.	1	1
22	399 8001	Lockwasher	12	12	43	503 0011	L.H. center adjuster brack.	1	1
					44	309 8001	Bolt	2	2
					45	503 0026	Adjuster screw buffer	2	2
					46	503 0028	Adjuster eye bolt	2	2

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BODY



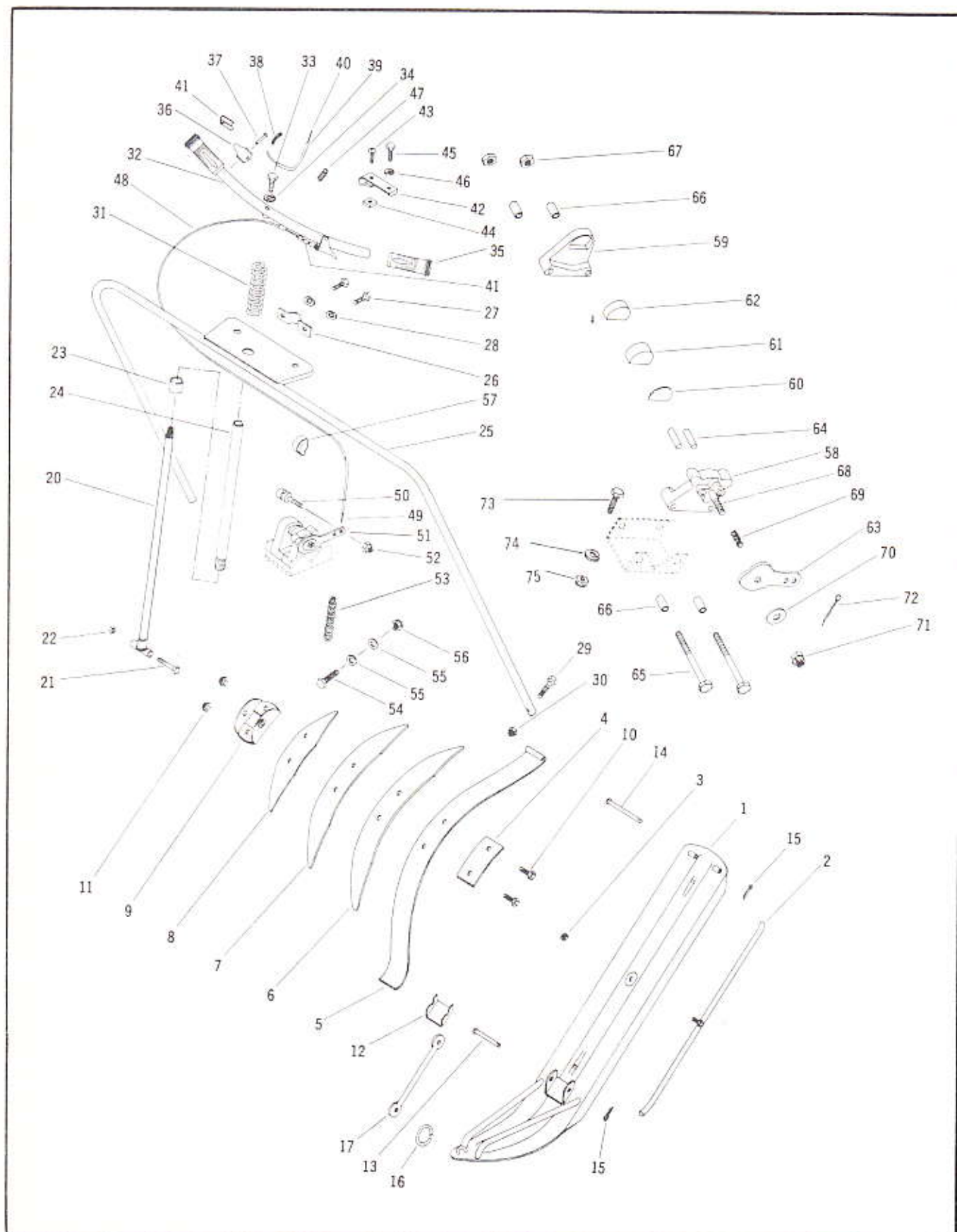
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B O D Y

ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			A	SA				A	SA
1	571 1704	Hood	1	1	42	414 0079	Hinge	2	2
2	414 0062	Hood catching	2	2	43	390 4003	Pop rivet	6	6
3	390 4001	Pop rivet	14	14	44	399 9001	Washer	6	6
4	399 9003	Washer	14	14	45	390 4005	Pop rivet	6	6
5	517 0053	Deflector	1	1	46	414 0021	Backrest cushion assembly	1	1
6	517 0057	Screen	1	1	47	517 0026	Backrest leatherette	1	1
7	517 0052	Louvre	1	1	48	517 0060	Foot pad	2	2
8	390 4005	Pop rivet	10	10	49	414 0167	Fuel tank	1	1
9	571 1720	Headlamp support	1	1	50	513 0013	Fuel line adaptor	1	1
10	570 1702	Insulator rubber	4	4	51	513 0021	Adaptor tube	1	1
11	515 0061	Slanting bracket	1	1	52	414 0106	Fuel filter	1	1
12	390 4004	Pop rivet	2	2	53	414 0130	Fuel line	1	1
13	391 0023	Washer	2	2	55	414 0067	Fuel line filter	—	1
14	380 9019	Nut	2	2	56	513 0022	Filler pipe	1	1
15	350 0001	Bolt	1	1	57	414 0080	Clamp	1	1
16	399 9002	Washer	1	1	58	414 0014	Fuel tank cap	1	1
17	391 0020	Washer	1	1	59	513 0027	Retaining strip	4	4
18	414 0154	Spring	1	1	60	320 1070	Bolt	2	2
19	391 0021	Washer	1	1	61	386 6013	Nut	2	2
20	389 8011	Speed nut	1	1	62	390 4003	Pop rivet	4	4
21	515 0010	Inner ring	1	1	63	517 0061	Protector strip	2	2
22	515 0009	Outer ring	1	1	64	501 0007	End bearing housing	2	2
23	363 0073	Screw	4	4	65	300 0001	Bolt	2	2
24	517 0005	Windshield	1	1	66	386 6019	Nut	2	2
25	517 0011	Windshield moulding	1	1	67	300 0000	Bolt	4	4
26	517 0040	Windshield protector	1	1	68	392 0019	Lockwasher	4	4
27	363 0073	Screw	12	12	69	514 0029	Muffler pipe	1	—
28	414 0038	Body moulding	1	1	69	514 0020	Muffler pipe	—	1
29	517 0058	Plastic sealer	1	1	70	402 2049	Exhaust pipe collet	1	—
30	517 0054	Plate seal	1	1	70	402 2050	Exhaust pipe collet	—	1
31	571 1801	Front bottom plate	1	1	71	570 0411	Driving belt	1	1
32	390 4004	Pop rivet	20	20	72	571 1719	Pulley guard	1	—
33	390 2001	Tubular rivet	30	30		561 7001	Pulley guard	—	1
34	517 0068	Ski holder (painted)	1	—	73	414 0154	Spring	1	1
34	517 0069	Ski holder (chrome)	—	1	74	414 0095	Label Alpine	2	—
35	300 0006	Bolt	4	—	74	414 0111	Label Super Alpine	—	2
35	300 1006	Bolt (chrome)	—	4	75	414 0092	Label gas mixture	1	1
36	386 6019	Nut	4	4	76	517 0041	Stud	2	2
37	391 0021	Washer	4	4	77	517 0059	Plastic sealer	1	1
38	300 0041	Bolt	2	—	78	517 0056	Cross shaft	1	1
38	300 3041	Bolt (chrome)	—	2	79	517 0055	Pivoting attachment	1	1
39	386 6022	Nut	2	2	80	300 0089	Bolt	1	1
40	517 0017	Seat cushion assembly	1	1	81	386 6024	Nut	1	1
41	517 0015	Seat cover leatherette	1	1					

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CONTROL PARTS



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CONTROL PARTS

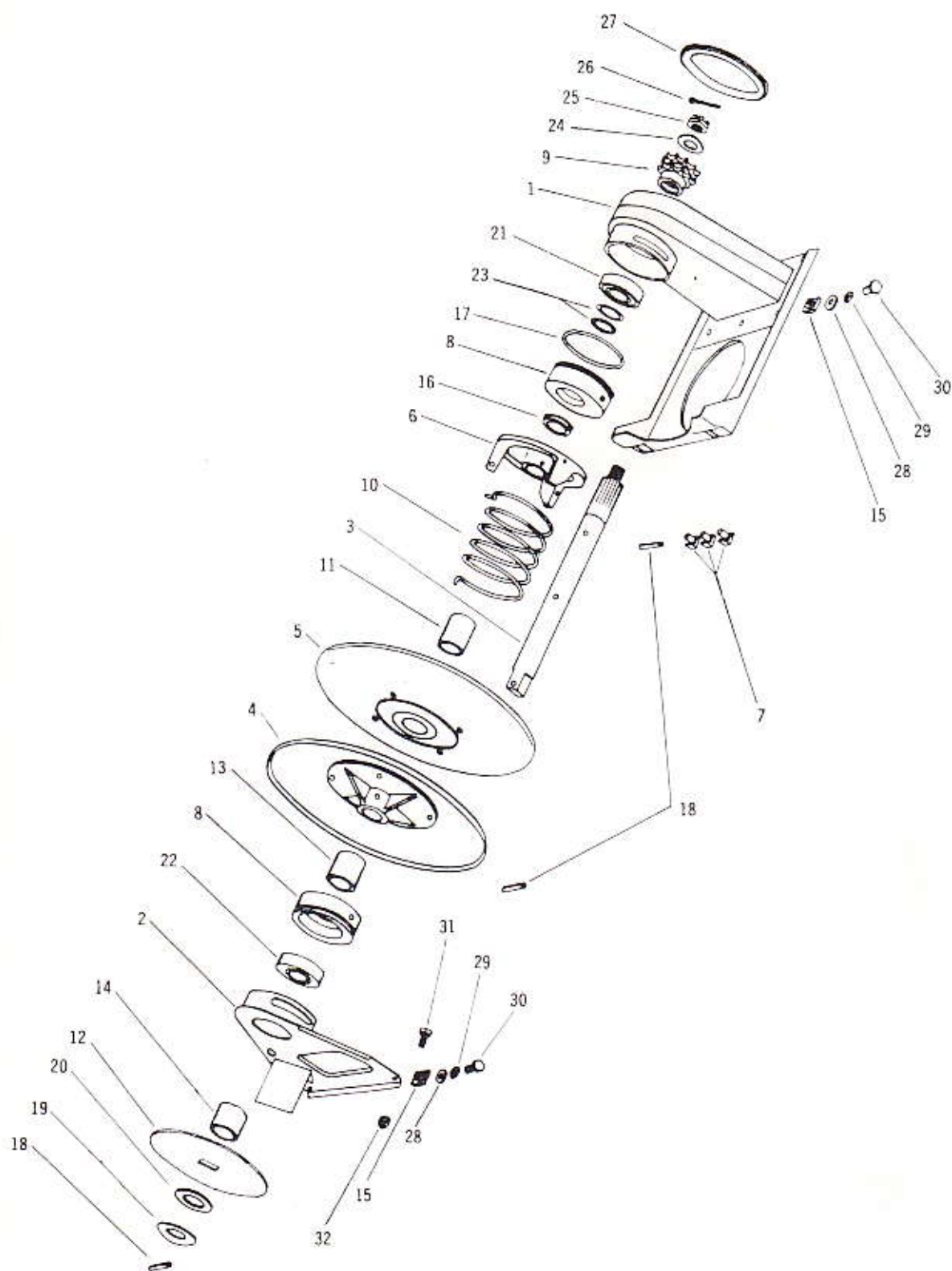
ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			A	SA				A	SA
1	505 0004	Ski runner	1	1	11	386 6024	Nut	2	2
2	505 0002	Runner shoe	1	1	12	505 2033	Spring slider cushion	1	1
3	380 6019	Nut	1	1	13	505 0034	Slider pin	1	1
4	570 0502	Rebound leaf spring	1	1	14	505 0017	Spring pin	1	1
5	505 0018	Main leaf spring	1	1	15	371 0011	Cotter pin	2	2
6	505 0014	First auxiliary leaf spring	1	1	16	505 0022	Union link	2	2
7	505 0013	Auxiliary leaf spring	1	1	17	570 0501	Ski retaining cable	1	1
8	505 0015	Auxiliary leaf spring	1	1		582 3002	Leaf spring assembly	1	1
9	505 0007	Spring coupler	1	1		580 3014	Leaf spring and ski assembly	1	1
10	300 0085	Bolt	2	2					

STEERING

20	506 0008	Ski leg	1	1	47	414 0008	Return spring	1	—
21	309 8007	Bolt	1	1	48	581 4008	Brake cable housing	1	1
22	380 6024	Nut	1	1	49	507 0017	Brake cable	1	1
23	506 0042	Lower sleeve	1	1	50	507 0027	Brake lever ferrule	1	1
24	506 0035	Steering column	1	1	51	414 0124	Disc brake unit	1	1
25	506 0036	Upper column	1	1	52	386 6119	Nut	1	1
26	506 0037	"U" clamp	1	1	53	414 0064	Brake return spring	1	1
27	300 0004	Bolt	2	2	54	560 7001	Brake cable adjust. screw	1	1
28	392 0019	Lockwasher	2	2	55	391 0021	Washer	2	2
29	300 0004	Bolt	2	2	56	386 6019	Nut	1	1
30	386 6019	Nut	2	2	57	414 0065	Brake cable clip	2	2
31	414 0172	Upper spring	1	1	58	414 0068	Casting, cam side	1	1
32	506 0033	Steering handle	1	1	59	414 0069	Casting, puck carrier side	1	1
33	300 3126	Bolt	1	1	60	414 0070	Washer back up plate	1	1
34	399 8006	Lockwasher	1	1	61	414 0076	Puck, cam side	1	1
35	414 0002	Handle bar grip	2	2	62	414 0076	Puck, carrier side	1	1
36	506 0041	Hand handle	2	2	63	414 0073	Cam	1	1
37	390 0047	Rivet	2	2	64	414 0074	Push pin	2	2
38	414 0082	Protector spring	2	2	65	300 8050	Bolt	2	2
39	580 1020	Throttle cable housing	1	—	66	414 0075	Bushing	4	4
39	581 4005	Throttle cable housing	—	1	67	387 2022	Nut	2	2
40	510 0004	Throttle cable	1	—	69	414 0077	Spring	1	1
40	510 0018	Throttle cable	—	1	70	391 0023	Washer	1	1
41	409 0012	Parallel connector	4	4	71	382 4022	Nut	1	1
42	510 0011	Cable housing bracket	1	—	72	371 0002	Cotter pin	1	1
43	321 7061	Bolt	1	—	73	300 0001	Bolt	2	2
44	385 1013	Nut	1	—	74	392 0019	Lockwasher	2	2
45	300 5001	Bolt	1	—	75	386 6019	Nut	2	2
46	392 0019	Lockwasher	1	—					

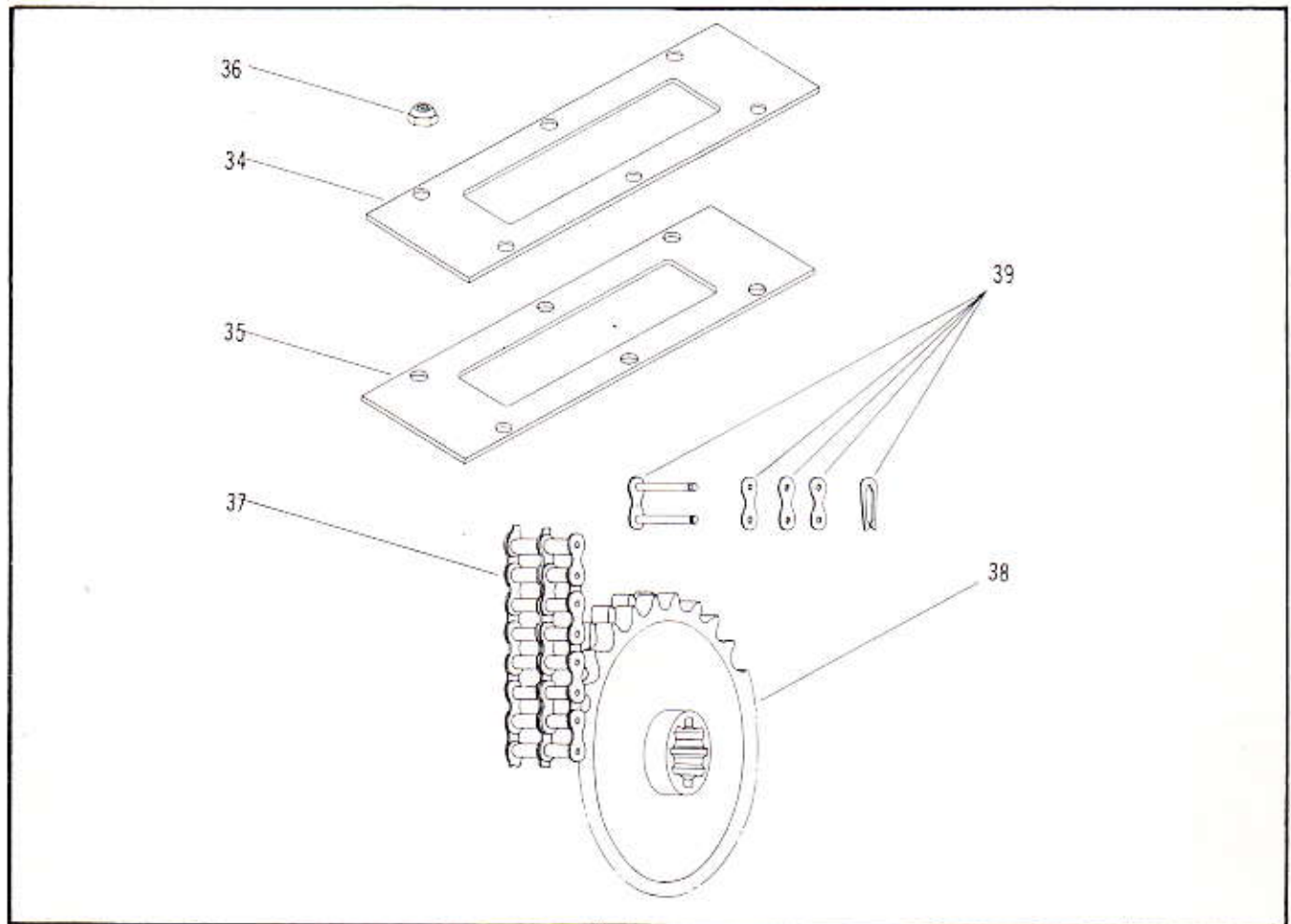
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CHAIN CASE - DRIVEN PULLEY



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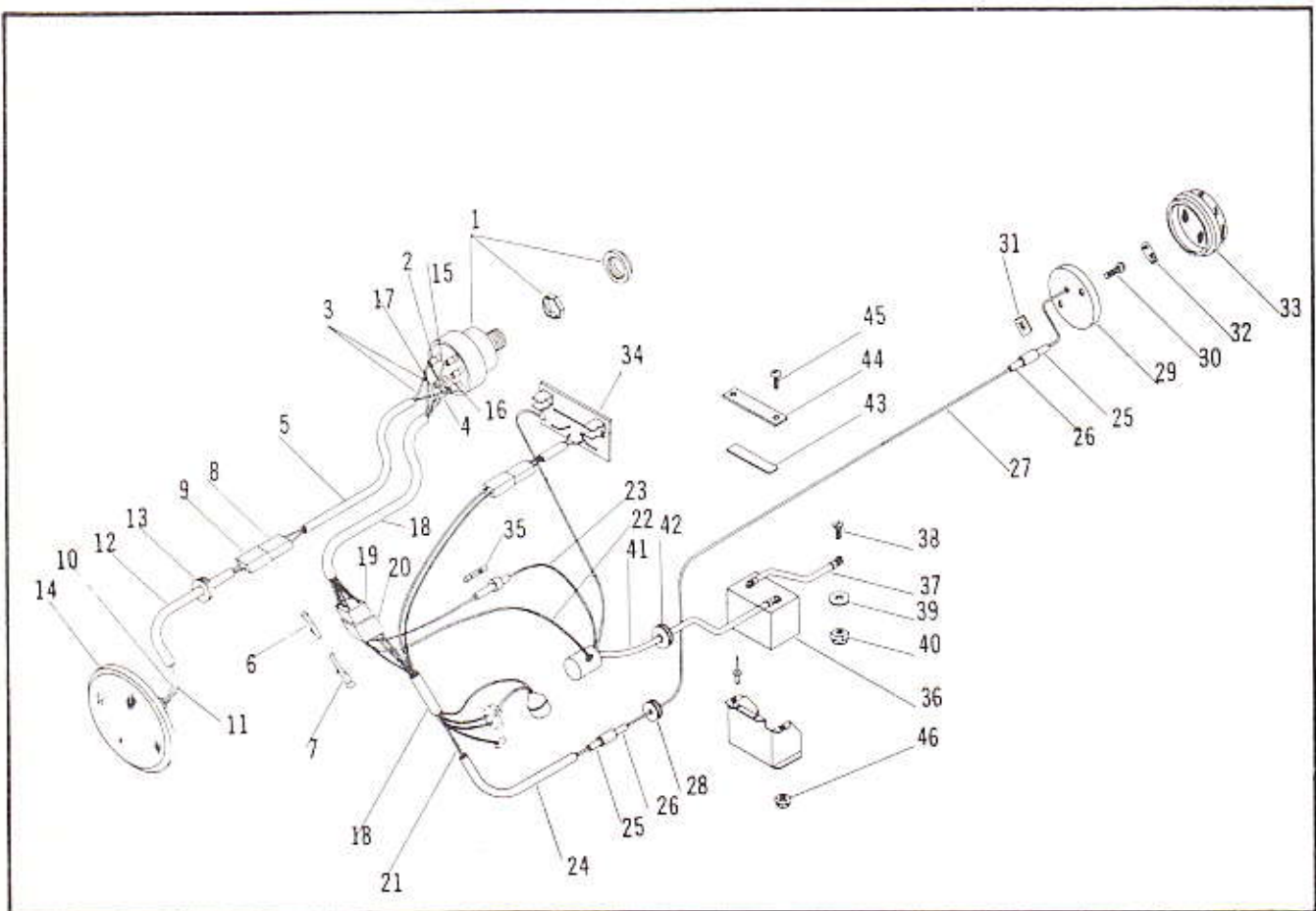
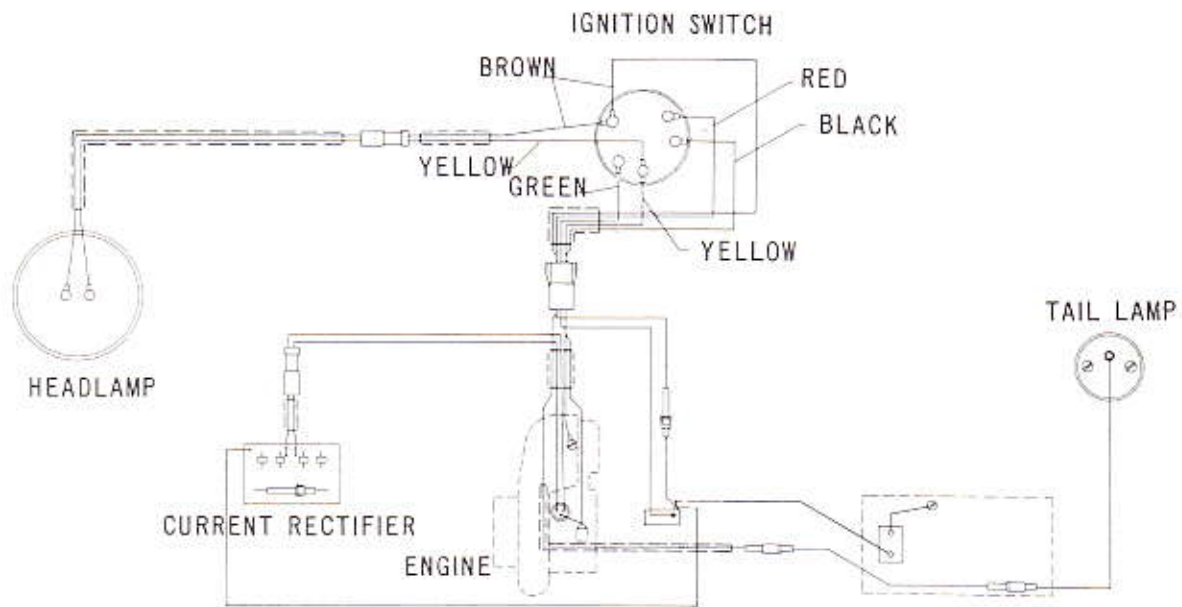
CHAIN CASE – DRIVEN PULLEY



ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			A	SA				A	SA
1	417 0001	Chain case and bracket	1	1	21	405 4002	Roller bearing 6205	1	1
3	581 4001	Driven pulley ass'y	1	1	22	405 4004	Roller bearing 6205-G	1	1
	372 1124	Roll pin	1	1	23	417 0024	Lock ring	2	2
	504 1031	Spacer	2	2	24	417 0009	Spring washer	1	1
	405 4004	Bearing	1	1	25	417 0030	Shaft nut	1	1
	389 8024	Nut	1	1	26	371 0032	Cotter pin	1	1
7	414 0126	Slipper	3	3	27	570 0403	Chain case cover	1	1
8	417 0002	Eccentric	2	2	28	399 9007	Washer	2	2
9	504 0032	Sprocket	1	1	29	417 0028	Lock nut	2	2
10	414 0138	Coil spring	1	1	30	417 0032	Adjustment screw	2	2
11	405 8001	Bushing	1	1	31	417 0025	Bracket bolt	2	2
12	504 1032	Brake disc	1	1	32	417 0029	Stop nut	2	2
14	417 0019	Outer distance piece	1	1	33	417 0014	Transmission unit	1	1
15	414 0139	Segment	2	2	34	570 0408	Gasket	1	1
16	417 0007	Sealing ring	1	1	35	504 1027	Shim	—	—
17	417 0003	"O" ring	1	1	36	387 2022	Nut	8	8
18	417 0021	Pin 6 x 45 mm.	3	3	37	412 1005	Driving chain	1	1
19	417 0008	Spring washer	1	1	38	504 0014	Drive sprocket (39 teeth D.)	1	1
20	504 1036	Washer	1	1	39	412 6003	Connecting link	—	—

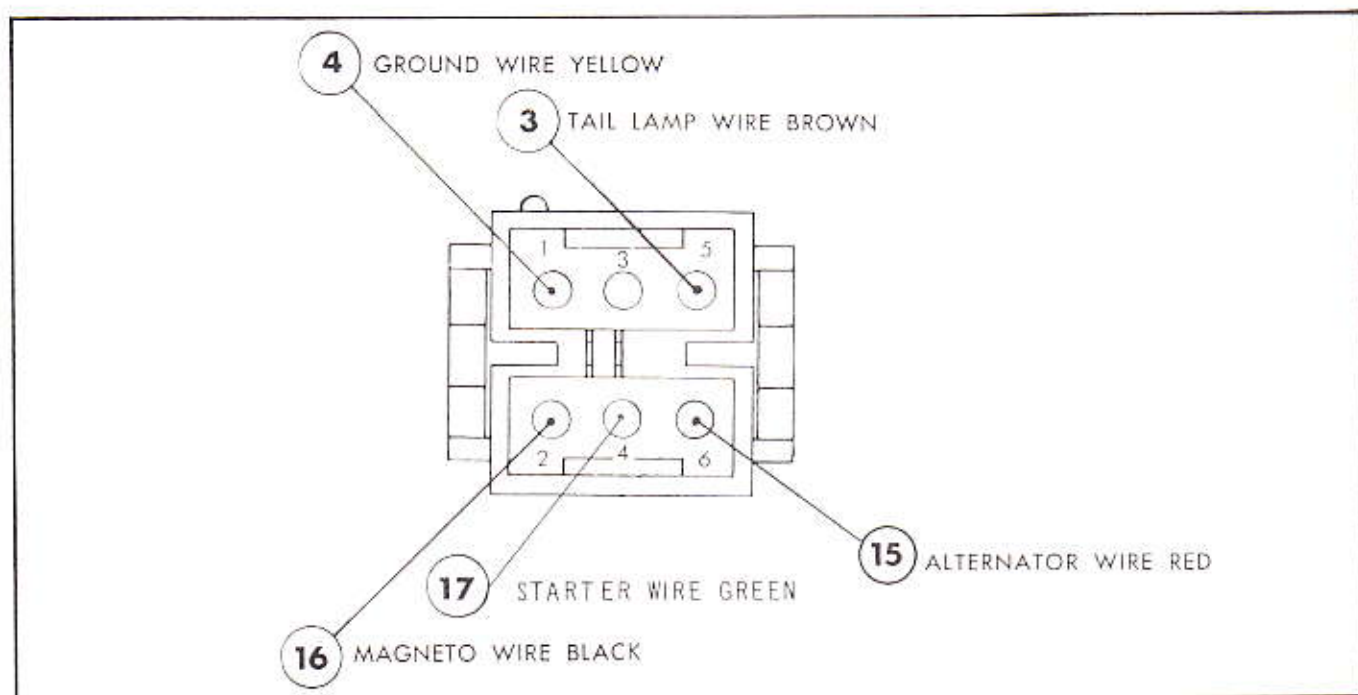
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ELECTRICAL



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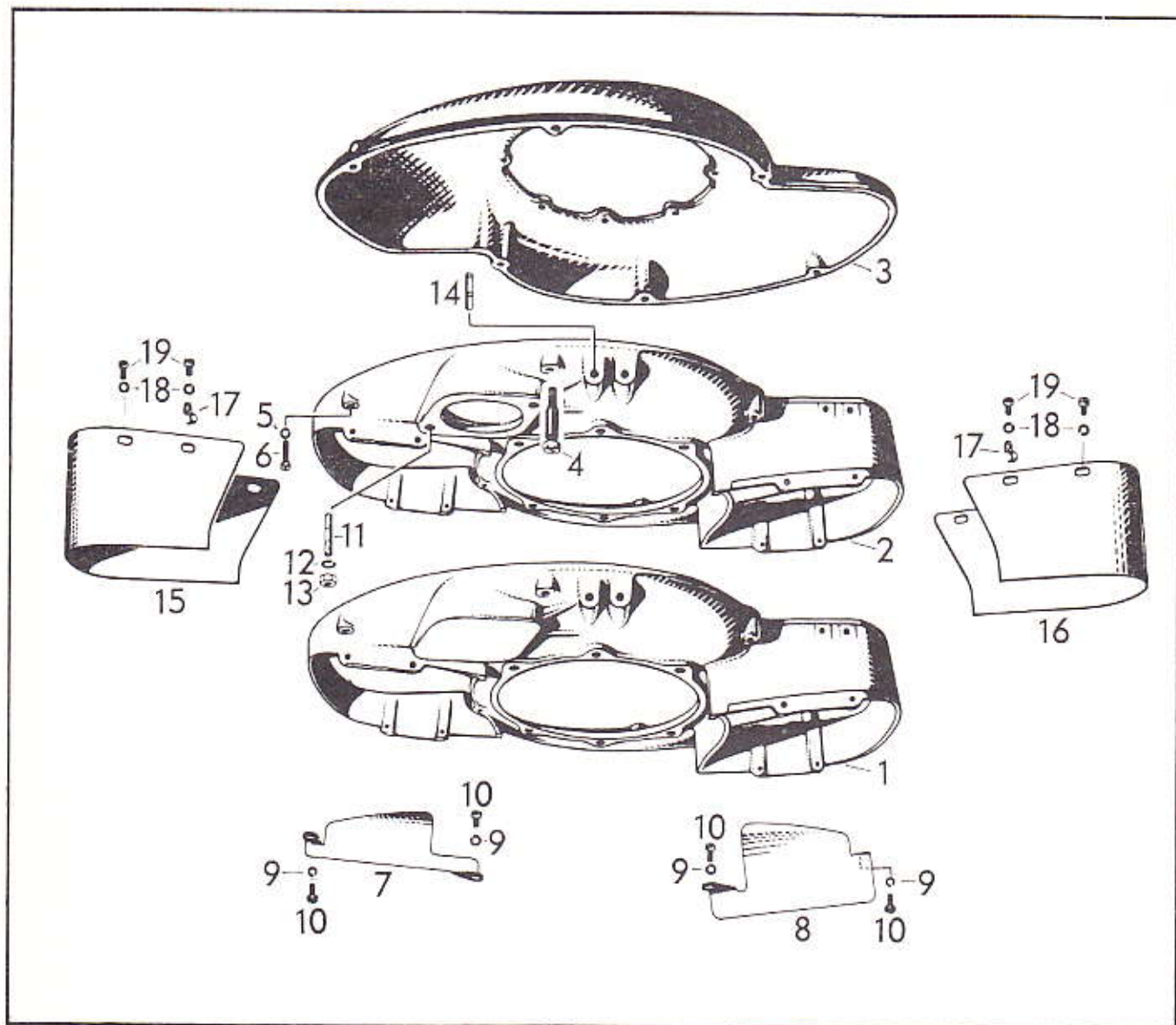
ELECTRICAL



ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			A	SA				A	SA
1	410 1002	Light and ignition switch	1	—	23	515 0084	Bulk fuse in line (black)	—	1
1	410 1003	Light and ignition switch	—	1	24	409 9001	Wiring housing	1	—
2	409 0006	Insulated terminal	8	2	24	409 9002	Wiring housing	—	1
2	409 0011	Insulated female tab	—	5	25	409 2003	Pin housing connector	2	2
3	409 6014	Wire (brown)	2	2		(1 cir.)			
4	409 6013	Wire (yellow)	2	2	26	409 2004	Socket housing connector	2	2
5	515 0064	Wire housing	1	1		(1 cir.)			
6	409 0004	Socket contactor	8	11	27	409 6014	Wire (brown)	1	1
7	409 0005	Pin contactor	5	7	28	410 9016	Grommet	1	1
8	409 2006	Socket connector (2 cir.)	1	2	29	410 6005	Tail lamp assembly	1	1
9	409 2005	Pin housing connector	1	2	30	355 0001	Screw	2	2
		(2 cir.)	1	2	31	389 8009	Speed nut	2	2
10	409 6014	Wire (brown)	1	1	32	410 5002	Tail lamp bulb	1	1
11	409 6013	Wire (yellow)	1	1	33	410 9012	Tail lamp lens	1	1
12	515 0131	Wire housing	2	1	34	406 9026	Current rectifier ass'y	—	1
13	570 1503	Grommet	1	1	35	410 9023	Fuse 9 amp. 35 volts	—	2
14	410 6006	Sealed beam	1	1	36	410 3002	Battery	—	1
15	409 6011	Wire (red)	1	1	37	515 0076	Ground wire	—	1
16	409 6012	Wire (black)	1	1	38	324 8102	Screw	—	1
17	409 6015	Wire (green)	—	1	39	391 0021	Washer	—	1
18	515 0124	Wire housing	2	2	40	386 9003	Nut	—	1
19	409 2002	Socket housing connector	1	1	41	409 6008	Current wire (battery)	—	1
		(6 cir.)	1	1	42	570 1502	Grommet	—	1
20	409 2001	Pin housing connector	1	1	43	515 0015	Protector strip	—	1
		(6 cir.)	1	1	44	515 0016	Retaining bar	—	1
21	409 6014	Wire (brown)	1	1	45	329 7102	Bolt	—	2
22	409 6015	Wire (green)	—	1	46	387 2019	Nut	—	2

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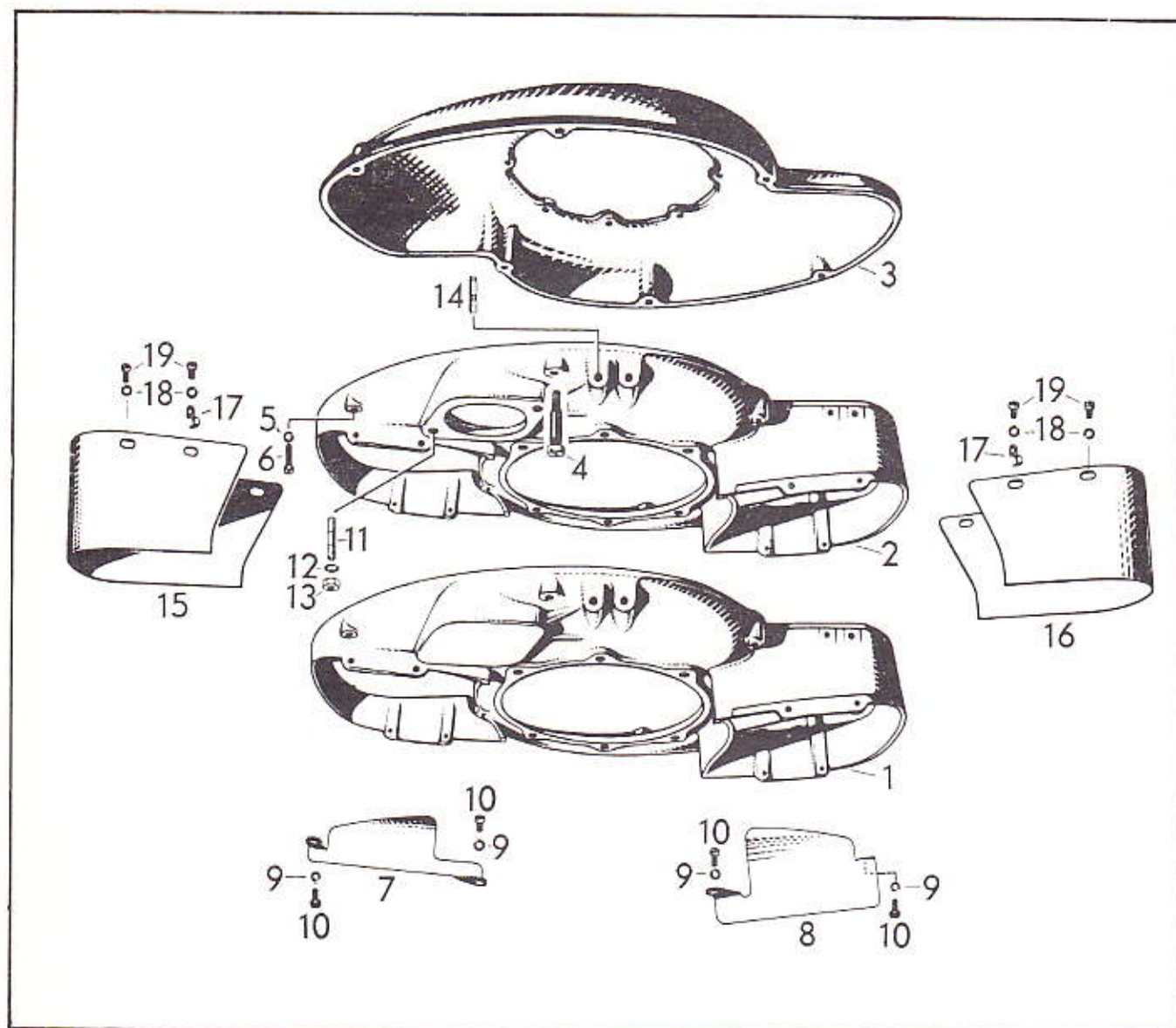
FAN COWL



ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			SA	R-16				SA	R-16
1-3-4	402 0085	Fan cowl ass'y	—	1	10	402 0040	Cyl. screw M6 x 10	4	4
5-6					11	402 2003	Stud M8 x 18	2	—
2-3-4	402 0045	Fan cowl ass'y	1	—	12	402 0016	Lock washer 8	2	—
5-6					13	402 2041	Hex. nut M8	2	—
1	402 0045	Fan cowl	—	1	14	402 2021	Stud M6 x 20, coil mounting bracket	2	2
2	402 0045	Fan cowl	1	—	15	402 0086	Front cylinder cover	1	1
3	402 0045	Cover, fan cowl	1	1	16	402 0054	Rear cylinder cover	1	1
4	402 0070	Cyl. fit bolt M6	2	2	17	402 0060	Clamp, ignition cable	2	2
5	402 0015	Lock washer 6	4	4	18	402 4024	Lock washer 5	8	8
6	410 0069	Cyl. screw M6 x 28	4	4	19	402 5045	Screw M5 x 10, cylinder cover and cable clamp	8	8
7	402 0049	Front baffle	1	1					
8	402 0050	Rear baffle	1	1					
9	402 0015	Lock washer 6	4	4					

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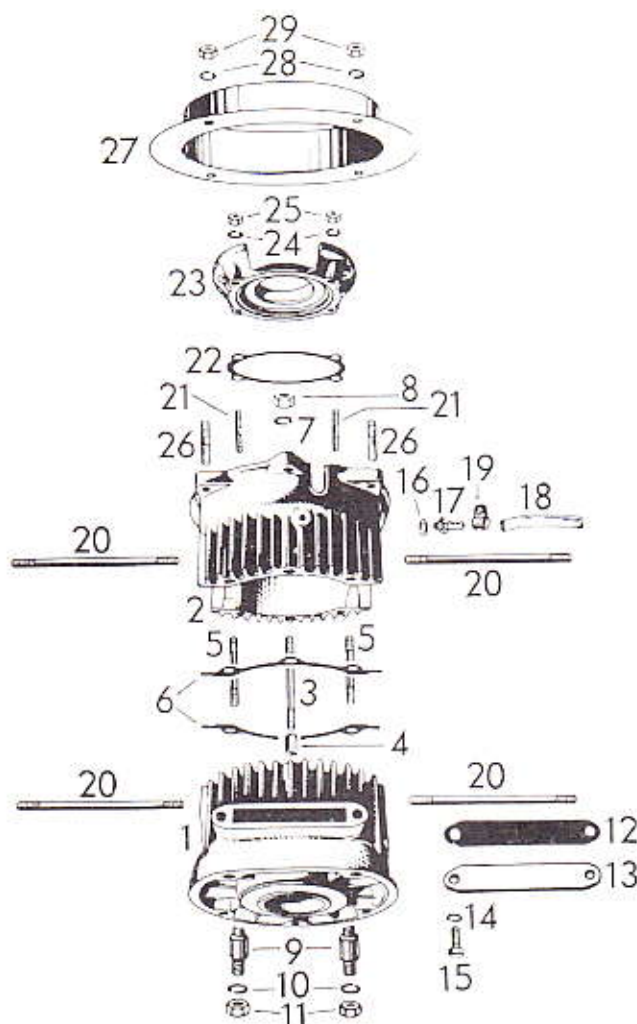
FAN COWL



ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			SA	R-16				SA	R-16
1-3-4	402 0085	Fan cowl ass'y	—	1	10	402 0040	Cyl. screw M6 x 10	4	4
5-6					11	402 2003	Stud M8 x 18	2	—
2-3-4	402 0045	Fan cowl ass'y	1	—	12	402 0016	Lock washer 8	2	—
5-6					13	402 2041	Hex. nut M8	2	—
1	402 0045	Fan cowl	—	1	14	402 2021	Stud M6 x 20, coil mounting bracket	2	2
2	402 0045	Fan cowl	1	—	15	402 0086	Front cylinder cover	1	1
3	402 0045	Cover, fan cowl	1	1	16	402 0054	Rear cylinder cover	1	1
4	402 0070	Cyl. fit bolt M6	2	2	17	402 0060	Clamp, ignition cable	2	2
5	402 0015	Lock washer 6	4	4	18	402 4024	Lock washer 5	8	8
6	410 0069	Cyl. screw M6 x 28	4	4	19	402 5045	Screw M5 x 10, cylinder cover and cable clamp	8	8
7	402 0049	Front baffle	1	1					
8	402 0050	Rear baffle	1	1					
9	402 0015	Lock washer 6	4	4					

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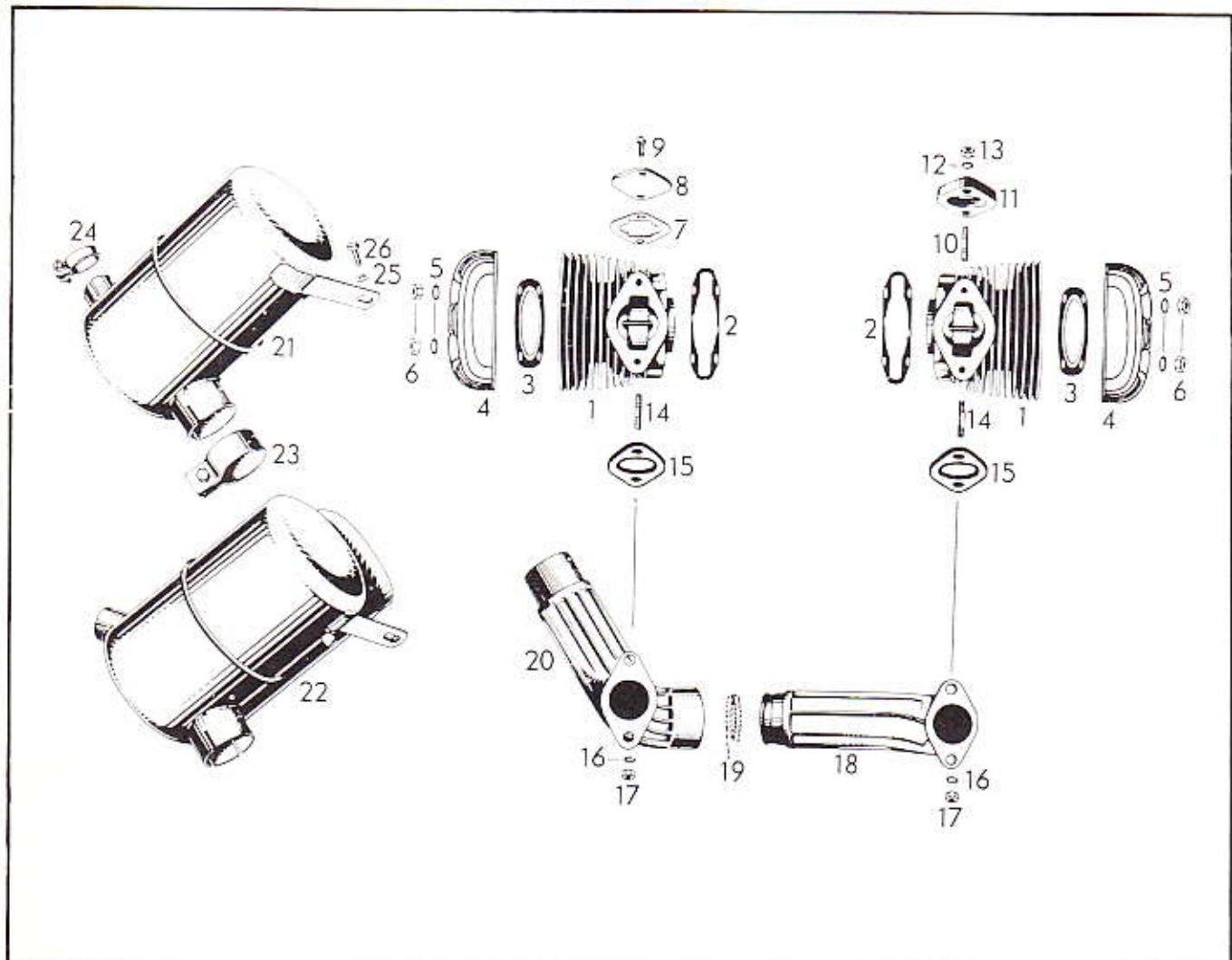
CRANKCASE



ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			SA	R-16				SA	R-16
1-2-3	402 0004	Crankcase ass'y	1	1	16	402 0064	Sealing ring, nipple	1	1
4-5					17	402 0065	Nipple, impulse connection	1	1
3	402 0010	Stud M8 x 65, crankcase	2	2	18	414 0130	Line 100mm, impulse connection	1	1
4	402 1015	Dowel tube 10 x 15mm, crankcase	2	2	19	402 0063	Clamp ass'y impulse line	1	1
5	402 0007	Stud M8 x 56, crankcase	4	4	20	402 0077	Stud M8 x 138, cylinder	8	8
6	402 0013	Gasket, crankcase	2	2	21	402 0047	Stud M6 x 18, bearing cover	4	4
7	402 0016	Lock washer 8	6	6	22	402 1006	Gasket, bearing cover	1	1
8	402 0018	Hex. nut M8	6	6	23	402 0055	Bearing cover	1	1
9	402 0091	Distance sleeve	4	4	24	402 0015	Lock washer	4	4
	402 0023	Collar stud	4	4	25	402 2053	Hex. nut M6	4	4
10	402 0025	Lock washer 10	4	4	26	402 2003	Stud M8 x 18, labyrinth ring and fancowl	6	6
11	402 0026	Hex. nut M10	4	4	27	402 0084	Labyrinth ring	1	1
12	402 0088	Gasket, side cover	1	1	28	402 0016	Lock washer 8	6	6
13	402 0089	Side cover	1	1	29	402 0018	Hex. nut M8	6	6
14	402 0016	Lockwasher 8	2	2					
15	402 2001	Hex. screw M8 x 18, side cover	2	2					

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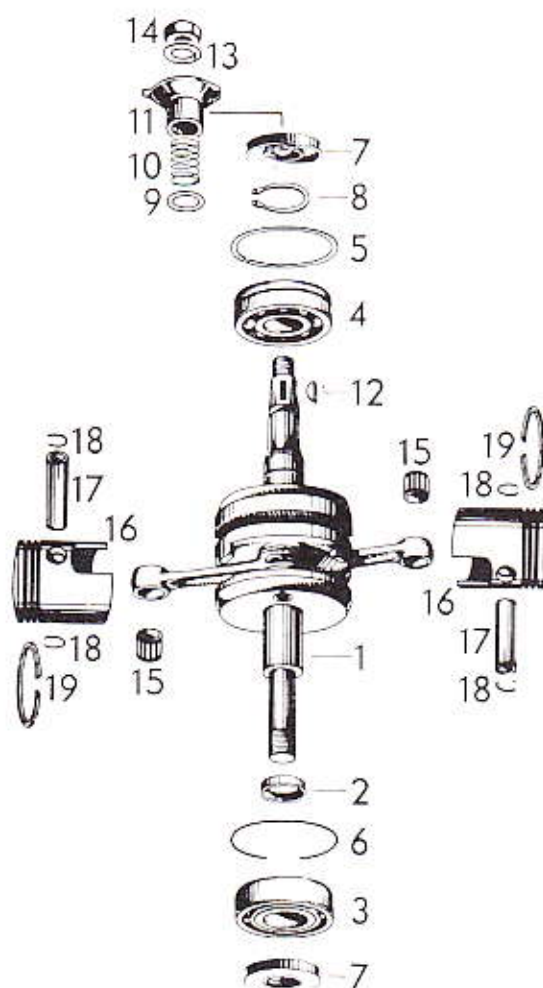
CYLINDER AND MUFFLER



ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			SA	R-16				SA	R-16
1	402 2013	Cylinder without studs	2	2	15	402 2043	Gasket, exhaust flange	2	2
2	402 2007	Gasket, cylinder flange	2	2	16	402 0016	Lock washer 8	4	4
3	402 2027	Gasket, cylinder head	2	2	17	402 0018	Hex. nut M8	4	4
4	402 2073	Cylinder head	2	2	18	402 2066	Exhaust elbow, rear cylinder	1	1
5	402 0031	Washer, cylinder head	8	8	19	402 2065	Asbestos string 320mm	1	1
6	402 0018	Hex. nut M8	8	8	20	402 2067	Exhaust elbow, front cylinder	1	1
7	402 2056	Gasket, intake flange cover	1	1	21	402 2023	Muffler ass'y	—	1
8	402 2016	Cover, intake flange, front cyl.	1	1	22	402 2064	Muffler ass'y	1	—
9	402 2039	Flat headed bolt M8 x 12	2	2	23	402 2050	Clamp muffler	1	1
10	402 2022	Stud M8 x 30, carburetor	2	2	24	402 2049	Clamp, muffler outlet tube	1	1
11	402 2090	Isolating flange	1	1	25	402 0031	Washer, muffler bracket	1	1
12	402 0016	Lock washer 8	2	2	26	402 2001	Hex. screw M8 x 18, muffler bracket	1	1
13	402 2041	Hex. nut M8	2	2					
14	402 0030	Stud M8 x 21.5, exhaust flange	4	4					

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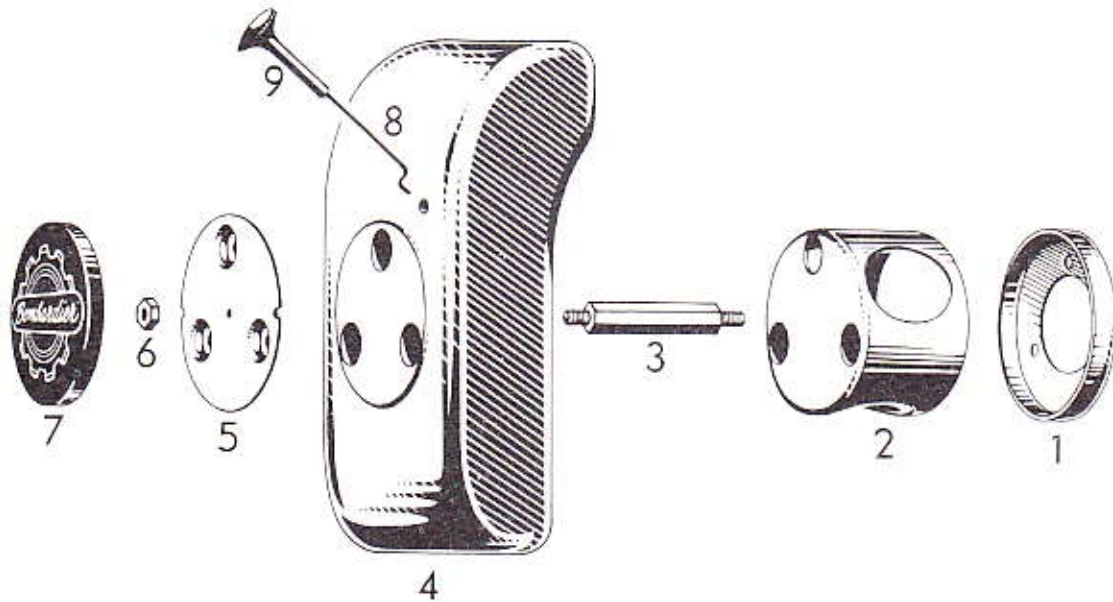
CRANKSHAFT - PISTON



ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			SA	R-16				SA	R-16
1	402 1088	Crankshaft ass'y	1	1	12	402 1010	Woodruff key 5 x 6.5	1	1
2	402 1013	Distance sleeve crankshaft	1	1	13	402 1040	Lockwasher, crankshaft	1	1
3	402 1008	Roller bearing N-306	1	1	14	402 1043	Hex. nut M18 x 1.5, crankshaft	1	1
4-5	402 1007	Deep groove ball bearing 6306-NR	1	1	15	402 1033	Needle cage, gudgeon pin	2	2
6	402 1041	Locking ring 72, roller bearing	1	1	16	402 1044	Piston with 2 rings, 62mm /, std.	2	2
7	402 1003	Oil seal BASL 30-47-10	2	2	16	402 1045	Piston with 2 rings 62.5mm /, 1st oversize	2	2
8	402 1068	Circlip 30 x 1.5	1	1	17	402 1063	Gudgeon pin	2	2
9	402 1026	Washer, breaker cam spring	1	1	18	402 1067	Circlip, gudgeon pin	4	4
10	402 1036	Spring, breaker cam	1	1	19	402 1081	Piston ring 62mm /, std.	4	4
11	402 1087	Breaker cam	1	1	19	402 1070	Piston ring 62.5mm /, oversize	4	4

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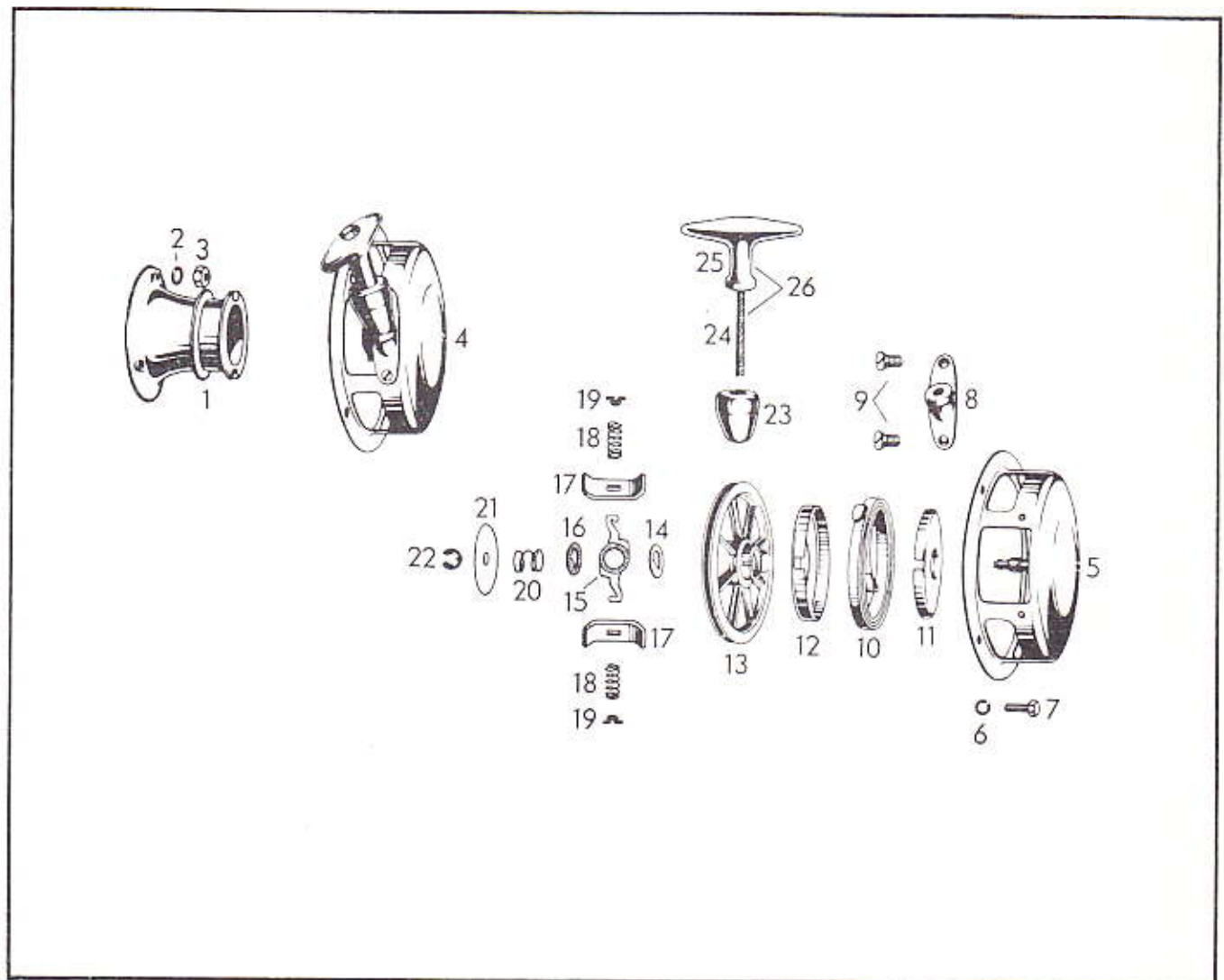
INTAKE SILENCER



ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			SA	R-16				SA	R-16
1	402 3003	Silencer bottom	1	1	6	386 6119	Lock nut	3	3
2	402 3007	Silencer socket	1	1	7	402 3018	Bombardier cover	1	1
3	402 3019	Collar stud	3	3	8	402 3022	Choker rod	1	1
4	402 3011	Intake silencer ass'y	1	1	9	402 3020	Choker button	1	1
5	402 3015	Retaining disk	1	1					

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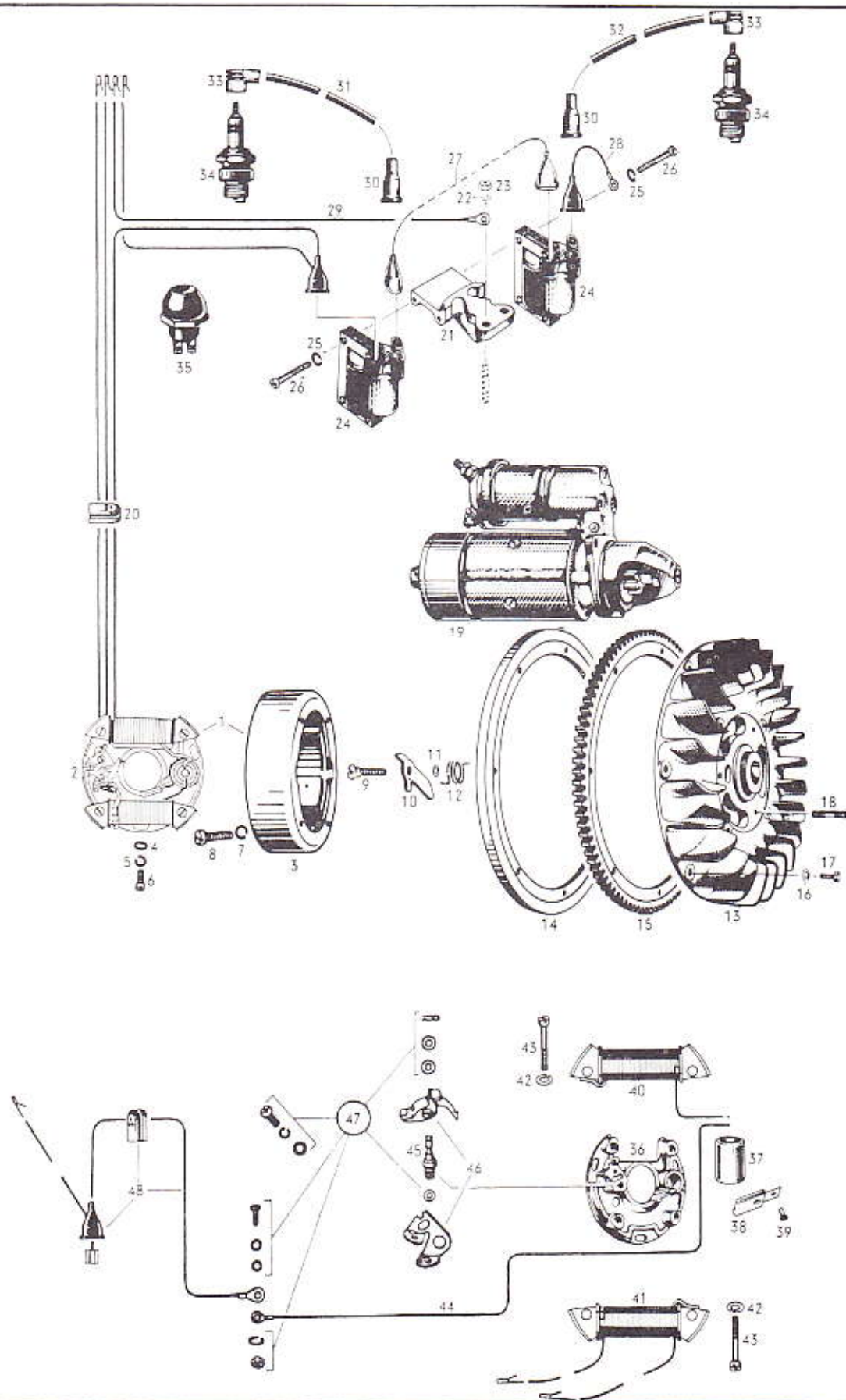
REWIND STARTER



ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			SA	R-16				SA	R-16
1	402 5004	Starting pulley	1	1	10-11	402 5023	Spring cartridge ass'y	1	1
2	402 0015	Lock washer 6, starting pulley	3	3	12				
3	402 2053	Hex. nut M6, starting pulley	3	3	13	402 5015	Rope sheave	1	1
4	402 5041	Rewind starter ass'y	1	1	14	402 5026	D-washer	1	1
5	402 5008	Starter housing	1	1	15	402 5028	Pivot arm	1	1
6	402 0015	Lock washer 6	4	4	16	402 5027	Friction washer	1	1
7	402 3031	Hex. screw M6 x 10	4	4	17	402 5029	Pawl	2	2
8	402 5009	Starter stop	1	1	18	402 5030	Pawl spring	2	2
9	402 5037	Countersunk screw M5 x 8, starter stop	2	2	19	402 5031	Pawl spring stop	2	2
10	402 5022	Rewind spring	1	1	20	402 5032	Friction spring	1	1
11	402 5038	Spring guide	1	1	21	402 5033	Washer 38/6, 5/1	1	1
12	402 5044	Cover, spring guide	1	1	22	402 5034	Cirelip	1	1
					23	402 5039	Rubber buffer	1	1
					24	402 5020	Starter rope 1500mm	1	1
					25	402 5019	Starter grip	1	1
					26	402 5021	Starter rope with grip	1	1

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IGNITION ELECTRIC STARTER



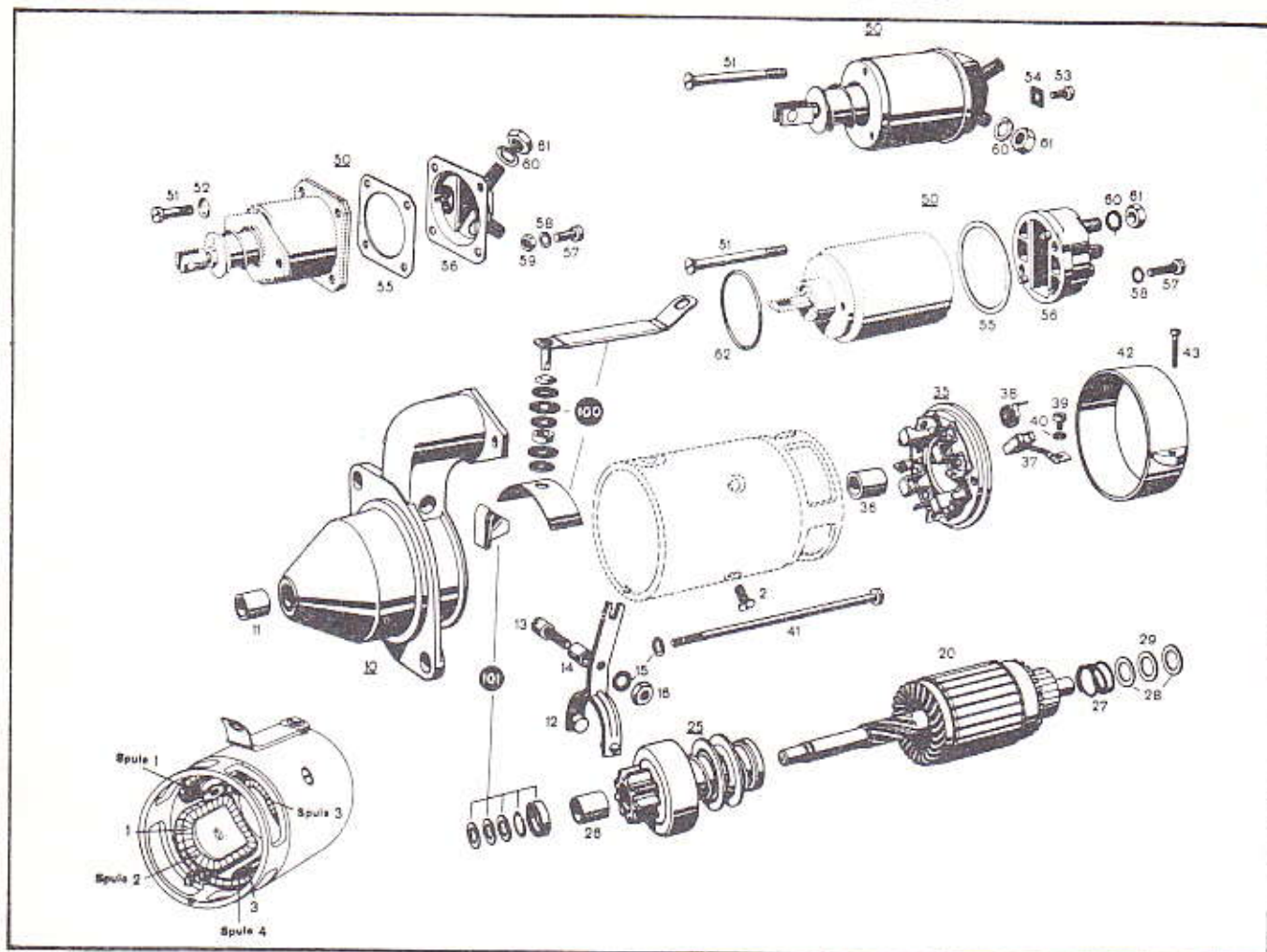
BOMBARDIER LTD.

IGNITION, ELECTRIC STARTER

ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			SA	R-16				SA	R-16
1	402 4004	Magneto generator ass'y	1	1	26	402 7004	Cyl. screw M5 x 22, ignition coil	4	4
2	402 4015	Armature plate ass'y with cable grommet	1	1	27	402 7010	Connection cable ass'y, blue	1	1
3	402 4020	Magneto ring	1	1	28	402 7011	Mass cable ass'y, yellow	1	1
4	402 4022	Washer, armature plate	3	3	29	402 7012	Mass cable ass'y, 175mm, yellow	1	1
5	402 4024	Lock washer 5	3	3	30	402 7003	Protection cap	2	2
6	402 5001	Cyl. screw M5 x 16, armature plate	3	3	31	402 7006	Ignition cable, 465mm	1	1
7	402 0015	Lockwasher 6	4	4	32	402 7007	Ignition cable, 410mm	1	1
8	402 4028	Cyl. screw M6 x 15, magneto ring	4	4	33	402 4076	Spark plug protector	2	2
9	402 4094	Screw M6, bearing centrifugal weight	1	1	34	402 4082	Spark plug W225-T1	2	2
10	402 4093	Centrifugal weight	1	1	36	402 4037	Armature plate alone	1	1
11	402 7001	Washer, centrifugal weight	1	1	37	402 4068	Condenser	1	1
12	402 4096	Spring, centrifugal weight	1	1	38	402 4071	Lubricating wick	1	1
13	402 4035	Fan ass'y	1	1	39	402 4072	Rivet, lubricating wick	1	1
14	402 7002	Flywheel	—	1	40	402 7013	Generator coil	1	1
15	402 4011	Ring gear 101 t.	1	—	41	402 7015	Lighting coil with 2 cables 400 and 430mm, and contact pins	1	—
16	402 0015	Lock washer 6	8	8					
17	402 5012	Hex. screw M6 x 15, flywheel	8	8	41	402 7015	Lighting coil with 1 cable 430mm and contact pin	—	1
18	402 4089	Stud M6 x 15, starting pulley	2	2	42	402 4024	Lock washer 5	4	4
19	402 4005	Electric starter ass'y	1	—	43	402 4048	Cyl. screw M5 x 28, coils	4	4
20	402 0083	Cable grommet	1	1	44	402 4070	Cable, condenser	1	1
21	402 7009	Mounting flange, ignition coils	1	1	45	402 4049	Pivot pin, contact breaker	1	1
22	402 0015	Lock washer 6	2	2	46	402 4050	Contact breaker set	1	1
23	402 2053	Hex. nut M6	2	2	47	402 7016	Parts set	1	1
24	402 7008	Ignition coil	2	2	48	402 7017	Generator and shorting cables ass'y	1	1
25	402 4024	Lock washer 5	4	4					

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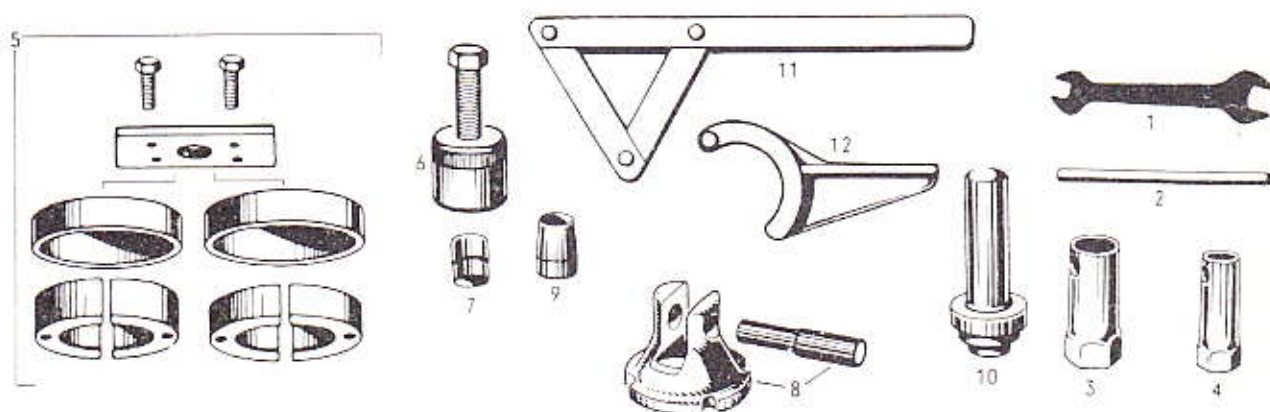
ELECTRIC STARTER - SPARE PARTS



ITEM No.	PART No.	DESCRIPTION	QTY.	ITEM No.	PART No.	DESCRIPTION	QTY.
1	402 7018	Field winding coils 1 and 2	1	35	402 7034	Commutator end bracket ass'y (with parts ill. No. 36 to 40)	1
1	402 7019	Field winding coils 3 and 4	1	36	402 7023	Bearing bushing	1
2	402 7020	Countersunk screw M6 x 10	4	37	402 7035	Carbon brush set (4 pieces)	1
3	402 7051	Connecting rail	1	38	402 7031	Carbon brush spring	1
10	402 7022	Drive end bracket ass'y (with bearing bushing ill. No. 11)	1	39a	402 7036	Cyl. screw M4 x 8mm	1
11	402 7023	Bearing bushing	1	39b	402 7037	Cyl. screw M4 x 6mm	3
12	402 7025	Engaging lever	1	40	402 7016	Lockwasher 4	4
13	402 7026	Screw M5	1	41	402 7039	Cyl. screw M5 x 135	2
14	402 7027	Bushing	1	42	402 7040	Closing band	1
15	402 4024	Lock washer 5	3	43	402 7038	Cyl. screw M4 x 20	1
16	402 2053	Hex. nut M5	1	50	402 7041	Relay ass'y (with parts ill. No. 53 to 59)	1
20	402 7028	Armature	1	51	402 7042	Countersunk screw M5 x 50	3
25	402 7029	Drive ass'y (with bearing bushing ill. No. 26)	1	53	402 7036	Cyl. screw M4 x 8, terminal 50	1
26	402 7024	Bearing bushing	1	54	402 7043	Plate, terminal 50	1
27	402 7030	Helical spring, armature brake	1	60	402 0016	Lock washer 8	1
28	402 7032	Washer 10.3/20/0.5mm, armature brake	2	61	402 7044	Hex. nut M8	1
29	402 7033	Isolating washer 10.3/16/1mm, armature plate	1	100	402 7045	Parts set for terminal	1
				101	402 7046	Parts set for armature	1

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REPAIR TOOLS



ITEM No.	PART No.	DESCRIPTION	QUANTITY		ITEM No.	PART No.	DESCRIPTION	QUANTITY	
			SA	R-16				SA	R-16
1-2	402 8027	Tool set	1	1	6	402 8004	Puller for flywheel	1	1
3-4					7	402 8005	Protection cap 18mm	1	1
1	402 8023	Fork wrench 10/13mm	1	1	8	402 8014	Holder with bolt, connecting rod	1	1
2	402 8039	Pin 8 x 130mm, socket wrench	1	1	9	402 8035	Sleeve for oil seal	1	1
3	402 8026	Socket wrench 22mm, spark plug	1	1	10	402 8037	Stamp to mount oil seal	1	1
4	402 8024	Socket wrench 13mm	1	1	11	402 8034	Wrench to hold fan	1	1
5	402 8033	Puller ass'y for bearings 6300 and N-306	1	1	12	402 8038	Holder, crankshaft	1	1

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- NOTES -

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VALCOURT, QUEBEC, CANADA

Bombardier ***ski-doo*** 1968
the light-footed snowmobile

OLYMPIQUE 250 cc

SUPER-OLYMPIQUE 300 cc

SUPER-OLYMPIQUE E. 300 cc

SUPER 370 370 cc

BOMBARDIER LTD.

VALCOURT, QUEBEC, CANADA

Bombardier
ski-doo 1968
the light-footed snowmobile

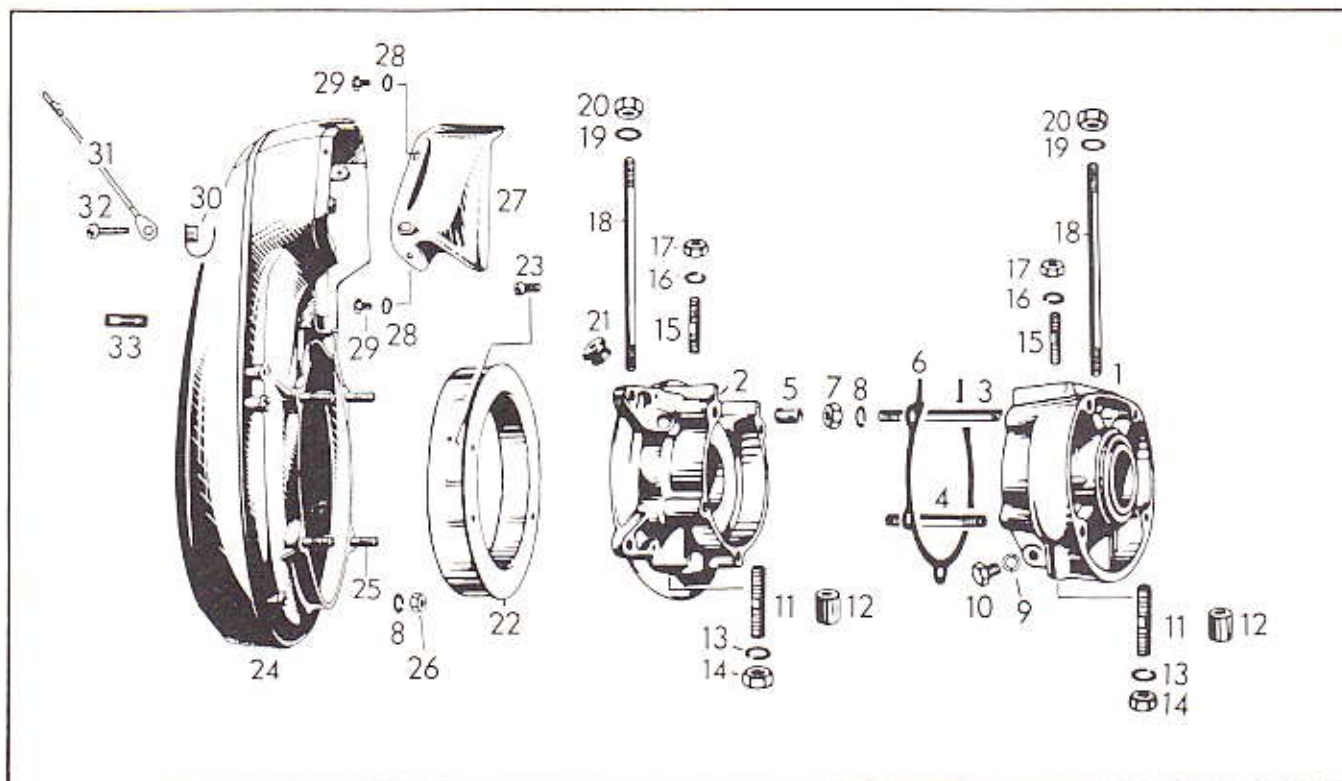
OLYMPIQUE 250 cc

SUPER-OLYMPIQUE 300 cc

SUPER-OLYMPIQUE E. 300 cc

SUPER 370 370 cc

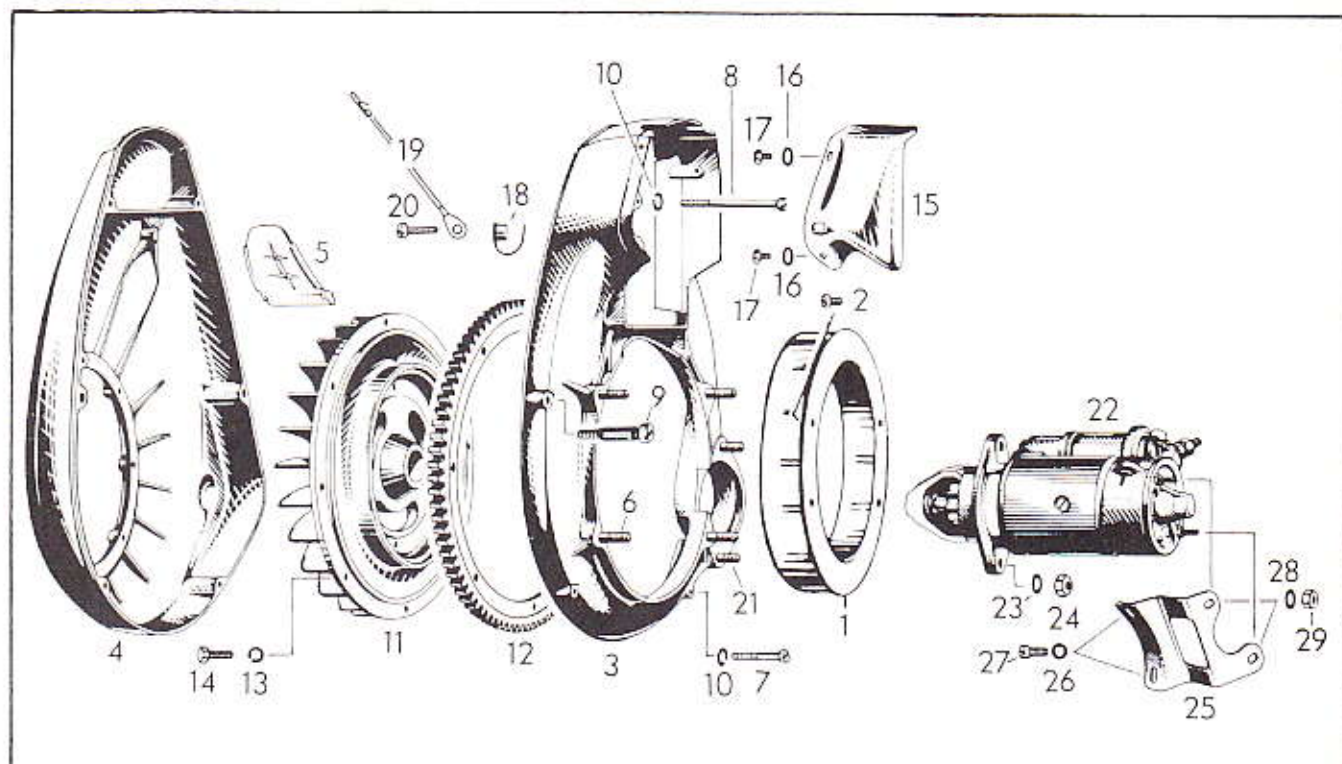
CRANKCASE



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY			ITEM NO.	PART NO.	DESCRIPTION	QUANTITY		
			250	300	300E				250	300	300E
1,2,3,4,5	402 0005	Crankcase ass'y	1	1	-	18	402 0076	Stud M8 x 171	-	4	4
1,2,3,4,5	402 0090	Crankcase ass'y	-	-	1	19	402 0031	Washer	-	4	4
3	402 0007	Stud M8 x 56	2	2	2	20	402 0018	Hex. nut M8	-	4	4
4	402 0009	Stud M8 x 46	3	3	3	21	402 0028	Rubber grommet, ignition cable	1	1	1
5	402 1015	Dowel tube	2	2	2	22	402 0141	Plastic labyrinth ring	1	1	-
6	402 0014	Gasket, crankcase	1	1	1	23	402 0040	Cyl. screw M6 x 10	4	4	-
7	402 0018	Hex. nut M8	5	5	5	24,25	402 0044	Fan cowl ass'y	1	-	-
8	402 0016	Lock washer M8	9	9	9	24,25	402 0095	Fan cowl ass'y	-	1	-
9	402 0019	Sealing ring	1	1	1	25	402 2002	Stud M8 x 24	4	4	-
10	402 0020	Hex. screw M8 x 9, oil drain	1	1	1	26	402 0018	Hex. nut M8	4	4	4
11	402 0023	Stud M10 x 39	4	4	4	27	402 0094	Air deflector	-	1	-
12	402 0091	Distance sleeve	4	4	4	28	402 3037	Washer	-	2	-
13	402 0025	Lockwasher 10	4	4	4	29	402 5045	Flat Headed screw M5 x 8	-	2	-
14	402 0026	Hex. nut M10	4	4	4	30	402 0061	Plastic cable clamp	1	1	-
15	402 0030	Stud M8 x 21.5	4	-	-	31	402 0080	Mass cable with contact pin	1	1	-
16	402 0016	Lock washer 8	4	-	-	32	402 0057	Cyl. screw M3 x 15	1	1	-
17	402 0018	Hex. nut M8	4	-	-	33	402 0092	Direction plate	1	1	1

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ELECTRIC STARTER - FAN - COWL - FAN



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY 300E	ITEM NO.	PART NO.	DESCRIPTION	QUANTITY 300E
1	402 0096	Plastic labyrinth ring	1	16	402 0093	Washer	2
2	402 0040	Cyl. screw M6 x 10	4	17	402 0056	Flat headed screw M5 x 6	2
3-10	402 0097	Fan cowl ass'y	1	18	402 0061	Plastic cable clamp	1
3	402 0098	Fan cowl	1	19	402 0080	Mass cable with contact pin	1
4	402 0099	Cover, fan cowl	1	20	402 0057	Cyl. screw M3 x 15	1
5	402 0100	Plastic baffle	1	21	402 2003	Stud M8 x 18	2
6	402 2002	Stud M8 x 24	4	22	402 4005	Electric starter	1
7	402 0069	Cyl. screw M6 x 28	3	23	402 0016	Lock washer 8	2
8	402 0101	Cyl. screw M6 x 73	1	24	402 2041	Hex. nut M8	2
9	402 0070	Cyl. fit bolt M6	2	25	402 0103	Starter bracket	1
10	402 0015	Lock washer 6	4	26	402 0104	Washer	2
11	402 0102	Fan ass'y	1	27	402 4028	Cyl. screw, starter bracket, on crankcase	2
12	402 4011	Gear wheel 101 t.	1	28	402 4022	Washer	2
13	402 0015	Lock washer 6	8	29	402 0105	Lock nut M5	2
14	402 5012	Hex. screw M6 x 15	8				
15	402 0094	Air deflector	1				

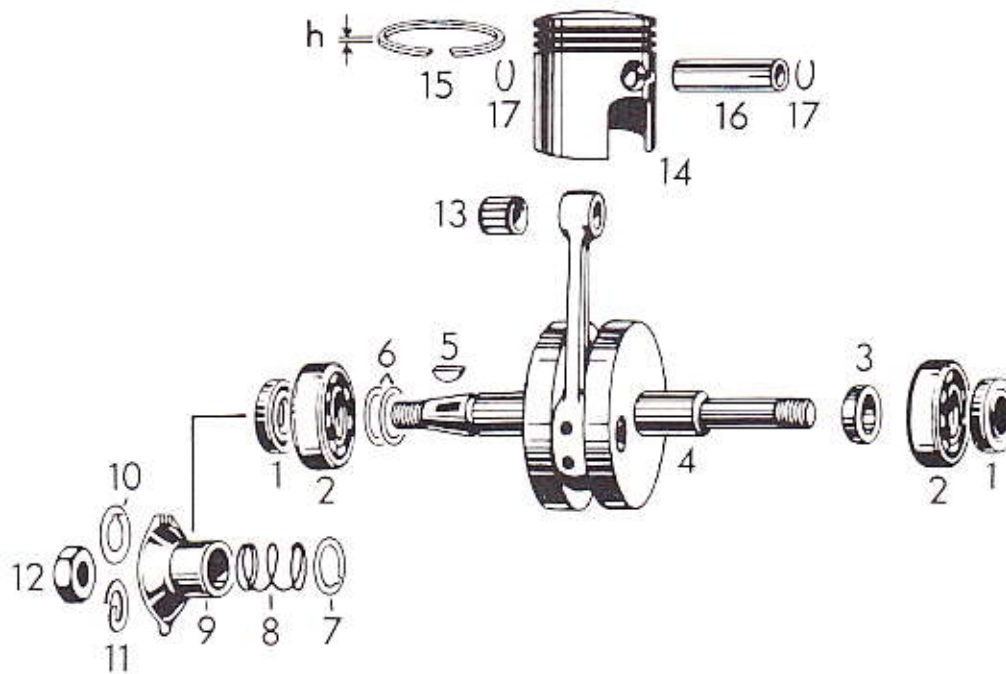
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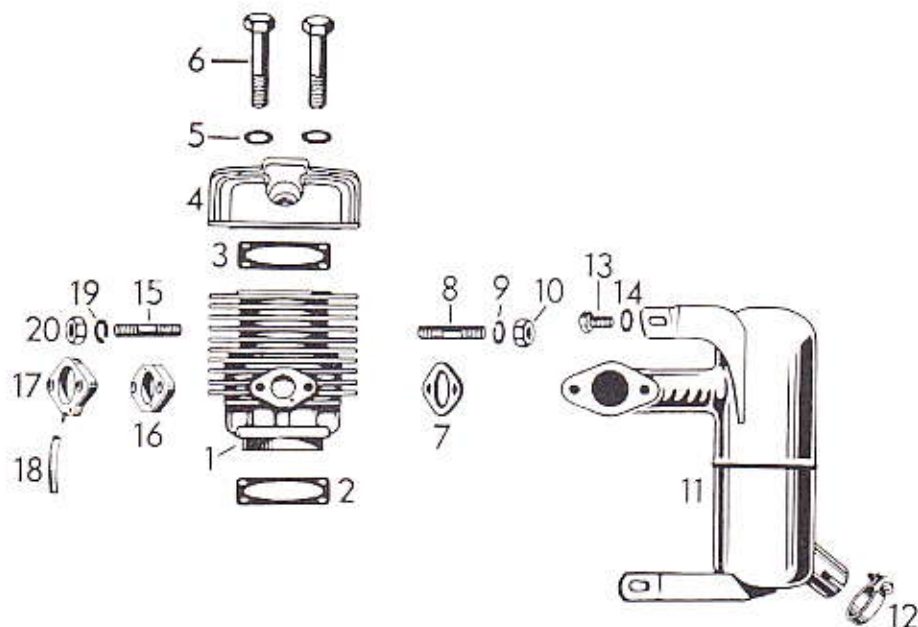
CRANKSHAFT - PISTON



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY			ITEM NO.	PART NO.	DESCRIPTION	QUANTITY		
			250	300	300E				250	300	300E
1	402 1002	Oil seal	2	2	2	14,15	402 1090	Dto., 71,00, 4th oversize	1	-	-
2	402 1005	Deep groove ball bearing	2	2	2	14,15	402 1057	Piston with 3 rings, 76,00, std.	-	1	1
3	402 1012	Distance sleeve	1	1	1		402 1058	Dto., 76,50, 1st oversize	-	1	1
4	402 1030	Crankshaft ass'y	1	1	1		402 1091	Dto., 77,00, 2nd oversize	-	1	1
5	402 1010	Key 5 x 6,5mm	1	1	1	15	402 1079	Piston ring 69,00, std.	3	-	-
6	402 1023	Shim 0,2mm	as required				402 1075	Dto., 69,50, 1st oversize h = .100 in.	3	-	-
	402 1024	Shim 0,3mm	as required				402 1076	Dto., 70,00, 2nd oversize h = .100 in.	3	-	-
	402 1025	Shim 0,5mm	as required				402 1077	Dto., 70,50, 3rd oversize h = .100 in.	3	-	-
	402 1026	Shim 1,0mm	as required				402 1078	Dto., 71,00, 4th oversize h = .100 in.	3	-	-
7	402 1035	Washer, cam spring	1	1	1	15	402 1092	Piston ring 76,00, std.	-	3	3
8	402 1036	Spring, breaker cam	1	1	1		402 1093	Piston ring 76,50, 1st oversize - h = .080 in.	-	3	3
9	402 1127	Breaker cam	1	1	1		402 1094	Piston ring 77,00, 2nd oversize - h = .080 in.	-	3	3
10	402 1040	Lock washer, engine without elec. starter	1	1	-	16	402 1062	Piston pin	1	-	-
11	402 1095	Lock washer, engine with elec. starter	-	-	1		402 1064	Piston pin	-	1	1
12	402 1043	Hex. nut M18 x 1,5	1	1	1	17	402 1067	Circlip, piston pin	2	2	2
13	402 1033	Needle cage, piston pin	1	1	1						
14,15	402 1054	Piston with 3 rings, 69,00, std.	1	-	-						
	402 1050	Dto., 69,50, 1st oversize	1	-	-						
	402 1089	Dto., 70,00, 2nd oversize	1	-	-						
	402 1052	Dto., 70,50, 3rd oversize	-	-	-						

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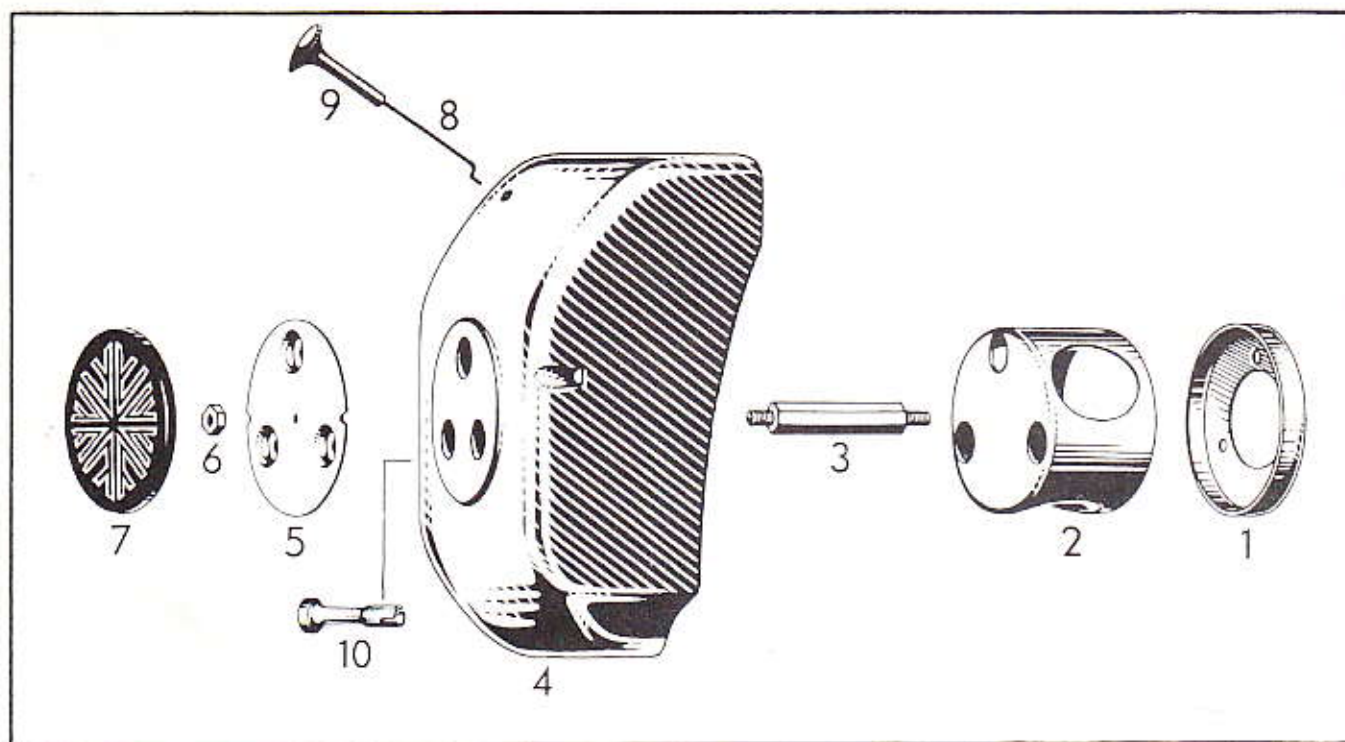
CYLINDER - MUFFLER



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY		ITEM NO.	PART NO.	DESCRIPTION	QUANTITY	
			250	300 300E				250	300 300E
1	402 2052	Cylinder	1	-	11	402 2063	Muffler ass'y	-	1
1	402 2014	Cylinder	-	1	12	402 2049	Clamp, exhaust pipe	1	1
2	402 2006	Gasket, cylinder flange	1	-	13	402 2001	Hex. screw M8 x 18	1	1
2	402 2008	Gasket, cylinder flange	-	1	14	402 0031	Washer 8.4/17/2	1	1
3	402 2031	Gasket, cylinder head	-	1	15	402 2022	Stud M6 x 21	2	-
4	402 2028	Cylinder head	1	-	15	402 2002	Stud M8 x 24	-	2
4	402 2069	Cylinder head	-	1	16	402 2054	Isolating flange	1	-
5	402 2034	Washer 10.5/17/2	4	-	17	402 2070	Isolating flange	-	1
6	402 2035	Hex. screw M10 x 42	4	-	18	402 2071	Plastic tube 130mm	-	1
7	402 2043	Gasket, muffler	1	1	19	402 0015	Lock washer 6	2	-
8	402 2037	Stud M8 x 19.5	2	2	19	402 2072	Isolating washer	-	2
9	402 0016	Lock washer 8	2	2	20	402 2053	Hex. nut M6	2	-
10	402 0018	Hex. nut M8	2	2	20	402 0018	Hex. nut M8	-	2
11	402 2062	Muffler ass'y	1	-					

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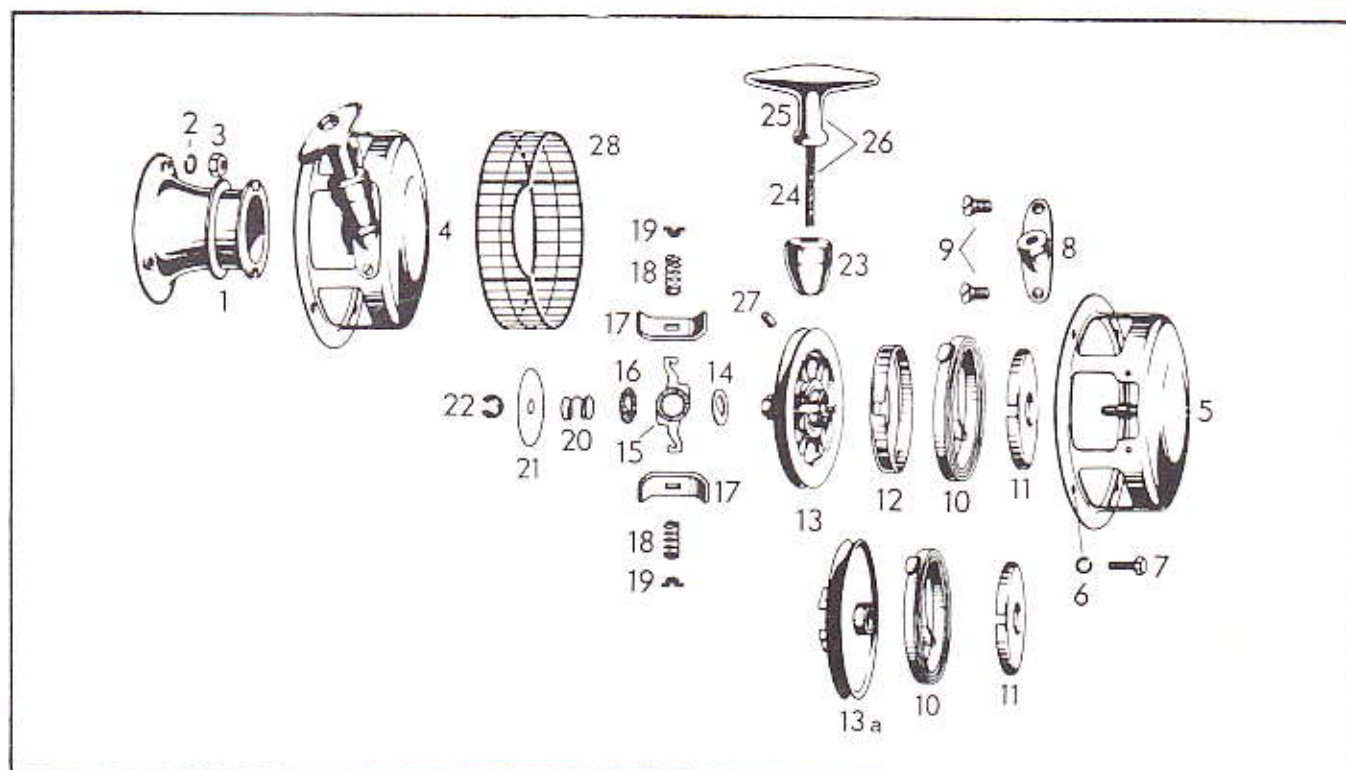
INTAKE - SILENCER



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY		ITEM NO.	PART NO.	DESCRIPTION	QUANTITY	
			250	300 300E				250	300 300E
1	402 3001	Silencer bottom	1	-	5	402 3016	Retaining disk	-	1
1	402 3004	Silencer bottom	-	1	6	386 6013	Lock nut	2	-
2	402 3005	Silencer socket	1	-	6	386 6119	Lock nut	-	3
2	402 3033	Silencer socket	-	1	7	402 3034	Silencer cover	1	-
3	512 0019	Collar stud	2	-	7	402 3035	Silencer cover	-	1
3	402 3019	Collar stud	-	3	8	402 3021	Choker rod	1	-
4	402 3010	Intake silencer ass'y	1	-	8	402 3023	Choker rod	-	1
4	402 3012	Intake silencer ass'y	-	1	9	402 3020	Choker button	1	1
5	402 3013	Retaining disk	1	-	10	402 8032	Jet wrench	1	1

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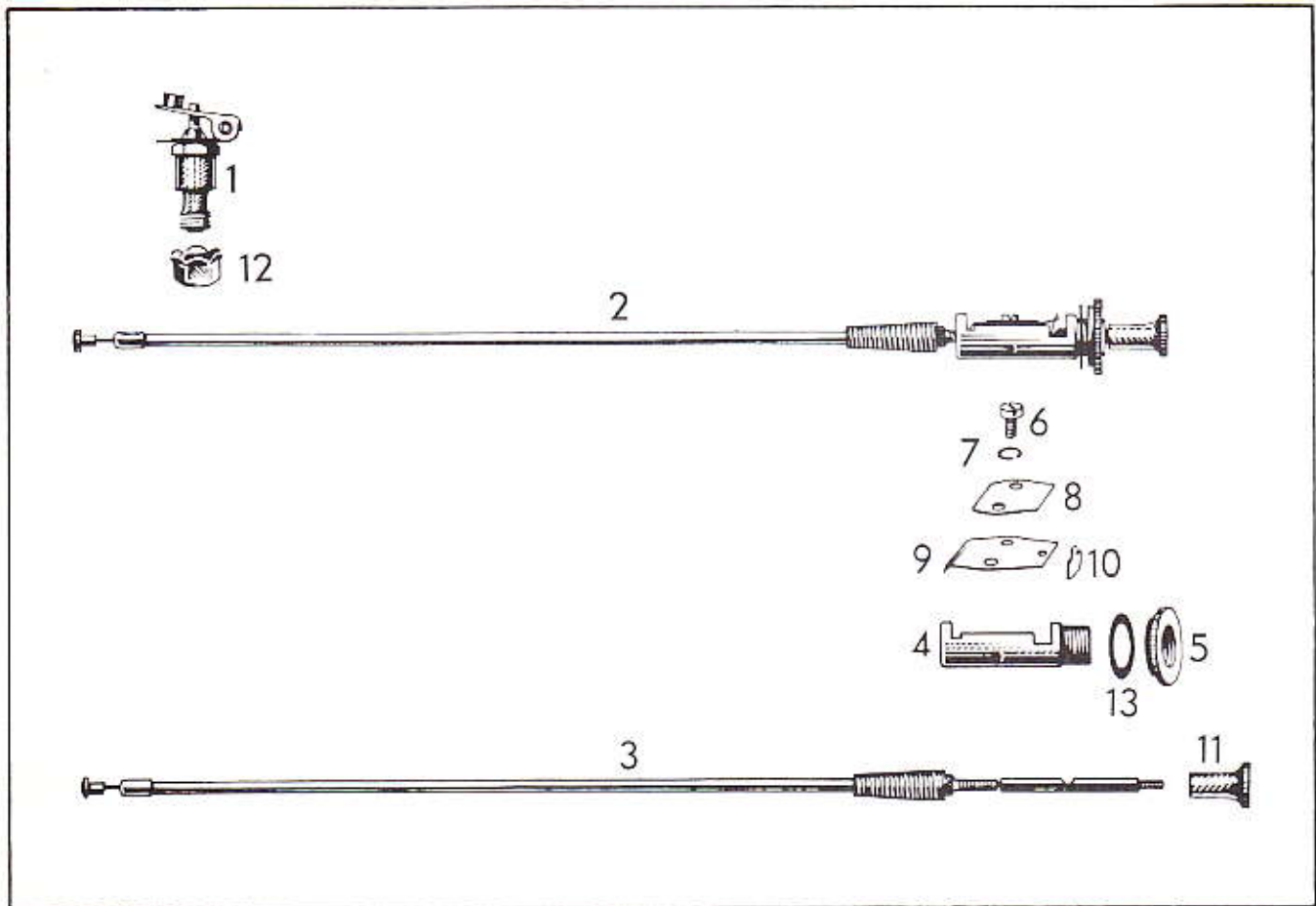
REWIND STARTER



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY	ITEM NO.	PART NO.	DESCRIPTION	QUANTITY
			250 300 300E				250 300 300E
1	402 5003	Starting pulley	1	14	402 5026	D-washer	1
2	402 0015	Lock washer 6	3	15	402 5028	Pivot arm	1
3	402 2053	Hex. nut M6	3	16	402 5027	Friction washer	1
4	402 5005	Rewind starter ass'y	1	17	402 5029	Pawl	2
5	402 5035	Starter housing	1	18	402 5030	Pawl spring	2
6	402 0015	Lock washer 6	4	19	402 5031	Pawl spring stop	2
7	402 5011	Hex. screw M6 x 15	4	20	402 5032	Friction spring	1
8	402 5036	Starter stop	1	21	402 5033	Washer	1
9	402 5037	Countersunk screw M5 x 8	2	22	402 5034	Circlip	1
10,11	402 5023	Spring cartridge	1	23	402 5039	Rubber buffer	1
12				24	402 5018	Starter rope 1200mm	1
10	402 5022	Rewind spring	1	25	402 5019	Starter grip	1
11	402 5038	Spring guide	1	26	402 5017	Starter rope with grip	1
12	402 5044	Cover, spring guide	1	27	402 5016	Bolt, starter rope	1
13	265 2003	Rope Sheave	1	28	402 5042	Plastic protection sleeve	1
13A	265 2003	Rope sheave, with spring cartridge	1				

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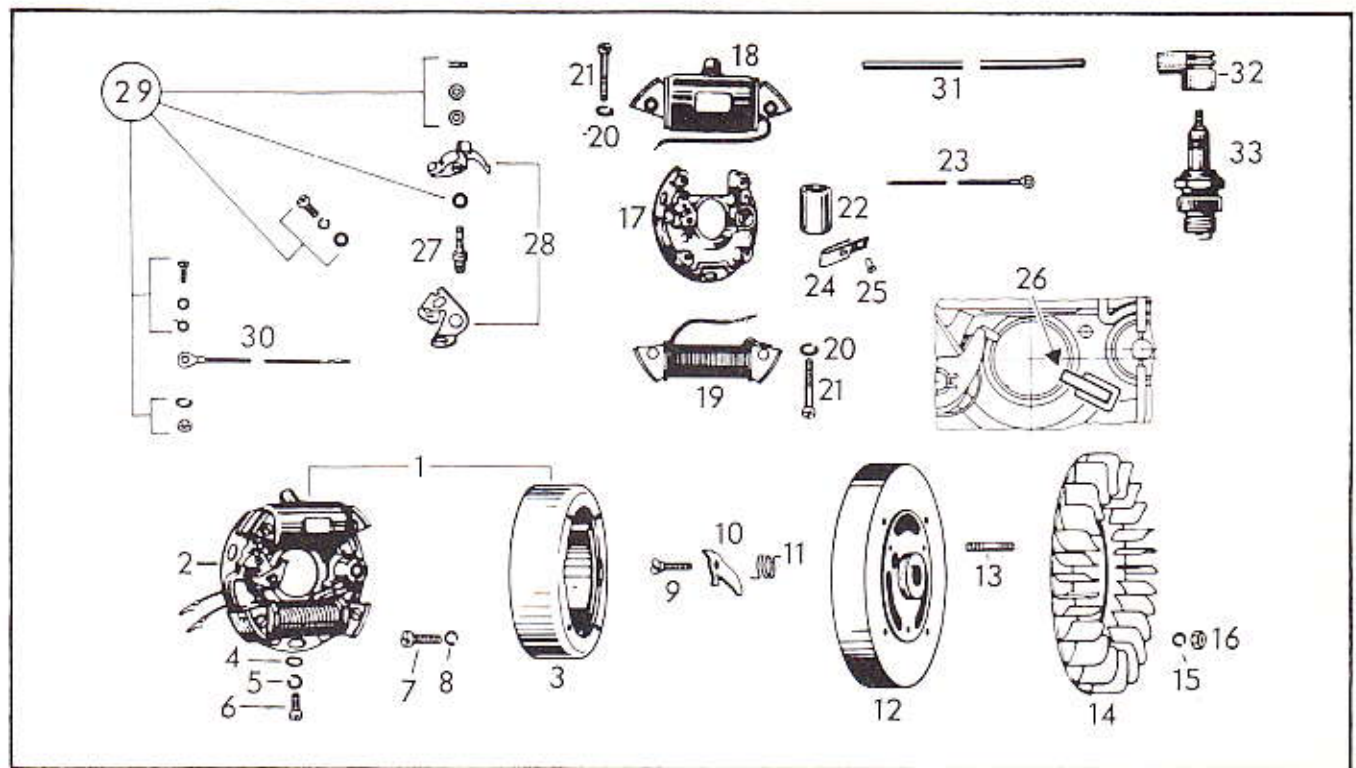
DECOMPRESSOR



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY	ITEM NO.	PART NO.	DESCRIPTION	QUANTITY
			250 300 300E				250 300 300E
1	402 6004	Decompressor valve	1	6	402 6011	Cyl. screw M4 x 7	2
2	402 6003	Decompressor switch ass'y with cable 320/372mm	1	7	402 4023	Lock washer 4	2
3	402 6006	Switch bolt with cable 320/372mm	1	8	402 6010	Reinforcement spring	2
4,5,13	402 6005	Switch housing with washer and nut	1	9	402 6008	Switch spring	1
5	402 6014	Knurled nut M16 x 1	1	10	402 6009	Lock spring	1
				11	402 6007	Switch button	1
				12	402 6015	Locking and sealing sleeve	1
				13	402 6016	Washer 16.3/25.8/1	1

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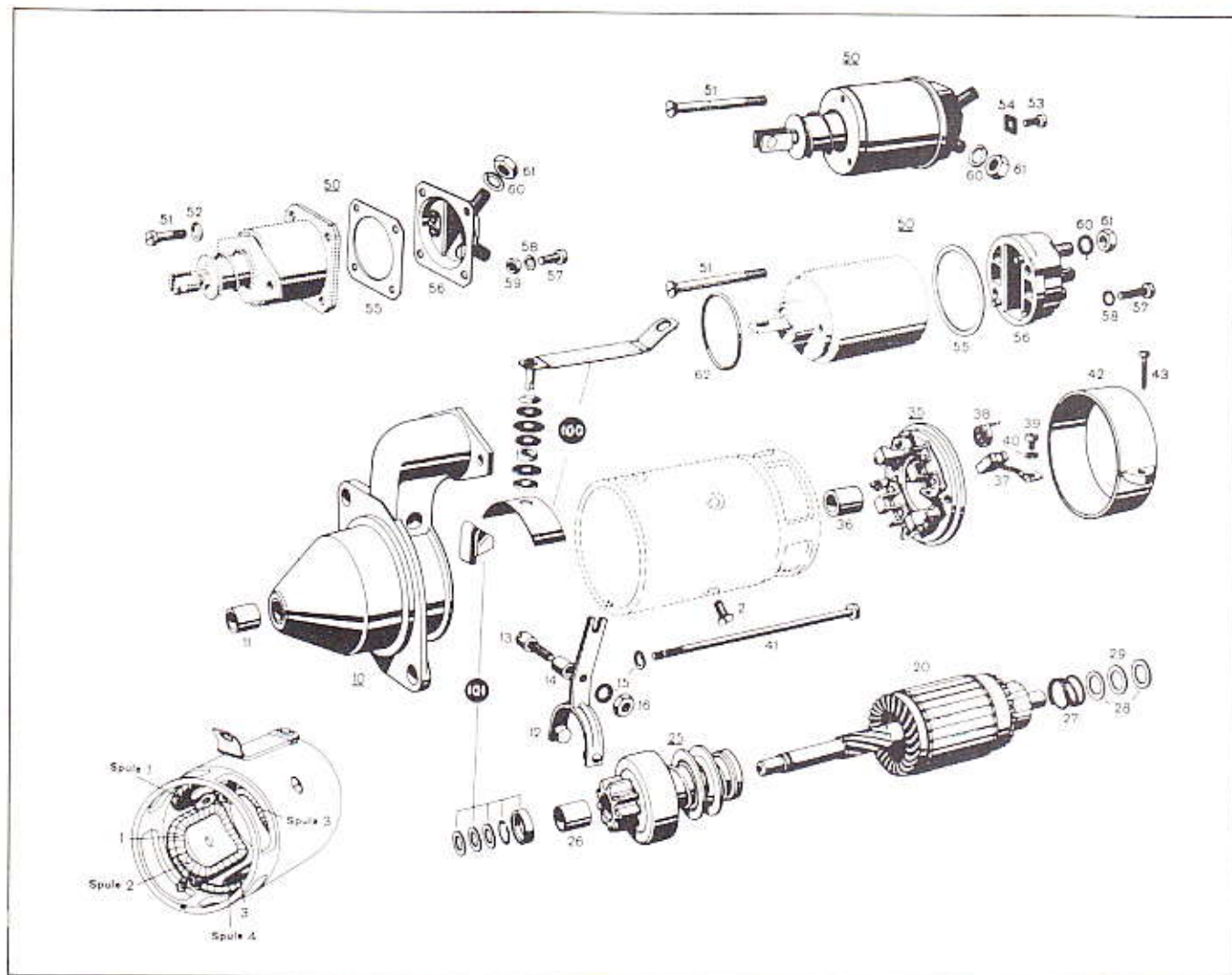
IGNITION



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY			ITEM NO.	PART NO.	DESCRIPTION	QUANTITY		
			250	300	300E				250	300	300E
1	402 4003	Flywheel dynamo magneto ass'y	1	1	—	15	402 0015	Lock washer 6	4	4	—
1	402 4102	Flywheel dynamo magneto ass'y	—	—	1	16	402 2053	Hex. nut M6	4	4	—
2	402 4016	Armature plate ass'y	1	1	—	17	402 4037	Armature plate alone	1	1	1
2	402 4103	Armature plate ass'y	—	—	1	18	402 4040	Ignition coil	1	1	1
3	402 4019	Magneto ring	1	1	—	19	402 4084	Lighting coil with cables and contact pins	1	1	1
3	402 4104	Magneto ring	—	—	1	20	402 4024	Lock washer	4	4	4
4	402 4022	Washer	3	3	3	21	402 4048	Cyl. screw M5 x 28	4	4	4
5	402 4024	Lock washer 5	3	3	3	22	402 4068	Condenser	1	1	1
6	402 4026	Cyl. screw M5 x 15	3	3	3	23	402 4070	Cable condenser	1	1	1
7	402 4027	Cyl. screw M6 x 22, flywheel	4	4	—	24	402 4071	Lubricating wick (to be riveted)	1	1	1
7	402 4028	Cyl. screw M6 x 15, flywheel	—	—	4	25	402 4072	Rivet, lubricating wick	1	1	1
8	402 0015	Lock washer 6	4	4	4	26	402 4116	Rivet, lubricating wick	1	1	1
9-12	402 4105	Magneto housing ass'y	1	1	—	27	402 4049	Pivot pin, contact breaker	1	1	1
9	402 4094	Screw, bearing centrifugal weight	1	1	1	28	402 4050	Contact & breaker points set	1	1	1
10	402 4093	Centrifugal weight	1	1	1	29	402 7016	Parts set	1	1	1
11	402 4096	Spring, centrifugal wght.	1	1	1	30	402 4062	Shorting cable 380mm with contact pin	1	1	1
12	402 4032	Magneto housing	1	1	—	31	402 4074	Ignition cable 390mm	1	—	—
13	402 4089	Stud M6 x 15, starting pulley	2	2	2	31	402 4106	Ignition cable 480mm	—	1	1
14	402 4034	Fan	1	1	—	32	402 4076	Spark plug protector	1	1	1
						33	402 4077	Spark plug BOSCH M225 T1	1	—	—
						33	402 4079	Spark plug BOSCH M240 T1	—	1	1

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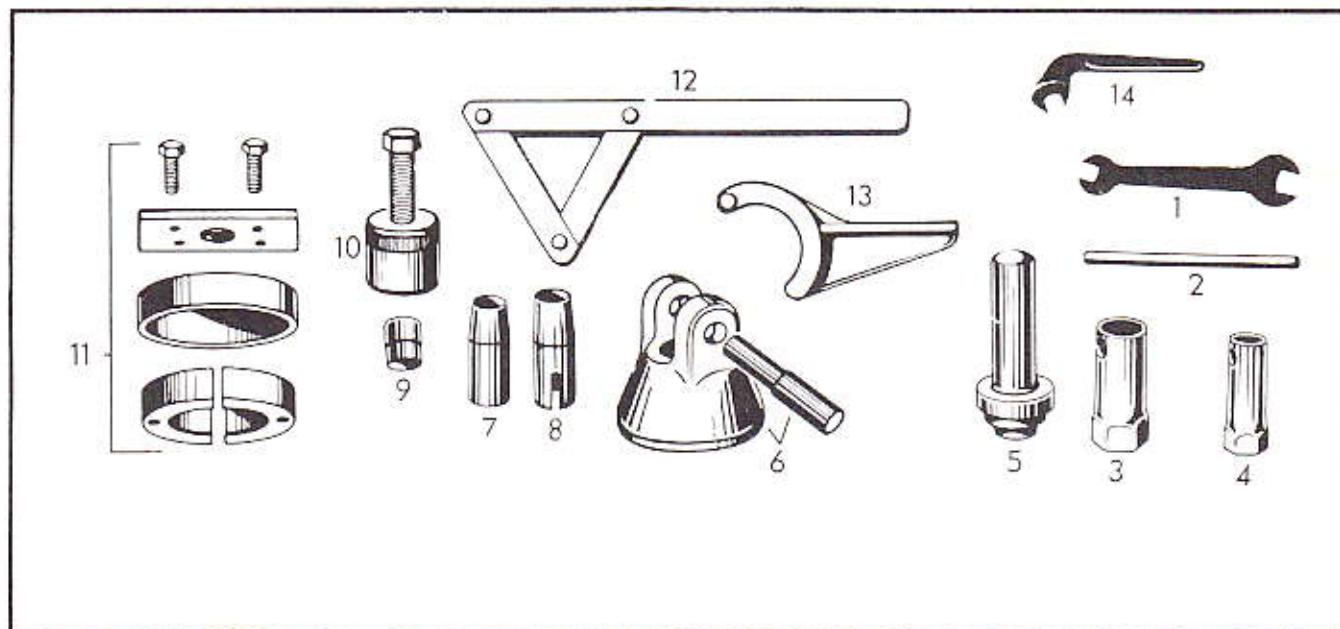
ELECTRIC STARTER - SPARE PARTS



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY 300E	ITEM NO.	PART NO.	DESCRIPTION	QUANTITY 300E
1	402 7052	Field winding coils 1 & 2	1	35	402 7034	Commutator end bracket ass'y (with parts ill. No. 36 to 40)	1
1	402 7053	Field winding coils 3 & 4	1	36	402 7023	Bearing bushing	1
2	402 7020	Countersunk screw M6 x 10	4	37	402 7035	Carbon brush set (4 pieces)	1
3	402 7051	Connecting rail	1	38	402 7031	Carbon brush spring	4
10	402 7050	Drive end bracket ass'y (with bearing bushing ill. No. 11)	1	39A	402 7036	Cyl. screw M4 x 8	1
11	402 7023	Bearing bushing	1	39B	402 7037	Cyl. screw M4 x 6	3
12	402 7025	Engaging lever	1	40	402 7016	Lock washer 4	4
13	402 7026	Screw M5	1	41	402 7048	Cyl. screw M5	2
14	402 7027	Bushing	1	42	402 7040	Closing band	1
15	402 4024	Lock washer 5	3	43	402 2158	Cyl. screw M4 x 20	1
16	402 7049	Hex. nut M5	1	50	402 7041	Relay ass'y (with parts ill. No. 53-59)	1
20	402 7056	Armature	1	51	402 7042	Countersunk screw M5 x 50	3
25	402 7029	Drive ass'y (with bearing bushing ill. No. 26)	1	53	402 7036	Cyl. screw M4 x 8, terminal 80	1
26	402 7024	Bearing bushing	1	54	402 7043	Plate, terminal 50	1
27	402 7030	Helical spring, armature brake	1	60	402 0016	Lock washer 8	1
28	402 7032	Washer 10.3/20/0.5mm, armature brake	2	61	402 7044	Hex. nut M8	1
29	402 7033	Isolating washer 10.3/16/1mm	1	100	402 7047	Parts set for terminal	1
				101	402 7046	Parts set for armature	1

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REPAIR TOOLS



ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1,2 3,4	402 8025	Standard tool set	7	402 8011	Sleeve for oil seal, p.t.o. side
1	402 8023	Fork wrench 10/13mm	8	402 8010	Sleeve for oil seal, magneto side
2	402 8019	Pin 8 x 130mm, socket wrench	9	402 8007	Protection cap 18mm
3	402 8022	Socket wrench, spark plug	10	402 8004	Puller for flywheel
4	402 8024	Socket wrench 13mm	11	402 8001	Puller for bearing P9
5	402 8028	Stamp to mount oil seal	12	402 8008	Wrench to hold fan
6	402 8013	Holder with bolt, connecting rod	13	402 8038	Holder, crankshaft
			14	402 8042	One-end wrench 13mm

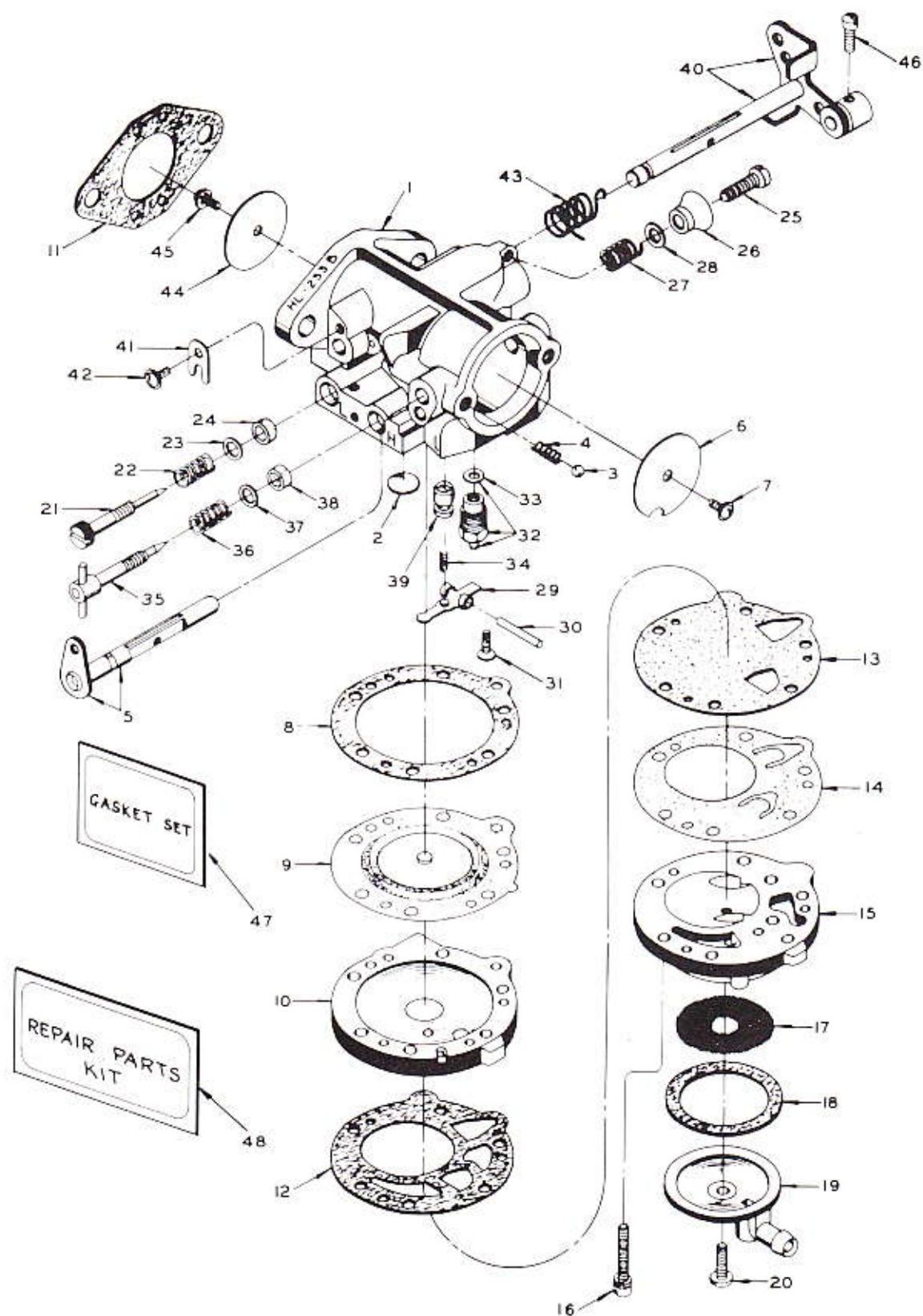
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CARBURETOR HL - 233B FOR 250 CC.



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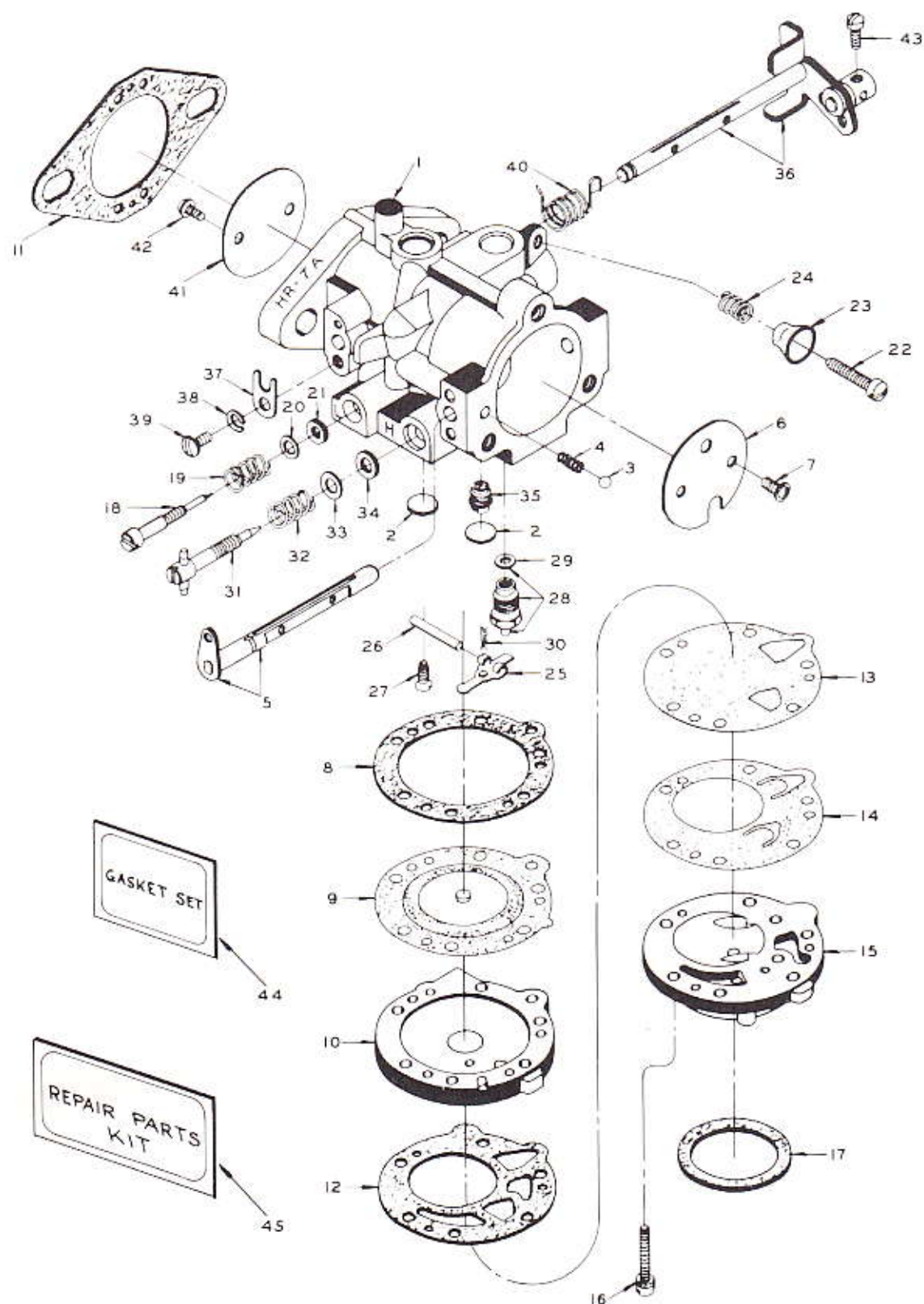
CARBURETOR HL - 233B FOR 250 CC.

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PARTS NO.	DESCRIPTION
1	404 0009	Body (service)	25	404 0065	*Idle speed screw
2	404 0010	*Body channel weld plug	26	404 0158	Idle speed screw cup
3	404 0013	Choke friction ball	27	404 0067	*Idle speed screw spring
4	404 0014	Choke friction spring	28	404 0146	Idle speed screw washer
5	404 0019	Choke shaft & lever	29	404 0069	*Inlet control lever
6	404 0024	Choke shutter	30	404 0072	*Inlet control lever fulcrum pin
7	404 0028	Choke shutter screw & lockwasher	31	404 0073	*Inlet control lever fulcrum pin ret. screw
8	404 0030	Diaphragm gasket	32	404 0159	*Inlet needle, seat & gasket
9	404 0032	*Diaphragm	33	404 0079	Inlet seat gasket
10	404 0035	Diaphragm cover	34	404 0081	*Inlet tension spring
11	404 0038	Flange gasket	35	404 0060	*High speed mixture screw
12	404 0041	Fuel pump gasket	36	404 0056	*High speed mixture screw spring
13	404 0043	*Fuel pump diaphragm (pulse)	37	404 0057	High speed mixture screw washer
14	404 0044	*Fuel pump diaphragm (valve)	38	404 0059	High speed mixture screw packing
15	404 0046	Fuel pump body	39	404 0087	Nozzle check valve
16	404 0047	Fuel pump body screw & lockwasher	40	404 0099	Throttle shaft & lever
17	404 0049	*Fuel strainer screen	41	404 0103	Throttle shaft clip
18	404 0050	Fuel strainer cover gasket	42	404 0027	Throttle shaft clip ret. screw
19	404 0051	Fuel strainer cover	43	404 0109	*Throttle shaft return spring
20	404 0052	*Fuel strainer cover ret. screw	44	404 0114	Throttle shutter
21	404 0053	*Idle mixture screw	45	404 0028	*Throttle shutter screw & lockwasher
22	404 0056	*Idle mixture screw spring	46	404 0134	*Throttle wire ret. screw
23	404 0057	Idle mixture screw washer	47	404 0119	*Gasket & packing set
24	404 0059	Idle mixture screw packing	48	404 0160	Repair parts kit

(*) Indicates contents of Repair Parts Kit

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CARBURETOR FOR 300, 300ECC.



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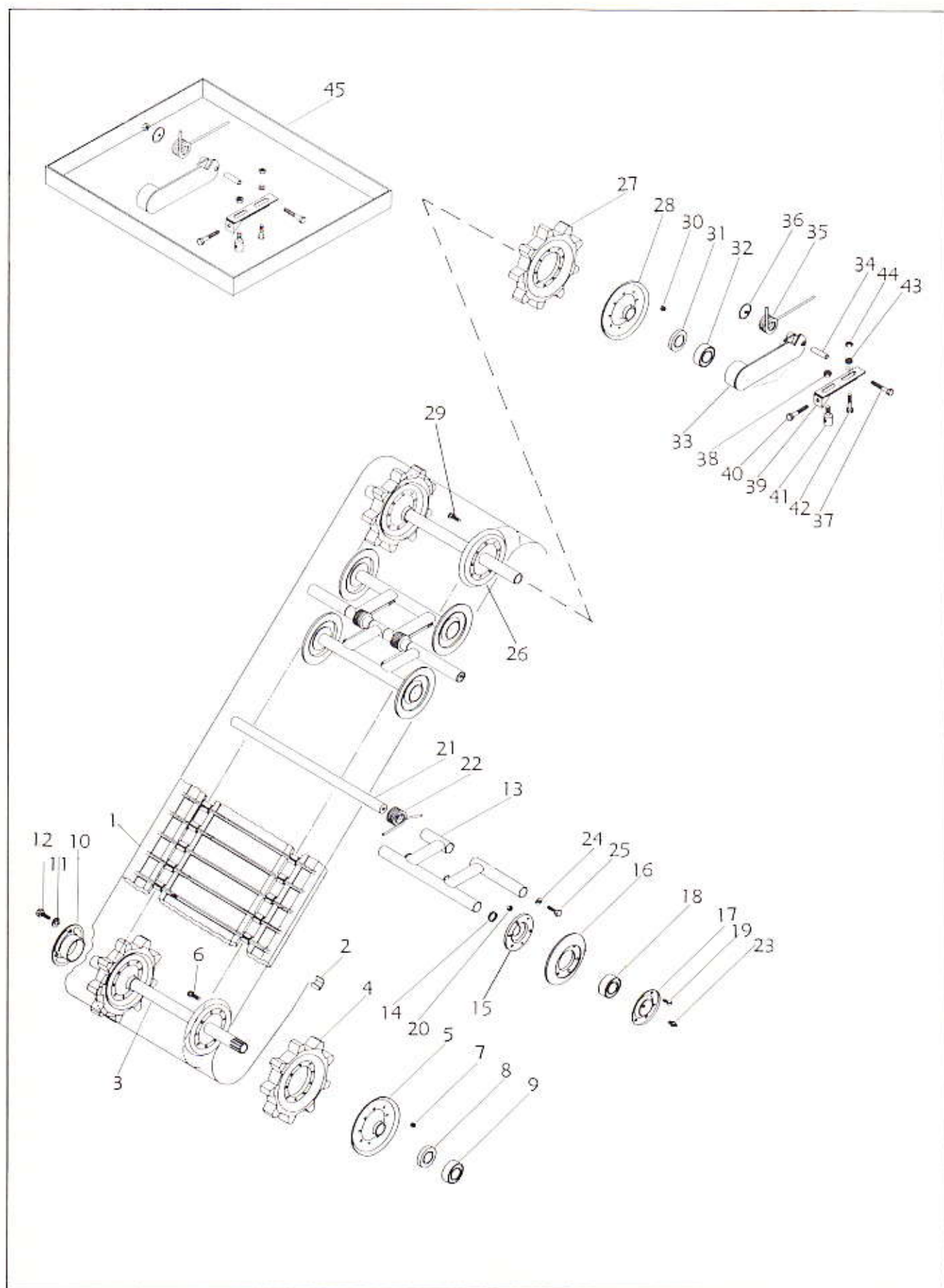
CARBURETOR FOR 300, 300ECC.

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	404 0161	Body (service)	24	404 0067	*Idle speed screw spring
2	404 0010	*Body channel weld plug	25	404 0069	*Inlet control lever
3	404 0013	Choke friction ball	26	404 0072	Inlet control lever fulcrum pin
4	404 0014	Choke friction spring	27	404 0073	*Inlet control lever fulcrum pin ret. screw
5	404 0020	Choke shaft & lever	28	404 0159	*Inlet needle, seat & gasket
6	404 0026	Choke shutter	29	404 0079	Inlet seat gasket
7	404 0028	Choke shutter screw & lockwasher	30	404 0081	*Inlet tension spring
8	404 0030	Diaphragm gasket	31	404 0062	*High speed mixture screw
9	404 0032	*Diaphragm	32	404 0068	*High speed mixture screw spring
10	404 0036	Diaphragm Cover	33	404 0058	High speed mixture screw washer
11	404 0039	Flange gasket	34	404 0063	High speed mixture screw packing
12	404 0041	Fuel pump gasket	35	404 0088	*Nozzle check valve
13	404 0043	*Fuel pump diaphragm (pulse)	36	404 0100	Throttle shaft & lever
14	404 0044	*Fuel pump diaphragm (valve)	37	404 0102	Throttle shaft clip
15	404 0046	Fuel pump body	38	404 0105	Throttle shaft clip lockwasher
16	404 0047	Fuel pump screw & lockwasher	39	404 0106	Throttle shaft clip ret. screw
17	404 0050	Fuel strainer cover gasket	40	404 0111	*Throttle shaft return spring
18	404 0061	*Idle mixture screw	41	404 0117	Throttle shutter
19	404 0056	*Idle mixture screw spring	42	404 0028	*Throttle shutter screw & lockwasher
20	404 0057	Idle mixture screw washer	43	404 0134	*Throttle wire ret. screw
21	404 0059	Idle mixture screw packing	44	404 0121	*Gasket & packing set
22	404 0066	*Idle speed screw	45	404 0162	Repair parts kit
23	404 0158	Idle speed screw cup			

(*) Indicates contents of Repair Parts Kit

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SUSPENSION



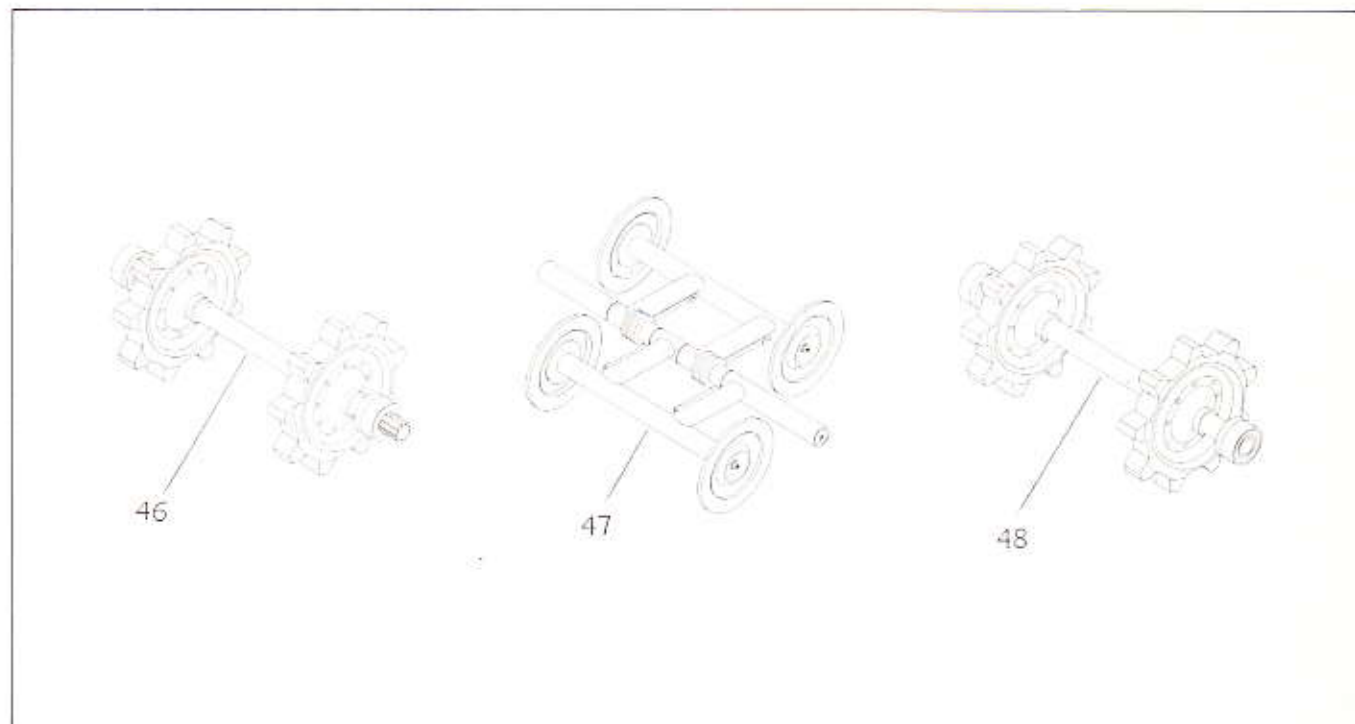
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SUSPENSION

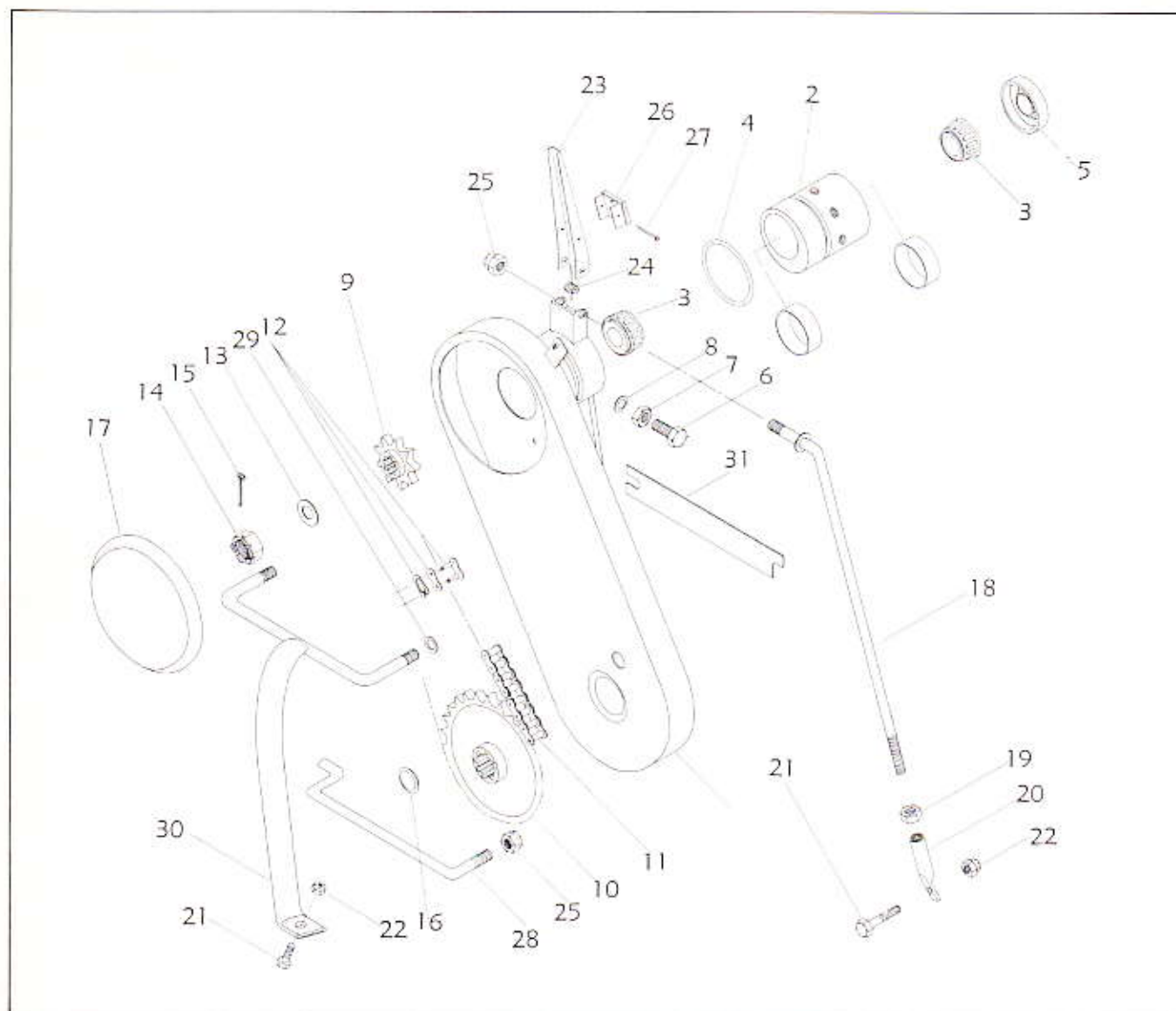


SUSPENSION

ITEM NO.	PART NO.	DESCRIPTION	QUANTITY				ITEM NO.	PART NO.	DESCRIPTION	QUANTITY			
			250	300	300E	370				250	300	300E	370
		TRACK					25	300 8043	Bolt	6	6	6	6
1	570 0002	Track	1	1	1	1			SUSPENSION				
2	570 0003	Track insert	-	-	-	-							
	529 0003	Insert block tool	-	-	-	-	26	503 0002	Rear hub	1	1	1	1
		DRIVE					27	570 0101	Sprocket	2	2	2	2
3	501 0004	Drive axle	1	1	1		28	501 0005	Flange	2	2	2	2
3	501 0006	Drive axle				1	29	320 9062	Bolt	18	18	18	18
4	414 0001	Sprocket	2	2	2	2	30	386 6013	Nut	18	18	18	18
5	501 0005	Sprocket flange	2	2	2	2	31	570 0301	Seal	2	2	2	2
6	320 9102	Bolt	18	18	18	18	32	405 4004	Bearing	2	2	2	2
7	386 6119	Nut	18	18	18	18	33	503 0031	L.H. adjuster link plate	1	1	1	1
8	501 1017	Seal	2	2	2	2	33	503 0030	R.H. adjuster link plate	1	1	1	1
9	405 4002	Bearing	2	2	2	2	34	503 0029	Adjuster sleeve	2	2	2	2
10	501 0007	End bearing housing	1	1	1	1	35	503 0023	L.H. spring	1	1	1	1
11	392 0019	Lock washer	3	3	3	3	35	503 0025	R.H. spring	1	1	1	1
12	300 1000	Bolt	3	3	3	3	36	503 0016	Retainer washer	2	2	2	2
		WHEEL					37	300 1048	Bolt	2	2	2	2
13	502 0002	Wheel support	6	6	6	6	38	386 6022	Nut	2	2	2	2
14	502 0011	Cap	12	12	12	12	39	503 0012	L.H. Adjuster bracket	1	1	1	1
15	502 0005	Inner flange	12	12	12	12	39	503 0008	R.H. Adjuster bracket	1	1	1	1
16	570 0203	Tire	12	12	12	12	40	309 8004	Adjusting screw	2	2	2	2
17	502 0006	Outer flange	12	12	12	12	41	503 0027	Adjuster eye-bolt	2	2	2	2
18	405 4002	Bearing	12	12	12	12	42	300 3041	Bolt	2	2	2	2
19	320 9062	Bolt	72	72	72	72	43	399 9007	Flat washer	2	2	2	2
20	386 6013	Nut	72	72	72	72	44	386 7001	Nut	4	4	4	4
21	502 0008	Cross shaft	3	3	3	3	45	581 0007	L.H. Adjustment ass'y	1	1	1	1
22	502 0010	Spring	6	6	6	6	45	581 0008	R.H. Adjustment ass'y	1	1	1	1
23	408 2001	Fitting	12	12	12	12	46	580 0002	Drive axle ass'y	1	1	1	-
24	399 8001	Tooth lock washer	6	6	6	6	46	580 7002	Drive axle ass'y	-	-	-	1
							47	580 0005	Wheel ass'y	1	1	1	1
							48	581 0006	Rear hub ass'y	1	1	1	1

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CHAIN CASE

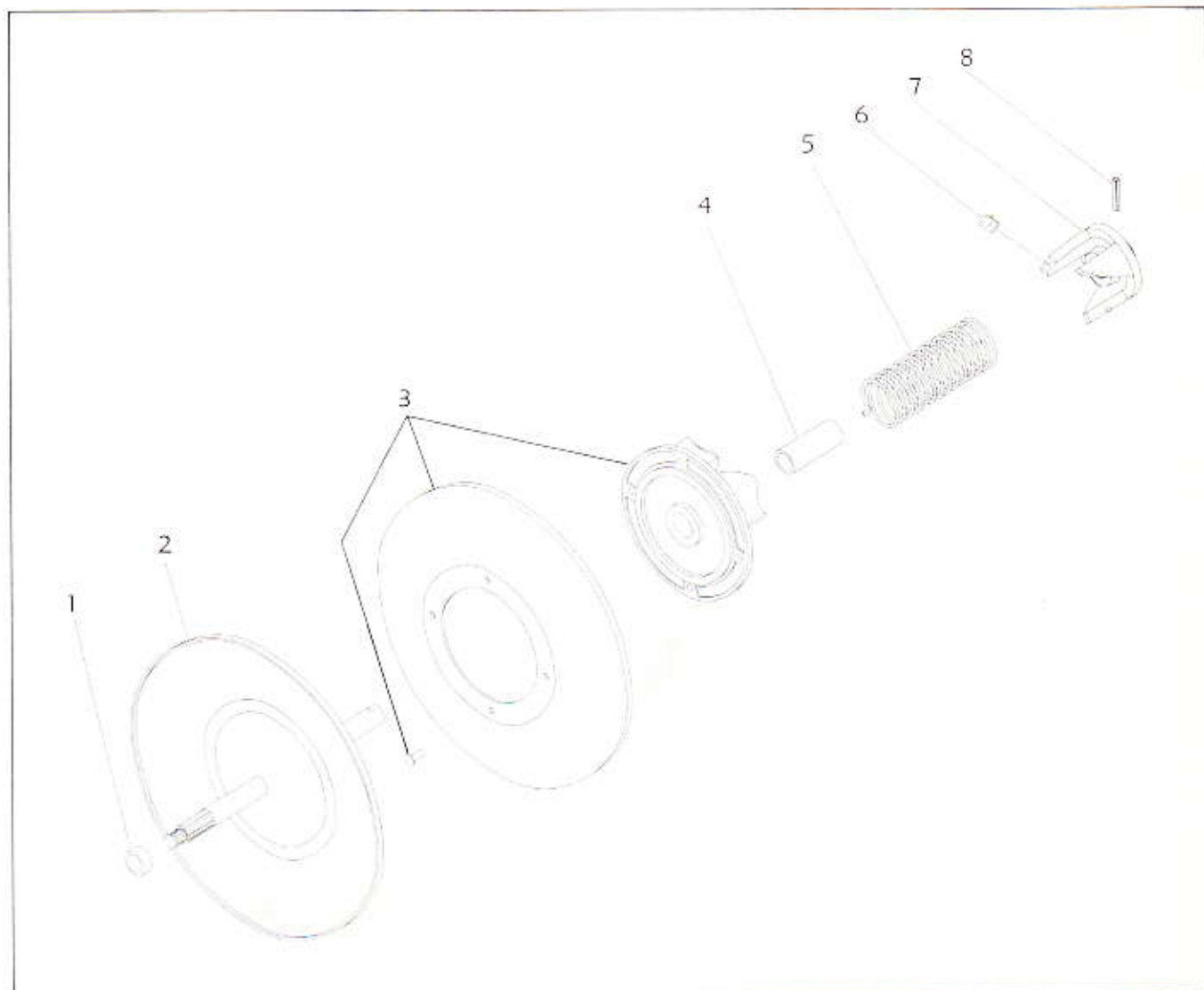


CHAIN CASE

ITEM NO.	PART NO.	DESCRIPTION	QUANTITY				ITEM NO.	PART NO.	DESCRIPTION	QUANTITY			
			250	300	300E	370				250	300	300E	370
1	504 0003	Chain Case	1	1	1	1	15	371 0011	Cotter Pin	1	1	1	1
2	504 0005	Chain Tensioner with Cup	1	1	1	1	16	570 0406	Chain case plug	1	1	1	1
3	405 0001	Bearing Cone	2	2	2	2	17	570 0403	Inspection cover	1	1	1	1
4	406 0001	"O" ring	1	1	1	1	18	507 0012	Hinge rod & support	1	1	1	1
5	406 3001	Oil Seal	1	1	1	1	19	380 6022	Nut	1	1	1	1
6	300 4084	Bolt	1	1	1	1	20	507 0013	Adjuster tube	1	1	1	1
7	380 9024	Nut	1	1	1	1	21	300 0001	Bolt	2	2	2	2
8	391 0025	Flat Washer	1	1	1	1	22	386 6019	Nut	2	2	2	2
9	504 0007	Sprocket 9 teeth	1	-	-	-	23	507 0029	Brake Handle	1	1	1	1
9	504 0008	Sprocket 10 teeth	-	1	1	-	24	414 0081	Spring	1	1	1	1
9	504 0009	Sprocket 11 teeth	-	-	-	1	25	386 6022	Nut	4	4	4	4
10	504 0013	Sprocket 25 teeth	-	1	1	1	26	581 1018	Swivel plate with lining	1	1	1	1
10	504 0012	Sprocket 26 teeth	1	-	-	-	27	371 0035	Cotter pin	1	1	1	1
11	412 1003	Driving Chain	1	1	1	1	28	504 0019	U-clamp	1	1	1	1
12	412 6001	Chain Repair Kit	-	-	-	-	29	391 0023	Flat washer	2	2	2	2
11	412 1006	Driving Chain	-	-	-	1	30	504 0018	Footrest & U-clamp	1	1	1	1
13	504 0015	Shaft washer	1	1	1	1	31	504 0020	Shim	-	-	-	-
14	381 2028	Slotted Nut	1	1	1	1							

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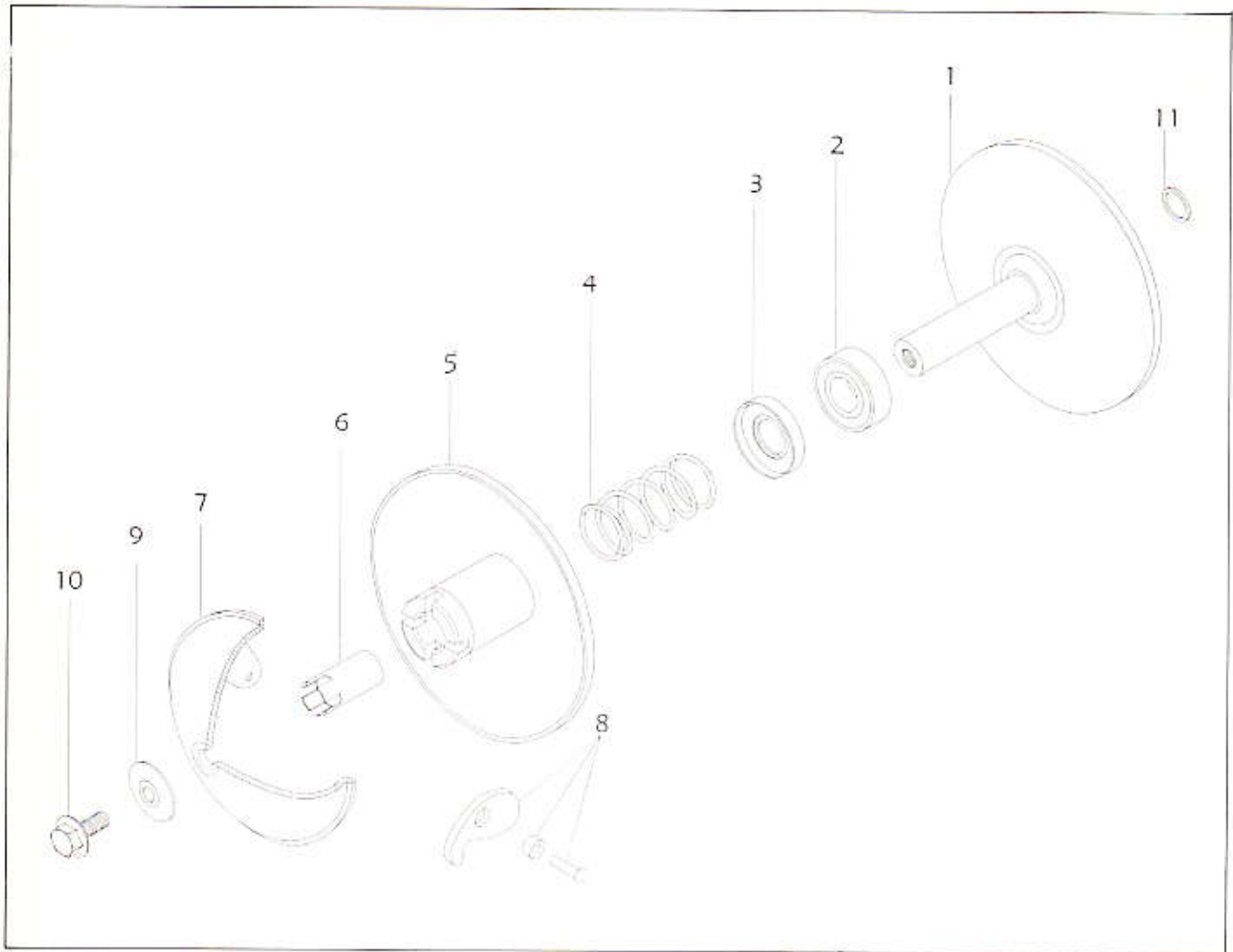
DRIVEN PULLEY



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY				ITEM NO.	PART NO.	DESCRIPTION	QUANTITY			
			250	300	300E	370				250	300	300E	370
1	504 1011	Spacer	1	1	1	1	5	414 0125	Release spring	1	1	1	1
2	504 1028	Fixed pulley half	1	1	1	1	6	414 0126	Cam slider shoe	3	3	3	3
3	504 1029	Sliding pulley half	1	1	1	1	7	560 4001	Outer cam	1	1	1	1
4	405 6002	Bushing	1	1	1	1	8	372 1123	Roll pin	1	1	1	1

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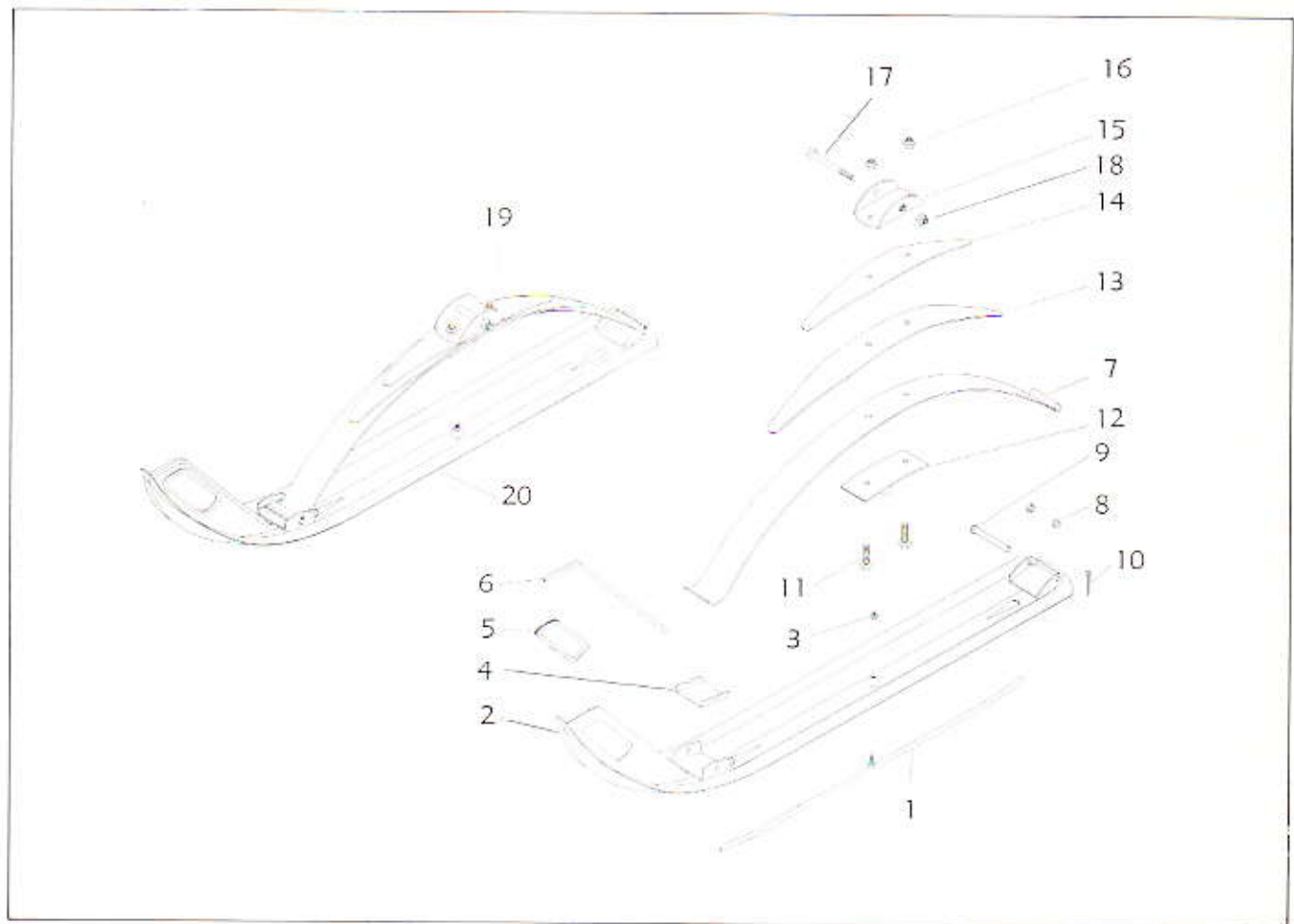
DRIVE PULLEY



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY				ITEM NO.	PART NO.	DESCRIPTION	QUANTITY			
			250	300	300E	370				250	300	300E	370
1	504 2008	Inner Half	1	1	1	1	7	504 2022	Centrifugal Governor	1	1	1	1
2	405 4005	Bearing	1	1	1	1	8	504 2024	Pressure Lever Kit	As Requested			
3	504 2013	Spring seat	1	1	1	1	9	504 2026	Governor Washer	1	1	1	1
4	414 0013	Release Spring	1	1	1	1	10	309 8010	Bolt	1	1	1	1
5	504 2017	Outer Half	1	1	1		11	504 1009	Shim .024"	As Requested			
5	504 2025	Outer Half				1	11	504 1010	Shim .048"	As Requested			
6	504 1026	Sleeve				1							

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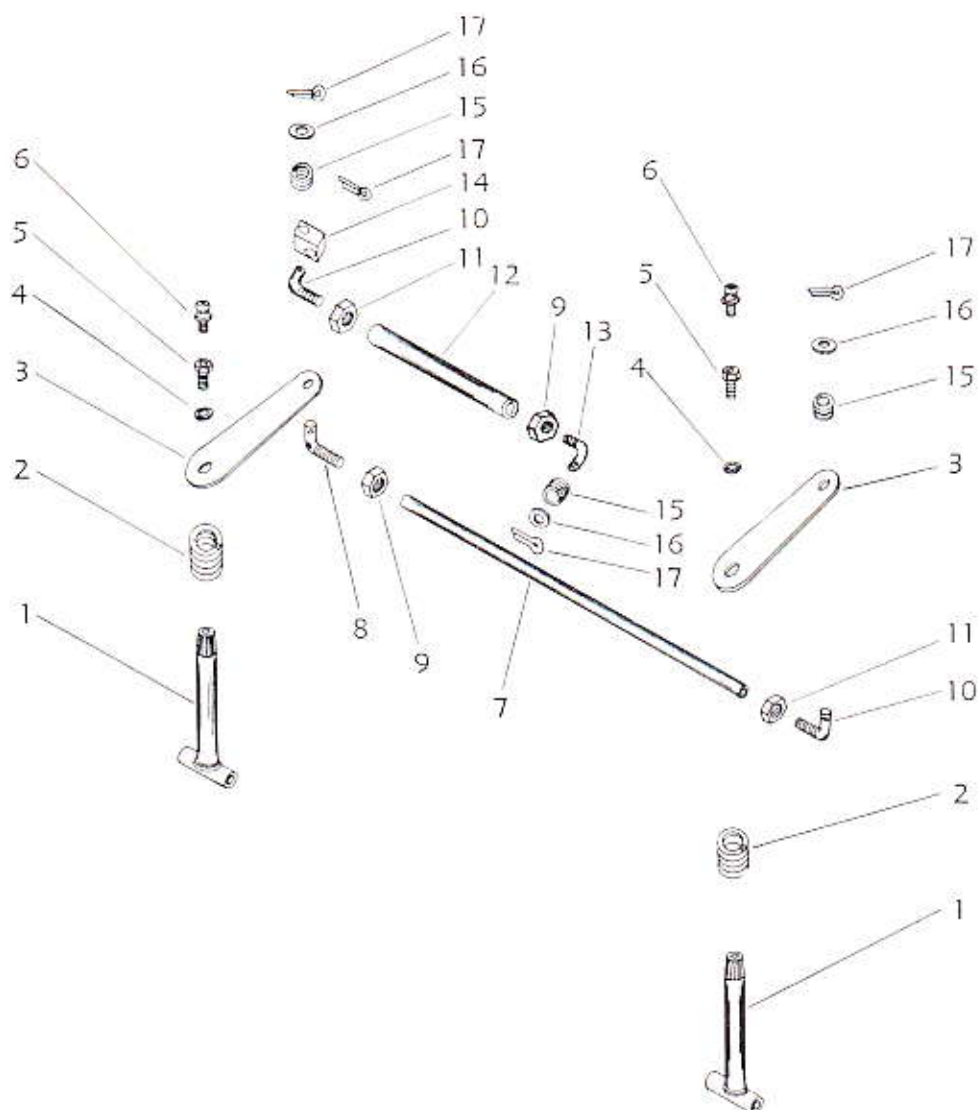
SKI



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY				ITEM NO.	PART NO.	DESCRIPTION	QUANTITY			
			250	300	300E	370				250	300	300E	370
1	505 0002	Runner shoe	1	1	1	1	14	505 0015	Auxiliary leaf spring 13"	-	1	1	1
2	505 0032	Ski runner	1	1	1	1	15	505 0006	Spring coupler	1	1	1	1
3	380 9019	Nut	1	1	1	1	16	386 6024	Nut	2	2	2	2
4	505 0033	Spring slider cushion	1	1	1	1	17	309 8003	Bolt	1	1	1	1
5	570 0503	Inside protector	1	1	1	1	18	386 6022	Nut	1	1	1	1
6	414 0142	Outer protector	1	1	1	1	19	582 1008	L.H. leaf spring ass'y	1	-	-	-
7	505 0039	Taper leaf spring	1	-	-	-	19	582 1007	R.H. leaf spring ass'y	1	-	-	-
7	505 0016	Main leaf spring	-	1	1	1	19	582 2002	L.H. leaf spring ass'y	-	1	1	1
8	505 0035	Washer	2	2	2	2	19	582 2001	R.H. leaf spring ass'y	-	1	1	1
9	505 0034	Retainer pin	2	2	2	2	20	581 1016	L.H. ski ass'y	1	-	-	-
10	371 0011	Cotter pin	2	2	2	2	20	581 1015	R.H. ski ass'y	1	-	-	-
11	300 8084	Bolt	2	2	2	2	20	581 2006	L.H. ski ass'y	-	1	1	1
12	570 0502	Re-bound leaf spring	1	1	1	1	20	581 2005	R.H. ski ass'y	-	1	1	1
13	505 0013	Auxiliary leaf spring 18"	-	1	1	1							

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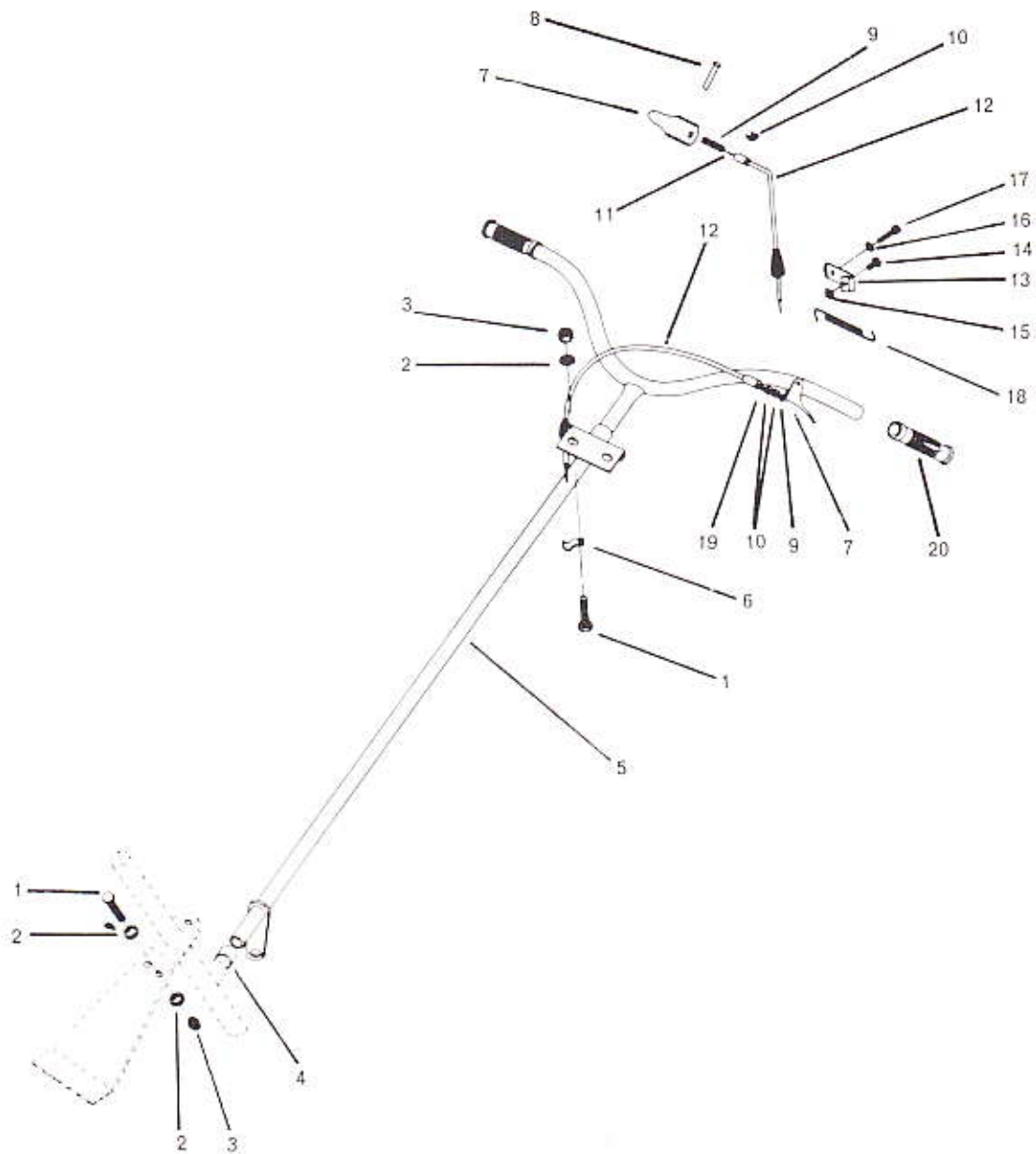
TIE ROD



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY				ITEM NO.	PART NO.	DESCRIPTION	QUANTITY			
			250	300	300E	370				250	300	300E	370
1	506 0004	Ski-leg	2	2	2	2	10	506 0017	Tie rod end L.H.	2	2	2	2
2	414 0127	Upper coil spring	2	2	2	2	11	380 6024	Nut	2	2	2	2
3	506 0014	Steering arm	2	2	2	2	12	506 0043	Upper tie rod	1	1	1	1
4	392 0026	Lock washer	2	2	2	2	13	506 0044	Center tie rod end	1	1	1	1
5	560 6001	Upper ski-leg bolt	2	2	2	2	14	506 0023	Tie rod swivel	1	1	1	1
6	408 2001	Grease fitting	2	2	2	2	15	506 0019	Spring	2	2	2	2
7	506 0022	Lower tie rod	1	1	1	1	16	391 0025	Washer	2	2	2	2
8	506 0018	Tie rod end R.H.	1	1	1	1	17	371 0031	Cotter pin	4	4	4	4
9	389 8016	Nut L.H.	2	2	2	2							

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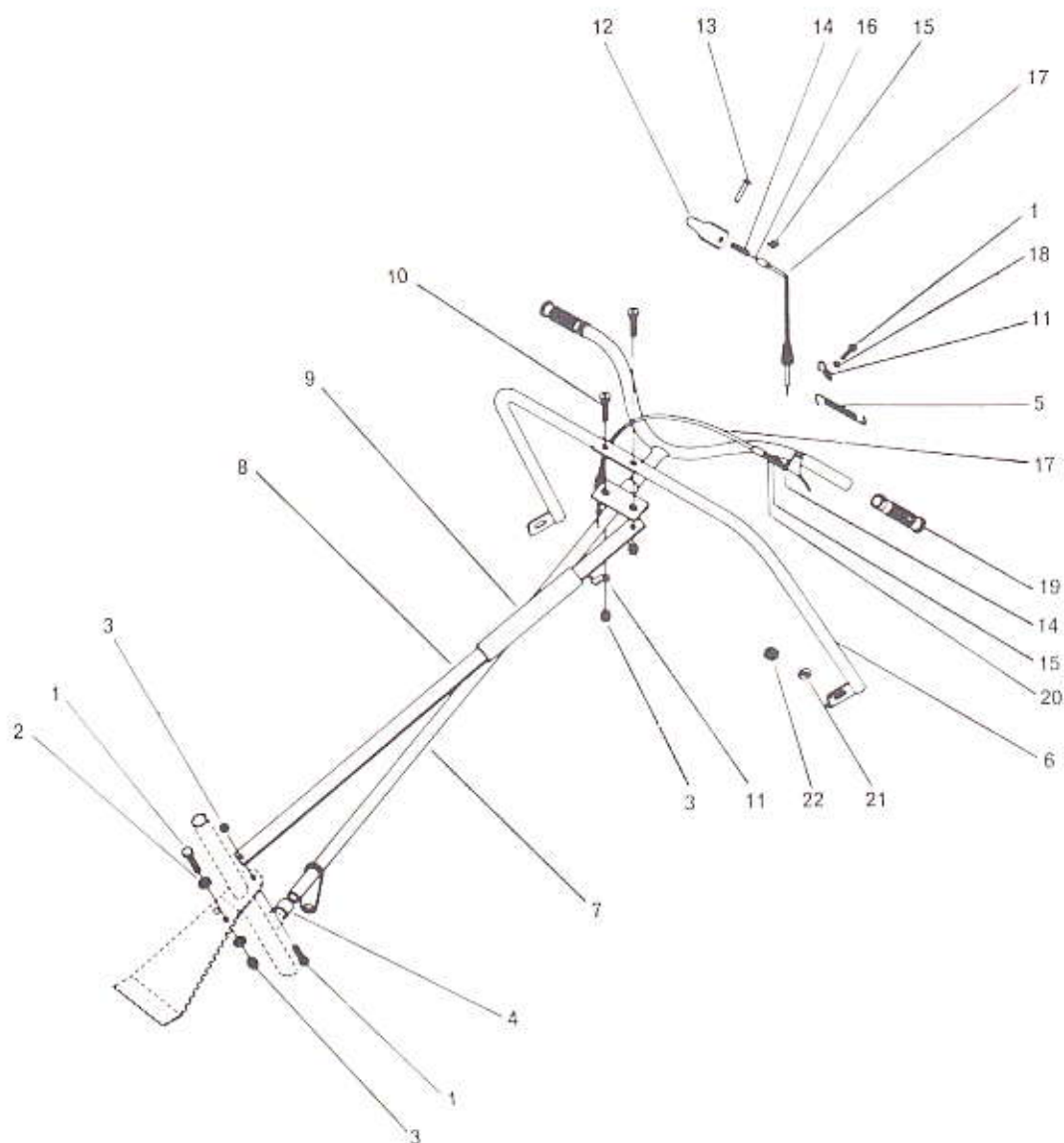
STEERING



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY 250	ITEM NO.	PART NO.	DESCRIPTION	QUANTITY 250
1	300 0001	Hex. Cap. Screw	4	11	510 0004	Cable	1
2	391 0021	Flat Washer	6	12	580 1020	Cable Housing	2
3	386 6019	Elastic Stop Nut	4	13	510 0011	Housing Clip	1
4	570 0601	Steering Bushing	1	14	321 7061	Machine Screw	1
5	506 0045	Handle Bar	1	15	385 1013	Nut	1
6	507 0028	Housing Clip	1	16	399 8007	Lock Washer	1
7	506 0041	Hand Handle	2	17	300 1001	Cap Screw	1
8	390 9001	Rivet	2	18	414 0008	Return Spring	1
9	414 0082	Cable Protector	2	19	507 0031	Cable	1
10	409 0012	Parallel Connector	3	20	414 0002	Grip	2

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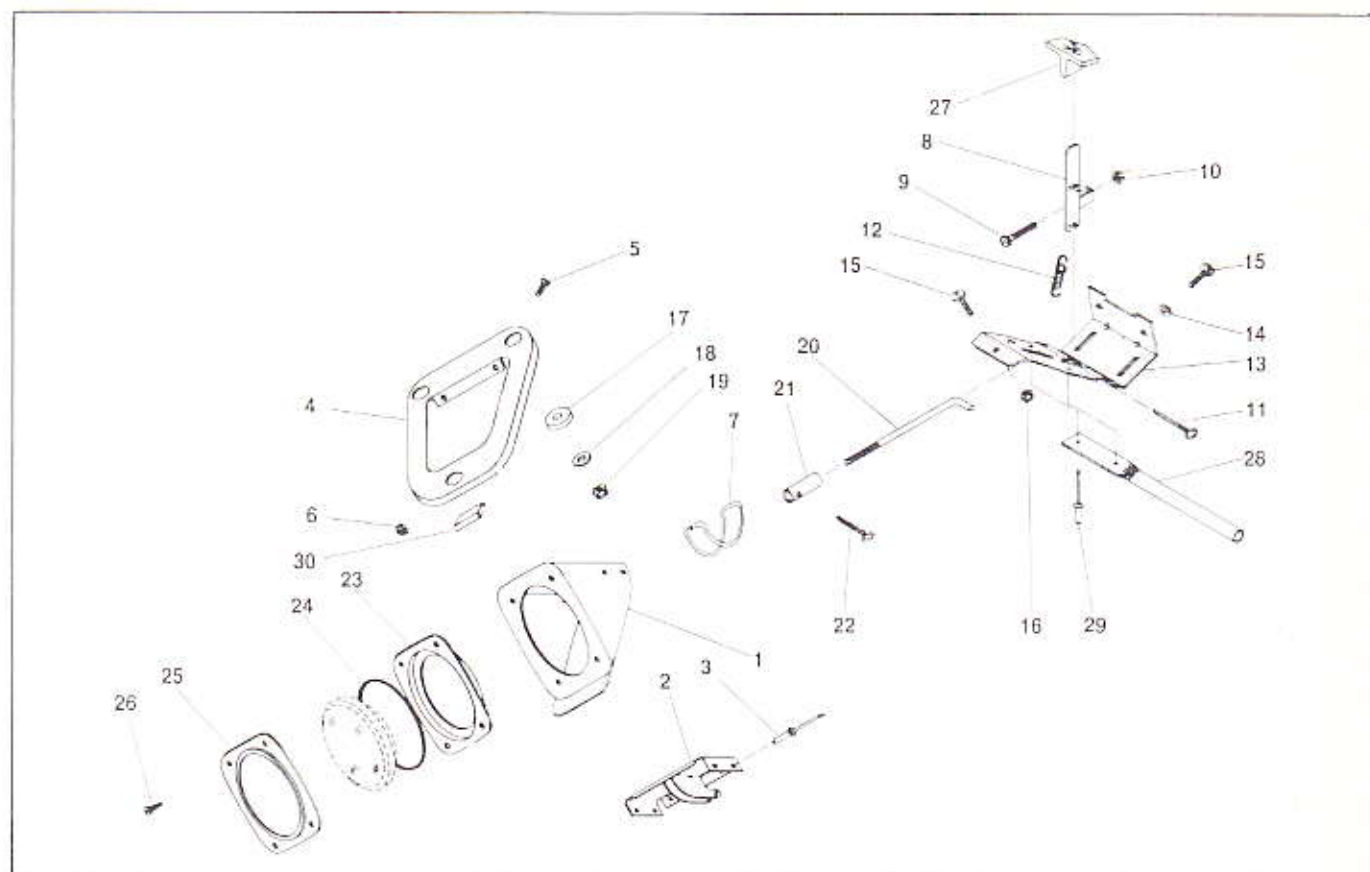
STEERING



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY				ITEM NO.	PART NO.	DESCRIPTION	QUANTITY			
			300	300E	370	370E				300	300E	370	370E
1	300 0001	Hex. Cap Screw	4	4	3	3	13	390 9001	Rivet	2	2	2	2
2	391 0021	Flat Washer	4	4	4	4	14	414 0082	Cable Protector	2	2	2	2
3	386 6019	Elastic Stop Nut	5	5	5	5	15	409 0012	Parallel Connector	3	3	3	3
4	570 0601	Steering Bushing	1	1	1	1	16	510 0016	Cable	1	1	-	-
5	414 0008	Return Spring	-	-	1	1	16	510 0004	Cable	-	-	1	1
6	506 0046	Upper Column	1	1	1	1	17	580 1020	Cable Housing	2	2	1	1
7	506 0045	Handle Bar	1	1	1	-	17	581 7003	Cable Hsg. (Throttle)	-	-	1	1
7	506 0055	Handle Bar	-	-	-	1	18	399 8007	Lock Washer	1	1	-	-
8	506 0049	Brace Strip	1	1	1	1	19	414 0002	Grip	2	2	2	2
9	506 0057	Housing-Brace Strip	-	-	-	1	20	507 0031	Cable	1	1	1	1
10	323 2102	Machine Screw	2	2	2	2	21	391 0023	Flat Washer	2	2	2	2
11	507 0028	Housing Clip	2	2	1	1	22	387 9002	Nut	2	2	2	2
12	506 0041	Hand Handle	2	2	2	2							

BOMBARDIER LTD.

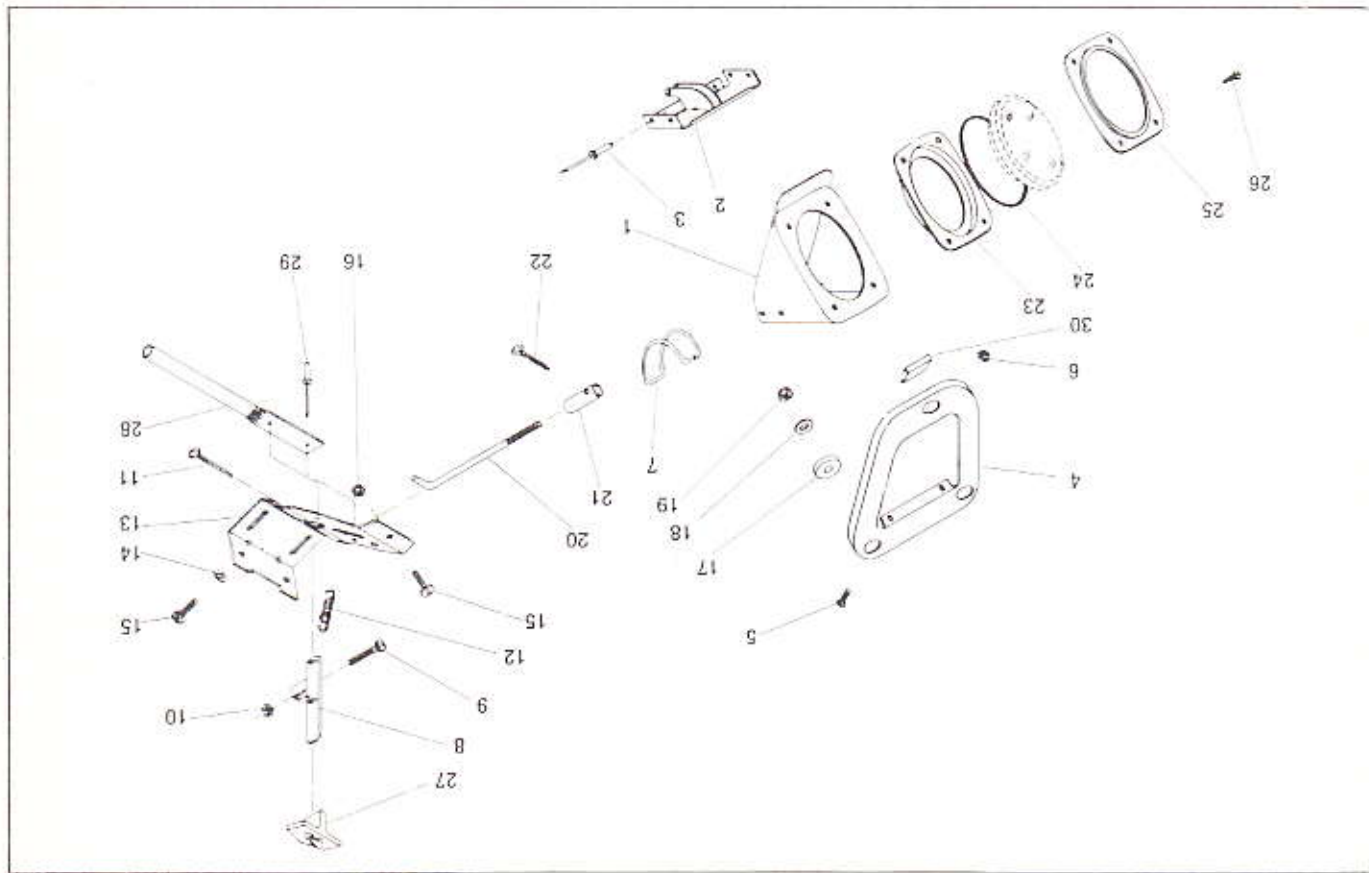
HEADLAMP MECHANISM



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY					ITEM NO.	PART NO.	DESCRIPTION	QUANTITY				
			250	300	300E	370	370E				250	300	300E	370	370E
1	571 1716	Sealed beam support	1	1	1	1	1	16	386 6119	Nut	3	3	3	3	3
2	515 0011	Hinge support	1	1	1	1	1	17	570 1702	Insulator Rubber	3	3	3	3	3
3	390 4005	Pop rivet	4	4	4	4	4	18	391 0023	Flat washer	3	3	3	3	3
4	515 0060	Slanting bracket	1	1	1	1	1	19	380 9019	Nut	3	3	3	3	3
5	320 1061	Machine screw	2	2	2	2	2	20	515 0013	Control Rod	1	1	1	1	1
6	386 6013	Nut	2	2	2	2	2	21	515 0014	Adjuster bushing	1	1	1	1	1
7	414 0101	Spring	1	1	1	1	1	22	371 1061	Cotter Pin	1	1	1	1	1
8	515 0062	Control lever	1	1	1	1	1	23	515 0010	Inner Ring	1	1	1	1	1
9	321 7103	Machine screw	1	1	1	1	1	24	570 1710	Vibration Ring	1	1	1	1	1
10	380 9019	Nut	1	1	1	1	1	25	515 0009	Outer Ring	1	1	1	1	1
11	371 1061	Cotter pin	1	1	1	1	1	26	363 0073	Metal screw	4	4	4	4	4
12	414 0041	Lever spring	1	1	1	1	1	27	414 0054	Control lever	1	1	1	1	1
13	517 0085	Steering bracket	1	1	1	1	1			Knob					
13	517 0113	Steering bracket	1	1	1	1	1	28	517 0114	Circuit Holder tube	1	1	1	1	1
14	399 9009	Flat washer	2	2	2	2	2	29	390 4004	Pop rivet	1	1	1	1	1
15	329 7102	Machine screw	3	3	3	3	3	30	517 0098	Spacer Strip	2	2	2	2	2

BOMBARDIER LTD.

HEADLAMP MECHANISM



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY	ITEM NO.	PART NO.	DESCRIPTION	QUANTITY
1	571 1716	Sealed beam	1	16	386 6119	Nut	3
2	515 0011	Hinge support	1	17	570 1702	Insulator Rubber	3
3	390 4005	Pop rivet	4	18	391 0023	Flat washer	3
4	515 0060	Staining bracket	1	19	380 9019	Nut	3
5	320 1061	Machine screw	2	20	515 0013	Control Rod	1
6	386 6013	Nut	2	21	515 0014	Adjuster bushing	1
7	414 0101	Spring	1	22	371 1061	Corner pin	1
8	515 0062	Control lever	1	23	515 0010	Inner Ring	1
9	321 7103	Machine screw	1	24	570 1710	Vibration Ring	1
10	380 9019	Nut	1	25	515 0009	Outer Ring	1
11	371 1061	Cover pin	1	26	363 0073	Metal screw	4
12	414 0041	Lever spring	1	27	414 0054	Control lever	1
13	517 0085	Steering bracket	1	28	517 0114	Circuit Holder	1
14	399 9009	Flat washer	2	29	390 4004	Pop rivet	2
15	329 7102	Machine screw	3	30	517 0098	Spacer Strip	2

BOMBARDIER LTD.

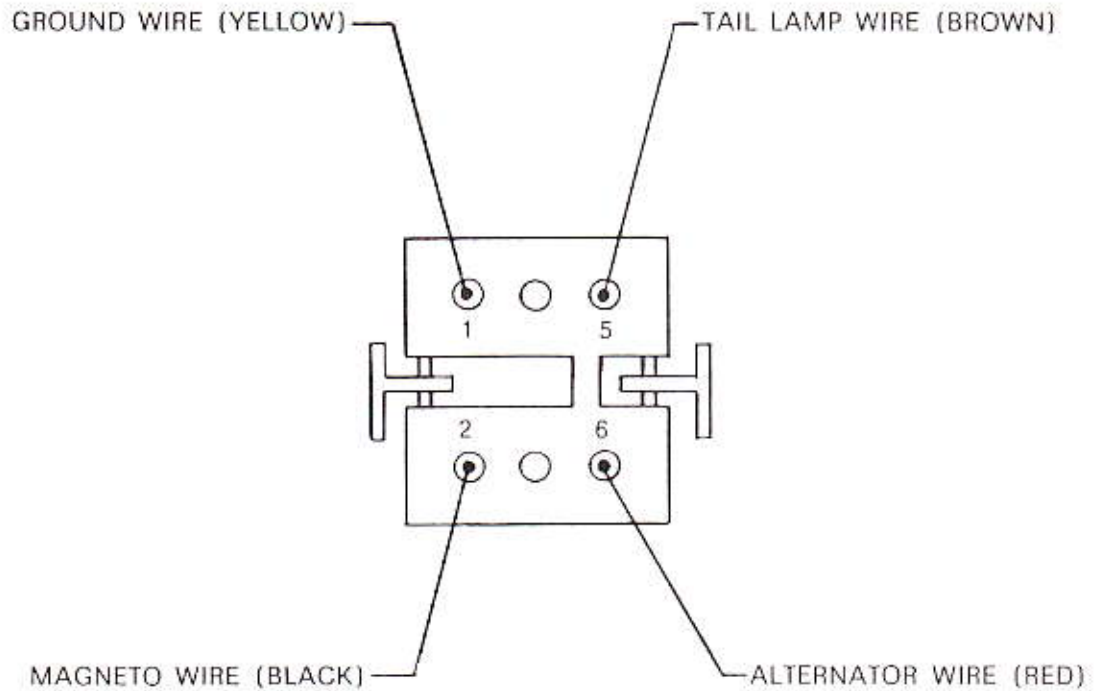
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SEPTEMBER - 1967

IBM CODE 480 1004

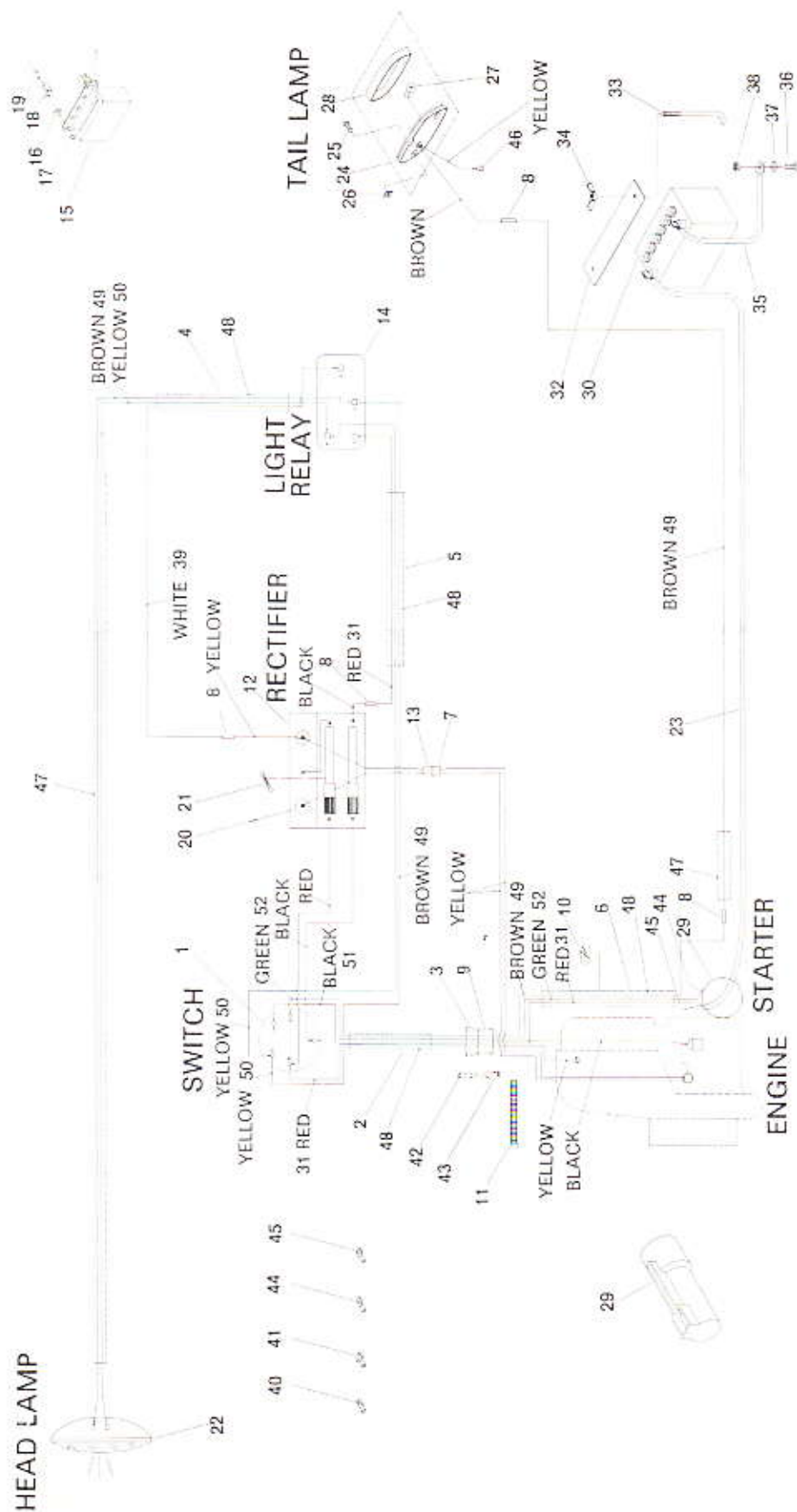
PRINTED IN CANADA

ELECTRICAL 250, 300, 370



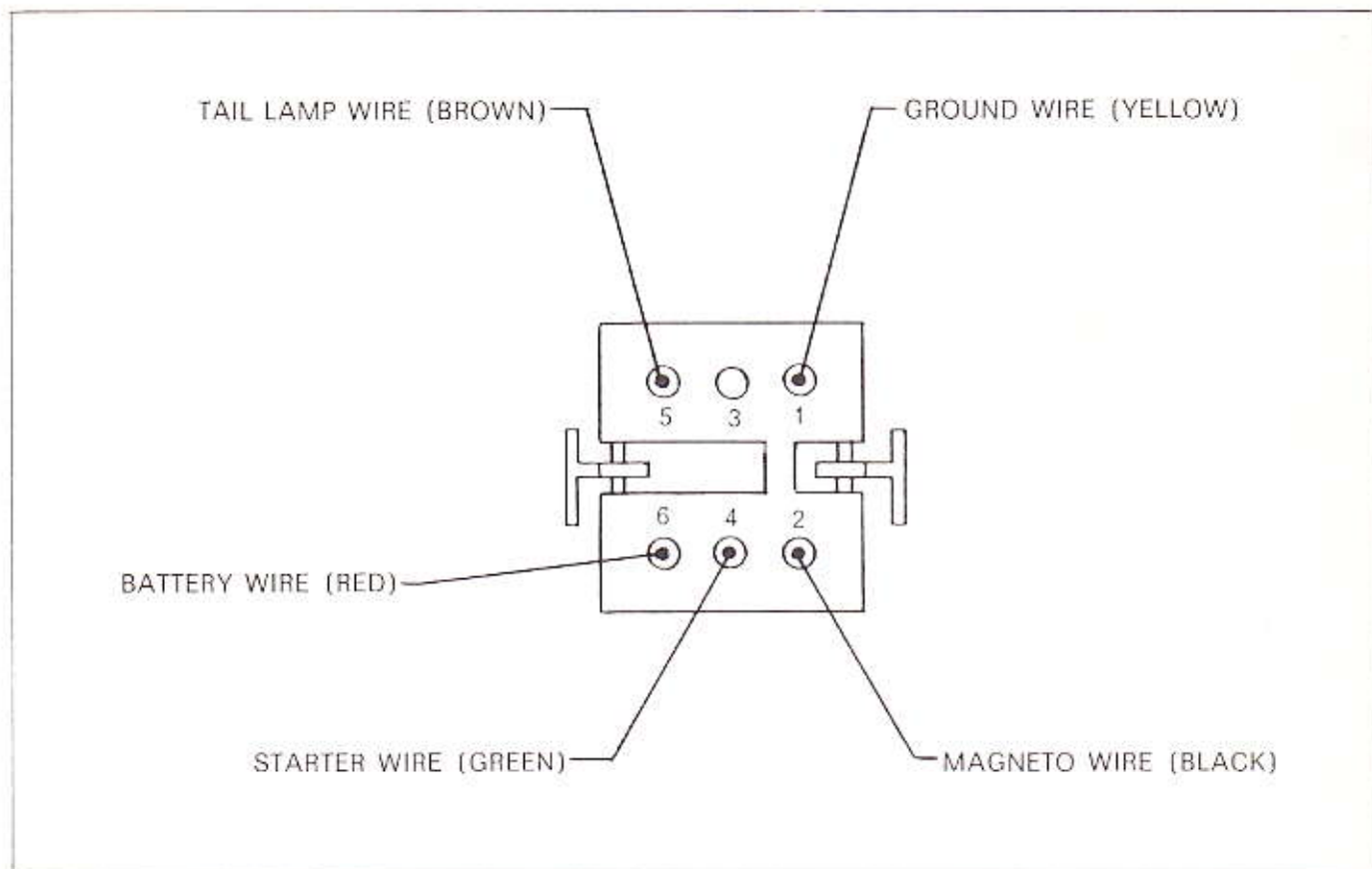
ITEM NO.	PART NO.	DESCRIPTION	QUANTITY			ITEM NO.	PART NO.	DESCRIPTION	QUANTITY		
			250	300	370				250	300	370
1	410 6008	Sealed Beam	1	1	1	13	410 9019	Tail Lamp Lens	1	1	1
2	410 1002	Light & Ignition Switch	1	1	1	14	409 0007	Insulated Terminal	1	1	1
3	515 0128	Housing Wire Ass'y	1	1	1	15	409 0011	Female Tab Socket	10	10	10
4	409 2002	Socket Housing Connector (6 cir.)	1	1	1	16	409 0013	Wire Range Adaptor	2	2	2
5	515 0129	Housing Wire Ass'y	1	1	1	17	409 0004	Socket Contactor	4	4	4
6	409 2007	Insulated Tab Receptacle	2	2	2	18	409 0005	Pin Contactor	4	4	4
7	409 2001	Pin Housing Connector (6 cir.)	1	1	1	19	409 6014	Wire Brown (Mult 12'')	-	-	-
8	515 0035	Housing Clip	-	-	1	20	409 6013	Wire Yellow (Mult 12'')	-	-	-
9	410 6007	Tail Lamp Ass'y	1	1	1	21	409 6012	Wire Black (Mult 12'')	-	-	-
10	320 2043	Machine Screw	2	2	2	22	409 6011	Wire Red (Mult 12'')	-	-	-
11	389 8010	Speed Nut	2	2	2	23	409 9001	Housing 3/16 (Mult 12'')	-	-	-
12	410 5006	Tail Lamp Bulb	2	2	2	24	409 9002	Housing 5/16 (Mult 12'')	-	-	-
							414 0078	Key Holder	1	1	1

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BOMBARDIER LTD.

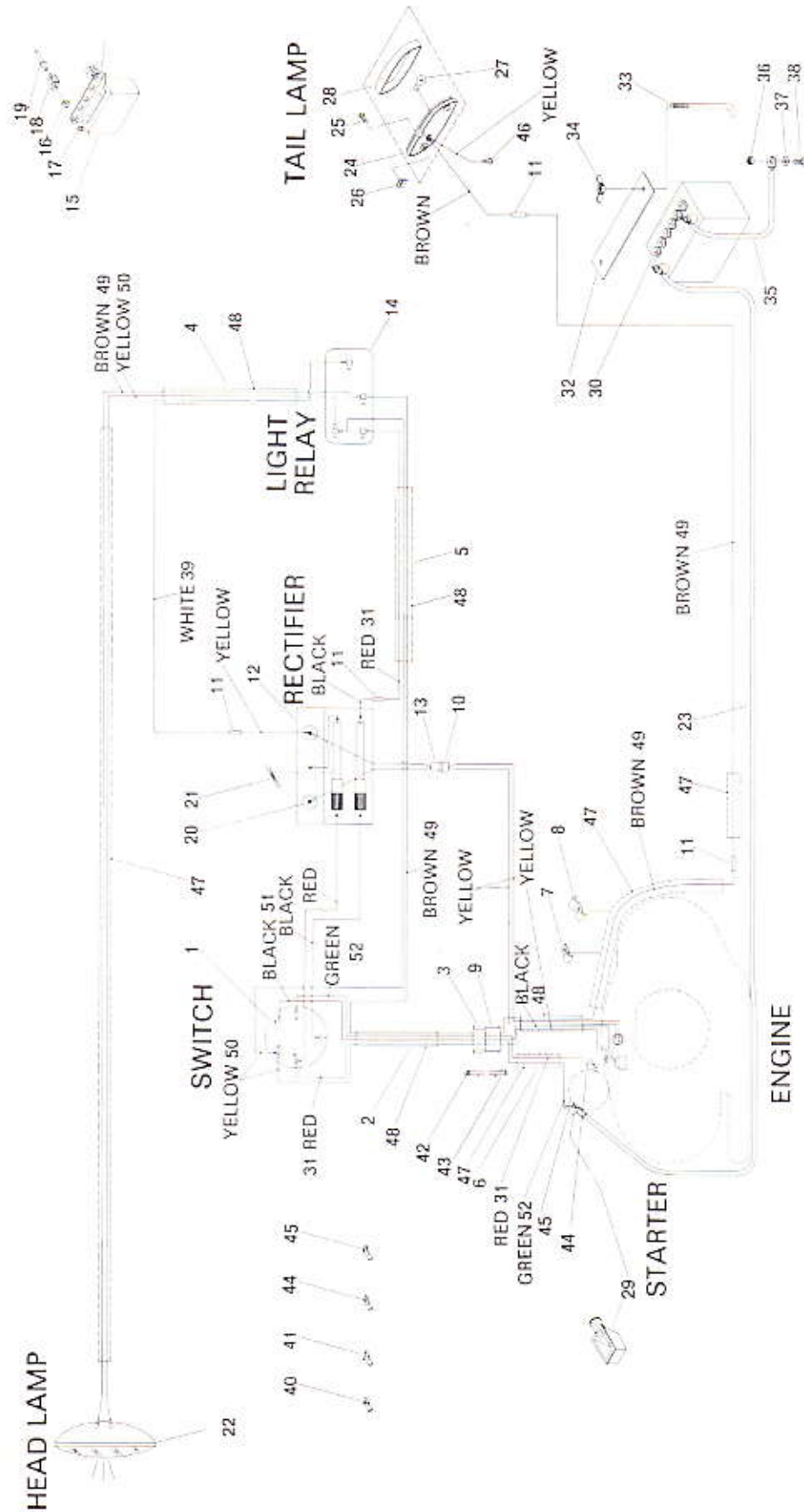
ELECTRICAL 300E



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY 300E	ITEM NO.	PART NO.	DESCRIPTION	QUANTITY 300E
1	410 1003	Ignition Switch	1	26	389 8010	Speed Nut	2
2	515 0124	Housing Wire Ass'y	1	27	410 5006	Tail Lamp Bulb	2
3	409 2002	Socket Housing Connector (6 cir.)	1	28	410 9019	Tail Lamp Lens	1
4	515 0125	Housing Wire Ass'y	1	29	570 1504	Starter Pad Protector	1
5	515 0126	Housing Wire Ass'y	1	30	410 3002	Battery (12 Volts)	1
6	515 0123	Housing Wire Ass'y	1	31	409 6011	Wire Red (Mult 12'')	-
7	409 2005	Pin Housing Connector (2 cir.)	1	32	515 0095	Battery Retaining Plate	1
8	409 2007	Insulated Tab Receptacle	4	33	515 0096	Battery Retaining Plate Rod	2
9	409 2001	Pin Housing Connector (6 cir.)	1	34	386 3019	Wing Nuts	2
10	515 0119	Housing Clip	1	35	409 6006	Ground Battery Wire	1
11	410 9028	Rap Tate	1	36	300 1000	Cap Screw	1
12	410 9026	Rectifier Plate Ass'y	1	37	394 0019	Lock Washer	1
13	409 2006	Socket Housing Connector (2 cir.)	1	38	386 6019	Elastic Stop Nut	1
14	581 2104	Light Relay Ass'y	1	39	409 6010	Wire White (Mult 12'')	-
15	410 9029	Light Relay	1	40	409 0011	Female Tab Socket	11
16	410 9016	Grommet	2	41	409 0013	Wire Range Adaptor	7
17	399 9003	Washer	2	42	409 0004	Socket Contactor	5
18	410 9030	Clip	2	43	409 0005	Pin Contactor	3
19	390 4001	Pop Rivet	2	44	409 0010	Insulated Terminal	1
20	410 9024	Diode	2	45	409 0009	Insulated Terminal	1
21	410 9023	Fuse 9 AMP - 35 Volts	2	46	409 0007	Insulated Terminal	1
22	410 6008	Sealed Beam 12 Volts	1	47	409 9001	Housing 3/16 (Mult 12'')	-
23	409 6007	Current Battery Wire	1	48	409 9002	Housing 5/16 (Mult 12'')	-
24	410 6007	Tail Lamp Ass'y	1	49	409 6014	Wire Brown (Mult 12'')	-
25	320 9043	Machine Screw	2	50	409 6013	Wire Yellow (Mult 12'')	-
				51	409 6012	Wire Black (Mult 12'')	-
				52	409 6015	Wire Green (Mult 12'')	-
					410 3003	Acid Container	1

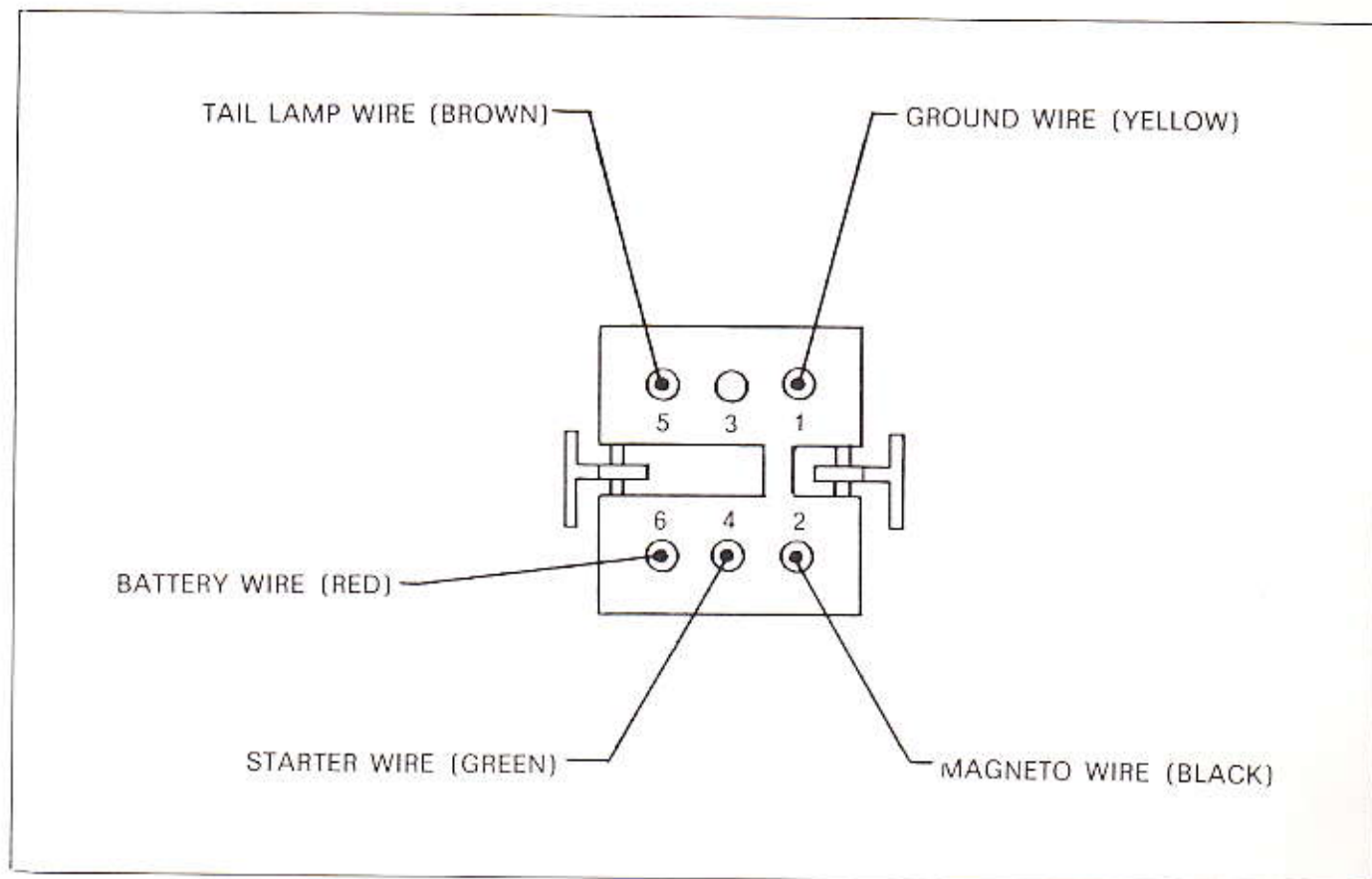
BOMBARDIER LTD.

ELECTRICAL 370E



BOMBARDIER LTD.

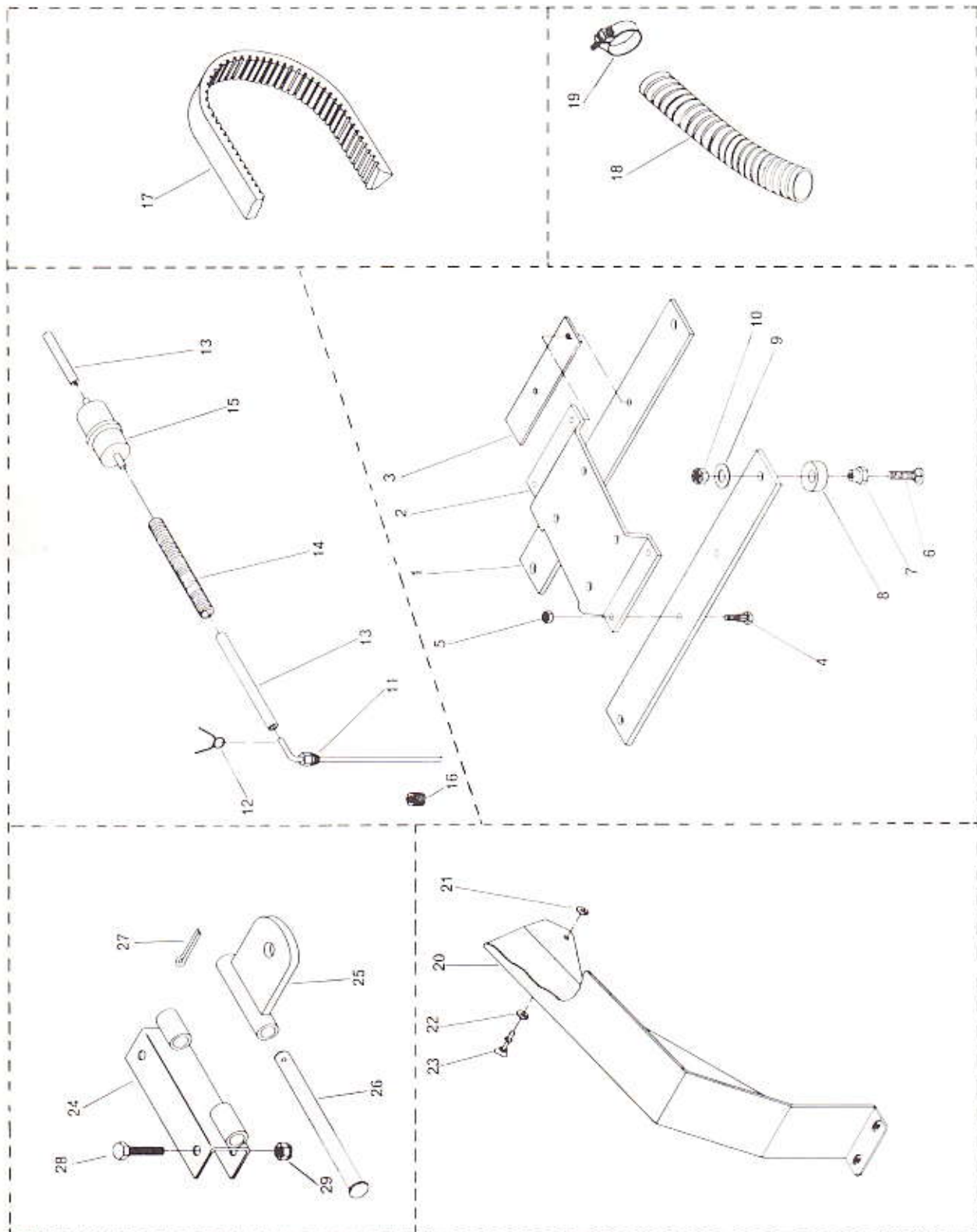
ELECTRICAL 370E



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY 370E	ITEM NO.	PART NO.	DESCRIPTION	QUANTITY 370E
1	410 1003	Ignition Switch	1	26	389 8010	Speed Nut	2
2	515 0124	Housing Wire Ass'y	1	27	410 5006	Tail Lamp Bulb	2
3	409 2002	Socket Housing Connector (6 cir.)	1	28	410 9019	Tail Lamp Lens	1
4	515 0125	Housing Wire Ass'y	1	29	570 1505	Protection Cap	1
5	515 0126	Housing Wire Ass'y	1	30	410 3002	Battery (12 V)	1
6	515 0127	Housing Wire Ass'y	1	31	409 6011	Wire Red (Mult 12'')	—
7	507 0028	Housing Clip	1	32	515 0095	Battery Retaining Plate	1
8	515 0035	Housing Clip	1	33	515 0096	Battery Retaining Plate Rod	2
9	409 2001	Pin Housing Connector (6 cir.)	1	34	380 3019	Wing Nut	2
10	409 2005	Pin Housing Connector (2 cir.)	1	35	409 6006	Ground Battery Wire	1
11	409 2007	Insulated Tab Receptacle	4	36	300 1000	Cap Screw	1
12	410 9026	Rectifier Plate Ass'y	1	37	394 0019	Lock Washer	1
13	409 2006	Socket Housing Connector (2 cir.)	1	38	386 6019	Elastic Stop Nut	1
14	581 2104	Light Relay Ass'y	1	39	409 6010	Wire White (Mult 12'')	—
15	410 9029	Light Relay	1	40	409 0011	Female Tab Socket	14
16	410 9016	Grommet	2	41	409 0013	Wire Range Adaptor	4
17	399 9003	Washer	2	42	409 0004	Socket Contactor	7
18	410 9030	Clip	2	43	409 0005	Pin Contactor	7
19	390 4001	Pop Rivet	2	44	409 0010	Insulated Terminal	1
20	410 9024	Diode	2	45	409 0009	Insulated Terminal	1
21	410 9023	Fuse 9 AMP — 35 Volts	2	46	409 0007	Insulated Terminal	1
22	410 6008	Sealed Beam	1	47	409 9001	Housing 3/16 (Mult 12'')	—
23	409 6009	Current Battery Wire	1	48	409 9002	Housing 5/16 (Mult 12'')	—
24	410 6007	Tail Lamp Ass'y	1	49	409 6014	Wire Brown (Mult 12'')	—
25	320 8043	Machine Screw	2	50	409 6013	Wire Yellow (Mult 12'')	—
				51	409 6012	Wire Black (Mult 12'')	—
				52	409 6015	Wire Green (Mult 12'')	—
					410 3003	Acid Container	1

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MISCELLANEOUS



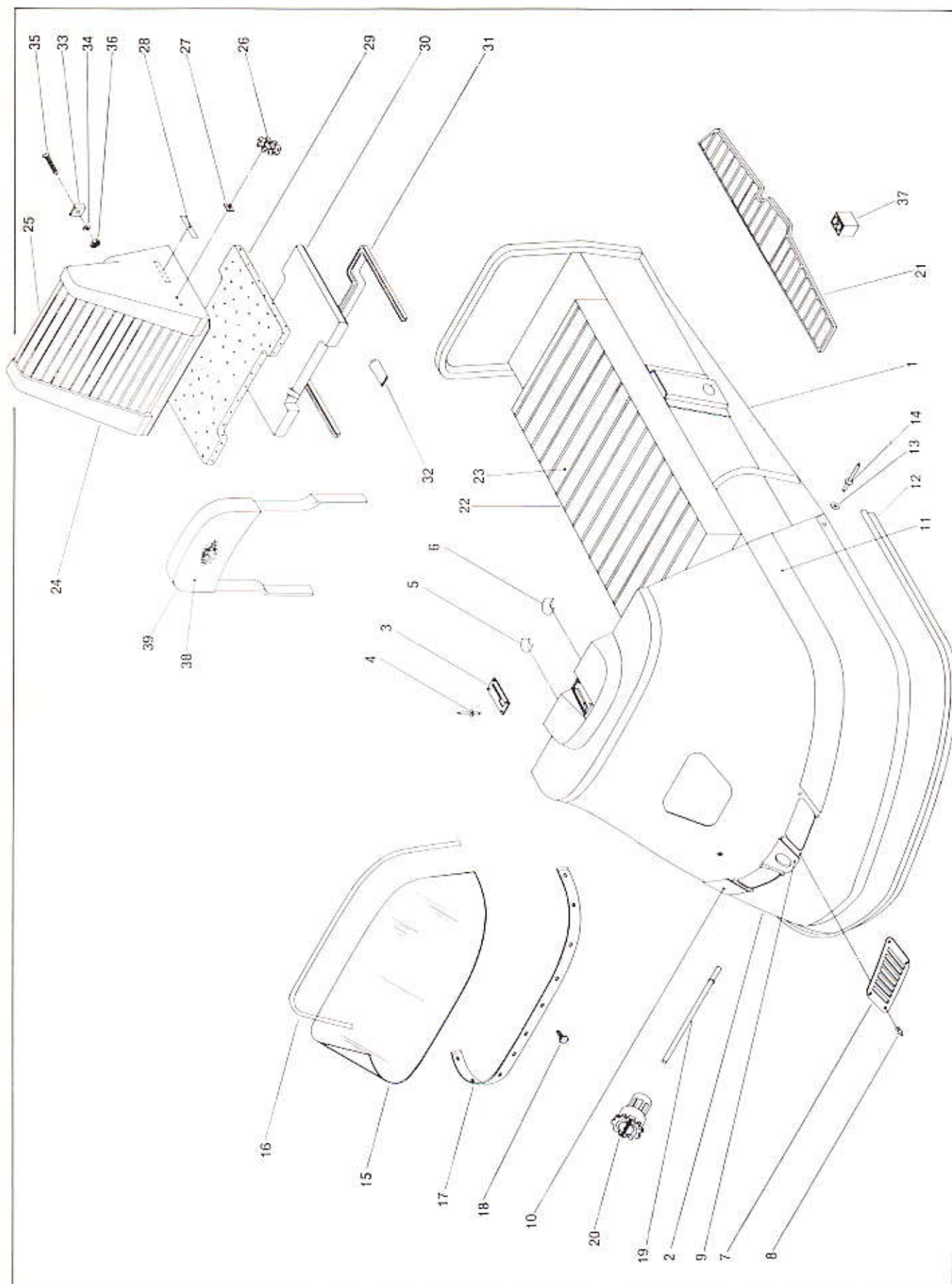
BOMBARDIER LTD.

MISCELLANEOUS

ITEM NO.	PART NO.	DESCRIPTION	QUANTITY					ITEM NO.	PART NO.	DESCRIPTION	QUANTITY				
			250	300	300E	370	370E				250	300	300E	370	370E
1	512 0012	Engine Support	2	2	2	2	2	15	412 0112	Fuel Filter	-	1	1	-	-
2	512-0017	Engine Bracket	1	1	1	-	-	16	408 0002	Drain Plug	1	1	1	1	1
2	512-0020	Engine Bracket	-	-	-	1	1	17	570 0411	Drive Belt	1	1	1	1	1
3	512-0030	Space Plate	-	-	-	1	1	18	514 0028	Exhaust Pipe	1	-	-	-	-
4	309 8012	Cap Screw	4	4	4	4	4	18	514 0022	Exhaust Pipe	-	-	-	1	1
5	386 6022	Elastic Stop Nut	4	4	4	4	4	18	514 0031	Exhaust Pipe	-	1	1	-	-
6	360 8007	Carriage Bolt	4	4	4	4	4	19	402 2049	Clamp	2	2	2	2	2
7	512 0011	Threaded Spacer Bushing	4	4	4	4	4	20	571 1718	Pulley Guard	1	1	-	-	-
8	570 1202	Insulator Rubber	4	4	4	4	4	20	580 7006	Pulley Guard	-	-	-	1	1
9	399 9006	Flat Washer	4	4	4	4	4	20	571 1727	Pulley Guard	-	-	1	-	-
10	386 6024	Elastic Stop Nut	4	4	4	4	4	21	399 8008	Lock Ring	3	3	3	3	3
11	513 0035	Fuel Line Adaptor	1	1	1	1	1	22	399 8008	Lock Ring	-	-	-	1	1
12	414 0128	Hose Clamp	4	2	2	4	4	23	389 8020	Wing Nut	3	3	3	3	3
13	414 0130	Fuel Line (in Length)	-	-	-	-	-	24	517 0086	Hitch Bracket	-	1	1	1	1
14	414 0178	Insulating Line (in Length)	-	-	-	-	-	25	517 0087	Hitch Plate	-	1	1	1	1
15	414 0112	Fuel Filter	1	-	-	1	1	26	517 0097	Pin	-	1	1	1	1
								27	371 0011	Cotter Pin	-	1	1	1	1
								28	309 8014	Cap Screw	-	2	2	2	2
								29	386 6019	Nut	-	2	2	2	2

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BODY



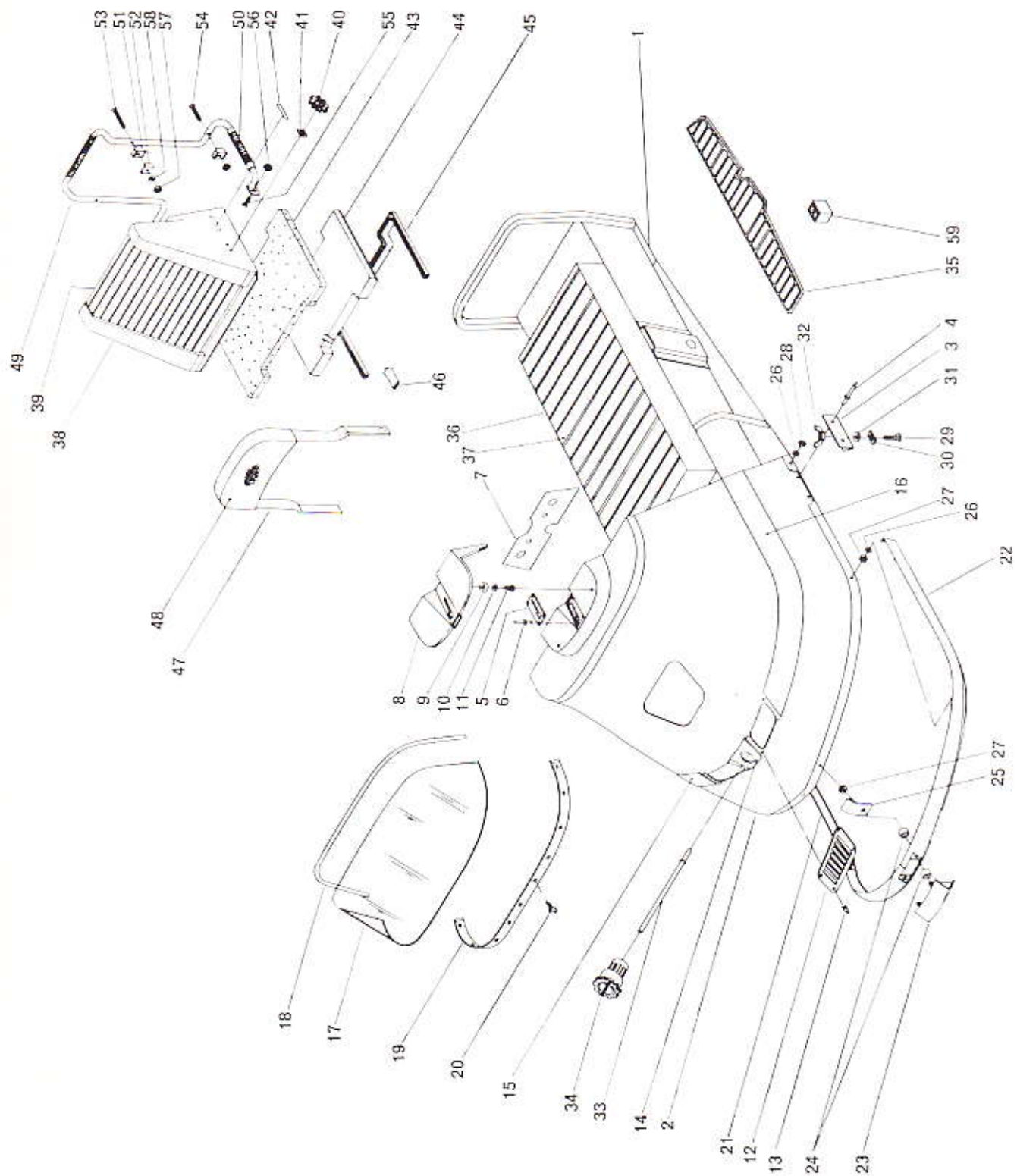
BOMBARDIER LTD.

BODY

ITEM NO.	PART NO.	DESCRIPTION	QUANTITY 250	ITEM NO.	PART NO.	DESCRIPTION	QUANTITY 250
1	580 1022	Frame Weldment	1	21	570 1709	L.H. Foot Pad	1
2	561 7002	Hood	1	22	414 0156	Seat Assembly	1
3	517 0078	Guide Plate	1	23	414 0179	Seat Leatherette	1
4	390 4008	Pop Rivet	4	24	580 1013	Backrest Assembly	1
5	414 0093	Ignition Sticker	1	25	414 0174	Padded Backrest Assembly	1
6	414 0133	Decompressor Sticker	1	26	414 0123	Bombardier Crest	2
7	414 0042	R.H. Louvre	1	27	389 8017	Nut	4
7	414 0043	L.H. Louvre	1	28	414 0107	Label Olympique	2
8	390 4007	Pop Rivet	8	29	414 0071	Glove Box Pad	1
9	414 0120	Center Strip (label)	1	30	571 1726	Backrest Bottom Plate	1
10	414 0102	R.H. Strip (label)	1	31	414 0164	Backrest Strip	1
11	414 0103	L.H. Strip (label)	1	32	413 9003	Contact Cement	1
12	414 0159	Body Moulding	1	33	570 1706	Skew Spacer	2
13	399 9001	Washer	22	34	391 0017	Washer	2
14	390 4004	Pop Rivet	22	35	320 1066	Screw	2
15	517 0081	Windshield	1	36	386 6013	Nut	2
16	517 0110	Windshield Protector	1	37	414 0066	Epoxy Glue	-
17	517 0082	Windshield Moulding	1	38	414 0058	Center Backrest Ass'y	-
18	363 0073	Screw	10	39	414 0059	Center Backrest Leatherette	-
19	414 0117	Fuel Tank Gauge	1				
20	414 0116	Fuel Tank Cap	1				
21	570 1708	R.H. Foot Pad	1				

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BODY



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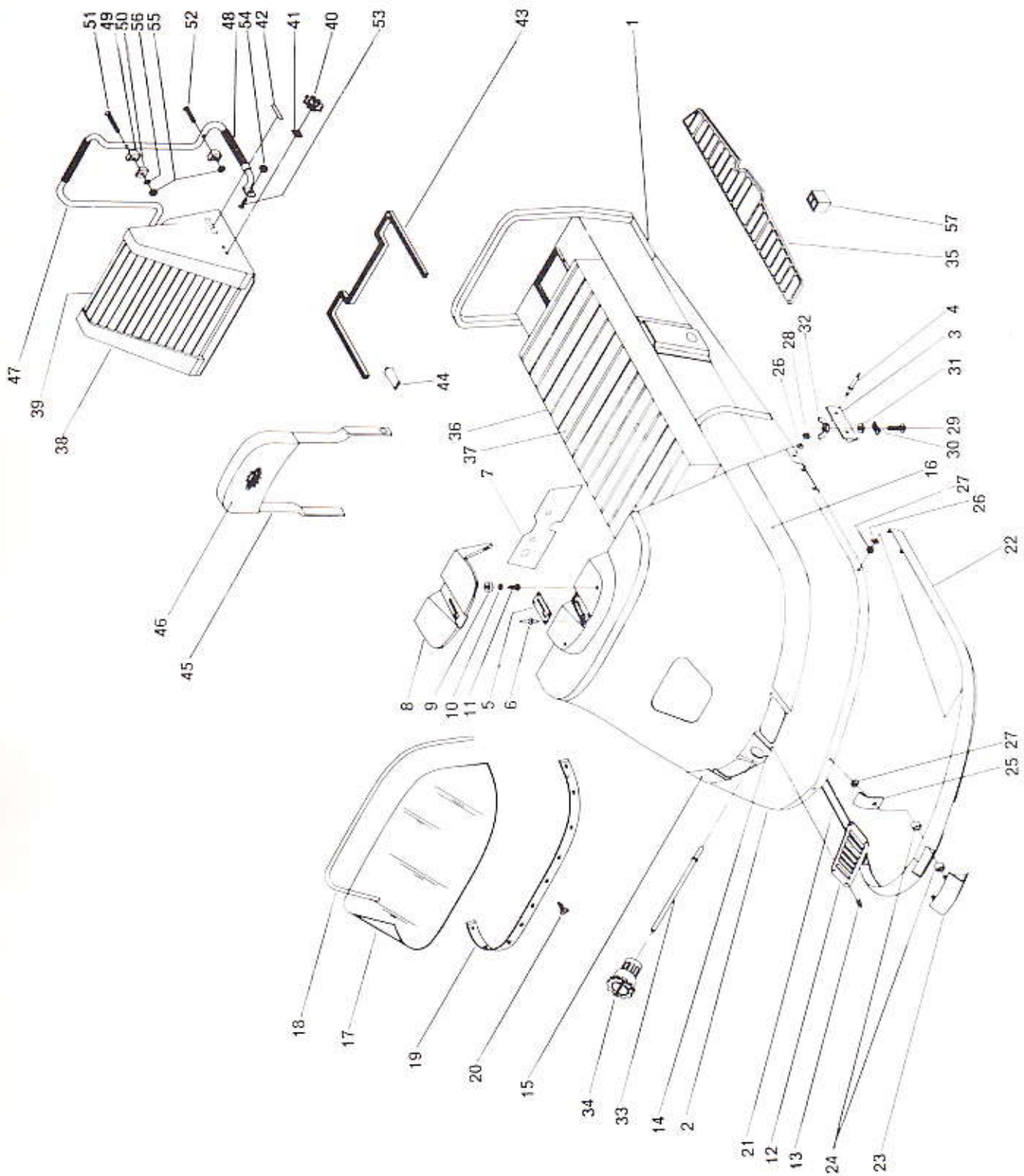
SEPTEMBER - 1967 IBM CODE 480 1004

BODY

ITEM NO.	PART NO.	DESCRIPTION	QUANTITY		ITEM NO.	PART NO.	DESCRIPTION	QUANTITY	
			300	370				300	370
1	580 2011	Frame Weldment	1	—	31	570 1711	Rubber Washer	4	4
1	580 7003	Frame Weldment	—	1	32	389 8032	Wing Nut	4	4
2	561 7003	Hood	1	—	33	414 0117	Fuel Tank Gauge	1	1
2	561 7004	Hood	—	1	34	414 0116	Fuel Tank Cap	1	1
3	517 0079	Retaining Bracket	4	4	35	570 1708	R.H. Foot Pad	1	1
4	390 4004	Pop Rivet	8	8	35	570 1709	L.H. Foot Pad	1	1
5	517 0078	Guide Plate	1	1	36	414 0156	Seat Assembly	1	—
6	390 4008	Pop Rivet	4	4	36	414 0158	Seat Assembly	—	1
7	414 0114	Dash Panel	1	—	37	414 0179	Seat Leatherette	1	—
7	414 0132	Dash Panel	—	1	37	414 0180	Seat Leatherette	—	1
8	414 0105	Crash Pad	1	1	38	580 2013	Backrest Assembly	1	—
9	570 1707	Rubber Bushing	2	2	38	580 7008	Backrest Assembly	—	1
10	399 9001	Flat Washer	2	2	39	414 0174	Padded Backrest	1	1
11	363 0073	Screw	4	4	40	414 0123	Bombardier Crest	2	2
12	414 0042	R.H. Louvre	1	1	41	389 8017	Nut	4	4
12	414 0043	L.H. Louvre	1	1	42	414 0108	Label Super Olympique	2	—
13	390 4007	Pop Rivet	8	8	42	414 0110	Label Super 370	—	2
14	414 0120	Center Strip (Label)	1	1	43	414 0071	Glove Box Pad	1	1
15	414 0102	R.H. Strip (Label)	1	1	44	571 1726	Backrest Bottom Plate	1	1
16	414 0103	L.H. Strip (Label)	1	1	45	414 0164	Backrest Strip	1	1
17	517 0081	Windshield	1	1	46	413 9003	Contact Cement	1	1
18	517 0110	Windshield Protector	1	1	47	414 0058	Center Backrest	1	1
19	517 0082	Windshield Moulding	1	1	48	414 0059	Center Backrest Leatherette	1	1
20	363 0073	Screw	10	10	49	580 2014	Rear Bumper with Grip	1	1
21	517 0076	R.H. Side Bumper	1	1	50	414 0016	Grip	3	3
22	517 0077	L.H. Side Bumper	1	1	51	570 1704	Rubber Spacer	4	4
23	570 1701	Front Rubber Bumper	1	1	52	570 1706	Skew Spacer	2	2
24	517 0088	Spacer	4	4	53	327 3070	Screw	2	2
25	517 0089	Hood Positioning Bracket	2	2	54	327 3072	Screw	2	2
26	391 0023	Flat Washer	4	4	55	330 5101	Screw	2	2
27	387 9002	Nut	4	4	56	380 6013	Nut	2	2
28	380 9022	Nut	2	2	57	386 6013	Nut	4	4
29	320 1132	Screw	4	4	58	391 0017	Washer	2	2
30	389 8018	Nut	4	4	59	414 0066	Epoxy Glue		

BOMBARDIER LTD.

BODY



BOMBARDIER LTD.

BODY

ITEM NO.	PART NO.	DESCRIPTION	QUANTITY		ITEM NO.	PART NO.	DESCRIPTION	QUANTITY	
			300E	370E				300E	370E
1	580 2101	Frame Weldment	1	—	30	389 8018	Nut	4	1
1	580 7010	Frame Weldment	—	1	31	570 1711	Rubber Washer	4	4
2	561 7003	Hood	1	—	32	389 8032	Wing Nut	4	4
2	561 7004	Hood	—	1	33	414 0117	Fuel Tank Gauge	1	1
3	517 0079	Retaining Bracket	4	4	34	414 0116	Fuel Tank Cap	1	1
4	390 4004	Pop Rivet	8	8	35	570 1708	R.H. Foot Pad	1	1
5	517 0078	Guide Plate	1	1	35	570 1709	L.H. Foot Pad	1	1
6	390 4008	Pop Rivet	4	4	36	414 0157	Seat Assembly	1	—
7	414 0163	Dash Panel	1	—	36	414 0177	Seat Assembly	—	1
7	414 0176	Dash Panel	—	1	37	414 0180	Seat Leatherette	1	1
8	414 0105	Crash Pad	1	1	38	580 2106	Backrest Assembly	1	—
9	570 1707	Rubber Bushing	2	2	38	580 7012	Backrest Assembly	—	1
10	399 9001	Flat Washer	2	2	39	414 0174	Padded Backrest	1	1
11	363 0073	Screw	4	4	40	414 0123	Bombardier Crest	2	2
12	414 0042	R.H. Louvre	1	1	41	389 8017	Nut	4	4
12	414 0043	L.H. Louvre	1	1	42	414 0173	Label Super Olympique	2	—
13	390 4007	Pop Rivet	8	8			Electrique		
14	414 0120	Center Strip (Label)	1	1	42	414 0166	Label Super 370E	—	2
15	414 0102	R.H. Strip (Label)	1	1	43	414 0164	Backrest Strip	1	1
16	414 0103	L.H. Strip (Label)	1	1	44	413 9003	Contact Cement	1	1
17	517 0081	Windshield	1	1	45	414 0058	Center Backrest	1	1
18	517 0110	Windshield Protector	1	1	46	414 0059	Center Backrest Leatherette	1	1
19	517 0082	Windshield Moulding	1	1	47	580 2014	Rear Bumper with Grip	1	1
20	363 0073	Screw	10	10	48	414 0016	Grip	3	3
21	517 0076	R.H. Side Bumper	1	1	49	570 1704	Rubber Spacer	4	4
22	517 0077	L.H. Side Bumper	1	1	50	570 1706	Skew Spacer	2	2
23	570 1701	Front Rubber Bumper	1	1	51	327 3070	Screw	2	2
24	517 0088	Spacer	4	4	52	327 3072	Screw	2	2
25	517 0089	Hood Positioning Bracket	2	2	53	330 5101	Screw	2	2
26	391 0023	Flat Washer	4	4	54	380 6013	Nut	2	2
27	387 9002	Nut	4	4	55	386 6013	Nut	4	4
28	380 9022	Nut	2	2	56	391 0017	Washer	2	2
29	320 1132	Screw	4	4	57	414 0066	Epoxy Glue		

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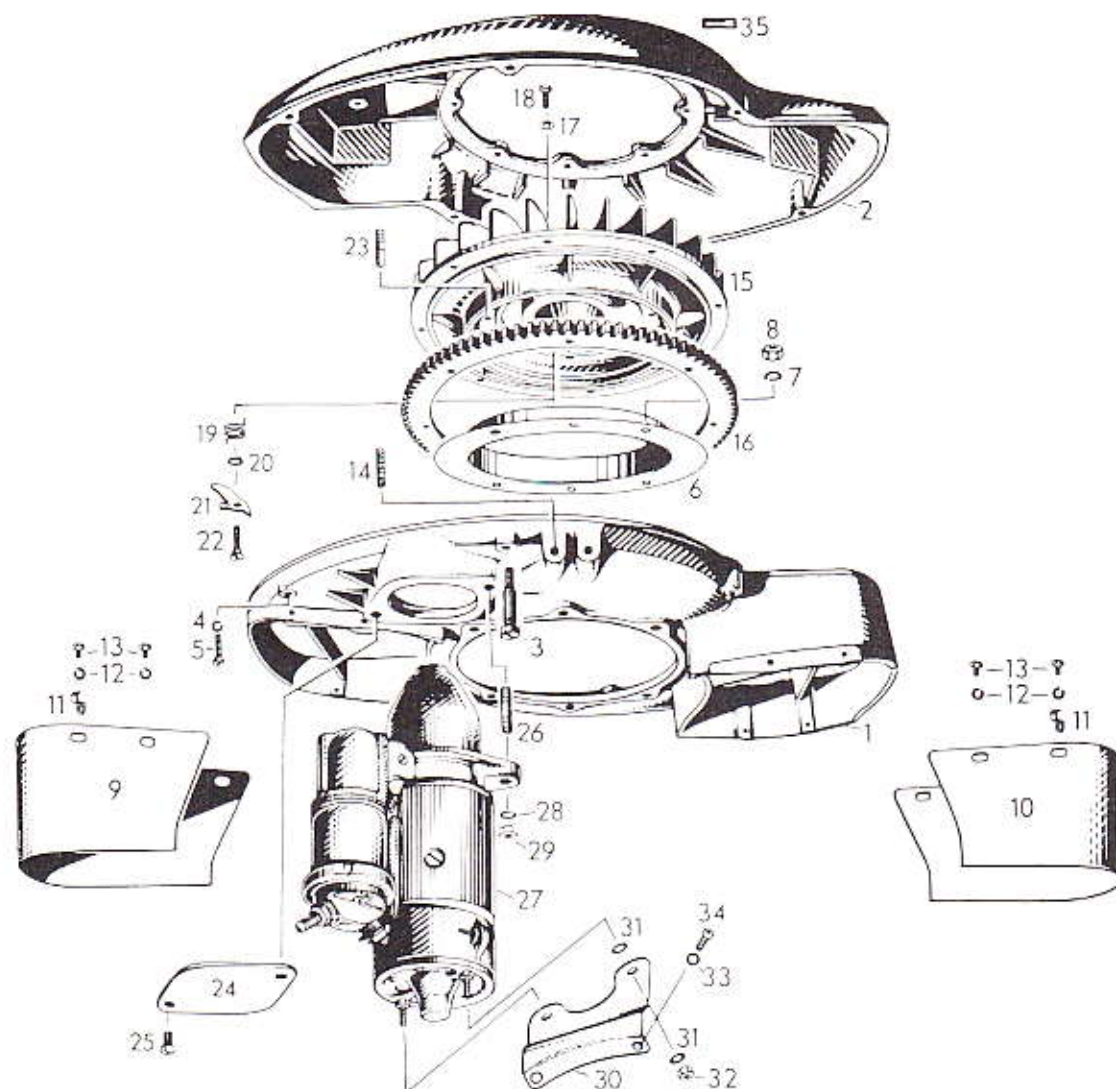
VALCOURT, QUEBEC, CANADA

Bombardier
ski-doo 1968
the light-footed snowmobile

ALPINE 300 cc

SUPER ALPINE 370 cc. E.

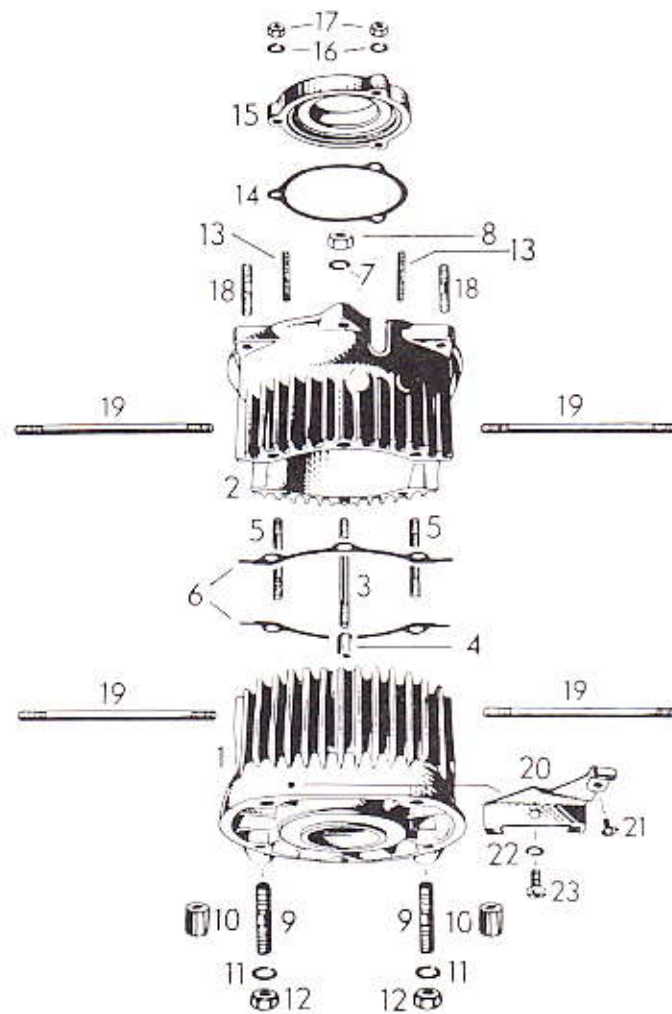
FAN COWL, FAN, ELECTRIC STARTER



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY		ITEM NO.	PART NO.	DESCRIPTION	QUANTITY	
			370	370E				370	370E
1,2,3,4,5	402 0045	Fan Cowl Ass'y	1	1	17	402 0015	Lock Washer 6	-	8
1	402 0109	Fan Cowl	1	1	18	402 5012	Hex Screw M6 x 15	-	8
2	402 0110	Cover, Fan Cowl	1	1	19	402 4096	Spring, Centrifugal Weight	1	1
3	402 0070	Fit Bolt M6	2	2	20	402 7001	Washer, Bearing Screw	1	1
4	402 0015	Lock Washer 6	4	4	21	402 4093	Centrifugal Weight	1	1
5	402 0069	Cyl. Screw M6 x 28	4	4	22	402 4094	Bearing Screw M6	1	1
6	402 0084	Labyrinth Ring	1	1	23	402 4089	Stud M6 x 15, Starting Pulley	2	2
7	402 0016	Lock Washer 8	6	6	24	402 7055	Cover, Starter Flange	1	-
8	402 0018	Hex. Nut M8	6	6	25	402 2039	Flat Headed Screw M8 x 12	2	-
9	402 0086	Front Cylinder Cowl	1	1	26	402 2003	Stud M8 x 18, Electric Starter	-	2
10	402 0054	Rear Cylinder Cowl	1	1	27	402 4005	Electric Starter (+)	-	1
11	402 0060	Clamp, Ignition Cable	2	2	28	402 0016	Lock Washer 8	-	2
12	402 4024	Lock Washer 5	8	8	29	402 2041	Hex. Nut M8, for wrench 11 mm	-	2
13	402 5045	Flat Headed Screw M5 x 8	8	8	30	402 7054	Starter Bracket	-	1
14	402 2021	Stud M6 x 20, Coil Mounting Bracket	2	2	31	402 4022	Washer 5,3 mm	-	4
15	402 4108	Fan Ass'y	1	1	32	402 0105	Hex. Stop Nut M4	-	2
16	402 4011	Ring Gear 101 r.	-	1	33	402 0015	Lock Washer 6	-	2
					34	402 4028	Cyl. Screw M6 x 15	-	2
					35	402 0092	Direction Plate	1	1

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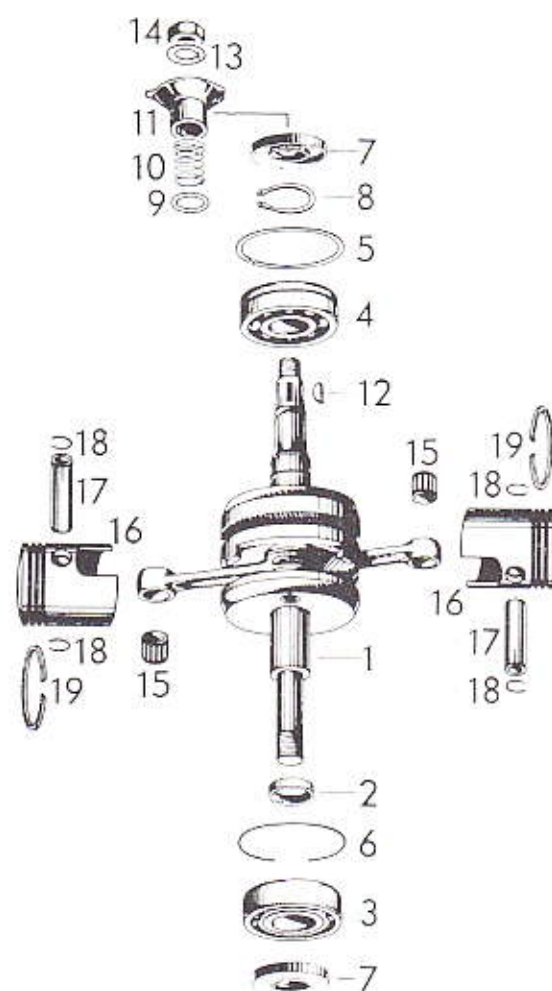
CRANKCASE



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY 370	370E	ITEM NO.	PART NO.	DESCRIPTION	QUANTITY 370	370E
1,2,3	402 0004	Crankcase Ass'y	1	1	13	402 0047	Stud M6 x 18, Bearing Cover	3	3
4,5					14	402 2076	Gasket, Bearing Cover	1	1
3	402 0010	Stud M8 x 65	2	2	15	402 0111	Bearing Cover	1	1
4	402 1015	Dowel Tube	2	2	16	402 0015	Lock Washer 6	3	3
5	402 0007	Stud M8 x 56	4	4	17	402 2053	Hex. Nut M6	3	3
6	402 0013	Crankcase Gasket	2	2	18	402 2003	Stud M8 x 18, Fan Cowl	6	6
7	402 0016	Lock Washer 8	6	6	19	402 0077	Stud M8 x 138, Cylinder	4	4
8	402 0018	Hex. Nut M8	6	6	20,21	402 0106	Gas Cable Bracket Ass'y	1	1
9	402 0023	Stud M10 x 39	4	4	21	402 5045	Flat Headed Screw M5 x 8	1	1
10	402 0091	Distance Sleeve	4	4	22	402 0015	Lock Washer 6	1	1
11	402 0025	Lock Washer 10	4	4	23	402 0040	Cyl. Screw M6 x 10 (Engine without Electric Starter)	1	1
12	402 0026	Hex. Nut M10	4	4					

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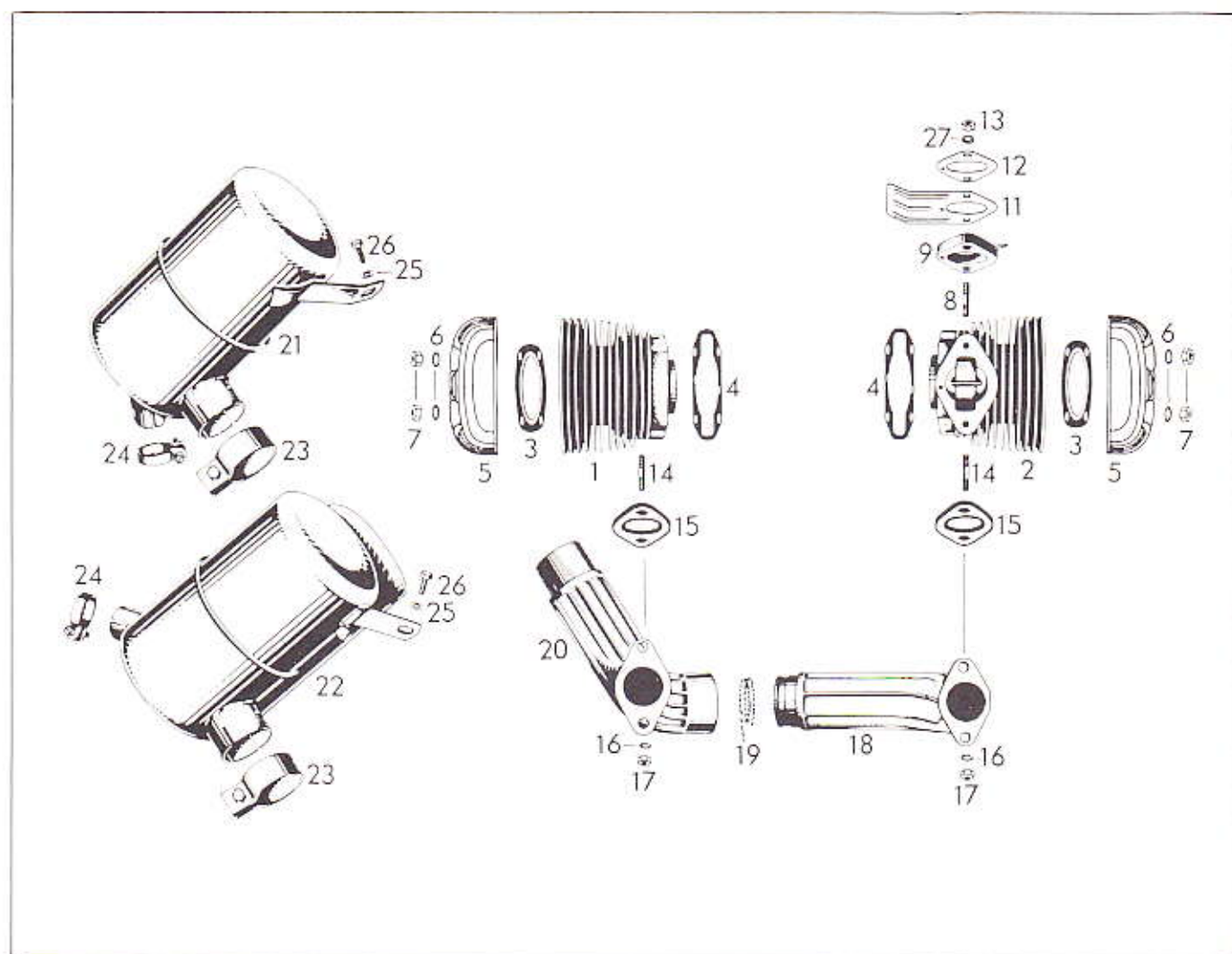
CRANKSHAFT-PISTON



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY 370	QUANTITY 370E	ITEM NO.	PART NO.	DESCRIPTION	QUANTITY 370	QUANTITY 370E
1	402 1088	Crankshaft Ass'y	1	1	13	402 1040	Lock Washer, Crankshaft	1	1
2	402 1013	Distance Sleeve, Crankshaft	1	1	14	402 1043	Hex. Nut M18 x 1, 5, Crankshaft	1	1
3	402 1008	Roller Bearing N-306	1	1	15	402 1033	Needle Cage, Gudgeon Pin	2	2
4,5	402 1007	Deep Groove Ball Bearing 6306-N	1	1	16	402 1044	Piston with 2 Rings, 62 mm Ø, std.	2	2
6	402 1041	Locking Ring 72, Roller Bearing	1	1		402 1045	Piston with 2 Rings, 62.5 mm Ø, 1st Over Size	2	2
7	402 1003	Oil Seal Basl 30-47-10	2	2	17	402 1063	Gudgeon Pin	2	2
8	402 1068	Circlip 30 x 1, 5	1	1	18	402 1067	Circlip, Gudgeon Pin	4	4
9	402 1026	Washer Breaker Cam Spring	1	1	19	402 1081	Piston Ring 62 mm Ø, std.	4	4
10	402 1036	Spring, Breaker Cam	1	1		402 1070	Piston Ring 62.5 mm Ø, Over Size	4	4
11	402 1087	Breaker Cam	1	1					
12	402 1010	Woodruff Key 5 x 6, 5	1	1					

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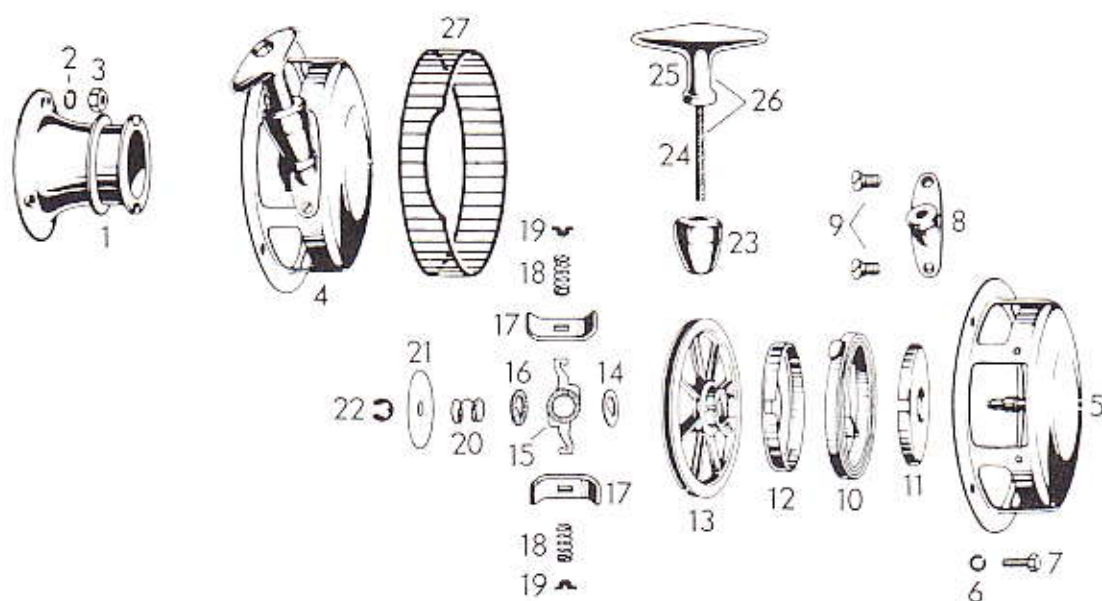
CYLINDER AND MUFFLER



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY 370 370E		ITEM NO.	PART NO.	DESCRIPTION	QUANTITY 370 370E	
1	402 2079	Front Cylinder	1	1	15	402 2043	Exhaust Gasket	2	2
2	402 2080	Rear Cylinder	1	1	16	402 0016	Lock Washer 8	2	2
3	402 2027	Gasket, Cylinder Head	2	2	17	402 0018	Hex. Nut M8	4	4
4	402 2074	Gasket, Cylinder Flange	2	2	18	402 2066	Exhaust Elbow	1	1
5	402 2073	Cylinder Head	2	2	19	402 2065	Asbesto String, 320 mm	1	1
6	402 0031	Washer, Cylinder Head	8	8	20	402 2067	Exhaust Elbow	1	1
7	402 0018	Hex. Nut M8	8	8	21	402 2023	Muffler Ass'y	1	—
8	402 2022	Stud M8 x 30, Intake Flange	2	2	22	402 2064	Muffler Ass'y	—	1
9	402 2090	Insulating Flange	1	1	23	402 2050	Clamp, Muffler	1	1
11	402 2075	Carburetor Shield	1	1	24	402 2049	Clamp, Muffler Outlet Tube	1	1
12	402 2078	Gasket, Intake Flange	1	1	25	402 0031	Washer	1	1
13	402 2041	Hex. Nut M8	2	2	26	402 2001	Hex. Screw M8 x 18	1	1
14	402 0030	Stud M8 x 21, 5	4	4	27	402 2072	Insulating Washer	2	2

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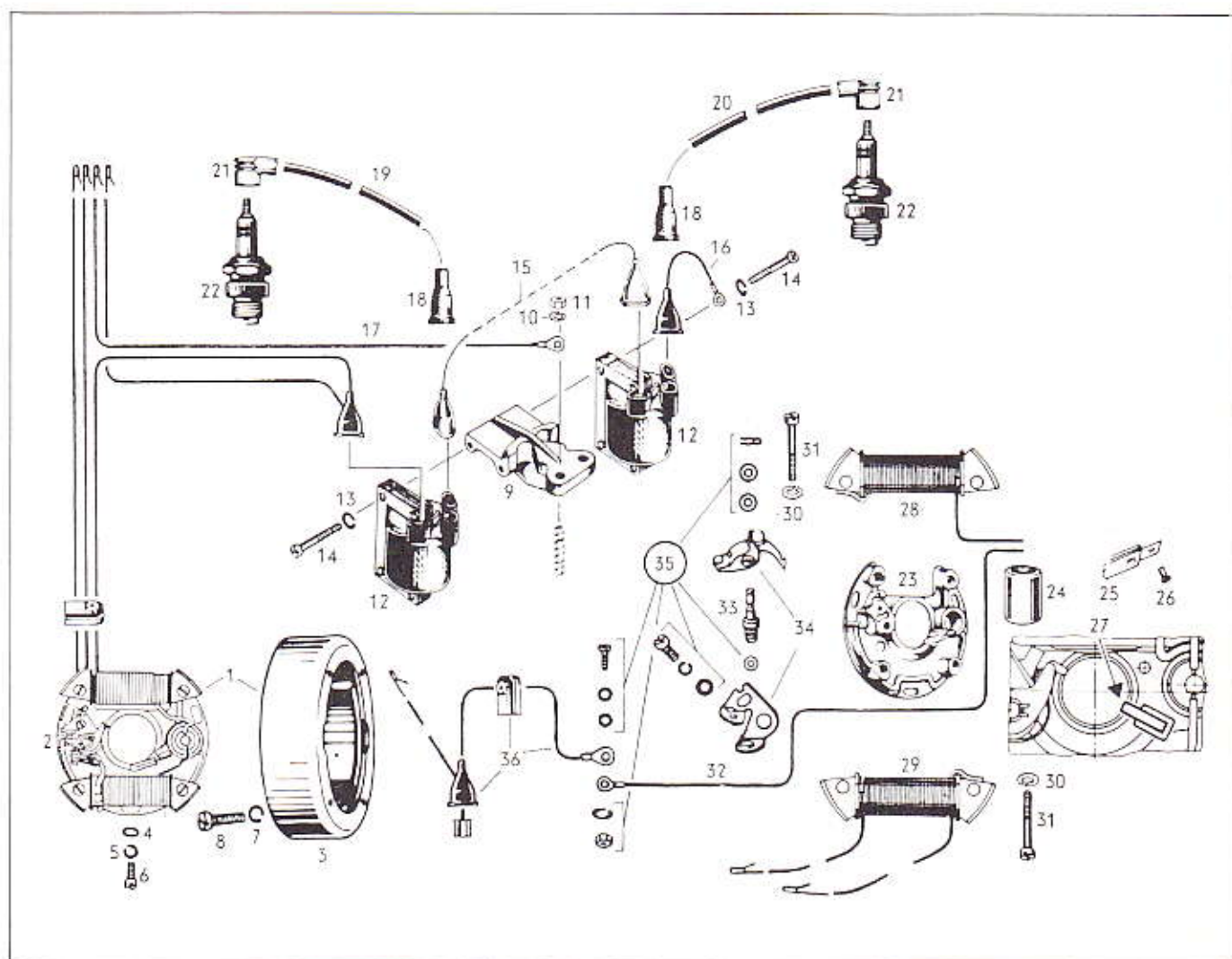
REWIND STARTER



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY		ITEM NO.	PART NO.	DESCRIPTION	QUANTITY	
			370	370E				370	370E
1	402 5004	Starting Pulley	1	1	13	402 5015	Rope Sheave	1	1
2	402 0015	Lock Washer 6, Starting Pulley	3	3	14	402 5026	D-Washer	1	1
3	402 2053	Hex. Nut M6, Starting Pulley	3	3	15	402 5028	Pivot Arm	1	1
4	402 5041	Rewind Starter Ass'y	1	1	16	402 5027	Friction Washer	1	1
5	402 5008	Starter Housing	1	1	17	402 5029	Pawl	2	2
6	402 0015	Lock Washer 6	4	4	18	402 5030	Pawl Spring	2	2
7	402 3031	Hex. Screw M6 x 12	4	4	19	402 5031	Pawl Spring Stop	2	2
8	402 5009	Starter Stop	1	1	20	402 5032	Friction Spring	1	1
9	402 5037	Countersunk Screw M5 x 8	2	2	21	402 5033	Washer 38/6, 5/1	1	1
10	402 5022	Rewind Spring	1	1	22	402 5034	Circlip	1	1
11	402 5038	Spring Guide	1	1	23	402 5039	Rubber Buffer	1	1
12	402 5044	Cover, Spring Guide	1	1	24	402 5020	Starter Rope 1500mm	1	1
10,11,12	402 5023	Spring Cartridge	1	1	25	402 5019	Starter Grip	1	1
					26	402 5021	Starter Rope with Grip	1	1
					27	402 0107	Plastic Protection Sleeve		

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IGNITION UNIT



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY		ITEM NO.	PART NO.	DESCRIPTION	QUANTITY	
			370	370E				370	370E
1	402 4004	Magneto Generator Ass'y 40 watts	1	—	19	402 7006	Ignition Cable 465 mm	1	1
1	402 4112	Magneto Gen. Ass'y 50 watts	—	1	20	402 7007	Ignition Cable 410 mm	1	1
2	402 4015	Armature Plate Ass'y with Cable Grommet	1	—	21	402 4076	Spark Plug Protector	2	2
2	402 4113	Armature Plate Ass'y with Cable Grommet	—	1	22	402 4082	Spark Plug BOSCH W225 T1	2	2
3	402 4020	Magneto Ring	1	1	23	402 4037	Armature Plate alone	1	1
4	402 4022	Washer	3	3	24	402 4068	Condenser	1	1
5	402 4024	Lock Washer 5	3	3	25	402 4071	Lubricating Wick (to be riveted)	1	1
6	402 5001	Cyl. Screw M5 x 15	3	3	26	402 4072	Rivet, Lubricating Wick	1	1
7	402 0015	Lock Washer 6	4	4	27	402 4116	Lubricating Wick (to be inserted)	1	1
8	402 4028	Cyl. Screw M6 x 15	4	4	28	402 7013	Generator Coil	1	1
9	402 4114	Mounting Flange, Ignition Coils	1	1	29	402 7015	Lighting Coil with 1 Cable 430 mm and Contact Pin	1	—
10	402 0015	Lock Washer 6	2	2	29	402 4107	Lighting Coil with 2 Cables 400 mm and Contact Pins	—	1
11	402 2053	Hex. Nut M6	2	2	30	402 4024	Lock Washer 5	4	4
12	402 7008	Ignition Coil	2	2	31	402 4044	Cyl. Screw M5 x 28	4	4
13	402 4024	Lock Washer 5	4	4	32	402 4070	Cable, Condenser	1	1
14	402 7004	Cyl. Screw M5 x 22	4	4	33	402 4049	Pivot Pin, Contact Breaker	1	1
15	402 7010	Connection Cable Ass'y, Blue	1	1	34	402 4050	Contact and Breaker Points set	1	1
16	402 7011	Mass Cable Ass'y, Yellow	1	1	35	402 7016	Parts Set	1	1
17	402 7012	Mass Cable, Yellow, 175 mm	1	1	36	402 7017	Generator and Shorting Cables Ass'y	1	1
18	402 7003	Protection Cap, Ignition Coil - Cable	2	2					

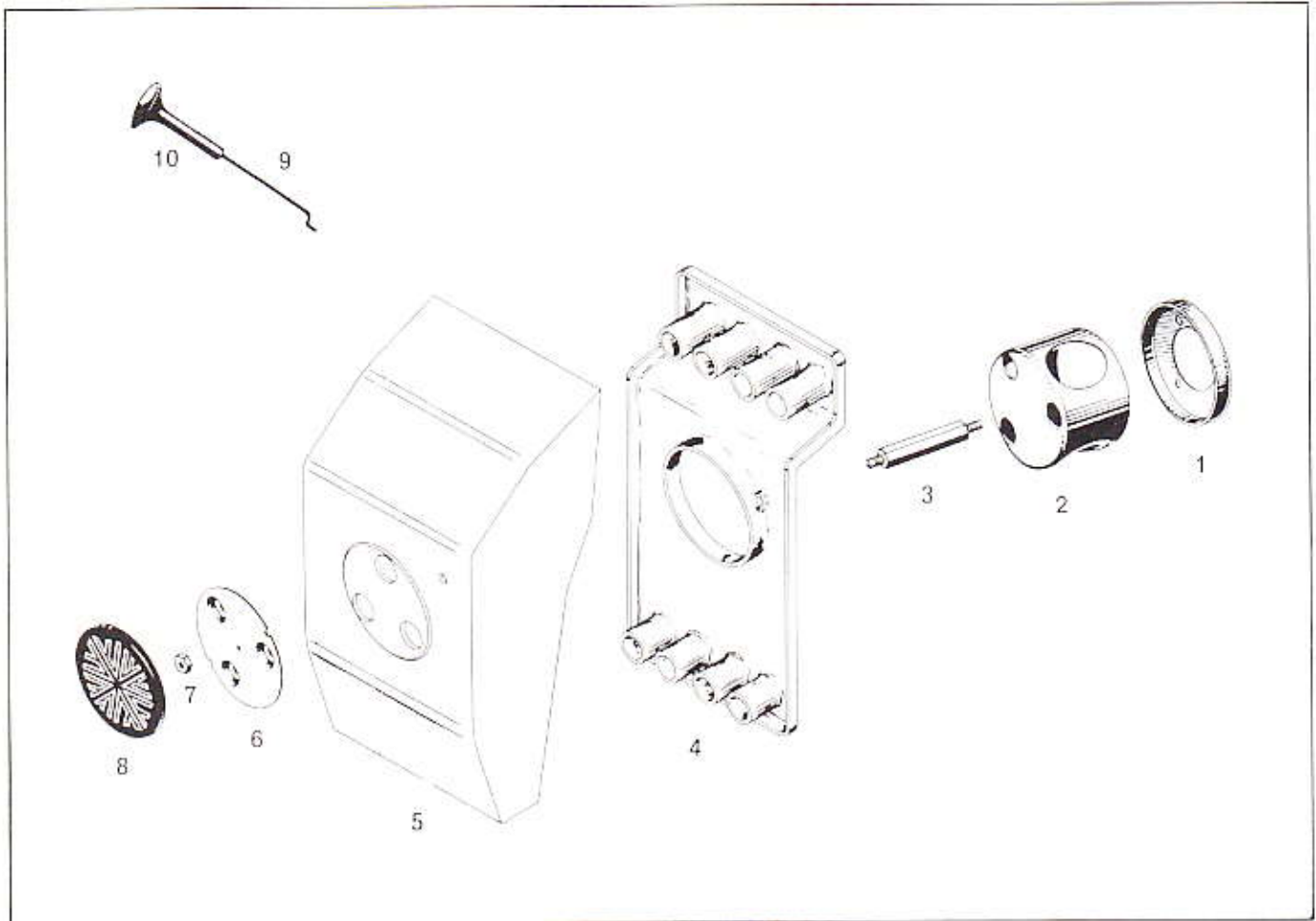
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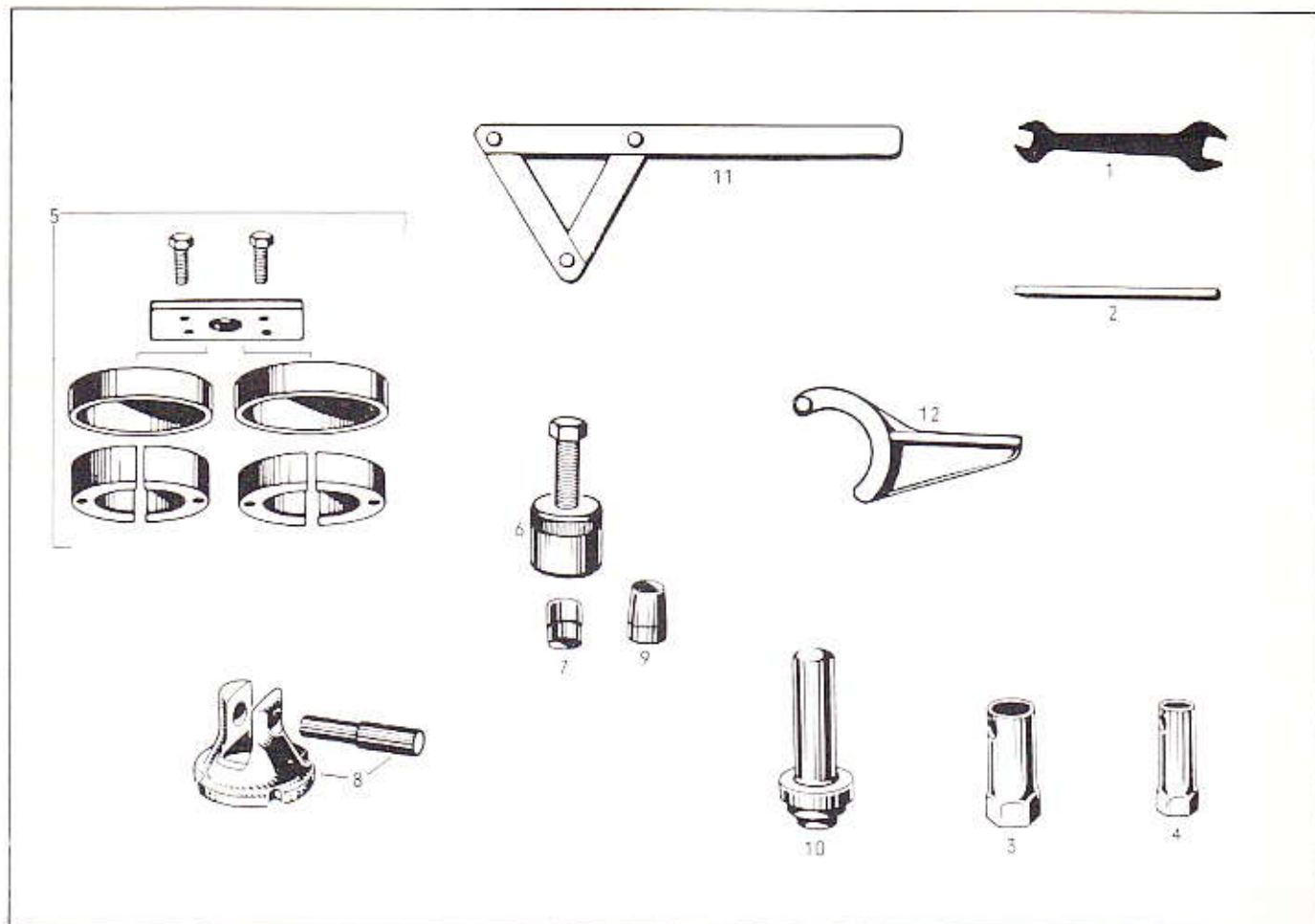
SILENCER PARTS



ITEM NO.	PARTS NO.	DESCRIPTION	QUANTITY		ITEM NO.	PART NO.	DESCRIPTION	QUANTITY	
			370	370E				370	370E
1	402 3003	Silencer Bottom	1	1	6	402 3015	Retaining Disk	1	1
2	402 3007	Silencer Socket	1	1	7	386 6119	Lock Nut	3	3
3	402 3019	Collar Stud	3	3	8	402 3035	Silencer Cover	1	1
4	414 0171	Lower Half Intake Silencer	1	1	9	402 3022	Choker Rod	1	1
5	414 0170	Upper Half Intake Silencer	1	1	10	402 3020	Choker Bottom	1	1

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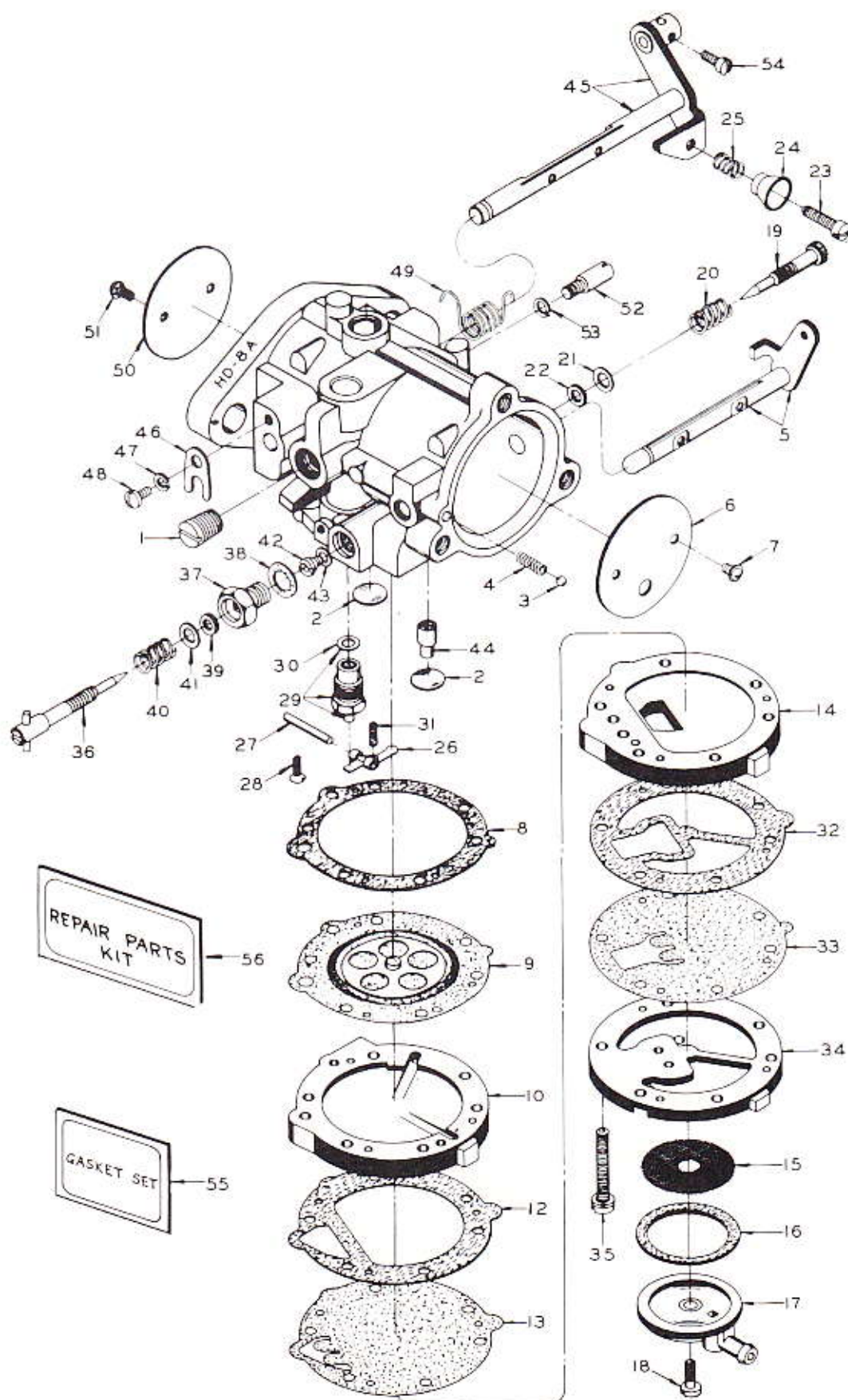
REPAIR TOOLS



ITEM NO.	PARTS NO.	DESCRIPTION	QUANTITY		ITEM NO.	PART NO.	DESCRIPTION	QUANTITY	
			370	370E				370	370E
1,2,3,4	402 8027	Tool Set	1	1	6	402 8004	Puller for Flywheel	1	1
1	402 8023	Fork Wrench 10/13 mm	1	1	7	402 8005	Protection Cap 18 mm	1	1
2	402 8039	Pin 8 x 130 mm, Socket Wrench	1	1	8	402 8014	Holder with Bolt, Connecting Rod	1	1
3	402 8026	Socket Wrench 22 mm Spark Plug	1	1	9	402 8035	Sleeve for Oil Seal	1	1
4	402 8024	Socket Wrench 13 mm	1	1	10	402 8037	Stamp to Mount Oil Seal	1	1
5	402 8033	Puller Ass'y for Bearings 6306 & N-306	1	1	11	402 8034	Wrench to hold Fan	1	1
					12	402 8038	Holder, Crankshaft	1	1

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CARBURATOR HD-8A for 370, 370 cc E.



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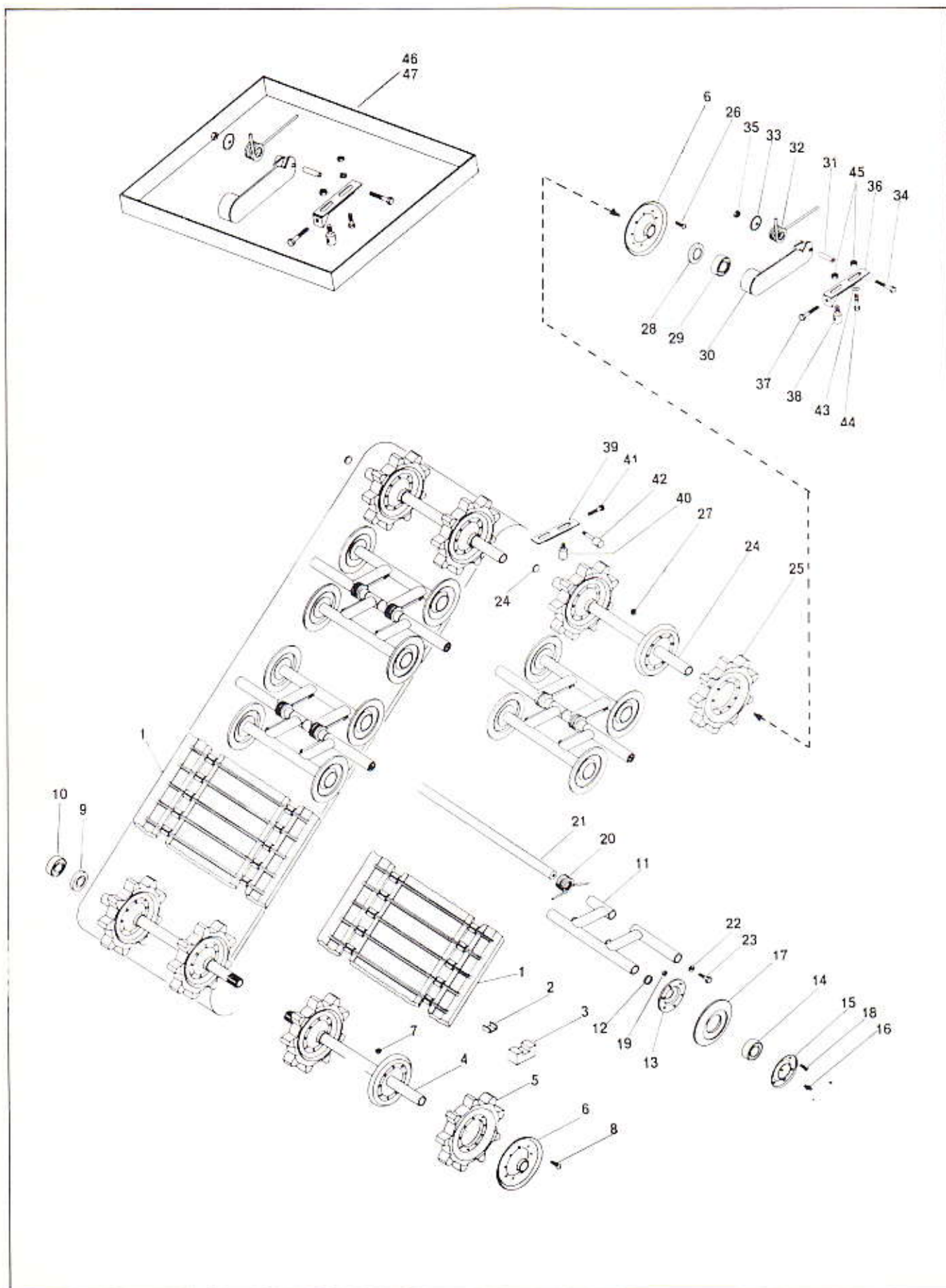
CARBURATOR HD-8A for 370, 370 cc E.

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	404 0164	Body Channel Plug Screw	30	404 0080	Inlet Seat Gasket
2	404 0011	*Body Channel Welch Plug (2)	31	404 0081	*Inlet Tension Spring
3	404 0013	Choke Friction Ball	32	404 0170	Inlet Valve Gasket
4	404 0014	Choke Friction Spring	33	404 0171	*Inlet Valve Diaphragm
5	404 0021	Choke Shaft & Lever	34	404 0172	Inlet Valve Body
6	404 0025	Choke Shutter	35	404 0173	Inlet Valve Body Screw & Lockwasher (6)
7	404 0028	Choke Shutter Screw (2)	36	404 0055	*High Speed Mixture Screw
8	404 0031	Diaphragm Gasket	37	404 0147	High Speed Mixture Screw Gland
9	404 0033	*Diaphragm	38	404 0144	High Speed Mixture Screw Gland Gasket
10	404 0165	Diaphragm Cover	39	404 0063	High Speed Mixture Screw Packing
11	404 0040	Flange Gasket	40	404 0068	*High Speed Mixture Screw Spring
12	404 0166	Fuel Pump Gasket	41	404 0058	High Speed Mixture Screw Washer
13	404 0167	*Fuel Pump Diaphragm	42	404 0141	*Main Fuel Jet (.120)
14	404 0168	Fuel Pump Body	43	404 0174	Main Fuel Jet Gasket
15	404 0049	*Fuel Strainer Screen	44	404 0089	Nozzle Check Valve
16	404 0050	Fuel Strainer Cover Gasket	45	404 0101	Throttle Shaft & Lever
17	404 0051	Fuel Strainer Cover	46	404 0104	Throttle Shaft Clip
18	404 0052	*Fuel Strainer Cover Ret. Screw	47	404 0105	Throttle Shaft Clip Lockwasher
19	404 0054	*Idle Mixture Screw	48	404 0106	Throttle Shaft Clip Ret. Screw
20	404 0068	*Idle Mixture Screw Spring	49	404 0110	*Throttle Shaft Return Spring
21	404 0058	Idle Mixture Screw Washer	50	404 0116	Throttle Shutter
22	404 0063	Idle Mixture Screw Packing	51	404 0028	*Throttle Shutter Screw (2)
23	404 0065	*Idle Speed Screw	52	404 0148	Throttle Stop Pin
24	404 0158	Idle Speed Screw Cup	53	404 0149	Throttle Stop Pin Lockwasher
25	404 0067	*Idle Speed Screw Spring	54	404 0135	*Throttle Wire Connection Screw
26	404 0069	*Inlet Control Lever	55	404 0175	*Gasket & Packing Set
27	404 0072	*Inlet Control Lever Pin	56	404 0176	Repair Parts Kit
28	404 0073	*Inlet Control Lever Pin Ret. Screw			
29	404 0169	*Inlet Needle, Seat & Gasket			

(*) Indicates contents of Repair Parts Kit

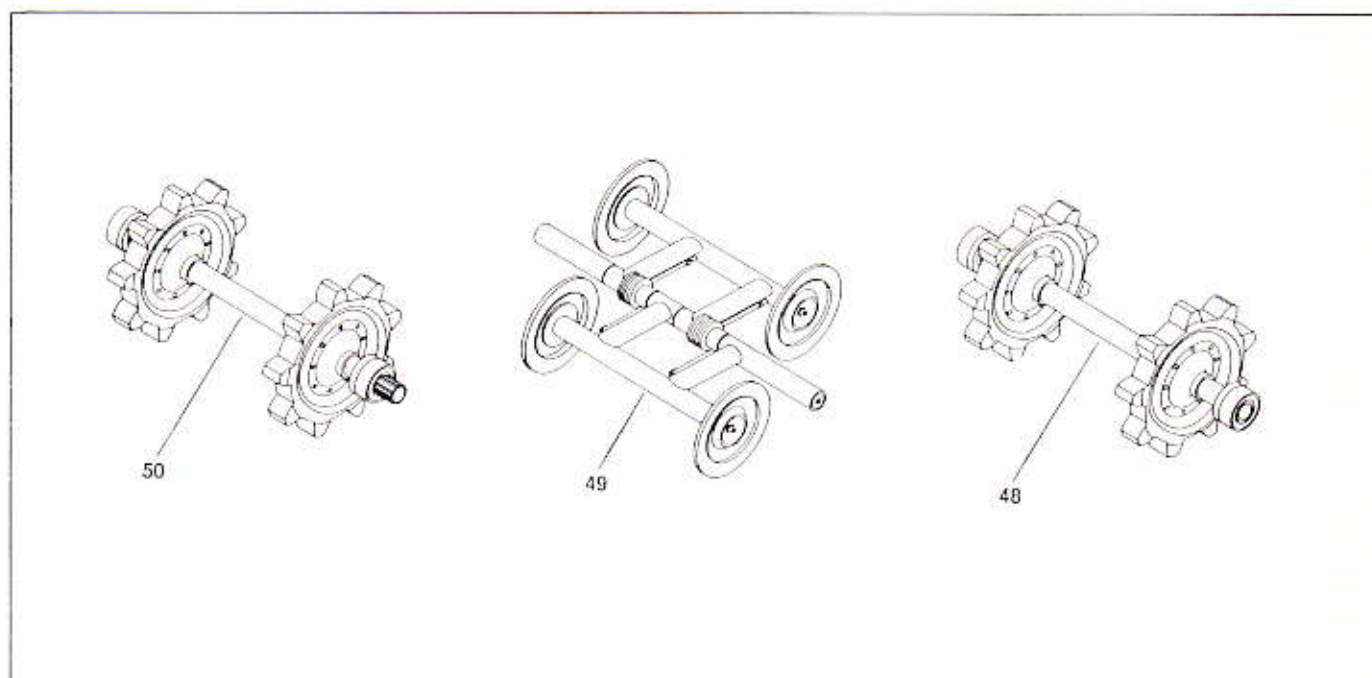
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SUSPENSION



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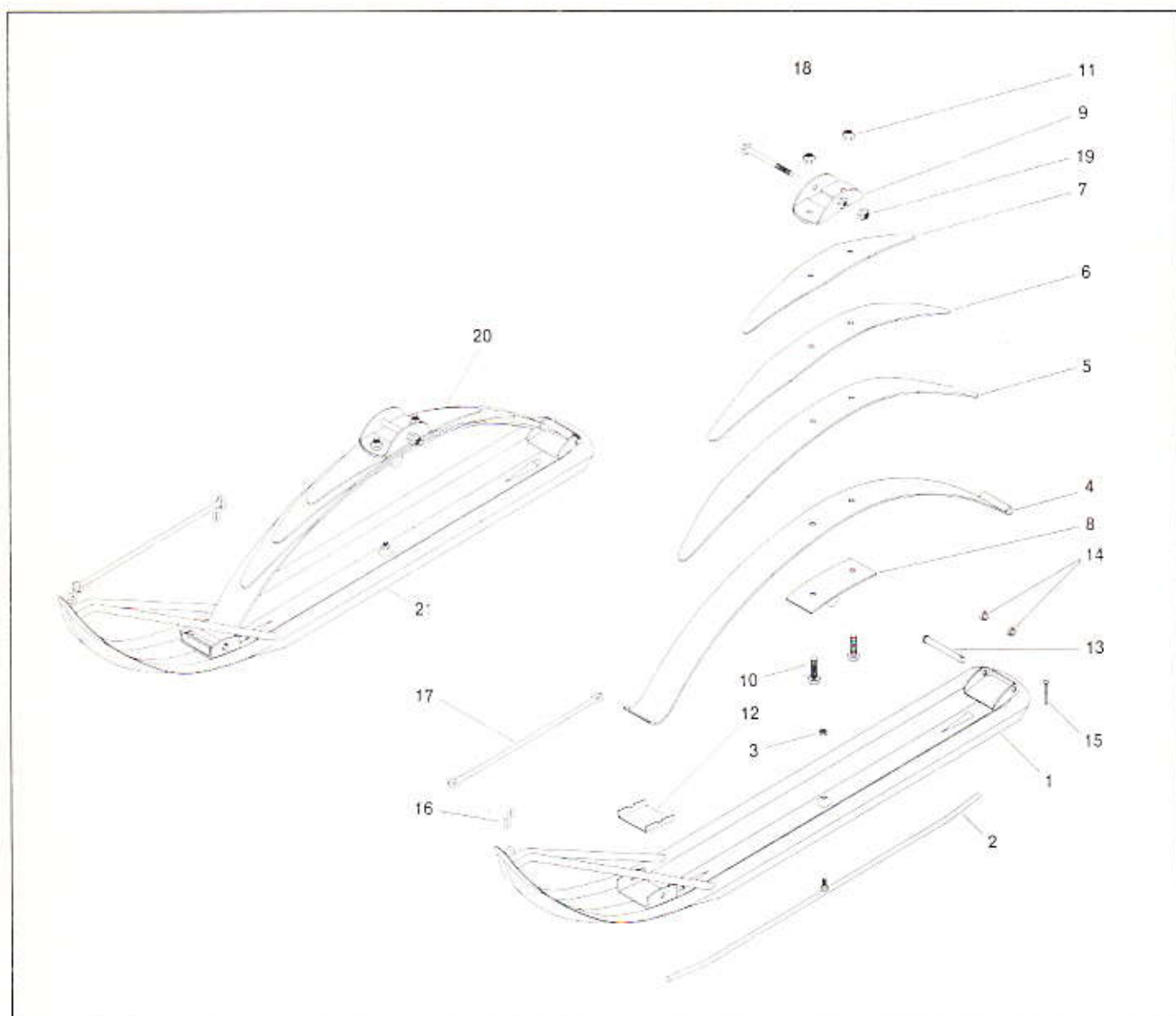
SUSPENSION



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY		ITEM NO.	PART NO.	DESCRIPTION	QUANTITY	
			A.	S.A.				A.	S.A.
1	570 0002	Track	2	2	30	503 0031	L.H. Link Plate	2	2
2	570 0003	Insert (track)	-	-	30	503 0030	R.H. Link Plate		2
3	529 0003	Insert Block (tool)	-	-	31	503 0029	Adjuster Sleeve	4	4
4	501 0006	Drive Axle	2	2	32	503 0023	L.H. Spring	2	2
5	414 0001	Sprocket	4	4	32	503 0025	R.H. Spring	2	2
6	501 0005	Flange	8	8	33	503 0016	Retainer Washer	4	4
7	387 2019	Nut	18	18	34	300 1048	Bolt	2	2
8	320 9102	Bolt	18	18	35	386 6022	Nut	4	4
9	581 1017	Bearing Seal	4	4	36	503 0012	L.H. Bracket	1	1
10	405 4002	Bearing	4	4	36	503 0008	R.H. Bracket	1	1
11	502 0002	Wheel Support	12	12	37	309 8004	Bolt	2	2
12	502 0011	Cap	24	24	38	503 0027	Adjuster Eye Bolt	2	2
13	502 0005	Inner Flange	24	24	39	503 0011	L.H. Center Bracket	1	1
14	405 4002	Bearing	24	24	40	503 0028	Center Adjuster Eye Bolt	2	2
15	502 0006	Outer Flange	24	24	41	309 8016	Bolt	2	2
16	408 2001	Grease Fitting	24	24	42	503 0026	Buffer	2	2
17	570 0203	Wheel Tire	24	24	43	399 9007	Flat Washer	4	4
18	320 9062	Bolt	144	144	44	300 3041	Bolt	4	4
19	386 6013	Nut	144	144	45	386 7001	Nut	4	4
20	502 0010	Spring	12	12	46	581 0007	L.H. Adjustment Ass'y	2	2
21	502 0008	Cross Shaft	6	6	46	581 0008	R.H. Adjustment Ass'y	2	2
22	399 8001	Tooth Lock Washer	12	12	47	581 3001	L.H. Center Adjustment Ass'y	2	2
23	300 8043	Bolt	12	12	47	581 3003	R.H. Center Adjustment Ass'y	2	2
24	503 0002	Rear Hub	2	2	48	581 0006	Rear Hub Ass'y	2	2
25	570 0101	Sprocket	4	4	49	580 0005	Wheel Ass'y	6	6
26	320 9062	Bolt	18	18	50	580 7002	Drive Axle Ass'y	2	2
27	386 6013	Nut	18	18					
28	570 0301	Bearing Seal	4	4					
29	405 4004	Bearing	4	4					

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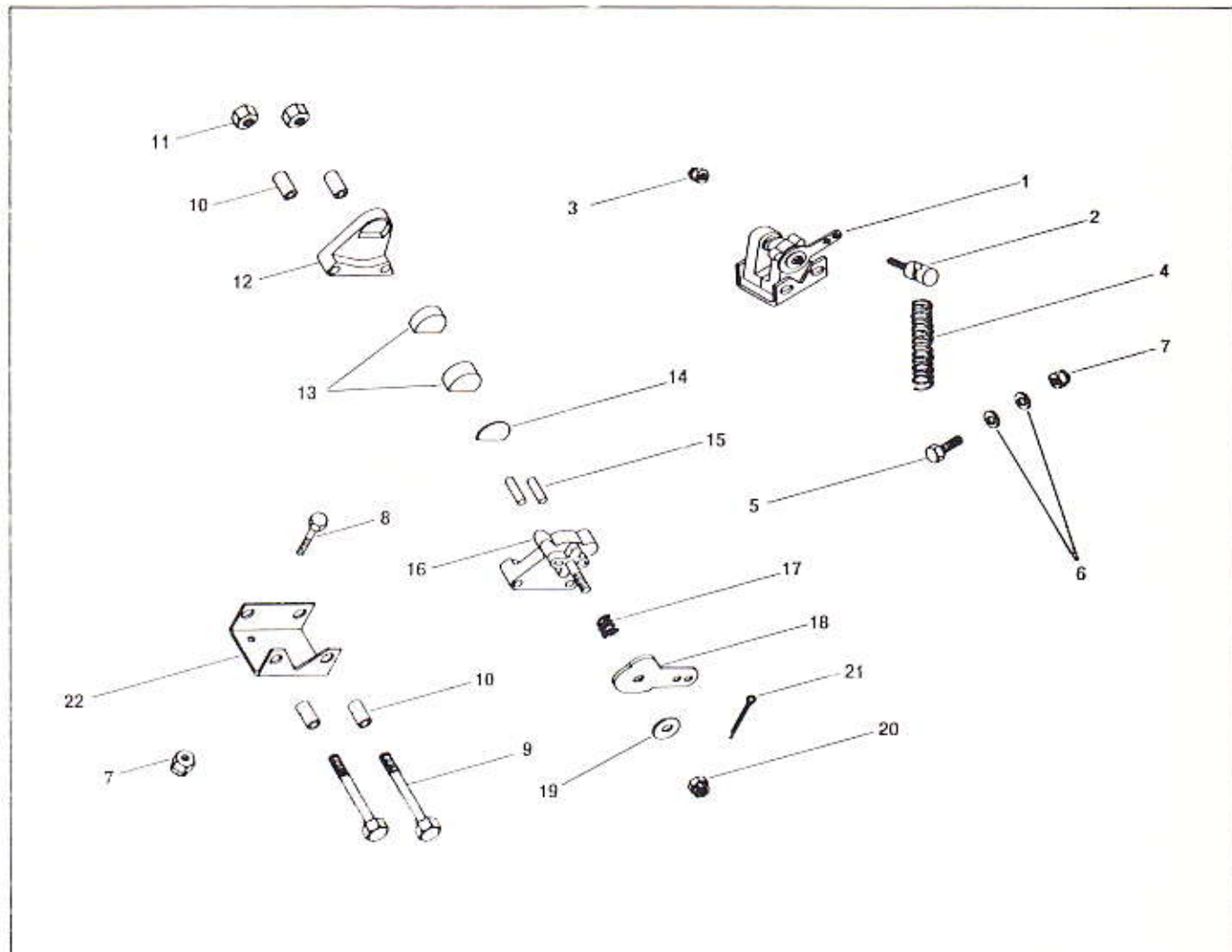
SKI



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY		ITEM NO.	PART NO.	DESCRIPTION	QUANTITY	
			A.	S.A.				A.	S.A.
1	505 0004	Ski Runner	1	1	12	505 0033	Spring Slider Cushion	1	1
2	505 0002	Runner Shoe	1	1	13	505 0034	Retainer Pin	2	2
3	380 6019	Nut	1	1	14	505 0035	Washer	2	2
4	505 0018	Main Leaf Spring	1	1	15	371 0011	Cotter Pin	2	2
5	505 0014	First Auxiliary Spring	1	1	16	505 0022	Union Link	2	2
6	505 0013	Auxiliary Leaf Spring	1	1	17	570 0501	Ski Retaining Cable	1	1
7	505 0015	Auxiliary Leaf Spring	1	1	18	309 8007	Bolt	1	1
8	570 0502	Rebound Leaf Spring	1	1	19	386 6024	Nut	1	1
9	505 0007	Spring Coupler	1	1	20	582 3002	Leaf Spring Ass'y	1	1
10	300 0085	Bolt	2	2	21	580 3014	Ski Ass'y	1	1
11	386 6024	Nut	2	2					

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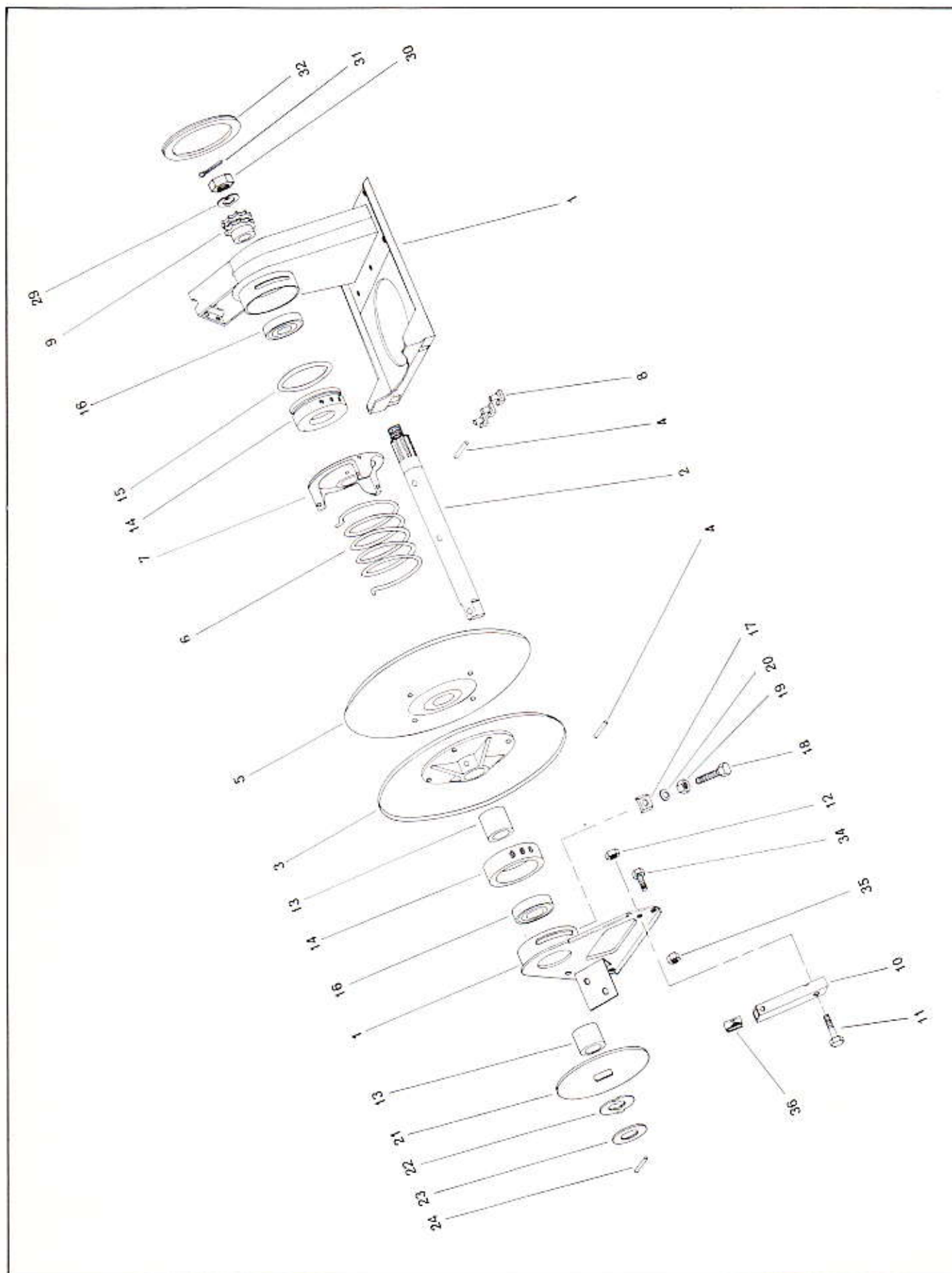
DISC BRAKE



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY		ITEM NO.	PART NO.	DESCRIPTION	QUANTITY	
			A	S.A.				A	S.A.
1	560 7002	Disc Brake Unit	1	1	12	414 0069	Casting Puck Carrier Side	1	1
2	507 0027	Brake Cable Ferrule	1	1	13	414 0076	Puck (Carrier Side)	2	2
3	386 6119	Nut	1	1	14	414 0070	Washer (Back up Plate)	1	1
4	414 0064	Spring	1	1	15	414 0074	Pin (Push)	2	2
5	560 7001	Adjusting Screw	1	1	16	414 0068	Casting (Cam Side)	1	1
6	391 0021	Washer	2	2	17	414 0077	Compression Spring	1	1
7	386 6019	Nut	3	3	18	414 0073	Cam	1	1
8	300 0001	Bolt	2	2	19	391 0023	Washer	1	1
9	300 8050	Bolt	2	2	20	382 4022	Slotted Nut	1	1
10	414 0075	Bushing	4	4	21	371 0002	Cotter Pin	1	1
11	387 2022	Nut	2	2	22	560 7003	U-Bracket	1	1

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CHAIN CASE - DRIVEN PULLEY



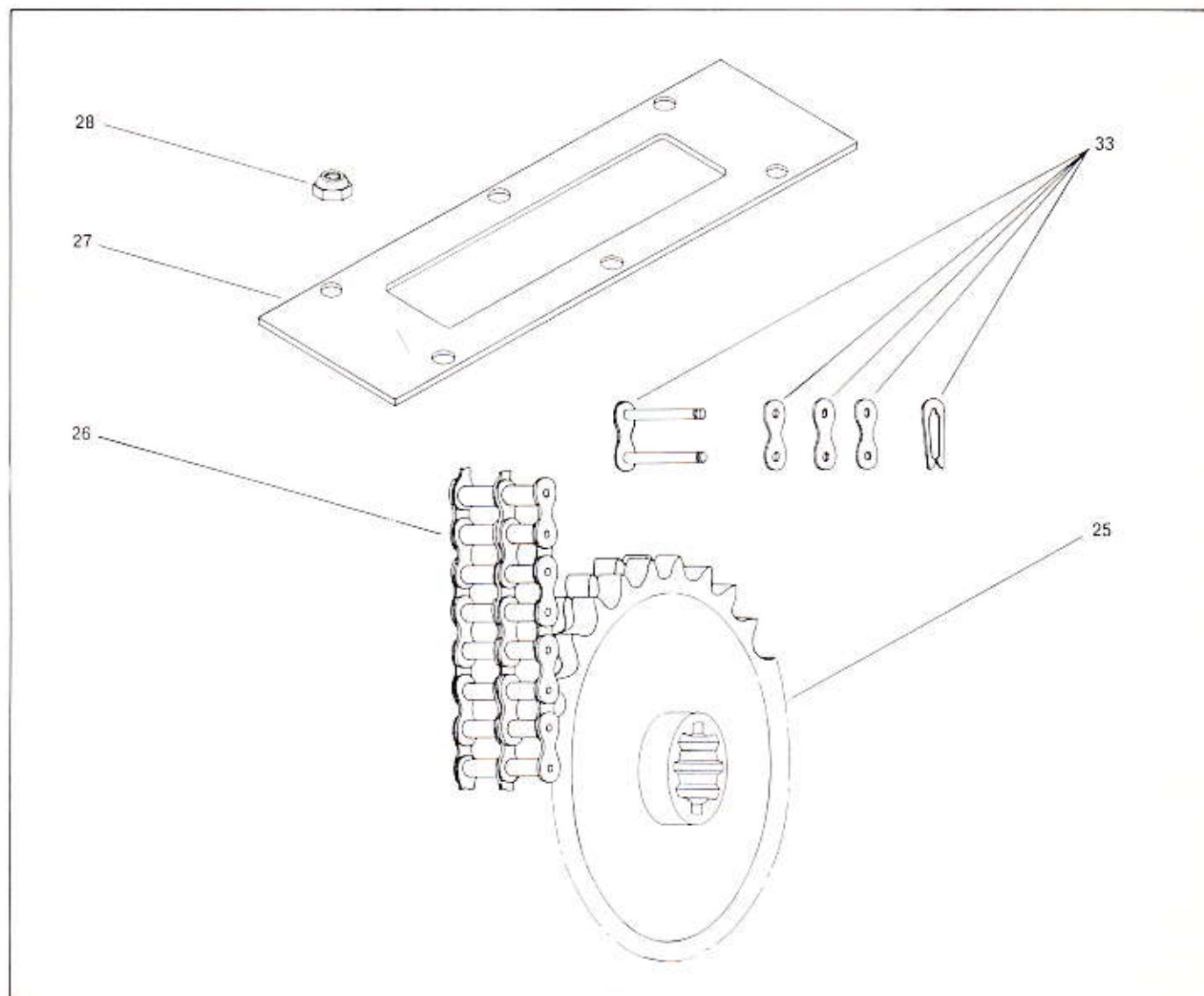
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SEPTEMBER - 1967 IDM CODE 480 1004

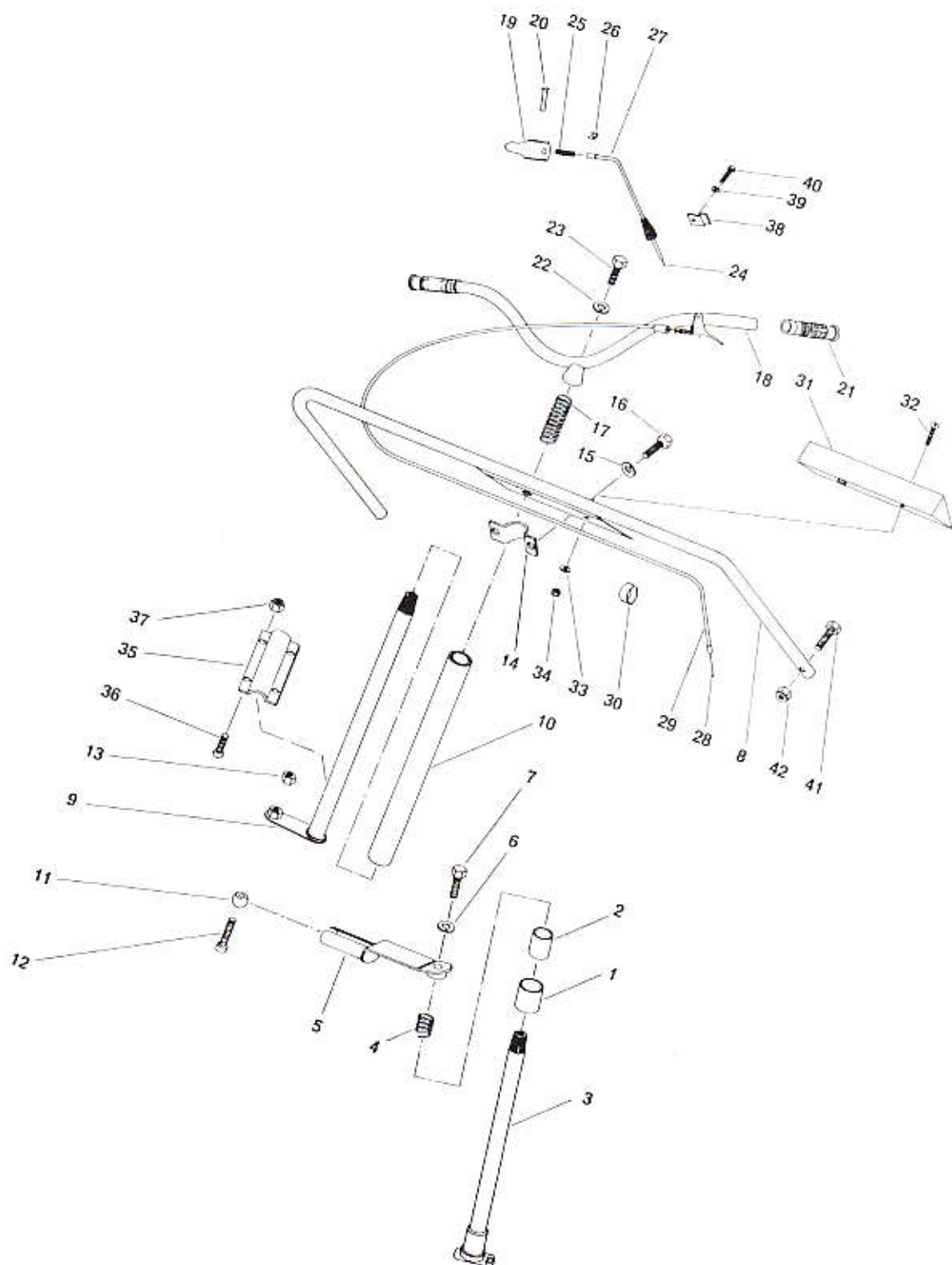
CHAIN CASE - DRIVEN PULLEY



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY		ITEM NO.	PART NO.	DESCRIPTION	QUANTITY	
			A.	S.A.				A.	S.A.
1	504 0026	Chain Case and Bracket	1	1	20	391 0023	Flat Washer	2	2
2	504 1034	Shaft	1	1	21	504 1032	Disc.	1	1
3	504 1024	Fixed Pulley Half	1	1	22	417 0008	Spring Washer	1	1
4	372 1124	Roll Pin	2	2	23	504 1036	Retainer Washer	1	1
5	504 1030	Sliding Pulley Half	1	1	24	372 1124	Roll Pin	1	1
6	414 0138	Release Spring	1	1	25	504 0014	Sprocket (39 Teeth D.)	1	1
7	504 1035	Outer Cam	1	1	26	560 4006	Driving Chain	-	1
8	414 0126	Slider Shoe	3	3	26	412 1005	Driving Chain	1	-
9	504 0027	Sprocket (13 Teeth D.)	-	1	27	570 0408	Gasket	1	1
9	504 0028	Sprocket (12 Teeth D.)	1	-	28	387 2022	Nut	8	8
10	518 0084	Pulley Guard Holder	1	1	29	417 0009	Spring Washer	1	1
11	300 0004	Bolt	1	1	30	389 8024	Nut	1	1
12	386 6019	Nut	1	1	31	371 0032	Cotter Pin	1	1
13	504 1031	Spacer	2	2	32	570 0403	Inspection Cover	1	1
14	504 1033	Tensioner	2	2	33	412 6006	Offset Section Link	-	-
15	406 0003	O-Ring	1	1	34	417 0025	Bolt	2	2
16	405 4004	Bearing	2	2	35	417 0029	Nut	2	2
17	414 0139	Segment	2	2	36	389 8021	Speed Nut	3	3
18	303 1044	Cap Screw	2	2		581 4001	Driven Pulley Ass'y	1	1
19	389 9004	Nut	2	2					

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CONTROL PARTS

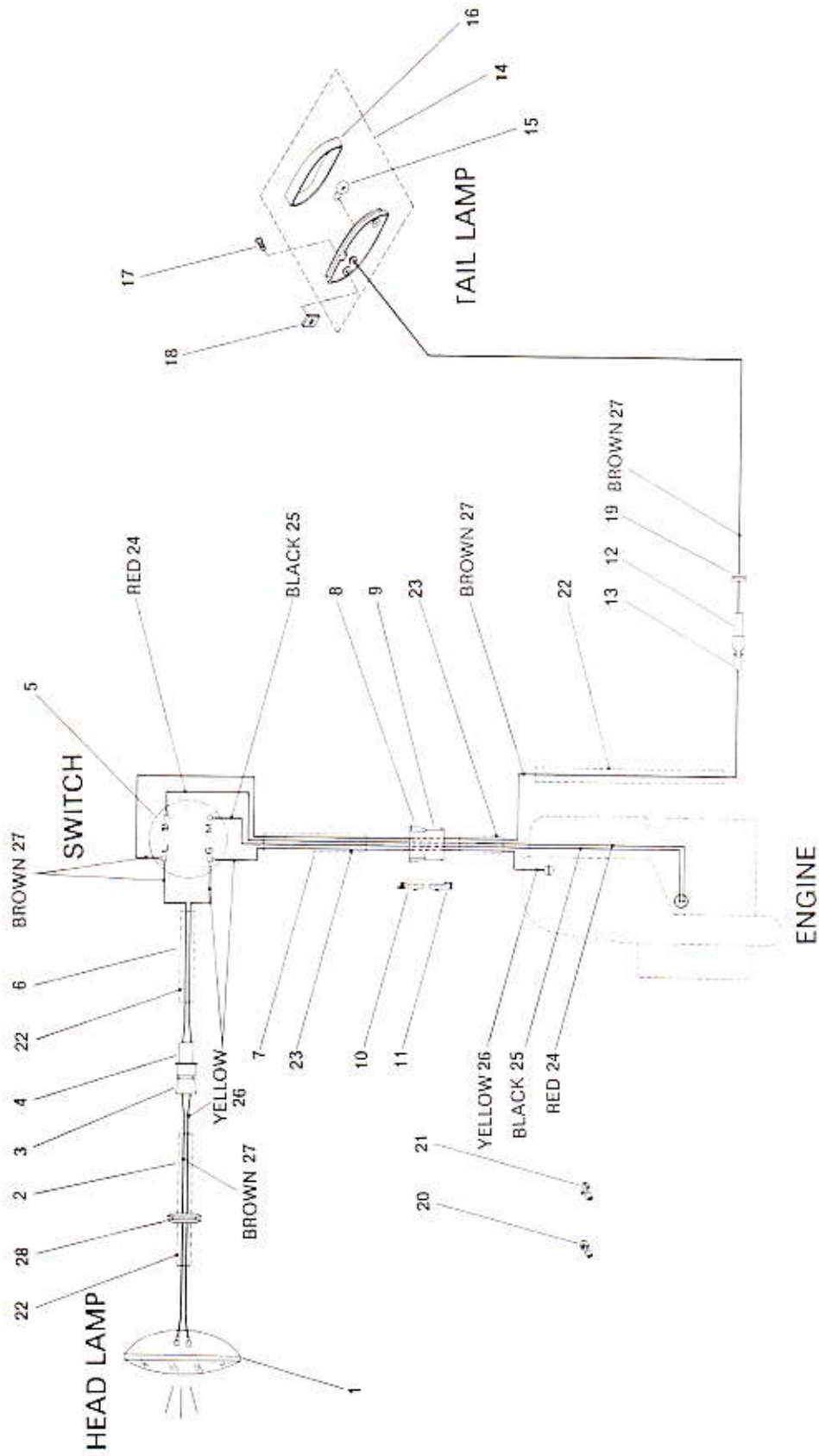


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CONTROL PARTS

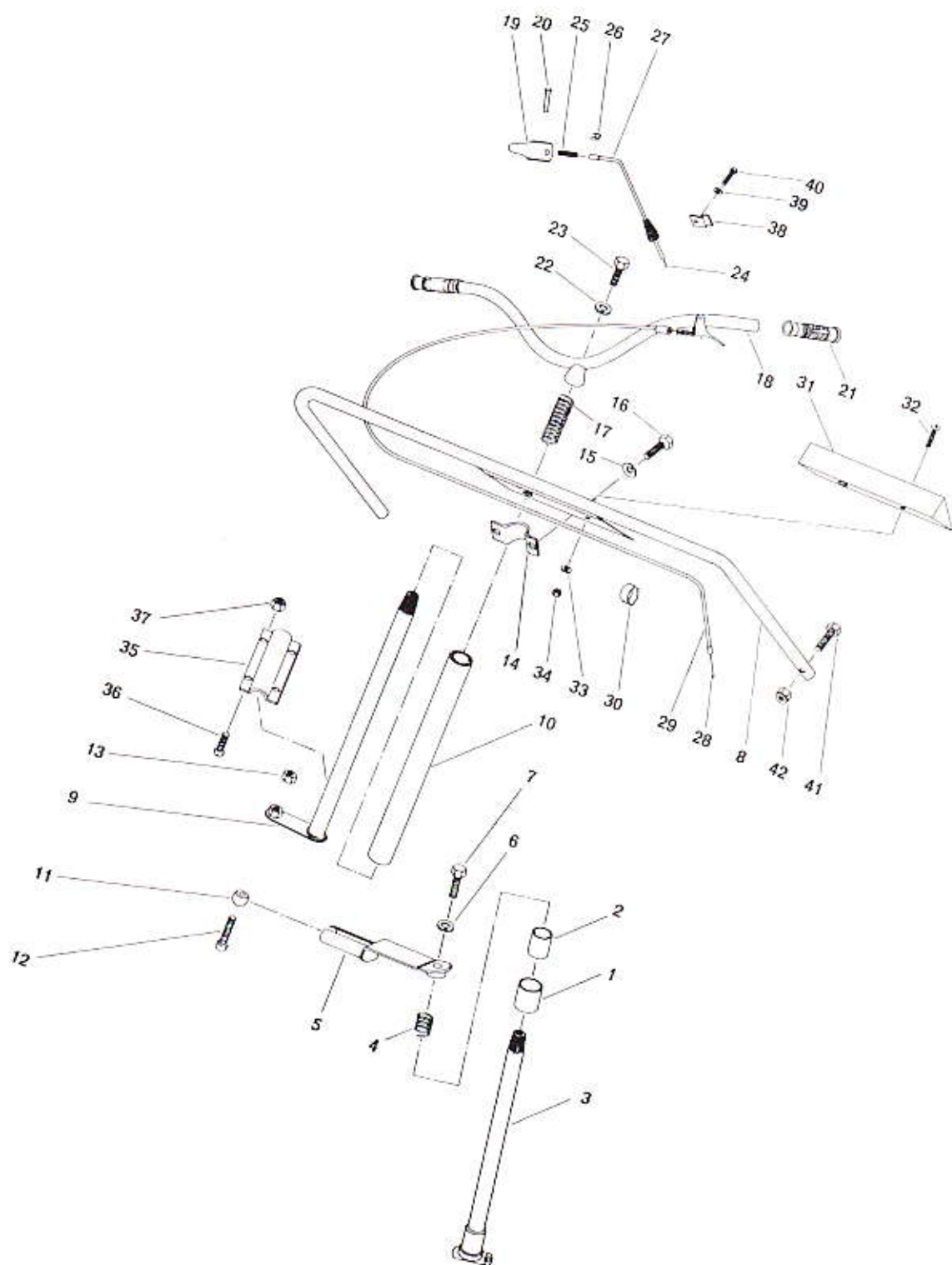
ITEM NO.	PART NO.	DESCRIPTION	QUANTITY		ITEM NO.	PART NO.	DESCRIPTION	QUANTITY	
			A.	S.A.				A.	S.A.
1	506 0042	Bushing	1	1	23	300 3126	Bolt	1	1
2	506 0029	Bushing	3	3	24	510 0018	Throttle Cable	-	1
3	506 0050	Ski Leg	1	1	25	414 0082	Cable Protector	2	2
4	414 0127	Spring	1	1	26	409 0012	Parallel Connector	3	3
5	506 0051	Steering Arm	1	1	27	580 1020	Throttle Housing	1	-
6	392 0026	Lock Washer	1	1	27	581 4005	Throttle Housing	-	1
7	300 0123	Bolt	1	1	28	507 0017	Brake Cable	1	1
8	506 0052	Upper Column	1	1	29	581 4008	Brake Housing	1	1
9	506 0053	Steering Shaft	1	1	30	414 0065	Clip	2	2
10	506 0054	Steering with Column	1	1	31	414 0146	Key Scoop	1	1
11	414 0169	Ball Bushing	1	1	32	329 7102	Bolt	-	1
12	560 6003	Bolt	1	1	33	399 9011	Flat Washer	-	1
13	386 6026	Nut	1	1	34	386 6019	Nut	-	1
14	506 0037	U. Clamp	1	1	35	506 0056	Retainer Plate	1	1
15	392 0019	Lock Washer	2	2	36	320 9063	Bolt	4	4
16	300 0004	Bolt	2	2	37	386 6013	Nut	4	4
17	414 0172	Spring	1	1	38	507 0028	Housing Clip	1	1
18	506 0011	Handle	1	1	39	399 8007	Lock Washer	1	1
19	506 0041	Hand Handle	2	2	40	300 1000	Bolt	1	1
20	390 9001	Rivet	2	2	41	300 0004	Bolt	2	2
21	414 0002	Grip	2	2	42	386 6019	Nut	2	2
22	399 8006	Lock Washer	1	1					

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CONTROL PARTS

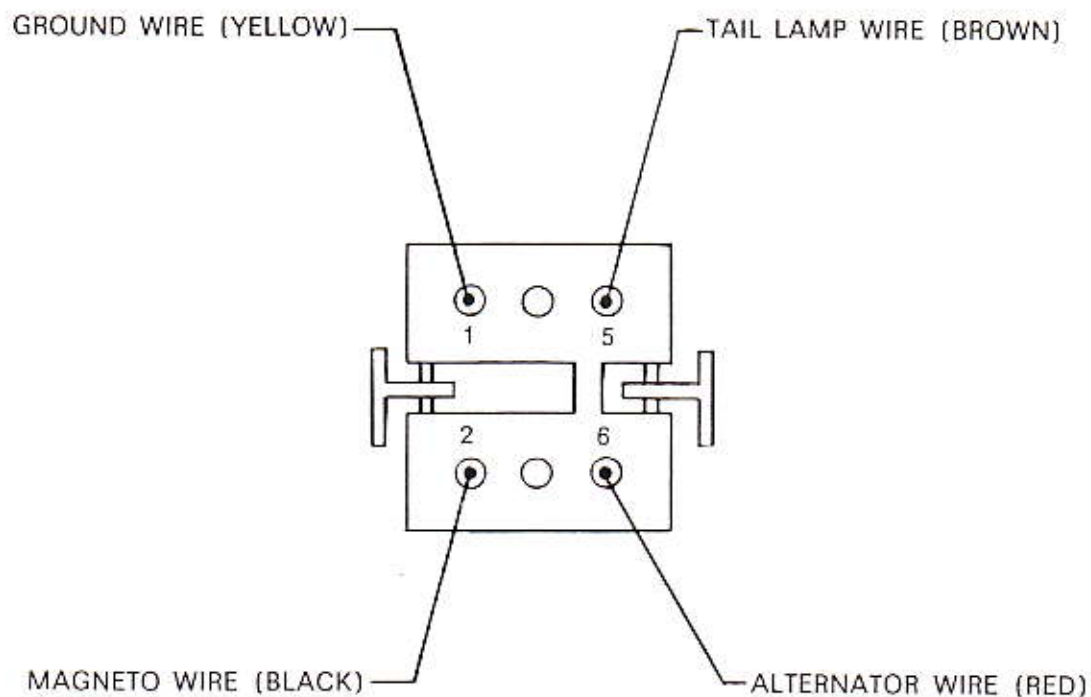


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CONTROL PARTS

ITEM NO.	PART NO.	DESCRIPTION	QUANTITY		ITEM NO.	PART NO.	DESCRIPTION	QUANTITY	
			A.	S.A.				A.	S.A.
1	506 0042	Bushing	1	1	23	300 3126	Bolt	1	1
2	506 0029	Bushing	3	3	24	510 0018	Throttle Cable	—	1
3	506 0050	Ski Leg	1	1	25	414 0082	Cable Protector	2	2
4	414 0127	Spring	1	1	26	409 0012	Parallel Connector	3	3
5	506 0051	Steering Arm	1	1	27	580 1020	Throttle Housing	1	—
6	392 0026	Lock Washer	1	1	27	581 4005	Throttle Housing	—	1
7	300 0123	Bolt	1	1	28	507 0017	Brake Cable	1	1
8	506 0052	Upper Column	1	1	29	581 4008	Brake Housing	1	1
9	506 0053	Steering Shaft	1	1	30	414 0065	Clip	2	2
10	506 0054	Steering with Column	1	1	31	414 0146	Key Scoop	1	1
11	414 0169	Ball Bushing	1	1	32	329 7102	Bolt	—	1
12	560 6003	Bolt	1	1	33	399 9011	Flat Washer	—	1
13	386 6026	Nut	1	1	34	386 6019	Nut	—	1
14	506 0037	U. Clamp	1	1	35	506 0056	Retainer Plate	1	1
15	392 0019	Lock Washer	2	2	36	320 9063	Bolt	4	4
16	300 0004	Bolt	2	2	37	386 6013	Nut	4	4
17	414 0172	Spring	1	1	38	507 0028	Housing Clip	1	1
18	506 0011	Handle	1	1	35	399 8007	Lock Washer	1	1
19	506 0041	Hand Handle	2	2	40	300 1000	Bolt	1	1
20	390 9001	Rivet	2	2	41	300 0004	Bolt	2	2
21	414 0002	Grip	2	2	42	386 6019	Nut	2	2
22	399 8006	Lock Washer	1	1					

ELECTRICAL 300



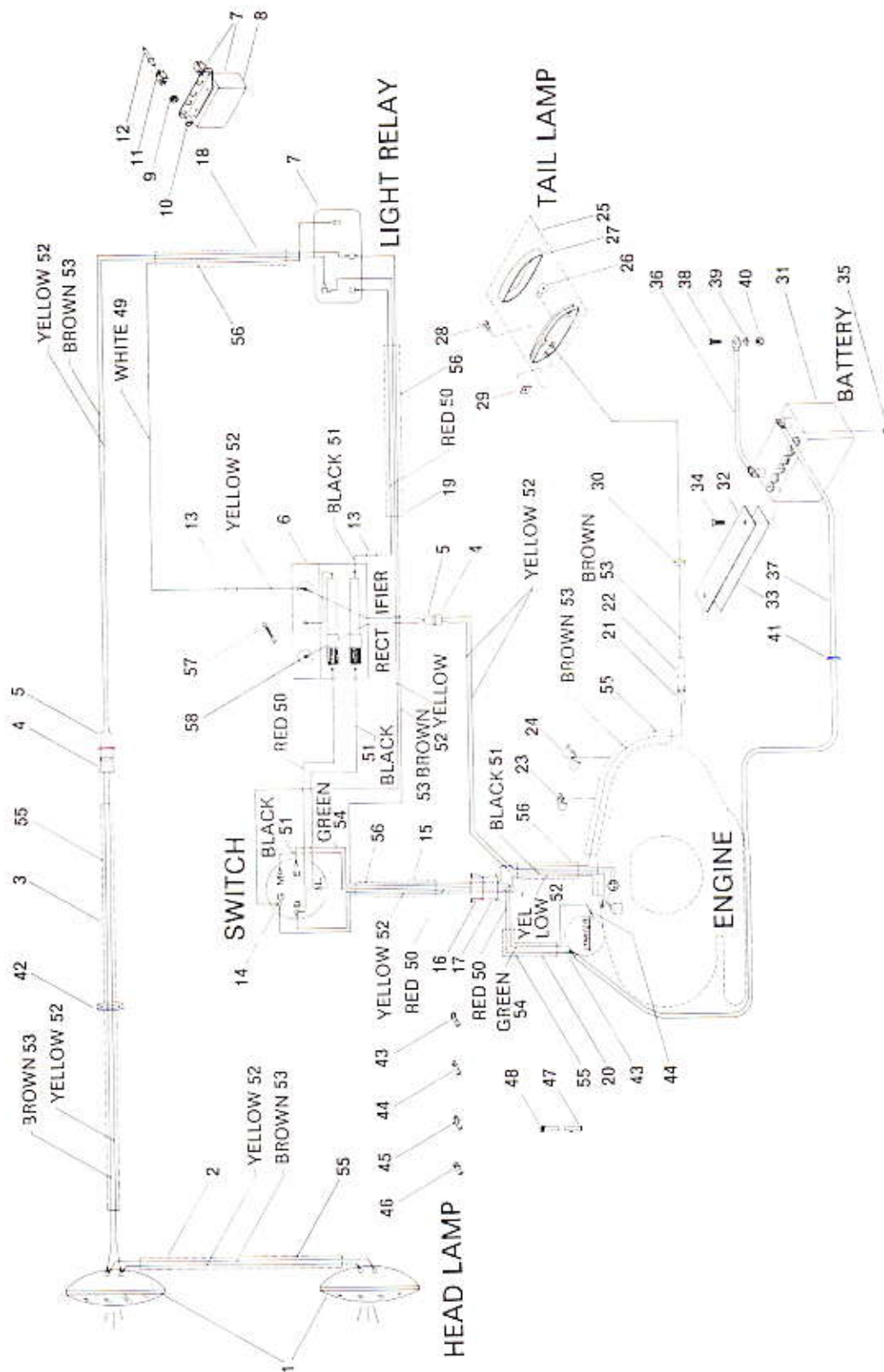
ITEM NO.	PART NO.	DESCRIPTION	QUANTITY A.	ITEM NO.	PART NO.	DESCRIPTION	QUANTITY A.
1	410 6008	Sealed Beam	1	14	580 4008	Tail Lamp Ass'y	1
2	515 0134	Housing Wire Ass'y	1	15	410 5006	Tail Lamp Bulb	2
3	409 2005	Pin Housing Connector (2 cir.)	1	16	410 9019	Tail Lamp Lens	1
4	409 2006	Socket Housing Connector (2 cir.)	1	17	320 1061	Bolt	2
5	410 1002	Light & Ignition Switch	1	18	386 6013	Nut	2
6	515 0132	Housing Wire Ass'y	1	19	410 9016	Grommet	1
7	515 0128	Housing Wire Ass'y	1	20	409 0011	Female Tab Socket	6
8	409 2002	Socket Housing Connector (6 cir.)	1	21	409 0013	Wire Range Adaptor	2
9	409 2001	Pin Housing Connector (6 cir.)	1	22	409 9001	Housing 3/16" (Mult 12")	-
10	409 0004	Socket Contactor	7	23	409 9002	Housing 5/16" (Mult 12")	-
11	409 0005	Pin Contactor	4	24	409 6011	Wire Red (Mult 12")	-
12	409 2004	Socket Housing Connector (1 cir.)	1	25	409 6012	Wire Black (Mult 12")	-
13	409 2003	Pin Housing Connector (1 cir.)	1	26	409 6013	Wire Yellow (Mult 12")	-
				27	409 6014	Wire Brown (Mult 12")	-
				28	570 1503	Grommet	1
					414 0078	Key Holder	-

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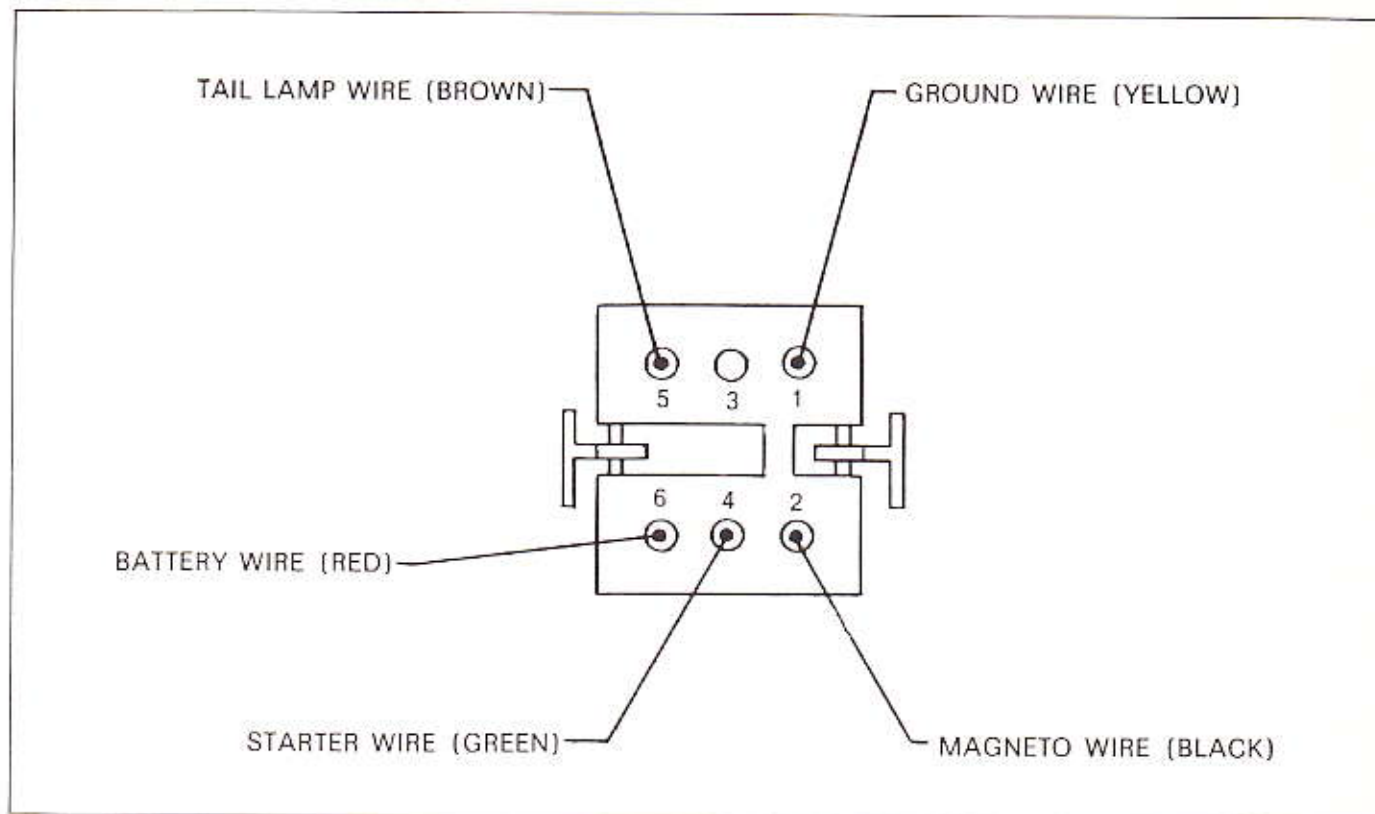
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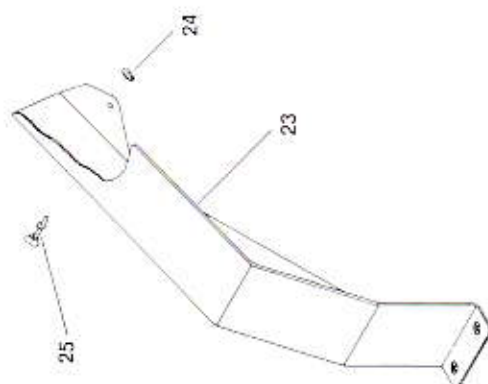
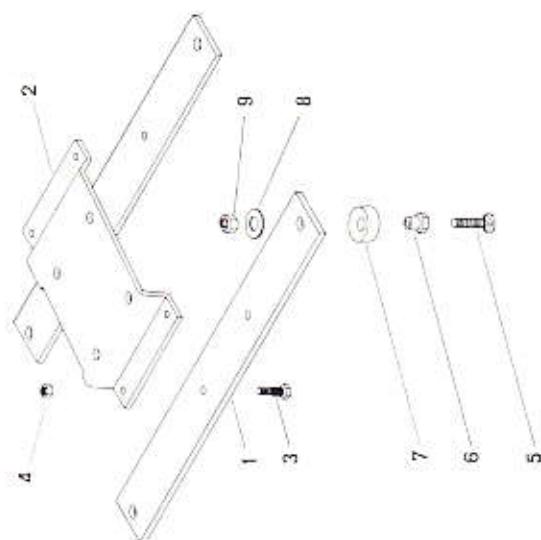
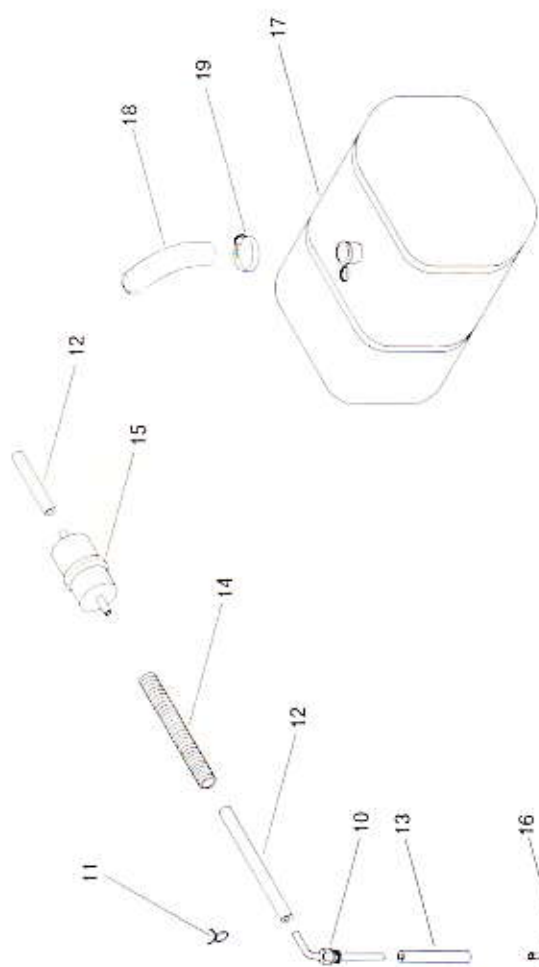
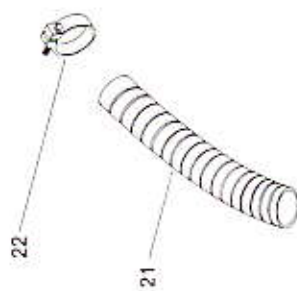
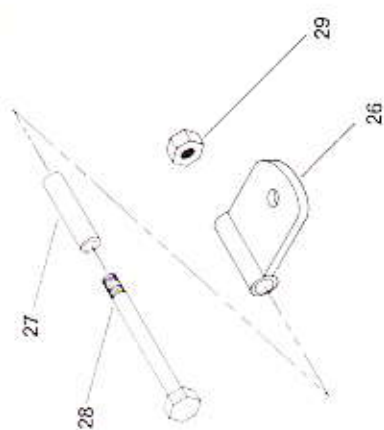
ELECTRICAL 370E



ITEM NO.	PART NO.	DESCRIPTION	QUANTITY S.A.	ITEM NO.	PART NO.	DESCRIPTION	QUANTITY S.A.
1	410 6009	Sealed Beam	2	28	320 1061	Bolt	2
2	515 0130	Housing Wire Ass'y	1	29	386 6013	Nut	2
3	515 0131	Housing Wire Ass'y	1	30	410 9016	Grommet	1
4	409 2005	Pin Housing Connector (2 cir.)	2	31	410 3002	Battery 12 volts	1
5	409 2006	Socket Housing Connector (2 cir.)	2	32	515 0016	Retaining Bar	1
6	410 9026	Rectifier Plate Ass'y	1	33	515 0015	Protector Strip	1
7	581 2104	Light Relay Ass'y	1	34	320 1102	Bolt	2
8	410 9029	Light Relay	1	35	386 6019	Nut	2
9	410 9016	Grommet	2	36	409 6006	Ground Battery Wire	1
10	399 9003	Washer	2	37	409 6008	Current Battery Wire	1
11	410 9030	Clip	2	38	323 2102	Bolt	1
12	390 4001	Pop Rivet	2	39	391 0021	Flat Washer	1
13	409 2007	Insulated Tab Receptacle	2	40	386 6019	Nut	1
14	410 1003	Ignition Switch	1	41	570 1502	Grommet	1
15	515 0124	Housing Wire Ass'y	1	42	570 1503	Grommet	1
16	409 2002	Socket Housing Connector (6 cir.)	1	43	409 0010	Insulated Terminal	1
17	409 2001	Pin Housing Connector (6 cir.)	1	44	409 0009	Insulated Terminal	1
18	515 0133	Housing Wire Ass'y	1	45	409 0013	Wire Range Adaptor	6
19	515 0126	Housing Wire Ass'y	1	46	409 0011	Female Tab Socket	13
20	515 0127	Housing Wire Ass'y	1	47	409 0005	Pin Contactor	6
21	409 2003	Pin Housing Connector (1 cir.)	1	48	409 0004	Socket Contactor	8
22	409 2004	Pin Housing Connector (1 cir.)	1	49	409 6010	Wire White (Mult 12'')	-
23	507 0028	Housing Clip	1	50	409 6011	Wire Red (Mult 12'')	-
24	515 0035	Housing Clip	1	51	409 6012	Wire Black (Mult 12'')	-
25	580 4008	Tail Lamp Ass'y	1	52	409 6013	Wire Yellow (Mult 12'')	-
26	410 5006	Tail Lamp Bulb	2	53	409 6014	Wire Brown (Mult 12'')	-
27	410 9019	Tail Lamp Lens	1	54	409 6015	Wire Green (Mult 12'')	-
				55	409 9001	Housing 3/16'' (Mult 12'')	-
				56	409 9002	Housing 5/16'' (Mult 12'')	-
				57	410 9023	Fuse 9 AMP - 35 volts	-
				58	410 9024	Diode	-
					410 3003	Acid Container	-
					414 0078	Key Holder	-

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MISCELLANEOUS



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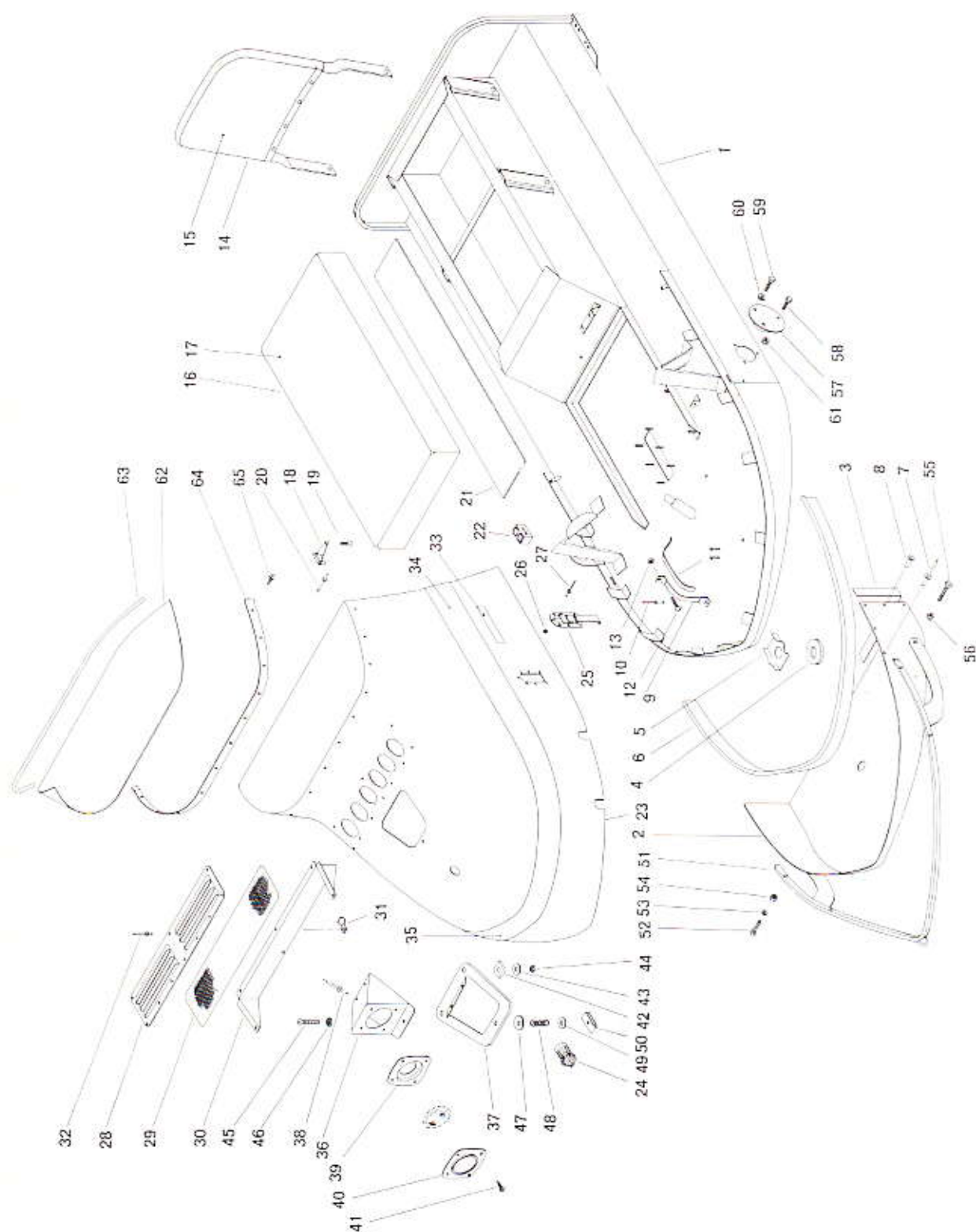
SEPTEMBER - 1967 IBM CODE 480 1004

MISCELLANEOUS

ITEM NO.	PART NO.	DESCRIPTION	QUANTITY		ITEM NO.	PART NO.	DESCRIPTION	QUANTITY	
			A.	S.A.				A.	S.A.
1	512 0012	Engine Support	2	2	15	412 0112	Fuel Filter	1	-
2	512 0017	Engine Bracket	1	-	16	414 0106	Fuel Filter	1	1
2	512 0023	Engine Bracket	-	1	17	414 0167	Fuel Tank	1	1
3	309 8012	Cap Screw	4	4	18	513 0022	Filler Pipe	1	1
4	386 6022	Nut	4	4	19	414 0080	Filler Gear Clamp	1	1
5	360 8007	Carriage Bolt	4	4	20	570 0411	Drive Belt	1	1
6	512 0011	Threaded Spacer Bushing	4	4	21	514 0029	Exhaust Pipe	1	-
7	570 1202	Insulator Rubber	4	4	21	514 0020	Exhaust Pipe	-	1
8	399 9006	Flat Washer	4	4	22	402 2049	Clamp	1	1
9	386 6024	Nut	4	4	23	561 7001	Pulley Guard	1	1
10	513 0013	Fuel Line Adaptor	1	1	24	399 8008	Lock Ring	3	3
11	414 0128	Hose Clamp	4	4	25	389 8020	Wing Nut	3	3
12	414 0130	Fuel Line (In Length)	-	-	26	517 0055	Pivoting Attachment	1	1
13	414 0182	Adaptor Fuel Line (In Length)	-	-	27	517 0056	Cross Shaft	1	1
14	414 0178	Insulating Line (In Length)	-	-	28	300 0089	Bolt	1	1
15	414 0112	Fuel Filter	-	1	29	386 6024	Nut	1	1

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BODY



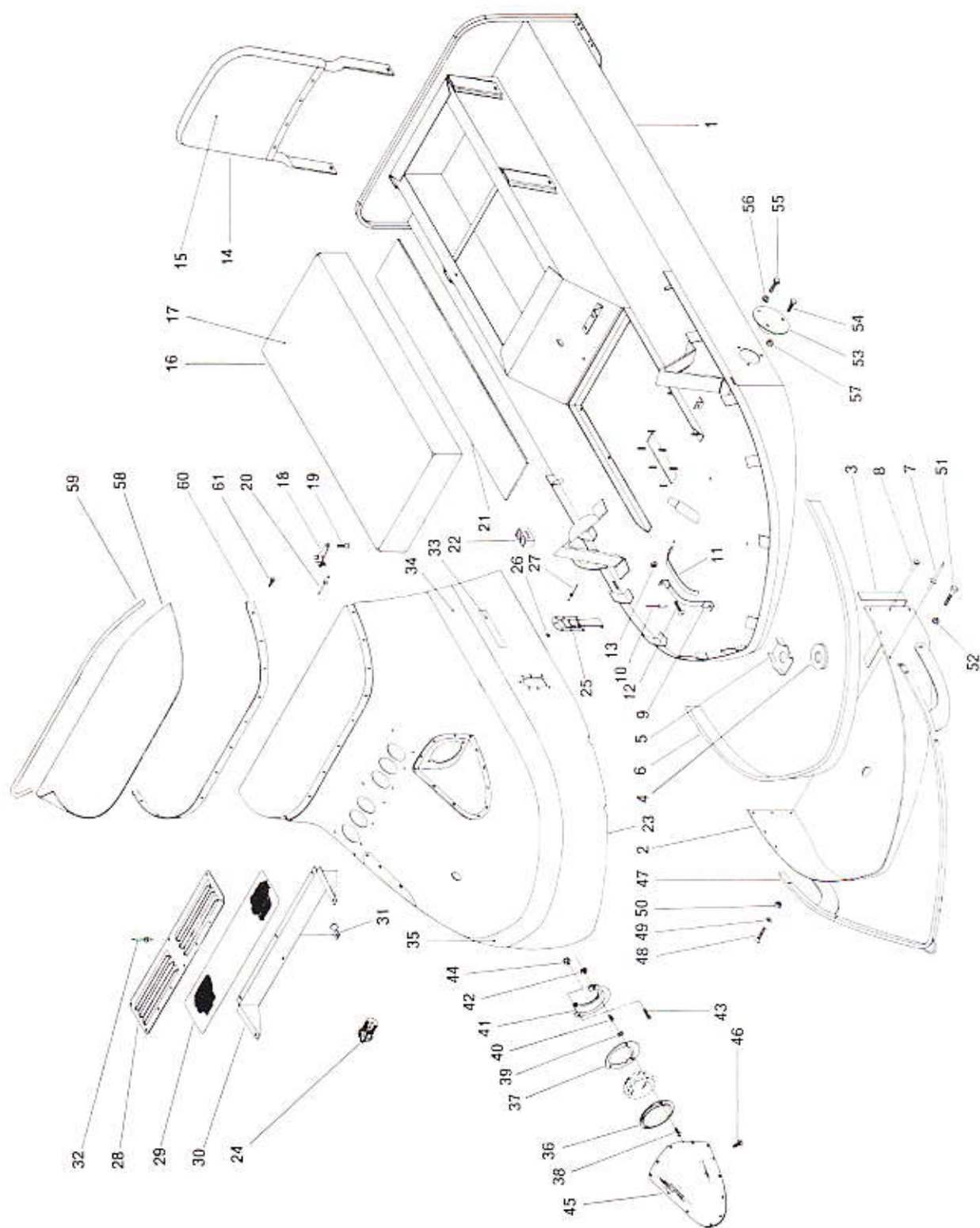
BOMBARDIER LTD.

BODY

ITEM NO.	PART NO.	DESCRIPTION	QUANTITY A.	ITEM NO.	PART NO.	DESCRIPTION	QUANTITY A.
1	580 4003	Frame	1	33	414 0095	Label Alpine	2
2	571 1712	Front Bottom Plate	1	34	414 0049	R.H. Strip	1
3	517 0058	Plastic Sealer (Mult 12")	-	35	414 0048	L.H. Strip	1
4	517 0059	Plastic Sealer (Mult 12")	-	36	571 1720	Sealed Beam Support	1
5	517 0054	Plate Seal	1	37	515 0061	Slanting Bracket	1
6	414 0038	Body Moulding	1	38	390 4004	Pop Rivet	2
7	390 4004	Pop Rivet	14	39	515 0010	Inner Ring	1
8	390 2002	Tubular Rivet	10	40	515 0009	Outer Ring	1
8	390 2001	Tubular Rivet	20	41	363 0073	Screw	4
9	513 0027	Retaining Strip	4	42	570 1702	Insulator Rubber	2
10	390 4003	Pop Rivet	4	43	391 0023	Flat Washer	2
11	517 0061	Protector Strip	2	44	380 9019	Nut	2
12	320 1070	Bolt	2	45	350 0001	Bolt	1
13	386 6013	Nut	2	46	399 9002	Flat Washer	1
14	414 0168	Backrest Ass'y	1	47	391 0020	Flat Washer	1
15	414 0183	Backrest Leatherette	1	48	414 0154	Spring	1
16	414 0150	Seat Ass'y	1	49	391 0021	Flat Washer	1
17	414 0184	Seat Leatherette	1	50	389 8011	Speed Nut	1
18	414 0151	Hinge	2	51	517 0080	Ski Holder	1
19	324 1060	Bolt	6	52	327 5106	Bolt	4
20	390 4011	Pop Rivet	6	53	391 0021	Flat Washer	4
21	517 0060	Foot Pad	2	54	386 6019	Nut	4
22	414 0066	Epoxy Glue	-	55	300 3041	Bolt	2
23	561 7006	Hood	1	56	388 6022	Nut	2
24	414 0152	Fuel Tank Cap	1	57	501 0007	End Bearing Housing	2
25	414 0062	Hood Catching	2	58	300 1001	Bolt	2
26	399 0003	Flat Washer	14	59	300 1000	Bolt	4
27	390 4001	Pop Rivet	14	60	399 8007	Lock Washer	4
28	517 0052	Louvre	1	61	386 6019	Nut	2
29	517 0057	Screen	1	62	517 0005	Windshield	1
30	517 0053	Deflector	1	63	517 0106	Windshield Protector	1
31	517 0096	Housing Clip	1	64	517 0011	Windshield Moulding	1
32	390 4005	Pop Rivet	20	65	363 0073	Screw	12

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BODY



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BODY

ITEM NO.	PART NO.	DESCRIPTION	QUANTITY S.A.	ITEM NO.	PART NO.	DESCRIPTION	QUANTITY S.A.
1	580 4003	Frame	1	31	517 0096	Housing Clip	1
2	571 1712	Front Bottom Plate	1	32	390 4005	Pop Rivet	20
3	517 0058	Plastic Sealer (Mult 12")	-	33	414 0111	Label Super Alpine	2
4	517 0059	Plastic Sealer (Mult 12")	-	34	414 0144	R.H. Strip	1
5	517 0054	Plate Seal	1	35	414 0145	L.H. Strip	1
6	414 0038	Body Moulding	1	36	515 0069	Outer Ring	2
7	390 4004	Pop Rivet	14	37	515 0070	Inner Ring	2
8	390 2002	Tubular Rivet	10	38	355 0005	Bolt	6
8	390 2001	Tubular Rivet	20	39	389 8010	Speed Nut	6
9	513 0027	Retaining Strip	4	40	414 0154	Spring	6
10	390 4003	Pop Rivet	4	41	517 0104	Adjustment Ring	2
11	517 0061	Protector Strip	2	42	381 0001	Nut	6
12	320 1070	Bolt	2	43	320 1062	Bolt	4
13	386 6013	Nut	2	44	386 6013	Nut	4
14	414 0168	Backrest Ass'y	1	45	414 0175	Headlamp Cover	2
15	414 0183	Backrest Leatherette	1	46	364 9002	Bolt	24
16	414 0150	Seat Ass'y	1	47	517 0033	Ski Holder	1
17	414 0184	Seat Leatherette	1	48	327 5106	Bolt	4
18	414 0151	Hinge	2	49	391 0021	Flat Washer	4
19	324 1060	Bolt	6	50	386 6019	Nut	4
20	390 4011	Pop Rivet	6	51	300 3041	Bolt	2
21	517 0060	Foot Pad	2	52	388 6022	Nut	2
22	414 0066	Epoxy Glue	-	53	501 0007	End Bearing Housing	2
23	561 7005	Hood	1	54	300 1001	Bolt	2
24	414 0152	Fuel Tank Cap	1	55	300 1000	Bolt	4
25	414 0062	Hood Catching	2	56	399 8007	Lock Washer	4
26	399 0003	Flat Washer	14	57	386 6019	Nut	2
27	390 4001	Pop Rivet	14	58	517 0105	Windshield	1
28	517 0052	Louvre	1	59	517 0106	Windshield Protector	1
29	517 0057	Screen	1	60	517 0115	Windshield Moulding	1
30	517 0053	Deflector	1	61	363 0073	Screw	12

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